

The Iron Age

INDEX TO
READING MATTER
PAGE 30

A Review of the Hardware, Iron and Metal Trades.

INDEX TO
ADVERTISEMENTS
PAGE 17

Published every Thursday Morning by DAVID WILLIAMS, Nos. 66 and 68 Duane Street, New York. Entered at the Post Office, New York, as Second-Class Matter.

Vol. XXXVIII: No. 4.

New York, Thursday, July 22, 1886.

\$4.50 a Year, Including Postage.
Single Copies, Ten Cents.

New Metal-Working Machinery.

The Stiles & Parker Press Company, of Middletown, Conn., are now putting on the market a press of an entirely new design, especially adapted to sheet metal drawing, having been produced with reference to the wants of manufacturers of tinware, brass goods, clock cases, lamps and fittings, britannia ware, &c. It is a crank press, has a stopping and starting motion and the same general arrangements as several lines of presses made by them for similar work. In combining various improvements, however, an entirely new type has resulted. In all drawing presses hitherto made the blank-holder is forced down and holds the metal while it is being drawn by the direct action of cams. These are subjected to a great deal of wear and tear, owing to the heavy pressure required, which comes directly upon the faces. In a comparatively short time they become worn, and, unless there is a suitable compensating arrangement, do not operate with precision. Another great source of trouble is avoided in this new arrangement. In some of the old styles of presses, where the blank-holder is operated by cams on the main shaft, the cams force down the holder upon the metal to be drawn and tend to lift the main crank at the same time. Just at the end of the stroke, when the work is most severe, the action of the crank comes in and produces a still further lift of the shaft, accompanied by the springing of shaft and frame, frequently slackening up the hold on the cams sufficiently to allow the work to wrinkle. This is a fault for which press-makers have long been seeking a remedy. It is also very important to have the pressure regulated with great exactness, if too much is put upon the blank the punch will break through, and if not enough the blank will wrinkle, and bad, irregular work will result. The small margin there is for variation may be seen in the case of sheet metal, say No. 23, a very common thickness. It is only necessary for a wear of 0.0201 inch to take place to equal the whole thickness of the sheet to be drawn! The new press of which we present an engraving differs from those in general use in the novel method employed for operating the blank-holder and cutting punch. Instead of cams to operate the blank-holder a pair of toggle-joints are used, the arms of which may be seen in the engraving on each side of the blank-holder. This joint, when straightened, puts a perfectly uniform pressure upon the blank through the entire operation of drawing. Also by the adoption of a toggle-joint in the place of cams the strain of holding the blank is transferred directly to the frame without passing through the main shaft. The downward thrust of the crank in doing the work does not slacken the pressure upon the holder. The adjustment of the blank-holder and cutting punch is effected by the use of the well-known Stiles patent eccentric adjustment, which is both accurate and easy in its operation. The press is made triple-geared, with friction clutch, controlled and operated by the foot in connection with a friction-brake, which can be stopped, held and started from any point in the stroke at the will of the operator, or with the Stiles positive automatic stop motion, as desired. The weight of the press is about 6000 pounds; motion of blank-holder, 5 inches; motion of drawing punch, 10 inches; diameter of drawing punch, 10 inches; diameter of blank, up to 18 inches.

The Automatic Wire Forming and Cutting Machine, which we show in Fig. 2, has been specially designed for forming rings for rim wires, to be used in making kettles, pans, buckets, pails and other "pieced" tinware, as also for half circles suitable for bail, &c. This machine takes the wire from the coil, shown on the reel at the left of the machine proper, passing it first through the straightening rolls, which prepare the wire for forming by taking out the kinks. It then passes on to the feeding and forming rolls, which give it the shape required. As soon as this is done the cutting-off tool comes into action, dropping the finished ring or half ring into a basket on the floor. All these various operations are strictly automatic, so that the machine needs no attendance beyond starting the wire. It works at the rate of about from 50 to 80 rings per minute. The feed motion to determine the length of wire to be cut off can be easily varied by adjusting the crank-pin on the main gear at the left of the machine. This is done by means of the screw shown in connection with this gear. The crank operates a gear segment at the right, which acts on the feed motion through the ratchet and pawl shown back of the feed rolls. The circular plate shown at the right above the table, which has an automatic up and down motion, regulates the action of the cutting-off tool. Rings and half rings up to 9 inches in diameter can be made on this machine from wire up to $\frac{1}{4}$ inch diameter. It will also automatically straighten and cut off pieces of wire up to 30 inches in length. Although preferably worked by power, it can be operated by hand. The machine weighs about 1500 pounds.

The New York office of the Stiles & Parker Press Company is at 203 to 207 Center street.

A university is to be opened at Tomsk, in Siberia, during the summer. It will be the first of its kind in that part of Russia, and

already possesses a library of 50,000 books and a valuable palaeontological collection presented by Duke Nicolas, of Leuchtenberg.

The Great Eastern.

Referring to the proposed conversion of the Great Eastern into a coal hulk for Gibraltar, the London *Engineer*, in recent issue, remarks:

To this end she will be fitted with special hydraulic machinery, and will be moored in the bay. No details of the machinery are as yet available for publication; and it must suffice to describe the proposed arrangements in very general terms. Her paddle engines and boilers and the telegraph cable tanks and passenger fittings being removed, suitable coaling ports will be cut in her sides, which will be provided with shoots of the most approved construction. Rails will be laid on her decks on which will run hopper wagons. These can be filled in the hold and raised by hydraulic lifts to any deck suitable in height above water to the ships to be coaled. The wagons will then be run from the hatchway along the rails and emptied down the shoots. The system will closely resemble that employed at the coal staiths of Newcastle and the Tyne district. It is calculated that about 2000 tons can always be kept in readiness in the trucks on her decks, so that a large steamer can be coaled with great dispatch. The vast size of the ship will permit her to have several ships alongside at once, either to put coal into her by hydraulic whips, or to take it out of her as just described. The Government has insisted that she must retain her screw engines and boilers on board, so that should she break away from her moorings control can be exercised, and so she will be prevented from doing mischief.

It appears that the proposal to establish the ship in this way in Gibraltar has caused a species of panic among the local coal merchants and brokers, and the utmost opposition is being brought to bear against the scheme. The most absurd and ridiculous stories are

at once, but her owners had repairs carried out in New York—it is said at a cost of about a dollar per rivet—and these were of the most substantial nature. She has recently undergone an elaborate Board of Trade survey, extending over several weeks, and she has been pronounced perfectly sound and seaworthy. We may therefore dismiss the vaticinations of the

stem to stern, she would be relieved of about 2000 tons of dead weight, perfectly useless to her as a cargo-boat carrying only a limited number of passengers, if any. This would considerably reduce her draft and also the area of side presented to the wind. The last is a far more important factor than appears at first sight. When loaded down now her side is over 30 feet out of the water, and presents an area to the wind of no less than 20,000 square feet. She would be perfectly safe with 10 feet of free board. Her screw engines might easily be remodeled. They are at present, and always must have been, very uneconomical. So far as we can ascertain, they never made more than 35 revolutions per minute in regular work, although they have been run for short periods up to and over 40 revolutions. With such spurs, however, we need not concern ourselves. The engines have four cylinders 30 inches in diameter by 4 feet stroke. At 35 revolutions and 1 pound effective pressure each cylinder will develop 42 horse-power, or the four cylinders 168 horse-power. With a vacuum of 26 inches, and a boiler pressure of 20 pounds, we may count on 30 pounds initial cylinder pressure, and allowing for some expansion we may assume an average effective pressure of 20 pounds per square inch, which is probably over the mark, and $20 \times 168 = 3360$ horse-power. This is, we believe, in excess of anything that the engines have really done in regular work. No doubt we have taken the average pressure as higher than the boilers could maintain. Taking 3000 horse-power as nearer the truth, this requires 60 furnaces, and these may be counted on to burn 3 tons per day each, or 180 tons in all, which means 5.6 pounds per horse-power per hour. This was not bad work for the year 1858, but 3000 horse-power can be had now for, at the most, 2 pounds per horse per hour—or, per day, say 65 tons—which could be readily burned in 18 furnaces of proper dimensions. These would fit into three double-ended boilers, which could be put in side by side, and fired either athwartship or fore and aft; one large funnel would suffice for the whole. The engines could

on board so large a ship. A ship carrying 20,000 tons of grain on a consumption of 65 tons of coal per day would be in a very favorable position indeed. An ordinary cargo steamer can carry 3000 tons at 9 knots, with about 750 I.H.P., and will burn, say, 15 tons per day, so that she carries 200 tons of grain per ton of coal per day. The Great Eastern would allow about 307 tons. If triple-expansion engines were put into her, which might be done by leaving one pair of cylinders, say, for example, at the port side as they are, and putting in two new cylinders at the starboard side, the intermediate cylinder exhausting into the two port cylinders, the consumption of fuel might be cut down to under 50 tons a day, and the Great Eastern might be able to run and make a profit at rates of freight at which no other steamship afloat could live.

It would be worse than useless to enter far into details. We have said enough to show that the Great Eastern might, as we think, be made to pay well as a cargo boat. Whether she would pay as well so as she is expected to pay as a coal hulk we shall not pretend to determine, for we are not in a position to pronounce an opinion. The ship is now and to the end of her life must continue to be an object of interest to engineers.

Inventory Valuation of Machinery Plant.*

The keeping of cost and valuation accounts in connection with machinery has never been brought into so perfect a system as has ordinary commercial bookkeeping. The matter of inventory valuations with which it is proposed briefly to deal in this paper is, to say the least, in a very mixed-up condition, and although with some machinery owners it has received considerable attention the average method contains a good deal of guesswork. It is evident that at the very base of all account keeping is the finding out the true value of the property kept account of; and that without this being correct all else is useless. Probably the most popular and frequently used method of doing this is by pure guessing. Another system is that of taking original cost at first and then depreciating a given percentage each year, regardless of the several modifying conditions which will be mentioned later on. One large manufacturer used to work upon this system with his machine tools, depreciating their value 10 per cent. each year. Although acknowledging that it brought the figures rather too low, he said that it kept him upon the safe side, as not letting his assets appear of greater value than they really were. However safe this method may be, it is worthless if the object is to show the real value of the property. This will be apparent if reference is made to the second column of the following table, wherein \$100 is shown decreased at the end of each year to 10 per cent. from the remainder belonging to the year previous:

| Years. | 10% off. | 5% off. | Years. | 10% off. | 5% off. |
|--------|----------|---------|--------|----------|---------|
| 0 | 100.00 | 100.00 | 7 | 47.83 | 69.33 |
| 1 | 90.00 | 95.00 | 8 | 43.05 | 66.54 |
| 2 | 81.00 | 89.25 | 9 | 38.71 | 63.03 |
| 3 | 72.90 | 85.74 | 10 | 34.77 | 59.89 |
| 4 | 65.61 | 81.45 | 15 | 20.59 | 46.33 |
| 5 | 59.05 | 77.39 | 20 | 12.16 | 35.85 |
| 6 | 53.15 | 73.51 | | | |

It will be noticed that at the end of 10 years the amount is only about \$35, at the end of 15 years \$20.50, and at the end of 20 years about \$12. In the third column is shown the respective amounts for \$100 as depreciated 5 per cent. each year, instead of 10. This gives about \$60, \$46 and \$36 respectively, as the amounts at the end of 10, 15 and 20 years, and it is much more reasonable for the valuation of machine tools than is the first-mentioned discount, if a system of this kind with a constant ratio is to be employed at all. The absurdity is, however, apparent of using a tool costing \$100 when in such bad condition as to be worth but \$12, or even \$36. Such practice would be suicidal, and yet many tools need not be thrown away in 20 years. Another method is to estimate the probable price which an article would bring at auction. This is a very indefinite way, as it is well known that there are auctions and auctions. In some of these the property brings more than it is really worth, while in others, where the proper bidders do not happen to be present, or where an article is bought for a purpose for which it is unfit, the prices are sometimes almost nil.

A striking illustration of the variable values which may be attached to a lot of plant may be seen by comparing the average insurance value and the average taxation value, the latter being usually a very different thing from the former, and the difference being something that frequently sadly puzzles the conscience of the owner to adjust, as it is a soothing balm to his pocket-book. The system now used of taxing machine shop plant is very variable, and the average tax assessor is often at his wits' end to know what value to put upon such articles as patterns and special tools, even if he arrives at any fair conclusion regarding the standard machinery. The result is usually a compromise between the high guesses of the assessor and the low guesses of the owner.

It will not be necessary in this paper to dwell upon the best methods of finding the

* From a paper presented at the Chicago meeting of the American Society of Mechanical Engineers.

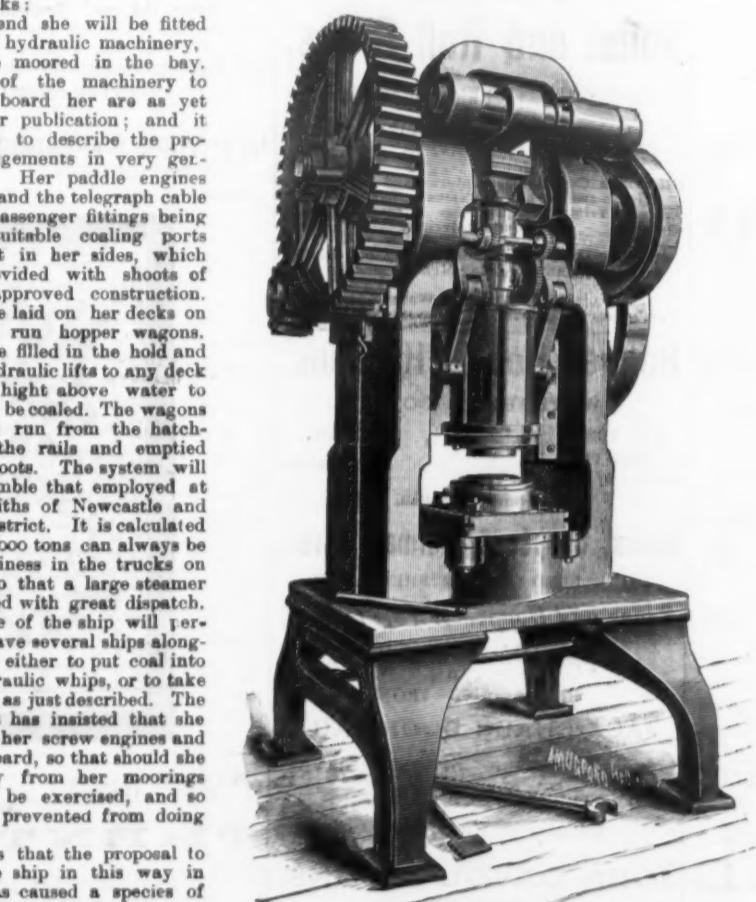


Fig. 1.—Toggle-Joint Sheet-Metal Drawing Press.

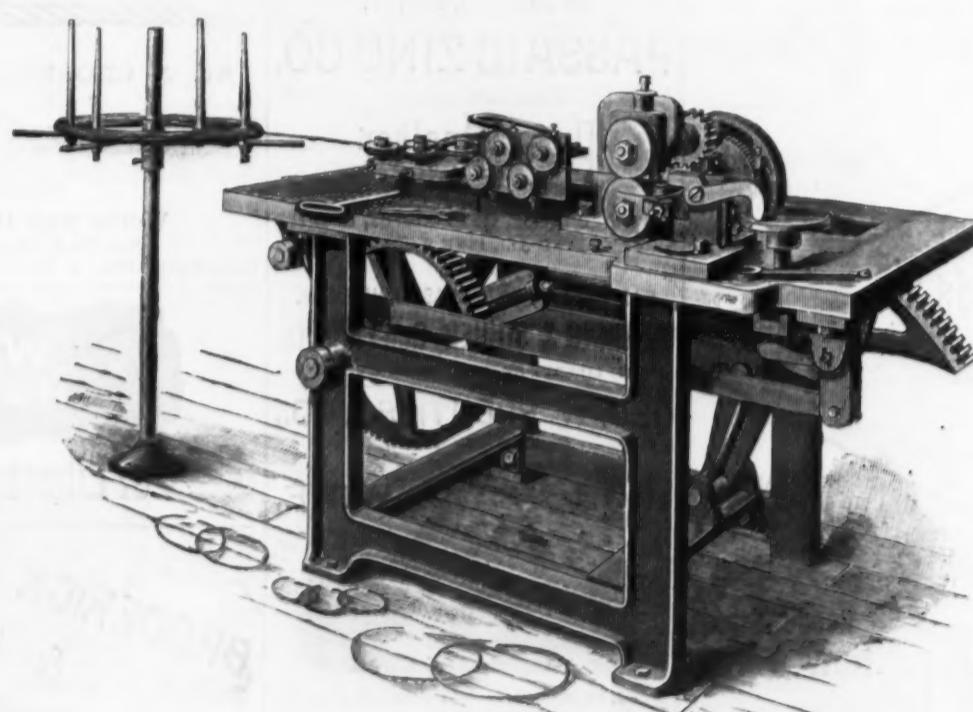


Fig. 2.—Automatic Wire Forming and Cutting Machine.

NEW METAL-WORKING MACHINERY, BUILT BY STILES & PARKER PRESS COMPANY, MIDDLETON, CONN.

being circulated by the Gibraltar press, and it is gravely argued that she will before long sink at her moorings, and do irreparable injury to the bay. She is said to be rotten; that her bottom is as thin as a sixpence, and so on. In point of fact, the hull of the ship is in excellent condition, and the chance of her foundering is altogether remote. She has an inner skin rising above the water level throughout her whole length, and the space between the two skins is divided into 800 watertight compartments. Besides these she has cellular decks, and is well divided up by watertight bulkheads. The ship was built of admirable iron. Portions of the plates have behaved like the toughest steel, and she was as well put together as possible. At a comparatively early period in her career she ran on Montauk Point, and tore nine holes in her outer skin—one no less than 85 feet long by 5 feet wide. She was got off, and proceeded to New York, delivered her cargo in perfect condition, and might have gone to sea again

Gibraltar coal merchants as undeserving of credence. So sound and good is the ship, indeed, that we cannot regard her conversion into a coal hulk without regret. The great ship deserves a nobler existence, and it might yet, we think, be found that she could be employed with profit as a sea-going ship. We can understand now why she did not succeed before; and it must not be forgotten that, with all her disadvantages, she did pay one company to which she belonged no less than 230 per cent. on her first cost to it in a very few years—not a bad return. Without going minutely into details, we may sketch generally the changes that would be made in her.

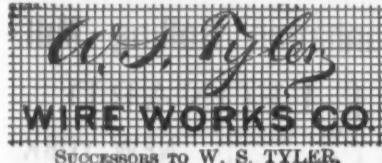
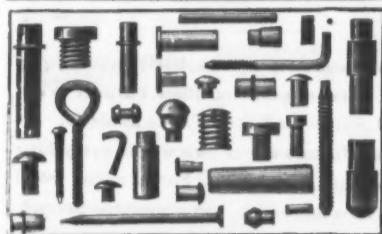
She has three primary defects. She draws too much water when loaded to enter any but a few principal harbors; she presents an enormous surface to the wind, and she is a most extravagant ship in the matter of fuel.

By taking out her paddlele engines and boilers—the engines alone weigh 850 tons—and taking off her upper deck and sides from

be readily compounded. If it was decided that 3000 horse-power was sufficient, which would drive the ship at about 10 knots, then it would only be necessary to remove the present condensers and substitute for one pair of cylinders another pair, each half the diameter or a little more—say 45 inches. The surface condensers might then be placed in the wings, on the deck immediately above the engine, the pumps being, of course, driven by separate engines. The ship is of such enormous width that there would be ample space for this arrangement. The new boilers would carry 90 pounds, and so much of the old engines might be worked in that the cost of the alteration would not be great. The big ship would then have two powerful surface condensing compound engines, and she could easily carry 20,000 tons of grain, besides other merchandise, and a few passengers who might be content to give up speed for the sake of the extreme comfort which they could enjoy



254 PEARL STREET, NEW YORK.

Market Steel Wire, Crimped Wire, Tempered and Covered.
Also PATENT TEMPERED STEEL FURNITURE SPRINGS, constantly on hand.
254, 256 and 258 West 29th Street, NEW YORK.WIRE WORKS CO.
SUCCESSORS TO W. S. TYLER,
MANUFACTURERS OFBRASS, STEEL AND
GALVANIZED WIRE,
FOUNDRY RIDDLES, COKE AND COAL
SCREENS.

W. S. TYLER, Pres. E. H. ALLEN, Sec. & Treas.

CLEVELAND, OHIO.

THORN WIRE HEDGE CO.
STEEL BARB WIRE FENCING.

ADDRESS THORN WIRE HEDGE CO., CHICAGO.

THE UNITED STATES

Mitis Company,
26 Broadway, New York.

This company is now prepared to issue licenses for the use of the several Patents owned by them. These Patents cover processes for the production of "Mitis Castings" in Wrought Iron and Steel, and improvements in furnaces for melting and heating.

The Mitis Castings made in accordance with the inventions covered by these Patents retain in every respect all the valuable qualities of the Wrought Iron and Steel (Scrap) from which they are made, do not require annealing, can be welded and worked under the hammer as well as the raw materials.

Full particulars furnished on application.

W. F. DURFEE,
General Manager,
26 Broadway,
NEW YORK.WIRE NAIL MACHINES
HARDMAN PATENT.

Thoroughly Tested and in Successful Operation.

For prices and particulars address the Manufacturers,

BIRMINGHAM IRON FOUNDRY,
FOUNDERS AND MACHINISTS,
BIRMINGHAM, CONN.E. T. BARNUM,
MANUFACTURER
WIRE AND
IRON WORKDetroit, Mich.
The Popular Polish of the world.
For sale by all dealers in U.S.A. and Canada. Price List Free.
THE PARLOR MFG. CO.,
85 Fulton St., Boston.IRON AND BRASS RIVETS,
STUDS, PINS, SCREWS, &c.*For Manufacturers of Light Hardware.*

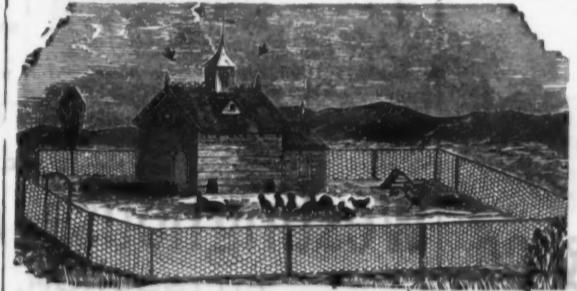
BLAKE & JOHNSON, WATERBURY, CONN.

AGRICULTURAL IMPLEMENT MAKERS

can procure everything they require IN STEEL of GAUTIER STEEL DEPARTMENT, at JOHNSTOWN, PA., whose plant is the largest and most complete in the world for the production of Merchant and Special Steels for Agricultural purposes. It is a great advantage to the Machine Builder to be able to get all his Steels from one maker, such as Finger Bars, Rake and Tedder Teeth, Springs, Axles, Shafts, Machinery Bars, Cold-Rolled Stock, Plow Blades, Slabs, Shapes, Angles, Knife Backs, Tires, Harrow Teeth and Wire.

New York Office,
104 BEAUE ST., Chicago Office,
202 First Nat. Bank Building. Philadelphia Office,
523 ARCH ST.

[No. 157]



Established 1818. Incorporated 1874.
THE GILBERT & BENNETT MFG. CO.
WAREHOUSES:
42 Cliff St., New York.
228 Lake St., Chicago, Ills.
MANUFACTURERS OF
Iron & Galvanized Wire
Screens and Wire Cloth.
Power Loom Painted and Galvanized Wire Cloth, Galvanized Wire Cloth for Drying Fruits, Ward's Galvanized Web Wire Fence, Galvanized Twist Wire Poultry Netting.
Factories, Georgetown, Conn.

NIEN-TSI CHINESE LACQUER,
Manufactured by ALBERT AFSMAN & SONS.
UNEQUALLED FOR DURABILITY. Prevents Iron, Steel, Brass, Nickel, Copper, Silver, Bronze and all compositions from corroding. Also resists dampness, KEROSENE OIL and FLY SPECKS. Can be applied without heating metal.

Sole Agents, H. S. ALLEN & CO., 112 John St., New York.
Would call special attention to manufacturers of Agricultural Implements, Machinery and Architectural Iron Works. Sample and Prices sent on application.

LANE'S PATENT STEEL DOOR HANGER.

*The most perfect Anti-Friction Hanger in the Market,***BECAUSE**

It is made of steel throughout, except the wheel which has a steel axle. It will not break. It is practically free from wear. It is almost noiseless in action. It requires no oil. It has a broad bearing on the door, and keeps in line. It is by far the most durable. It may be used with any track. It is always in order.

LANE'S PATENT TRACK

Is made of steel and is easily put in position. Catches and holds no snow or ice. Door hung thereon cannot jump the track. Is not subject to decay. Requires no fitting, but is ready at once. May be used with hangers of other manufacture.

Manufactured by **LANE BROS.**, Poughkeepsie, N. Y.

JOHN H. GRAHAM & CO., General Agents, 113 Chambers Street, NEW YORK.

PHOSPHOR-BRONZE



TRADE
MARKS:
"Phosphor-Bronze,"
THE PHOSPHOR-BRONZE SMELTING CO., LTD.,

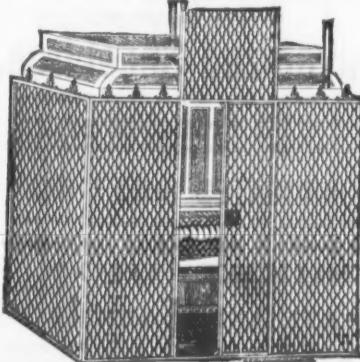
No. 512 Arch Street, PHILADELPHIA, PA.
Owners of the U. S. Phosphor-Bronze Patents. Sole Manufacturers of Phosphor-Bronze in the U. S.

THE CELEBRATED
"SILVER FINISH"
Galvanized POULTRY NETTINGS.
FOR SALE BY THE HARDWARE TRADE.

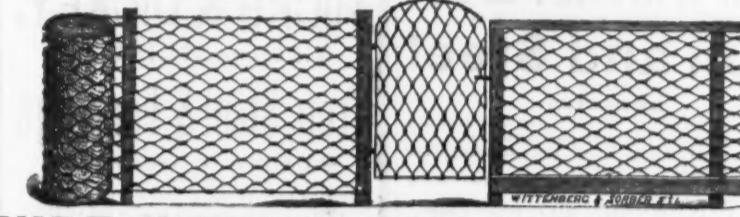
GET THE BEST.

The FRED. J. MEYERS MFG. CO.,
COVINGTON, KY.

MANUFACTURERS OF ELEVATOR

Crimped Wire Work
OF EVERY DESCRIPTION.

The cut shows the best and most practicable way of enclosing Elevators. This Crimped Wire Work is crimped before being woven, making it thinner than wood and glass. The doors are all made to run on ball-bearing rollers, making it very easy to open and close them; they also have a fine brass lock catch. We have enclosed some of the finest Passenger Elevators with our Wire Work, and it has given entire satisfaction. When in need of work of this kind write us giving dimensions of work wanted, and we will give you special prices. Send for Catalogue No. 18.

MOLDED
TEMPERED
MORGAN SPRING CO.
WORCESTER,
MASS.LUDLOW-SAYLOR WIRE CO.,
ST. LOUIS, MO.

WIRE, WIRE CLOTH, WIRE ROPE,
Counter Railings, Window Guards, Iron and Wire Fences,
Plain and Barbed Fencing Wire.

ROOF CRESTING,
Tower Ornaments, Vanes, and Stable Fittings.
FULL LINE OF EACH MANUFACTURED BY

National Wire & Iron Co., DETROIT,
MICH.

Send for Catalogue, stating your wants. Liberal Discounts to the Trade.

THOMPSON McCOSH, President.

JOHN A. McCOSH, Sec. and Treas.

BARB WIRE
LIFTER AND CARRIER.

NO DANGER OF CUTTING HANDS OR TEARING CLOTHES.
SAVES THE PRICE OF THE LIFTER MANY TIMES EVERY DAY.

Manufactured
Solely by
Hawkeye Steel Barb Fence Co., Burlington, Iowa.
Our Agents, John H. Graham & Co., 113 Chambers St., carry stock of our Lifters and will supply at Factory prices.



The above cut represents Preston's Patent Braided Cable Wire Fence Rail, manufactured by the HOLLOW CABLE MFG. CO., Hornellsville, N. Y. We also manufacture extensively four different sizes Wire Cloth Lines. Send for Circulars and Price Lists.

O. S. CHAMBERLAIN, 55 Dearborn St., Chicago, Ill.

THE BILLINGS & SPENCER CO. HARTFORD, CONN.

MANUFACTURERS OF
STANDARD MACHINE WRENCHES
SINGLE AND DOUBLE END
IN 16 SIZES.

DROP FORGED OF BAR STEEL
TAKING NUTS FOR 1/4 INCH
UP TO AND INCLUDING
NUTS FOR 1/4 INCH BOLTS
AND ALL DESCRIPTIONS OF STEEL AND IRON DROP FORGINGS.

WICKWIRE BROTHERS, CORTLAND, N. Y.,

MANUFACTURERS OF

WIRE CLOTH AND WIRE GOODS.



Dish Covers,
Corn Poppers,
Coa Sieves,
Flour Sieves,
Etc., Etc.

Metallic Coal Sieve.

OGDEN & WALLACE,
85, 87, 89 & 91 Elm St., New York.
Iron AND Steel
Of every description kept in stock.
Agents for Park, Brother & Co.'s
BLACK DIAMOND STEEL.
All sizes of Cast and Machinery Steel constantly on hand.

PIERSON & CO.,
24 to 27 West Street, New York,

Acme Shafting.
ALL SIZES AND LENGTHS IN STOCK.
Apply for Discount.

ABEEL BROTHERS,
ESTABLISHED 1765.
Iron & Merchants,
190 SOUTH ST., NEW YORK,
365 WATER ST., NEW YORK.

"CATASAUQUA" IRON.
Large Assortment of Extra Heavy Sizes on Hand.
"ARM CO." SHAFTEING.

A. R. WHITNEY & CO.,
MANUFACTURERS OF AND DEALERS IN
Iron and Steel

AGENCIES:
PORTAGE IRON CO., Limited. Merchant Iron and Soft Steel and Cut Nails and Spikes.
NORWAY STEEL & IRON CO., Homogeneous Sheet Plates.
BAY STATE IRON CO., Tank, Boiler and Girder Plates.
BRANDYWINE ROLLING MILL. Boiler Plates.
GLASGOW TUBE WORKS. Boiler Flues.
A. M. BYERS & CO., Wrought Iron Pipe.
CARNEGIE BROS. & CO., Limited. Iron and Steel Beams, Channels, Shapes and Shafing.
BROOKLYN WIRE NAIL CO., Steel Wire Nails.
THE CHESTER PIPE AND TUBE CO.
Plans and estimates furnished and contracts made for erecting Iron Structures of every description. Bills containing cuts of all iron made sent on application by mail. Sample pieces at office. Please address 17 Broadway, New York.
P. O. BOX 33.

Borden & Lovell,
70 & 71 WEST ST.,
L. N. LOVELL, C. A. GREENE, H. L. FREELAND, New York.
Agents for the sale of

FALL RIVER IRON WORKS CO.'S
Nails, Bands, Hoops and Rods.

DANVILLE NAIL & MFG. CO.'S
NAILS AND SPIKES.

BORDEN MINING CO.'S
CUMBERLAND COAL.

IMPORTED & AMERICAN
PIG IRON.

LAKE SUPERIOR CHARCOAL IRON,
For Malleable and Car-Wheel Purposes,
A SPECIALTY.

CHARLES HIMROD & CO.,
CHICAGO AND DETROIT.

BOLT & RIVET CLIPPERS.
For cutting off the ends of Bolts and Rivets, on carriages, wagons, harness, &c. Ask for them where you buy your hardware, or send for circular and price list.

CHAMBERS, BROTHER & CO.,
2nd St., Below LANCASTER AVE., PHILADELPHIA, PA.

PASSAIC ROLLING MILL CO.
Manufacture and have always in stock

ROLLED IRON BEAMS,
Channels, Angles, Tees, Merchant Bars, Riveted Work, Forgings, Eye Bars, &c.,
PATERSON, N. J.
Room 45, Astor House, New York.

CUT NAILS,
Hot Pressed Nuts, Bolts, Washers, &c.

DOVER IRON CO.'

Boiler Rivets. Boiler Brace Jaws, Socket Bolts, BAR IRON.

FULLER BROTHERS & CO.,
139 GREENWICH ST., NEW YORK.

Marshall Lefferts & Co.,
90 Beckman St., New York City.
MANUFACTURERS OF
Galvanized Sheet Iron,
Best Bloom, Best Refined and Common.

Galvanized Wire, Telegraph and Fence; Galvanized Hoop and Band Iron, Galvanized Rod and Bar Iron, Galvanized Nails, Galvanized Chain, Galvanized Iron Pipe.

CORRUGATED SHEET IRON
For Roofing, &c., Galvanized, Plain or Painted.

Best Charcoal, Best Refined and Common
SHEET IRON.

PLATE AND TANK IRON,
C. No. 1, C. H. No. 1, C. H. No. 1 Flange, Best Flange, Best Flange Fire Box, Circles.

ALL DESCRIPTIONS OF
IRON WORK GALVANIZED OR TINNED TO ORDER.
Price list and quotations sent upon application.

B. F. JUDSON,
Importer of and Dealer in
SCOTCH AND AMERICAN

Pig Iron,
WROUGHT & CAST SCRAP IRON, -

OLD METALS.

457 & 459 Water St., NEW YORK,
233 & 235 South St., NEW YORK.

HICKS & DICKEY,
413 Commerce St., PHILA., PA.

Iron, Steel & Forgings
STEEL CASTINGS.

MERCHANT IRON & SOFT STEEL,
COLD ROLLED & TURNED SHAFTING.

AGENCIES:
CROWN & CUMBERLAND STEEL CO.,
CAST TOOL STEEL.

HARTMAN STEEL CO., Ltd.,
Tire, Toe, Sleigh, Machinery, Spring Steel, &c.

CHARLES L. BAILEY & CO., Chesapeake Nails.

HARTMAN STEEL CO., Ltd., Steel Wire Nails.

JOHN FOX,
Cast Iron Gas and Water Pipe.

2 to 48 Inches Diameter,
160 BROADWAY, NEW YORK.

JAMES WILLIAMSON & CO.,
SCOTCH AND AMERICAN

PIG IRON,
No. 68 Wall St., New York.

DANIEL F. COONEY,
88 Washington St., New York,
IRON AND STEEL BOILER PLATES

GLASGOW IRON CO. PINE IRON WORKS,
ALLISON BOILER FLUES.

OX MUZZLES
VERY LOW IN PRICE.

JOHN BROWER,
81 Murray Street.

CHAS. F. LOMBARD
Augusta, Ga.
MANUFACTURERS OF
GIN RIBS &
RAILROAD CASTINGS.

OXFORD
IRON AND NAIL CO.,
Cut Nails
AND
SPIKES.

J. S. SCRANTON, Sales Agent,
51, 53 and 55 Washington Street,
NEW YORK.

BURDEN'S

HORSE SHOES.

"Burden Best"

Iron
Boiler Rivets.

THE BURDEN IRON CO.

TROY N. Y.

WILLIAM H. WALLACE & CO.,
Iron Merchants,

COT. ALBANY & WASHINGTON STS.,

NEW YORK CITY.

Wm. H. Wallace. Wm. Bispham. E. C. Wallace.

WM. McFARLAND,
Iron and Brass Founder.

TRENTON, N. J.

Chilled Cast Wire Dies a Specialty.

Any size or style made at short notice.

R. D. WOOD & CO.,
PHILADELPHIA

Manufacturers of

Cast Iron Pipe
FOR WATER AND GAS.

LAMP POSTS, VALVES, ETC.

Mathew's Pat. Anti-Freezing Hydrants.

400 CHESTNUT STREET.

A. GARRISON & CO.,
Manufacturers of Sand, Patent Homogeneous,
Steel and

A. GARRISON & CO.,
Manufacturers of Sand, Patent Homogeneous,
Steel and

Chilled Rolls,
BOTH SOLID AND HOLLOW.

Ore and Clay Pulverizers, Rotary Squeezers,

Haskin's Patent Double Spiral Pinions, and Rolling

Mill Castings of every description.

Office, Nos. 10 & 12 WOOD ST., PITTSBURGH, PA.

CHAS. J. STEBBINS,
111 Reade St., New York,

STEEL AND IRON NAILS.

HENRY KELLY,
PUBLIC ACCOUNTANT,

925 Walnut St., PHILADELPHIA, Pa.

VARIETY METAL BOOM.

Iron Foundry and Machine Shop.

STEAM HEATING BY DIRECT RADIATION

in all its Branches a Specialty. Brass and other

Metal Moulding, Casting and Finishing. Noiseless

Vertical Engines, Hydrants, Fire Plugs, &c.

FRAS. H. BANANAN,

Pottsville, Schuylkill Co., Pa.

W. D. WOOD & CO., LTD.,
PITTSBURGH, PA.



MANUFACTURERS OF PATENT
Planished Sheet Iron.

Patented April 8th, 1873; Sept. 9th, 1873; Oct. 6th, 1874; Jan. 11, 1876; Oct. 17th, 1876; Jan. 11th, 1877; Feb. 6th, 1877; Dec. 10th, 1878; Jan. 10th, 1882; Jan. 1st, 1882; Feb. 10th, 1884; March 4th, 1884; Jan. 6th, 1885.

Guaranteed fully equal in all respects to the

IMPORTED RUSSIA IRON,
and at a less price.

ALSO
Common, Refined Charcoal and Juniper
GRADES OF
BLACK SHEET IRON
Smooth on both sides.

SYRACUSE
MALLEABLE IRON
WORKS,
SYRACUSE, - N. Y.

Mower and Reaper Castings and
Carriage Irons a Specialty.

W. B. BURNS, PROPRIETOR.

EVERTON, HAMMOND & CO.,
LIMITED,
PITTSBURGH, PA.

Sheet Steel
For Roofing and Corrugating.

OPEN-HEARTH STEEL, INGOTS and BILLETS.
SHEET IRON, All Grades.

CORRUGATED AND CRIMPED IRON ROOFING & SIDING.



IRON BUILDINGS, HOOPS, SASHES, DOORS, CORNICES, SKYLIGHTS, BRIDGES, &c.

MOSELEY IRON BRIDGE AND ROOF CO.,

5 Day Street, NEW YORK.

GEORGE WESTINGHOUSE, Jr., Pres't. JOHN CALDWELL, Treas. T. W. WELSH, Sup't. H. H. WESTINGHOUSE, Gen'l Agt.

Correspondence solicited. Prices on application.

E. JENCKES MANFG. CO.,

PAWTUCKET, R. I.

Bright Wire Goods, Belt Hooks,

SPRING PINs, KEYS AND COTTERS.

Bent Wire Goods of all kinds a Specialty.

New York Office, 88 Chambers Street.

SAMUEL A. HAINES, Selling Agent.

W. W. CARD, Secy.

The WESTINGHOUSE BRAKE is now fitted to upward of

15,000 ENGINES AND 80,000 CARS

and is adopted by the principal Railways in all parts of the world.

FULL INFORMATION FURNISHED ON APPLICATION.

LEECHBURG IRON WORKS.

KIRKPATRICK & CO., LIMITED

Manufacturers of all Grades of

FINE SHEET IRONS,

(Refined, Cold Rolled, Show Card, Stamping, Tea Tray, Polished, Shovel, Ferrule Iron, &c.)

NATURAL GAS USED AS FUEL.

OFFICE, No. 145 First Ave., Pittsburgh, Pa.

WORKS, Leechburg, Pa.

Only single Ring ever invented.

Only Double Ring Invented.

Champion Hog Ringer

RINGS AND HOLDER.

The only Ring that will effect-

ally keep Hogs from rooting. No

sharp points in the nose.

CHAMBERS, BERNING &

**WILLIAM R. HART & CO.,
SPANISH, AFRICAN IRON ORES AND ITALIAN**

CASTLE PIG IRON.

for Finest Steel (phosphorus uniformly low, seldom reaching over per cent., and silicon from 1 per cent. upward, according to requirements of buyers).

Bessemer, Basic and Open-Hearth Steel Slabs, Bullets, Plates and Bars to specifications furnished. Old Iron and Steel Rails, Crop Ends, Spiegeleisen, Ferromanganese, &c.

226 Walnut Street,

MOHICAN PIG IRON.

A superior iron for ordinary Bessemer work, comparing favorably with English West Coast Hematites.

Bessemer, Basic and Open-Hearth Steel Slabs, Bullets, Plates and Bars to specifications furnished. Old Iron and Steel Rails, Crop Ends, Spiegeleisen, Ferromanganese, &c.

PHILADELPHIA.

Heavy Rails, Light Rails,**Railway Fastenings,****STREET****RAILS.**

Cambria Steel Rails.
ADDRESS
Cambria Iron Co.,
OFFICE,
218 South Fourth St.,
Philadelphia, Pa.
WORKS,
Johnstown,
Pennsylvania.

The Phoenix Iron Co.,
410 WALNUT ST., PHILADELPHIA
Manufacturers of Wrought Iron

Beams, Deck Beams, Channels, Angle & Tee Bars,

STRAIGHT AND CURVED TO TEMPLATE,

Largely used in the construction of Iron Vessels, Buildings and Bridges.

Wrought Iron Roof Trusses, Girders and Joists, and all kinds of Iron Framing used in the construction of Fire-Proof Buildings: Patent Wrought Iron Columns, Weldless Eye Bars, and Built-up Shapes for Iron Bridges.

REFINED BAR, SHAFTING, and Every Variety of SHAPE IRON Made to order.
Plans and Specifications furnished. Address DAVID REEVES, President.
New York Agents, MILLIKEN, SMITH & CO., 61 Liberty St.
Boston Agents, HOUDLETTE & DUNNELS, 272 Franklin St.

ALAN WOOD COMPANY,
MANUFACTURERS OF
Patent Planished, Galvanized, Common, Best Refined, Cleaned and Charcoal Bloom
PLATE & SHEET IRON,

ALSO LIGHT PLATES AND SHEETS OF STEEL

NO. 519 Arch Street, Philadelphia, Pa.

Orders solicited especially for Corrugated, Gasholder, Pan and Elbow, Water Pipe, Smoke Stack, Tank and Boat Iron; Last, Stamping, Ferrule Locomotive Headlight and Jacket Iron.

W. H. WALBAUM & CO.,
206 S. Fourth St., Philadelphia. 61 Pine St., New York.

NEW AND OLD RAILS. BLOOMS. BESSERER PIC.

Crop Ends, Spiegeleisen, Iron Ores and Railroad Supplies Generally.

AGENTS IN THE UNITED STATES FOR

THE NORTH LONSDALE IRON & STEEL CO., Limited. Bessemer Pig Iron, brand "Ulverston"; Malleable Pig Iron, brand "U. H. M." MOSS BAY HEMATITE IRON & STEEL CO., Limited, Spiegeleisen, Crop Ends, &c. Also for "Lorn" Malleable Charcoal Pig Iron and N. B. ALLEN & CO.'S Dinas Fire Bricks.

PENCOYD IRON WORKS.

A. & P. ROBERTS & CO.,
MANUFACTURERS OF
BEAMS, CHANNELS, DECK BEAMS, ANGLES, TEES,
PLATES, MERCHANT BAR.



SHAFTING AND ROLLED OR HAMMERED AXLES OF IRON OR STEEL
Office, No. 26 S. Fourth St., Philadelphia. Agents for the sale of Glamorgan Pig Iron.

Agency Fire-Brick Hot-Blast Stove Co.

GORDON, STROBEL & LAUREAU
ENGINEERS,
No. 226 Walnut Street, Philadelphia, Pa.

(Formerly of Withrow & Gordon, Pittsburgh, Pa.)

**BLAST FURNACE CONSTRUCTION,
STEEL WORKS CONSTRUCTION.**

SPECIALTIES:

Gordon's Patent Improved Whitwell-Cowper Stoves, Gordon's Patent Converter for Treating Molten Iron, Improved Regenerative Furnaces, Coke Regenerative Ovens, Blast Furnace Improved Details, Tuyere Stocks and Tuyere Attachments, Boiler Setting giving the Greatest Efficiency, Cinder Car, Kennedy & Gordon's Patents.

QUAKER CITY FACING MILLS.
Send for sample bbl. (Star) Stove Plate Facing.
Send for sample bbl. XX Machinery Facing.

We Guarantee Perfect Satisfaction.



RIDDLERS, SHOVELS, BELLOWS, STEEL WIRE BRUSHES, BRISTLE BRUSHES,
And all other Tools used in a Foundry, of our Own Special Make.

J. W. PAXSON & CO.
DEALERS IN MOULDING SAND, AND MANUFACTURERS OF FOUNDRY SUPPLIES,
Nos. 1015, 1017, 1019 and 1021, or Pier 46 North, Del. Ave., PHILADELPHIA, PA.

EDWARD J. ETTING
IRON BROKER & COMMISSION MERCHANT,
22 S. THIRD ST., PHILADELPHIA, PA.
PIG, BAR and RAILROAD IRON,
OLD RAILS, SCRAP, &c.

Agent for the
Mount Savage Fire Brick.
Eastern Penna., West New Jersey and Delaware.

LYNCHBURG IRON CO.,
LYNCHBURG, VA.
Foundry and Forge Pig Iron.

Storage, WHARF and YARD, Delaware Avenue,
above Ligonier St., connected by track with rail-
road. CASH ADVANCES MADE ON IRON.

JAS. G. LINDSAY, THOS. R. PARVIN,
LINDSAY, PARVIN & CO.,
328 Walnut St., Phila.,
Iron and Steel Structural Material
FOR ALL PURPOSES.

Estimates furnished for Iron and Steel Structures
and Railway construction. Correspondence
solicited with railroad contractors.

L. & R. WISTER & CO.,
IRON COMMISSION MERCHANTS,
257 So. 6th St., Philadelphia.

AGENTS
Kemble and Norway Foundry and Forge Pig Iron,
Wyebrooke C. B. Charcoal Pig Iron. Ferguson
Red Short Pig Iron.

DEALERS IN ALL KINDS OF SCRAP IRON.

MORRIS, WHEELER & CO.,
Iron, Steel and Nails.

WAREHOUSE & OFFICES, SALES OFFICES,
16th & Market Sts., 400 Chestnut St.,
PHILA., PA. PHILA., PA.

New York Address, 14 CLIFF ST.

HENRY LEVIS & CO.,
Manufacturers' Agents

For Iron and Steel Rails, Car Wheels, Boiler
and Sheet Iron and General
Railway Equipments.
Old Rails, Axles and Wheels bought and sold,
284 S. 4th St., Philadelphia.

Frank K. Eshierick, Barclay W. Cotton,
ESHIERICK & CO.,
263 So. 4th St. PHILADELPHIA

Iron and Steel of All Description.

Selling Agents for Cleveland City Forge and Iron Co.,
Forgings: Central Iron and Steel Works, Plates of
Iron and Steel, Danieli Nail and Mfg. Co., Iron and
Steel Nails, Bolts, Tires, Bridges, Car and Boat
Specifications a Specialty

J. J. MOHR,
430 WALNUT ST., PHILA., PA.

SOLE AGENT FOR
Sheridan, Leesport, Temple, Lynch-
burg, Millcreek and Mt. Laurel

FOUNDRY PIG IRON and Forge

CHARCOAL PIG IRON.
Also Woodbridge Clay Mining Co.'s Fire Brick.

THE ALLENTOWN ROLLING MILLS,
MANUFACTURERS OF

Rails, Bars, Axles, Shafting, Fish Bars (Plain and Angle), Spikes,
Rivets, Bolts and Nuts, &c. Bridges and Turn-Tables.

General Office, 237 South Third St., Philadelphia.

PLYMOUTH ROLLING MILL CO., Conshohocken,
PA.

MANUFACTURERS OF

Pig Iron,
Foundry and Forge.

Puddled Bars,
Special for Axles, Best Neutral and Common.

Particular attention given to Iron for Special Purposes.

Plate and Sheet Steel,
Every description of Light Plates and
Sheets of Steel.

Plate and Sheet Iron,
Best Bloom, Tube, Cleaned, Best Refined,
Skelp, Blue Annealed and Common.

Particular attention given to Iron for Special Purposes.

TESTED CHAINS.

Bradlee & Co., Empire Chain Works,

816 Richmond St., Philadelphia.

Chains for Foundry Cranes and Slings.

"D. B. G." Special Crane Chain.

Steel and Iron Dredging, Slope and Mining Chains.

Ship's Cables and Marine Railway Chains.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF

"CUMBERLAND" NAILS & WROUGHT IRON PIPE,

43 North Water St., and 44 North Delaware Ave., PHILADELPHIA.

J. Tatnall Lea & Co.,

Successors to CABEEN & CO.,

IRON COMMISSION MERCHANTS,

No. 400 Chestnut Street, Philadelphia.

BESSEMER, MILL AND FOUNDRY PIG IRON, SKELP IRON, MUCK AND SCRAP BARS, NATIVE

AND FOREIGN ORES. AGENTS FOR CONNELLSVILLE COKE.

BOOTH, GARRETT & BLAIR,

ANALYTICAL AND CONSULTING CHEMISTS,

919 and 921 Chant St. (10th St., above Chestnut St.), Philadelphia, Pa.

Established in 1836.

Analysis of Ores, Waters, Metals and Alloys of all kinds. A special department for the

ANALYSIS OF IRON AND STEEL,

Fitted with all the apparatus and appliances for the rapid and accurate analysis of Iron, Steel, Iron
Ores, Slags, Limestones, Coal, Clays, Fire Sands, &c. Agents for sampling ores in New York and
Baltimore. Price lists on application.

JUSTICE COX, JR.

CHARLES K. BARNES.
AGENTS FOR

CATASAUQUA M'FG. CO.,

Iron, Steel.

Bars, Bolts, Taps and Bridge Plates; Skelp,
Angles and Shapes; Chick's, Montgomery,
Conewago and Alice Furnaces.

PIG IRON

for Founds and Mills.

ERIE FORGE CO., LTD. Iron and Steel Forgings;

Every shape.

294 South Fourth Street, - Phila., Pa.

Jerome Keeley & Co.,

206 Walnut Place, Phila.,

Selling Agents for CHARCOAL and ANTHRACITE

BLOOMS, PIG IRON, BAR IRON, SHEET IRON,

STEEL, and IRON RAIL IRON, CLAD STEEL RAILS,

IRON, BRASS, MANGANESE and HEMATITE IRON,

FIRE BRICK, COAL and COKE, MUCK BARS, HOGG,

Old Iron and Steel Rails, Scrap Iron, &c. Examine

and negotiate sales of Iron and Coal properties.

E. H. Wilson. A. Kaiser. J. B. M. Hiron.

E. H. WILSON & CO.,

222 and 224 South Third St., Philadelphia.

BROKERS AND DEALERS IN

IRON AND STEEL.

Correspondence solicited.

J. W. HOFFMAN & CO.,

IRON COMMISSION MERCHANTS,

208 South Fourth St., Philadelphia.

Selling Agents PINE IRON WORKS, Pine Brand

GLASSCOV IRON WORKS, Plates and Muck Bars

SPRING STEEL & IRON CO. (Limited), Siemens

Martin (Open-Heart) Steel, Universal and Sheared

Plates, Angles and Shapes.

JNO. L. HOGAN,

IRON COMMISSION MERCHANT,

216 SOUTH FOURTH ST., PHILA.

Pig Iron & Ores, Steel & Iron Blooms.

Agent for Brier Hill Iron and Coal Co.,

Youngstown Steel Co. Open Hearth Metal,

Charcoal Iron, Connellsville Coke,

ESTABLISHED IN 1848.
SINGER, NIMICK & CO., LTD.,
PITTSBURGH, PA.
MANUFACTURERS OF ALL KINDS OF
HAMMERED AND ROLLED
STEEL,
WARRANTED EQUAL TO ANY PRODUCED.

BEST REFINED TOOL CAST STEEL
For Edge and Turning Tools, Taps, Dies, Drills, Punches, Shear-Knives,
Cold-Chisels and Machinists' Tools generally.

SAW PLATES
For Circular, Mulay, Mill, Gang, Drag, Pit and Cross-Cut Saws.

Sheet Steel

For Springs, Billet Web and Hand Saws, Shovels, Cotton Gin Saws,
Stamping Cold, &c., &c.

SIEMENS-MARTIN (Open-Hearth) PLATE STEEL

For Boilers, Fire Boxes, Smoke-Stacks, Tanks, &c.
All our Plate and Sheet Steel being rolled by a Patented Improvement, is unequalled for surface finish and exactness of gauge.

ROUND MACHINERY CAST STEEL

For Shafting, Spindles, Rollers, &c., &c.

File, Fork, Hoe, Rake, R. R. Frog, Toe-Calk, Sleigh-Shoe and Tire Steel, &c.; Cast and German Spring and Plow Steel.

"Iron Center" Cast Plow Steel,
"Soft Steel Center" Cast Plow Steel,
"Solid Soft Center" Cast Plow Steel.
Represented at 243 Pearl and 18 Cliff Sts., New York, by

HOGAN & SON, General Agents for Eastern and New England States.
HOGAN & McCARGO, 417 Commerce St., Philadelphia, and FULLER, DANA & FITZ, 110 North St., Boston.



LOCOMOTIVE AND CAR-WHEEL TIRES
Manufactured from the celebrated OTIS STEEL BRAND
& STANDARD &
Quality and efficiency fully guaranteed. Prices as low as any of the same quality. We manufacture Heavy and Light Forgings, Driving and Car Axles, Crank Pins, Piston Rods, &c.
THE STANDARD STEEL WORKS,
WORKS AT LEWISTOWN, PA.
Office, 220 S. 4th St., Philadelphia, Pa.

FRANKFORD STEEL COMPANY
FRANKFORD, PHILA., PA.,
STEEL RAILROAD AND MACHINE FORGINGS,
SOLID CRUCIBLE STEEL CASTINGS
AND
Best Grades of Tool and Machinery Steel.

MOORHEAD & COMPANY,
Soho Mills, Pittsburgh, Pa., U. S. A.

MANUFACTURERS OF

SHIP, TANK
AND
BRIDGE PLATE,
SKELP
SHEET IRONS,
Special Sizes.
AND
WIDE SHEETS.

Iron, Steel or
COMPOUND
ARMOR
PLATES,

UP TO 18 INCHES THICK.
GUARANTEED TO STAND
ADMIRALTY TESTS.
STEEL OR IRON PLATES
FOR MERCHANT VESSELS
OR YACHTS.

Galvanized
Sheets
(Patent Leveled).
Only Manufacturers



And PLANET Brands.

Open Hearth Steel.

SHIP PLATE, TANK, BOILER, FLANGE and FIRE-BOX.

DOG COLLARS AND FURNISHINGS.



We are the only firm in the world that make the manufacture of Dog Collars and Furnishings their exclusive business, and as such guarantee goods and prices. Send for our illustrated catalogue.

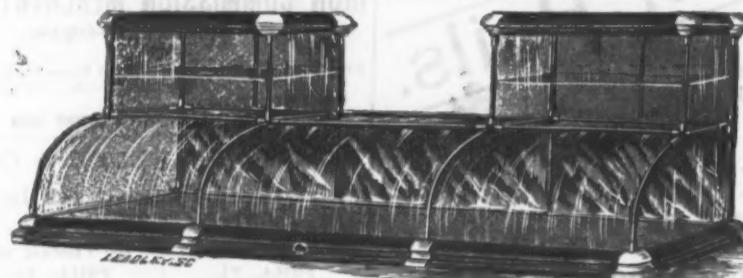
MEDFORD FANCY
GOODS CO.,
707 Broadway, N. Y.

Established 1861.
THOMAS C. BURROWS,
Agent for Jersey City Steel Company,
Successors to Jas. R. THOMPSON & Co.
STEEL Of All Descriptions.
WAREHOUSE, 99 and 101 JOHN ST., NEW YORK.

SANDERSON BROS. STEEL CO.,
SYRACUSE, N. Y.,
MANUFACTURERS OF THE CELEBRATED

Sanderson Bros. & Co.'s
Fine Cast Steel
FOR TOOLS, DIES AND ROCK DRILLS.

Branch Warehouse: 39 Fort Hill Square, Boston.



FARLEY & HOFMAN,

ROCHESTER SHOW CASE WORKS,
SHOW CASES of every description. Highly finished wood cases with patent bell-metal joints a specialty, and the best in the world. Branch stores, 46 West Broadway, New York; 95 Sudbury St., Boston, Mass. Catalogues sent on application. Mention The Iron Age.

Office and Factory, 29, 31 & 33 Water St., Rochester, N. Y.

INDESTRUCTIBLE

Furnace Lamp,

MADE BY

TAYLOR & BOGGIS
FDY. CO.

Cleveland, - Ohio.

2 Sizes - 3 Pint and 2 Pint.

It has no Seams or Solder in
Its Construction.

CRONK HANGER Co.,

— ELMIRA, N. Y. —



MANUFACTURERS OF THE

CRONK'S PATENT

Wire Cutter, Bender and Plier and
Hog Ringer Combined.

Specially Adapted for Use on Wire Fences; also Best in the World
for TINNERS' Use. Patent Allowed.

ELECTRIC LIGHT.

BRUSH ELECTRIC CO.,

CLEVELAND, OHIO.

RIVERSIDE IRON WORKS,

MANUFACTURERS OF RIVERSIDE

STEEL NAILS
Pig Iron, Bar Iron, Bar Steel, Steel Blooms, Steel Billets,
Small T Bars, Flat Rails of Iron or Steel, Fish Bars of Iron or Steel.

WHEELING, W. VA.

WROUGHT IRON
BOILER TUBES.
Steam, Gas and Water Pipe, Oil
Well Tubing, Casing
AND
LINE PIPE.
Cotton Presses, Forgings, Rolling
Mill and General Machinery.

READING IRON WORKS.

261 S. Fourth St., Philadelphia.



LOVELL ALL CLAMP ROLLER SKATE!

We Challenge the World to Produce its Equal.
Sample Pair sent postpaid on receipt of price.



PRICE, \$6.
Nickel Plated and
Polished.

CHAMPION SINGLE BREECH-LOADING



SHOT GUN.

Top-Snap Action, Fluted Grip, Rebounding Lock, Patent
Fore-end Fastening. For good workmanship, convenience of
manipulation, hard and close shooting, durability, and beauty
of finish, this Gun has no equal and challenges the world.

PRICES: Plain Barrel, 12 bore, \$15.00; 16 bore, \$16.00.

BEAN'S PATENT HAND CUFF

PRICES: Cuff, Plated, \$4.75
Cuff, Polished, 4.00

Sent by mail, postpaid, on receipt of price.

Special catalogues of Plates, Cuffs, Cuffs, Log Trunks,
Police Horns, Police Whistles, Police Holders, Police Dark
Lanterns, &c. Sent Free on application.

LOVELL'S DOUBLE ACTION EJECTOR REVOLVER.

Using 28 S. & W. C. P. Cartridges. Sent postpaid on receipt of price.

Send 1c in stamp for large catalogue of Lovell's Revolvers, Air Rifles, Police Goods, Guns, etc.

JOHN P. LOVELL'S SONS, Boston, Mass.

Prices to the trade sent on application.

THE Humphries Mfg. Co.,
MANSFIELD, OHIO,

Manufacturers of
Iron, Brass and Brass-Cyl.
Inder Cistern, Pitcher
Well and Force

PUMPS.
Windmill, Boiler Feed
Horizontal and Rotary
Pumps.

Hydraulic Rams, Iron
and Brass
CYLINDERS
of every description,
and other

HYDRAULIC MACHINERY.

TYRONE IRON CO.

Works at Tyrone Forges, Blair Co., Penn.

MANUFACTURERS OF
BEST CHARCOAL BLOOMS
and BOILER TUBE SKELP.

ALSO TACK AND NAIL PLATE.
Blooms guaranteed and especially adapted
for stamped ware.

GEO. M. EDY & CO.
Manufacturers of
Measuring Tapes
of Cotton, Linen and Steel.
FOR ALL PURPOSES.
351 to 353 Clinton Ave., Brooklyn, N. Y.

SILVER & DEMING MANUF. CO.,
Salem, Ohio, U. S. A.
Manufacturers of
CISTERNS, PITCHER, WELL and
FORCE
PUMPS
Wind Mill Pumps, Hand and
Power Rotary
Pumps.
HYDRAULIC RAMS,
Boiler Feed Pumps, Gar-
den Engines, &c.
Also Carriage Makers' Tools,
Blacksmiths' Drills, Butcher
Tools, and Feed Cutters.
Write for Catalogue and Prices.

English Bros., Kansas City, Mo.,
GENERAL WESTERN AGENTS.
European Agency with SELIG, SONNENTHAL & CO.,
London E. C., England.
PANCOAST & MAULE, Phila., Pa., Eastern Agents.

JOHN MAXWELL,
MANUFACTURER OF PATENTED
BRASS, BRIGHT
TINNED WIRE
& JAPANNED



Full size of Band for Brass and Tinned Wire Cages.



DUNBAR BROS.,
Manufacturers of
Clock Springs and Small Springs
of every description, from best Cast Steel.
BRISTOL, CONN.



Send for Catalogue.
Field Force Pump Co.,
Lockport, N. Y.

New England Agency with Fuller, Dana & Fitz,
Boston, Mass.
Western Agency with The Temple Pump Co.,
Chicago, Ill.
Florida Agency with Geo. F. Drew & Co., Jack-
sonville, Fla.

Patterson's Patent Forges



BROWN & PATTERSON, Marcy Ave. and Hope Street,
BROOKLYN, N. Y.

D. S. JENKINS,
Brockton, Mass.,
MANUFACTURER OF

TACKS, BRADS, &c.

We make a full line of goods of first
quality. Write for Price and Sam-
ple. Satisfaction guaranteed.
Goods delivered to points
east of Rocky
Mountains.

Samson Cordage Works,

Solid Braided Window Sash C. re-
The most durable and economical.
Send for samples to the Manu-
facturers.
J. P. TOLMAN & CO.,
Cor. High and Hamilton Sts. Boston, Mass.

W. & B. DOUGLAS, Middletown, Conn.,

The Oldest and Most Extensive Manufacturers of

Pumps, Hydraulic Rams, Garden Engines,
Yard Hydrants, Street Washers, Galvanized Pump Chain, Wind Mill Pumps
and Other Hydraulic Machines in the World.

Fig. 120.



Fig. 365.

Fig. 200.



Fig. 70.



"THE AQUANETTE,"

shown in the illustration, is a new article we are introducing, designed for showering trees, shrubs, &c., as an insecticide, intended to carry in the hand, with pail on the arm. It will throw a good stream 40 or 50 feet high.

Sent by Express, C.O.D., \$6.00.

LIBERAL DISCOUNT TO THE TRADE.

BRANCH WAREHOUSES:

85 and 87 JOHN STREET, NEW YORK, and 197 LAKE STREET, CHICAGO, ILL.

UNION MANUFACTURING CO.

Sole Manufacturers of

SKINNER'S PATENT COMBINATION CHUCK.

Universal, Independent and Eccentric.

By sliding a stud on the back of Chuck it is in
stantly changed from Universal to Independent, and
vice versa. Each Chuck is guaranteed perfect. All
parts are made interchangeable. Only the very best
materials used in their construction. Reverse or
special jaws furnished when desired.

We also manufacture

Plain and Ornamental Butts.
Single and Double Acting Spring Hinges
Union Coil Door Springs,
Galvanized Pump Chain,
Patent Rubber Buckets,
Wooden Well Curbs, Wood Tubing,
Iron and Brass Pumps,
Patent Copper Pumps,
Hydraulic Rams, Power Pumps,
&c., &c., &c.

Write us for prices.

UNION MANUFACTURING CO.,
NEW BRITAIN, CONN.

WAREHOUSE, 103 Chambers Street, New York.

GEORGE BROOKE, President.

GEO. W. HARRISON, Treasurer.

THE E. & G. BROOKE IRON CO.,
BIRDSBORO, BERKS CO., PA.,
MANUFACTURERS OF

ANCHOR NAILS AND SPIKES. BRAND

Capacity, 1000 Nails per Day.

Made from their own Pig Iron, insuring Regularity and Superiority in Quality.

ALSO

FOUNDRY AND FORGE PIG IRON,
AND COLD BLAST CHARCOAL CAR WHEEL IRON.

OLD DOMINION

CUT NAILS, BAR IRON.

R. E. BLANKENSHIP, President,

RICHMOND, VA.

IRON AND STEEL DROP FORGINGS

All shapes, small and large, including
GUN, PISTOL, WRENCH BARS, &c. ALSO, DIE SINKING. MANUFACTURERS ALSO
OF BRICKLAYERS', MOULDERS' AND PLASTERERS' TOOLS,
SADDLEGS' ROUND AND HEAD KNIVES.

WILLIAM ROSE & BROS.,
36th & Filbert Sts., WEST PHILADELPHIA

NATIONAL HARDWARE & MALLEABLE IRON WORKS.

Lehigh Avenue, American and Third Streets, Philadelphia.

THOMAS DEVLIN & CO.,

MALLEABLE, FINE GRAY IRON AND STEEL CASTINGS made from patterns
order. Special attention given to Tinning, Bronzing, Coppering, Japanning and Fitting. A large line
of Carriage and Wagon Castings constantly on hand for the trade.



C. F. RICHARDSON ATHOL, MASS., Manufacturer of
IRON LEVELS.

manufactured by the shop in question. It is evident that the value of all these classes of special tools depreciates enormously if said production is permanently decreased from regular and standard to occasional, or if the articles made are going out of fashion in the market, or are not able to compete in price with others of a similar nature. If they have become entirely unsaleable from the above causes, or from having been superseded by improved articles of some other kind, then the value of the drawings, patterns and other special tools with which they were produced is, of course, reduced to nothing. Great care should always be taken in appraising to rate such articles low enough, so as not to show deceptively high assets, but at the same time, in justice to all concerned in the ownership of the property, they should not be put at a foolishly low figure, as were the patterns of a large manufacturing concern known to the writer, whose policy was to gradually depreciate all their patterns until their value stood at "nothing" upon their books. This of course, made them safe against showing false profits, and also had the merit of making their inventory worthless for this particular class of tools, so far as the legitimate functions of an inventory are concerned. The simplicity and ingenuity of this plan were more conspicuous than its common sense, especially after some time had elapsed and the figures had gotten down very low. Of course if the system was right at this time it must have been wrong at first, and to carry it out logically the patterns should all have been counted as worth nothing when they were first made.

In all jobbing machine shops, which do repairing and odd work rather than limiting themselves to standard manufacturing, there is a large accumulation of drawings and patterns—not usually, however, many jigs—which belong to what may be called "transient" jobs and which will probably never be used again, or, at any rate, only occasionally. These should be valued at a very low figure, usually less than 10 per cent. of what they cost, the amount of this percentage depending upon the probabilities of their future use. In estimating the depreciation due to wear and tear in engines, shafting, belting and machine tools, due regard should be had to the general system upon which they are run—whether they are allowed to wear themselves almost entirely out and are then replaced by new ones, of which new inventory is taken, or whether they are kept up to a certain standard of goodness by the replacing of worn parts, &c. The latter is the system practiced by the writer for many years past, and is, in his opinion, undoubtedly the best one. Leaving out the question of obsolescence, there is no reason why a lathe or a planer should not be run for 20 or 30 years and kept up to the standard (by frequent repairs and replacement of parts) to which it has attained in the third or fourth year of its age. Shafting and pulleys can be regarded in the same way, but can probably be kept nearer to a new standard, as they do not wear out so fast. Belting also can be treated upon the same principle, but kept at a lower standard, the average condition of a lot of belting throughout a shop usually being probably nearly half-worn out. The writer intends for his own use to establish for these classes of machinery, and also for small tools, such as twist drills, rovers, &c., a standard percentage of "worn-outness"—if such a word may be coined for the occasion. He has not yet made an accurate estimate of the proper percentage to be employed in each case, but probably a fair allowance for the percentage of present new value in a well-equipped and properly taken care of machine shop, leaving out, as before intimated, the question of obsolescence, would be for shafting, &c., 80 to 90 per cent.; engines and machine tools, 70 to 80 per cent.; boilers and belting, 60 to 70 per cent., and small tools, which are constantly being ground away, 50 to 60 per cent. This estimate is, of course, only approximate, and its correctness would vary with the standard of condition which was adopted and the consequent thoroughness and frequency of repairs.

A properly-kept inventory of the class of articles just mentioned would put them at new value the first year, and depreciate them from 5 to 10 per cent. annually, until the standard constant was reached, after which they would remain at about the same price each year, except as affected by violent fluctuations in the market, and by obsolescence of design. With regard to the special tools before mentioned, the depreciation for wear and tear need be but very little, as if they serve their purpose at all they must be kept in such repair as to serve it perfectly; and they are not a marketable article in which a slight deterioration in appearance would largely affect their value, as would be the case with standard articles. In the case of working drawings, which are usually of trifling value, it is not worth while to take account of the wear and tear, as when worn too much for use they can be wholly replaced with duplicates, and the valuation can be kept, for convenience, at the same rate. An excellent mental aid to an appraiser, in considering the value of doubtful articles, is to estimate what he would be willing to bid at auction for a duplicate were the article destroyed. This amount, if correctly guessed at, is certainly a true index of the real value.

The writer has for several years past paid considerable attention to keeping a systematic inventory, in which all the property of the machine works with which he is connected is classified into "classes" and "sub-classes," so arranged in tabular form that the names need not be rewritten yearly except in case of additional articles entered. In this book there is a set of columns provided for each year for a term of years to come, so that the value merely need be entered, together with the amount of depreciation since the last year. There are proper columns provided for cost, variation therefrom to obtain actual new value, subsequent depreciation for the various causes that have been mentioned in this paper, &c. He will not, however, occupy the time of the society now to describe this book in detail, though it may possibly furnish a theme for some future occasion. The object of this paper

will be attained if it shall help influence even a few among many engineers to use more systematic methods in estimating the true value of the property in their charge.

As a recapitulation of the foregoing, the rules governing an appraiser may be tersely stated thus: Rate all property that it would be desirable to reproduce were it destroyed to day at the net cost of such reproduction in its existing locality, minus its estimated damage by wear and tear. Rate partially obsolete articles the same way, but minus also a percentage of their apparent value equal to their estimated percentage of obsolescence or of improbability of usefulness. Rate wholly obsolete article at nothing.

The Fastest Steam Launch.

Henrietta is the name of a steam launch just built by the Herreshoff Mfg. Company, of Bristol, R. I., for Norman L. Munro, of this city. She is elegantly built, principally of mahogany, and a large amount of polished bronze makes her very attractive to the eye. The most astonishing quality, though, is her speed, which is probably greater than ever before attained in a vessel of her size. The Henrietta uses anthracite coal of ordinary marketable quality, and the natural draft is increased by a small steam jet in the uptake. We append dimensions of the boat and record of trial trip, which have been furnished by her builders:

The Henrietta is the 133d steamer of our build. Her dimensions are: Length on deck, 48 feet; length on water line, 46 feet 6 inches; beam, 7 feet 5 inches; depth, 3 feet 9 inches. She is open nearly two-thirds of her length, has air-tight compartments at each end and four water-tight bulkheads. The hull is built of wood, and the planking, decks, &c., are double thickness of mahogany. The keel and entire frame are of white oak, and all fastenings are of copper and bronze. Engine is of the triple-expansion type of our latest design, and intended for a very high steam pressure. The cylinders are 4 inches, 6½ inches and 10 inches diameter, and the stroke of piston is 8 inches. Boiler is the Herreshoff patent safety, and is of our usual improved type. It has about 9 square feet of grate surface, and the draft is accelerated by a steam jet in the uptake. The fire and engine rooms are not inclosed. Screw propeller is of bronze, with four blades, and is 28 inches in diameter. The boat is almost entirely free from vibrations, even at the highest speed.

The trial for acceptance was made June 14. Six runs were made over a base of 1 mile (5280 feet) in Bristol Harbor. There was a moderate wind abeam, and the sea was quite smooth. A moderately hard red ash anthracite coal was used that was about 15 per cent. of ash:

| Run. | Mean Pounds. | Mean Time. | Speed. | Mean of pairs. |
|------|-----------------|---------------|--------|-------------------|
| | Pounds. | Min. Sec. | | |
| 1 | 944 | 3 3 | 19.67 | |
| 2 | 240 | 3 2 | 19.77 | |
| 3 | 244 | 2 59-5 | 20.05 | |
| 4 | 243 | 3 4-5 | 19.91 | |
| 5 | 244 | 2 59 | 20.11 | |
| 6 | 250 | 2 58 | 20.22 | |

Mean speed, 19.65 miles = 13 knots.

Full time occupied, including turns, was between 24 and 25 minutes. There was no heating of bearings whatever, and it was the second time the boat had left the dock. The Henrietta left Bristol for New York at 4:48 a. m., June 16, in a dense fog, having two persons only on board, the engineer and pilot. She was detained fully one hour by the fog, and was overtaken by the Stiletto, also bound to New York, off Horton's Point, L. I., at 12:15 p. m., just as the fog cleared away. She ran side and side with the Stiletto to Sands Point, and arrived under the Brooklyn Bridge at 6:15 p. m., having had head tide nearly all the way. The actual running speed was over 13 miles per hour; and if allowance be made for fog and adverse tide, her speed was nearly 15 miles per hour. Consumption of coal from Bristol to New York, 900 pounds. Weight of the boat in running trim, 10,000 pounds. Immersed cross section, 7½ square feet nearly.

At Harsimus Cove, north of Jersey City station, are located the principal piers, warehouses, sheds and yards for bulk freight received at this port by the Pennsylvania Railroad. The general plan of this place embraces 100 acres, with a direct water front of 1610 feet, laid out in piers and docks. Here there are 14 miles of track in the yard. Pier 1 is 500 x 35 feet, and has two tracks down its center. Pier 2 is 1320 x 120 feet, and connects directly with the freight-yard. The dock between Piers 1 and 2 is 120 feet wide. Pier 3 is 1320 x 175 feet, and is double-tracked. The slip between Piers 2 and 3 is 180 feet wide. The live-stock pier and yards cover a space fronting on the Hudson of 3200 x 350 feet. On this pier is an immense abattoir. The dock between Pier 3 and the stock pier is 350 feet wide. On both Piers 2 and 3 are two-story freight sheds, covered with corrugated iron, each being supplied with hydraulic and steam lifts; No. 2 has a floor area of 70,000 square feet and No. 3 of 130,000 square feet. These sheds store freight to avoid detention of cars in case of late arrival of vessels. In the yard back of Piers 2 and 3 is situated the grain elevator for storage and transfer—storage capacity, 1,500,000 bushels. A belt without buckets or pockets, 2640 feet in length, carries 7000 to 10,000 bushels per hour from the elevator to vessels at the river front or to vessels within the docks, where several vessels may load at the same time.

We have received from Herr Schröder advance sheets of a very interesting paper by G. Hilgenstock, of Hoerde, read at the general meeting of the Association of German Ironmasters on the 27th of June. It treats of the composition of basic Bessemer steel cinder, and gives the results of experiments showing that the phosphorus probably first is eliminated as tribasic phosphate of iron, which in the presence of lime is converted into $\text{Ca}_3\text{O}_2\text{P}_2\text{O}_7$. This explains why so large a percentage of lime must be added. Practice has proven that this amounts to 18 per cent. of lime, more or less, in deposphorizing pig carrying 3 per cent. of phosphorous and



McCaffrey & Bro.,
PENNSYLVANIA FILE WORKS,
Philadelphia, Pa., U. S.



Manufacture and keep in stock a full line of **FILES** and **RASPS** only, for which we claim special advantages over the ordinary goods, and ask domestic and foreign buyers to allow us to compete for their trade.

Superiority acknowledged wherever used, sold or exhibited.

GAY & PARSONS,

MANUFACTURERS OF THE

Double-Action Ratchet Screw Driver.

ONE OF THE VERY BEST TOOLS EVER INVENTED.



The above Cut shows the action or mechanism complete, also an end view of the Ratchet and Pawls, to which we wish particularly to call your attention, as in all ratchet movements, of whatever kind or nature, the RATCHET must be the principal and most important part employed.

*It combines greater Strength,
Convenience and Durability than can
be obtained in a common Driver.*

FOR CIRCULARS AND PRICES, ADDRESS OUR AGENTS

JOHN H. GRAHAM & CO.,

113 Chambers Street, NEW YORK.



LIGHTNING HAY KNIVES. WEYMOUTH'S PATENT.



This knife is the best in use for cutting down hay and straw in mow and stack, cutting fine feed from bale, cutting corn stalks for feed, cutting peat and ditching marshes.

The blade is best cast steel, spring temper, easily sharpened, and is giving universal satisfaction. A few moments' trial will show its merits and parties once using it as unwilling to do without it. Its sales are fast increasing for farm as well as urban trade, and it seems destined to take the place of all other Hay Knives.

They are nicely packed in boxes, one dozen each of 60 pounds weight, suitable for shipping by land or water to any part of the world.

MANUFACTURED ONLY BY

HIRAM HOLT & CO. East Wilton, Franklin Co., Maine
For sale by the Hardware trade generally.

CAUTION:

We are informed that various parties are infringing upon the widely known Letters Patent granted originally to George F. Weymouth for an improved Hay knife.

The characteristic feature of the invention is a curved blade, provided with a notched cutter, and furnished with suitable working handles. It is our purpose to prosecute infringers, and to hold responsible to the full extent of our ability all the law all parties who manufacture any knife infringing upon the patent, or who deal in the same. Several suits have already been ordered.

All manufacturers and dealers are hereby warned of our rights, and the public are cautioned against purchasing any Hay Knives which are not of our genuine manufacture.

HIRAM HOLT & CO.

EAST WILTON, May 10, 1886.

TACKS AND STAPLES
A COMPLETE LINE OF
Double Pointed & Steel Wire Tacks, Blind, Bed Spring, Telephone & other Staples.
The Large Head, 1/4, 1/2, Full Weight.
Steel Wire Tacks, Uniform, Dbl. Uniform, Assorted 100 papers.
Outside of all Combinations. Worcester Tack & Staple Co.
S. H. LARNED,
Worcester, Mass.

RIPLEY & BARTLETT,
MANUFACTURERS OF
Swedes and American Iron Tacks of all Kinds.
TRUNK AND CLOUT NAILS
A SPECIALTY.
Any variation from regular sizes and shapes made to order from samples.

TACKS & WIRE NAILS
BOSTON SALESBORO,
70 Portland St.
BALTIMORE SALESBORO,
20 Hanover St.
NEW YORK SALESBORO,
116 Chambers St.
AMERICAN TACK CO., Fairhaven, Mass.

Nicholson

Horse Rasps,

PLAIN AND TANGED.



In the ordinary Rasp, as will be seen from the above cut, the face of the tooth is at right angles with the edges of the Rasp.

OUR

PATENT "RACER"

presents no tooth at right angles with the Rasp edges, but the alternate rows are at reversed angles with each other, and all the teeth are presented to the work obliquely



Results for the
"RACER."

A shearing or drawing cut, the substance being CUT away, not torn or gouged, thus removing a much larger quantity of material with the same power, insuring greater durability and less liability to clog.

Our "Racers" are sold
at same price as the
Regular Cut.

Nicholson File Co.

PROVIDENCE, R. I.,

Sole Manufacturers.

BLACK DIAMOND FILE WORKS.



TRADE MARK



G. & H. BARNETT,
21 to 43 RICHMOND STREET, - - - PHILADELPHIA.

CHARLES B. PAUL, MANUFACTURER OF **HAND CUT FILES,**

Warranted Cast Steel. 187 Tenth St., Williamsburgh, N. Y.

All descriptions of Files made to order. Price List mailed on application. Established 1863.

THRIFT FILE WORKS,
Manufacturers of all kinds of
FILES, RASPS.



CHRISTIAN HENNLER,

428, 430, 432 Ireland St., PHILA., PA.

HERRING & SWEASEY, Agents in New York, 102 Chambers St.

McClellan
File Co.,

113 So. Water St.,

E. Saginaw, Mich.

TACK AND SHOE NAIL
MACHINERY
WM. A. SWEETSER
Brockton, Mass.

HELLER & BROS.,
NEWARK, N. J.,

MANUFACTURERS OF THE
Celebrated American Horse Rasps,
FILES, FARRIERS' TOOLS AND FINE CAST STEEL.

Made of Solid Best CLAY CRUCIBLE CAST STEEL of our own manufacture, and warranted to be unequalled in the market. For sale by Iron and Hardware dealers throughout the United States and Canada.



J. M. KING & CO.,
WATERFORD, N. Y.

Manufacturers of the

Button's Pat. Wire Cutter and Plier Combined.

Specially Adapted for Use on Wire Fence.

Also Manufacturers of BLACKSMITHS' and MACHINISTS' STOCKS and DIES, PLUG and TAPER TAPS, HAND, NUT and SCREW TAPS, PIPE TAPS and REAMERS.

Price List on Application.

Established by DANIEL B. KING, 1859.

LIGGETT SPRING AND AXLE CO., LIMITED,
MANUFACTURERS OF
Springs and Axles

For Coaches, Phaetons, Buggies, Wagons, &c

PITTSBURGH, PA.

UNION FOUNDRY AND PULLMAN CAR WHEEL WORKS,

GEORGE M. PULLMAN, President.

CORRESPONDENCE SOLICITED AND ESTIMATES MADE ON

HEAVY MACHINERY, AND ALL SIZES OF FLY WHEELS, PULLEYS, &c.

Special Machinery for Grain Elevators, Grain Steam Shovels, &c., contracted for. Car Wheels and Car Castings at lowest rates.

604 Pullman Building, Chicago.

Philadelphia, 50 South Fourth St.

New York, 115 Liberty St.

AGENTS:

HOWARD, CHILDS & CO.,
514 Smithfield St., Pittsburgh

C. I. WICKERSHAM,
175 Dearborn St., Chicago.

Tests of Materials made daily

at the Works, and certificates furnished. Reports copied and kept confidential.



RIEHLÉ BROS. STANDARD
SCALES AND
TESTING MACHINES



Cleveland Iron Ore Paint Co.

MANUFACTURERS OF

PURE IRON ORE PAINTS,

Red (Rosie), Purple and Brown. We guarantee all our paints, and respectfully solicit the patronage of consumers and dealers.

Our paints are used largely by the railroads and car builders of our country. Send for Price List No. 15.

OFFICE: 154 MERWIN ST., CLEVELAND, O.

BEST
IRON
PAINT.

WITH
two
Not o
bulky
Sal
Pack



TWINE
BOXES
BAG
FILLERS,
HAND
SCOOPS,
&c.

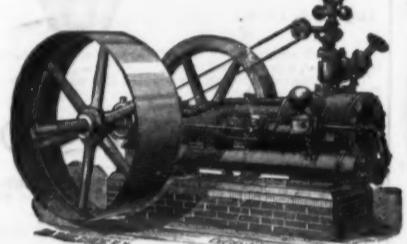
Send for Illustrated
Price List.

Manufactured by
John Chatillon & Sons,
85, 87 and 89 Cliff St., New York.

IF YOU WANT A STRONG, ECONOMICAL
ENGINE,

Either HORIZONTAL or VERTICAL,
For steady every-day and all-night service and
at a LOW PRICE, write to

COOKE CO.,
22 Cortlandt Street, NEW YORK.



Twelve hundred Engines in use.
Please mention this paper.

MCKINLEY PATENT
AIR + ENGINE.

The Best and Cheapest
on the Market.
No Steam. No Water.
Absolute Safety. No Engineer. No Pumps. No
Gauges. No Liability to
freeze up. No Regulation
required.

NO EXTRA INSURANCE.
Can be used for any purpose where power is re-
quired.

Cheap Fuel. Cheap
First Cost.

For further information
references, prices, &c
call or address

MCKINLEY ENGINE CO.
17 Broadway, Cincinnati, Ohio.
Name this Paper.



A NOVELTY IN SHOVELS.
MAYNARD'S

PATENT SOLID CAST STEEL SOCKET
SHOVELS AND SPADES.

Forged from a single piece of Cast Steel, without
welding. The best, strongest and hand
somest ever made. For sale by

GEO. W. BRUCE,
24 Duane St., New York.

BLAIR'S FODDER SQUEEZER.
A GRAND SUCCESS.

10,000 FOR 1886. SAMPLE BY MAIL, 50cts.

With this instrument one man can do the work of
two with greater ease and much more expeditiously.
Not only for tying Corn Fodder, but for most all like
bulky material in shock or bundle.

Sales are sure to all farmers who raise Corn.

Packed one-half Dosen in Box.

Price (without Rope) per dozen, \$3.00

E. BLAIR, Manufacturer, BUCYRUS, O.

CHEMICALS AND APPARATUS

FOR THE ANALYSIS OF

Ores, Iron, Steel, Fuel, Fluxes, Furnace
Gases, &c., our specialty.



Being direct Importers and Manufacturers, we can offer superior
Inducements. Sole Agents for
Trommsdorff's Chemicals; Joseph Kavaller's
Superior Bohemian Glass; Schleicher & Schnell's
Chemically Pure and Common Filter Paper;
E. March Soehne's, Acid Proof German Stoneware
Professor Jolly's Spiral Balances.

SPECIALTIES:
Strictly Chemically Pure Acids and Chemicals.
Platinum in all its shapes. Glass Blowing and
Engraving in all its branches. Superior
German Porcelain, Balances, Weights,
Testing Apparatus.

EIMER & AMEND, Nos. 205 to 211 Third Avenue, NEW YORK.
18th St. Station Elevated R. R.
ILLUSTRATED CATALOGUE MAILED ON APPLICATION.

THE ROGERS & HAMILTON CO.

MANUFACTURERS OF

SILVER PLATED WARE, WATERBURY, CONN.

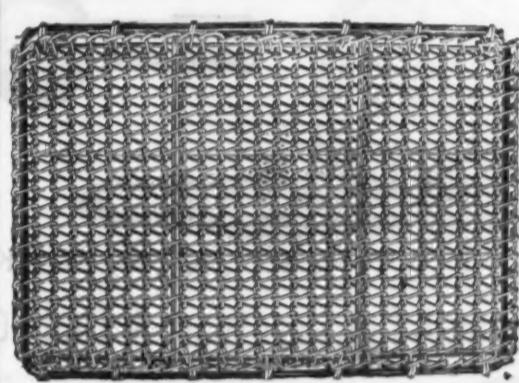
The Best Goods Ever Produced in America.

HARTMAN

THE PATENT

Steel Wire Door Mat.

The Greatest Thing in the Way
of a Mat Ever Devised.



Made from steel wire, with steel
frames and steel braces, all per-
fectly galvanized. Indestructible,
cleanly, cheap. Adapted
for any and every place where
a mat or a matting is needed.

HARTMAN STEEL CO., Limited,
BEAVER FALLS, PA.

BOSTON: NEW YORK: PHILADELPHIA: CHICAGO:
74 India Street. 90 Chambers Street. 418 Commerce Street. 22 W. Lake Street.
(No. 22).

STANLEY RULE & LEVEL COMPANY,

MANUFACTURERS OF

IMPROVED
Carpenters' Tools.

FACTORIES,
NEW BRITAIN,
CONN.
WAREROOMS,
29 Chambers Street,
NEW YORK.



WOOD-WORKER'S HANDY ROUTER PLANE.

This tool should be added to the kit of every skilled Carpenter, Cabinet Maker, Stair Builder, Pattern Maker or Wheelwright.

No. 71. Iron Stock, with Steel Bits (3/4 and 3/8 in.)... \$1.50

THE NATIONAL STEEL TUBE CLEANER,

FOR CLEANING BOILER TUBES.



ENDORSED BY THE BEST ENGINEERS.

THE CHALMERS-SPENCE CO.,
419 East 8th Street, New York.

Wood-Working Machinery

FOR
Planing Mills, Carpenters and Builders,
Furniture and Chair Factories, Car
and Agricultural Works, and
General Wood Workers.

MANUFACTURED BY

THE EGAN CO.,
Nos. 179 to 199 W. Front St.,
CINCINNATI, O. U. S. A.

No. 1 Tensioner, with or without Cut-Off
Attachment.

THOS. P. EGAN, Pres't. EDWIN RUTHVEN Sec'y.
FREDERICK DANNER, Sup't.

THE FORSTNER AUGER BIT,

THE B.G.I.CO.

For boring Smooth, Round, Oval or Square Surface holes.
Price Each Bit, 3/8, 4/8, 5/8, 6/8, 7/8, 8/8, 9/8, 10/8, 11/8
12/8, 13/8, 14/8, 15/8, 16/8, 17/8, 18/8, 19/8, 20/8, 21/8, 22/8, 23/8, 24/8, 25/8, 26/8, 27/8, 28/8, 29/8, 30/8, 31/8, 32/8, 33/8, 34/8, 35/8, 36/8, 37/8, 38/8, 39/8, 40/8, 41/8, 42/8, 43/8, 44/8, 45/8, 46/8, 47/8, 48/8, 49/8, 50/8, 51/8, 52/8, 53/8, 54/8, 55/8, 56/8, 57/8, 58/8, 59/8, 60/8, 61/8, 62/8, 63/8, 64/8, 65/8, 66/8, 67/8, 68/8, 69/8, 70/8, 71/8, 72/8, 73/8, 74/8, 75/8, 76/8, 77/8, 78/8, 79/8, 80/8, 81/8, 82/8, 83/8, 84/8, 85/8, 86/8, 87/8, 88/8, 89/8, 90/8, 91/8, 92/8, 93/8, 94/8, 95/8, 96/8, 97/8, 98/8, 99/8, 100/8, 101/8, 102/8, 103/8, 104/8, 105/8, 106/8, 107/8, 108/8, 109/8, 110/8, 111/8, 112/8, 113/8, 114/8, 115/8, 116/8, 117/8, 118/8, 119/8, 120/8, 121/8, 122/8, 123/8, 124/8, 125/8, 126/8, 127/8, 128/8, 129/8, 130/8, 131/8, 132/8, 133/8, 134/8, 135/8, 136/8, 137/8, 138/8, 139/8, 140/8, 141/8, 142/8, 143/8, 144/8, 145/8, 146/8, 147/8, 148/8, 149/8, 150/8, 151/8, 152/8, 153/8, 154/8, 155/8, 156/8, 157/8, 158/8, 159/8, 160/8, 161/8, 162/8, 163/8, 164/8, 165/8, 166/8, 167/8, 168/8, 169/8, 170/8, 171/8, 172/8, 173/8, 174/8, 175/8, 176/8, 177/8, 178/8, 179/8, 180/8, 181/8, 182/8, 183/8, 184/8, 185/8, 186/8, 187/8, 188/8, 189/8, 190/8, 191/8, 192/8, 193/8, 194/8, 195/8, 196/8, 197/8, 198/8, 199/8, 200/8, 201/8, 202/8, 203/8, 204/8, 205/8, 206/8, 207/8, 208/8, 209/8, 210/8, 211/8, 212/8, 213/8, 214/8, 215/8, 216/8, 217/8, 218/8, 219/8, 220/8, 221/8, 222/8, 223/8, 224/8, 225/8, 226/8, 227/8, 228/8, 229/8, 230/8, 231/8, 232/8, 233/8, 234/8, 235/8, 236/8, 237/8, 238/8, 239/8, 240/8, 241/8, 242/8, 243/8, 244/8, 245/8, 246/8, 247/8, 248/8, 249/8, 250/8, 251/8, 252/8, 253/8, 254/8, 255/8, 256/8, 257/8, 258/8, 259/8, 260/8, 261/8, 262/8, 263/8, 264/8, 265/8, 266/8, 267/8, 268/8, 269/8, 270/8, 271/8, 272/8, 273/8, 274/8, 275/8, 276/8, 277/8, 278/8, 279/8, 280/8, 281/8, 282/8, 283/8, 284/8, 285/8, 286/8, 287/8, 288/8, 289/8, 290/8, 291/8, 292/8, 293/8, 294/8, 295/8, 296/8, 297/8, 298/8, 299/8, 300/8, 301/8, 302/8, 303/8, 304/8, 305/8, 306/8, 307/8, 308/8, 309/8, 310/8, 311/8, 312/8, 313/8, 314/8, 315/8, 316/8, 317/8, 318/8, 319/8, 320/8, 321/8, 322/8, 323/8, 324/8, 325/8, 326/8, 327/8, 328/8, 329/8, 330/8, 331/8, 332/8, 333/8, 334/8, 335/8, 336/8, 337/8, 338/8, 339/8, 340/8, 341/8, 342/8, 343/8, 344/8, 345/8, 346/8, 347/8, 348/8, 349/8, 350/8, 351/8, 352/8, 353/8, 354/8, 355/8, 356/8, 357/8, 358/8, 359/8, 360/8, 361/8, 362/8, 363/8, 364/8, 365/8, 366/8, 367/8, 368/8, 369/8, 370/8, 371/8, 372/8, 373/8, 374/8, 375/8, 376/8, 377/8, 378/8, 379/8, 380/8, 381/8, 382/8, 383/8, 384/8, 385/8, 386/8, 387/8, 388/8, 389/8, 390/8, 391/8, 392/8, 393/8, 394/8, 395/8, 396/8, 397/8, 398/8, 399/8, 400/8, 401/8, 402/8, 403/8, 404/8, 405/8, 406/8, 407/8, 408/8, 409/8, 410/8, 411/8, 412/8, 413/8, 414/8, 415/8, 416/8, 417/8, 418/8, 419/8, 420/8, 421/8, 422/8, 423/8, 424/8, 425/8, 426/8, 427/8, 428/8, 429/8, 430/8, 431/8, 432/8, 433/8, 434/8, 435/8, 436/8, 437/8, 438/8, 439/8, 440/8, 441/8, 442/8, 443/8, 444/8, 445/8, 446/8, 447/8, 448/8, 449/8, 450/8, 451/8, 452/8, 453/8, 454/8, 455/8, 456/8, 457/8, 458/8, 459/8, 460/8, 461/8, 462/8, 463/8, 464/8, 465/8, 466/8, 467/8, 468/8, 469/8, 470/8, 471/8, 472/8, 473/8, 474/8, 475/8, 476/8, 477/8, 478/8, 479/8, 480/8, 481/8, 482/8, 483/8, 484/8, 485/8, 486/8, 487/8, 488/8, 489/8, 490/8, 491/8, 492/8, 493/8, 494/8, 495/8, 496/8, 497/8, 498/8, 499/8, 500/8, 501/8, 502/8, 503/8, 504/8, 505/8, 506/8, 507/8, 508/8, 509/8, 510/8, 511/8, 512/8, 513/8, 514/8, 515/8, 516/8, 517/8, 518/8, 519/8, 520/8, 521/8, 522/8, 523/8, 524/8, 525/8, 526/8, 527/8, 528/8, 529/8, 530/8, 531/8, 532/8, 533/8, 534/8, 535/8, 536/8, 537/8, 538/8, 539/8, 540/8, 541/8, 542/8, 543/8, 544/8, 545/8, 546/8, 547/8, 548/8, 549/8, 550/8, 551/8, 552/8, 553/8, 554/8, 555/8, 556/8, 557/8, 558/8, 559/8, 560/8, 561/8, 562/8, 563/8, 564/8, 565/8, 566/8, 567/8, 568/8, 569/8, 570/8, 571/8, 572/8, 573/8, 574/8, 575/8, 576/8, 577



NEW REVERSIBLE GUARD RAZOR,

MADE BY THE J. R. TORREY RAZOR CO., Worcester, Mass.
This Razor is used in the ordinary manner, with or without the guard. When used with the guard it is impossible to cut the face in shaving.

It is the only Practical Safety Razor made.

SEND FOR ILLUSTRATED CATALOGUE.

UNDERHILL, CLINCH & CO.,

94 Chambers Street, New York,

DEPOT FOR

O. Ames & Son's Shovels, Spades and Scoops.

E. W. Gilmore & Co.'s Strap and T Hinges.
W. & S. Butcher's Edge Tools.
Nicholson File Co.'s Files.
Russell Jennings' Auger Bits.

Geo. Nelson & Co.'s Hatchets, Hammers, &c.
American Screw Co.'s Wood and Machine Screws, Stove and Tire Bolts, Rivets, &c.
Brade's Brick Trowels.
A Field & Son's Tacks, Brads, Nails, &c.

GENERAL HARDWARE.

R. MURPHY, BOSTON
MANUFACTURER OF
FINE STEEL IMPLEMENTS.

DAME, STODDARD & KENDALL,
SOLE SELLING AGENTS.

R. Murphy's Celebrated Hand-Forged Shoe, Skiving and Rubber Knives; R. Murphy's Celebrated Corkscrews; Oyster, Clam and Mackerel Knives; Cigar, Paper Hangers' and Shirt Makers' Knives; Pinking Irons, Button Hole Cutters, Parting and Sizing Tools; Sardine Shears, Butter, Cheese and Flour Tryers; Steel Fish Spears and Gaff Hooks, Button Hooks, Paper Hangers' Rollers, Plumbers' Shave Hooks; Cigar Box Openers, Belt Awls and other miscellaneous articles.

For excellence in quality of Steel, Hardening and Tempering this line of goods is without equal.

SEND FOR ILLUSTRATED CATALOGUE.

DAME, STODDARD & KENDALL,
SUCCESSORS TO BRADFORD & ANTHONY,
BOSTON.SEYMOUR'S
SHEARS, SCISSORS & SHEEP SHEARS

OF SUPERIOR QUALITY, FINELY TEMPERED DIAMOND EDGES.

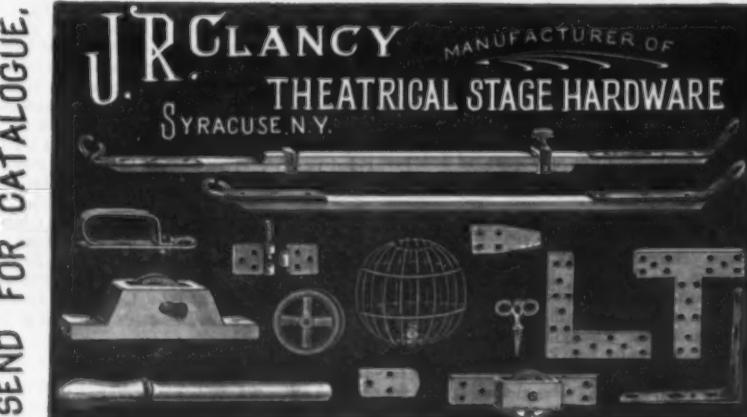
All Goods, both Nickel and Maroon Japanned Handles, are now made with Nickel-Plated Blades, giving them an unequalled finish, for which there is no extra charge.

Every Pair Warranted. Money Refunded if Imperfect.

All SEYMOUR GOODS have well-hardened Blades, well coated with Nickel, and not, like many, with thin Nickel wash and soft Blades.



HENRY SEYMOUR CUTLERY CO.,
84 and 86 Chambers St., N. Y. City.

THE NORFOLK SHEAR CO.,
NORFOLK, CONN.

Manufacturers of the finest line of Steel-shears, Scissors, Bent Trimmers, Bankers' Shears, Button-hole Scissors and Dental Scissors. Send for Illustrated Catalogue and Prices.

S. A. HAINES & CO., 90 Chambers Street, New York, General Agents.

Clayton Brothers,



BRISTOL, CONN.,
Manufacturers of Cast Shears, Screw Drivers, Kitchen Knives, Roller Skates, &c. The Best and Cheapest in the Market. Send for Prices.

SCREW DRIVERS
OF ALL KINDS
A SPECIALTY.
Send for Catalogue and Full List.

THE ELLRICH HARDWARE MANUF'G CO.,
HARDWARE SPECIALTIES,
Plantsville, Conn.

MALTBY, CURTISS & CO., NEW YORK, SOLE AGENTS.



JOSEPH RODGERS & SONS'
(LIMITED)
CELEBRATED CUTLERY,
No. 82 Chambers Street, New York.

F. & W. CLATWORTHY, AGENTS.

The demand for JOSEPH RODGERS & SONS' productions having considerably increased, they have, in order to meet it, greatly extended their Manufacturing Plants and Steam-power.

To distinguish articles of JOSEPH RODGERS & SONS' manufacture, please to see that they bear their Corporate Mark.

HEINZ & MUNSCHAUER,
MANUFACTURERS OF
Brass & Japan Bird Cages.

Refrigerators, Water Coolers, Children's Sleighs, &c., &c.

COR. Superior and Randall Sts.
BUFFALO, N. Y.

Established 1836.

Alfred Field & Co.,
93 Chambers and 75 Reade Streets,
NEW YORK

IMPORTERS OF
HARDWARE, CUTLERY, GUNS.

SOLE AGENTS FOR

Joseph Elliot & Son's Razors.
Eley Bros.' Caps, Wads, &c.
Isaac Greaves' Sheep & Garden Shears.

HEADQUARTERS FOR

Wostenholm's Pocket Cutlery & Razors.

W. & S. Butcher's Razors.

John Wilson's Butcher Knives, &c.

ANVILS. CHAIN. FILES.

GEO. H. CREED,

SHIP CHANDLERY,

103 Reade Street, New York,

Manufacturer of and wholesale dealer in Cotton and "Long Flax," Sail Duck, Cotton and Linen Havens, Cred's Patent Ships' Crews, Helmman's Wire Rope Splicers, Agent for Raymond's American Crane Oil, for lubricating Cylinders and Valves.

MONTGOMERY & CO.,
IMPORTERS
STUBS' FILES, TOOLS AND STEEL,

Grobet Swiss Files, Chesterman's Tapes, Rules, &c., Hubert's French Emery Paper, Horseshoe Magnets, &c.; Wm. Smith & Son's Celebrated Music Wire, Nos. 2 to 30; French Sheet Steel, 3 1/4 in. wide, from 4 to 65 thousandths.

MACHINISTS', SILVERSMITHS', JEWELERS', DIE SINKERS' AND SEWING MACHINE MANUFACTURERS' SUPPLIES.

PATENTED, IMPROVED
DOUBLE SPEED INDICATOR,
Either Right or Left.



GEO. W. MONTGOMERY.
GEO. W. CHURCH.

105 FULTON ST., NEW YORK.

Bemis & Call Hardware & Tool Co.



PATENT COMBINATION WRENCH.

Case-Hardened Throughout. Parts Interchangeable.

This Wrench not only combines the superior qualities of a Gas Pipe Wrench but also all the requisite combinations of a regular Nut Wrench, thus making a combination which has no equal.



No. 3 PATENT PIPE WRENCH.

The serrated jaws of the Wrench are interchangeable; that is, the same serrated plate may be used for either the stationary or sliding jaw, so that if one plate is broken another can be furnished adapted to either jaw without express designation. The slides, nuts and various parts are also interchangeable, thus easily repairing the Wrench at very small expense, and with as perfect practicability for further use as when the Wrench was new. For Circulars and Price List, address

BEMIS & CALL HARDWARE & TOOL COMPANY, Springfield, Mass.

RICHARD DUDGEON,

No. 24 Columbia Street, New York.

Maker and Patente of the Improved

Hydraulic Jacks

AND

Punches.

Roller Tube Expanders and Direct-Acting Steam Hammers.

Communications by letter will receive prompt attention.

Jacks for pressing on Car Wheels or Crank Pins made to order.

W. R. OSTRander & CO.,

51 & 53 ANN STREET, NEW YORK.

Manufacturers of

SPEAKING TUBES, WHISTLES, ELBOWS, ORAL ANNUN-

CIATORS, BELL & ELECTRIC WIRE TUBING.

Complete outfit of Speaking Tubes, Whistles, Pneumatic Bells, &c. A full line of Speaking Tube Hardware constantly on hand. Catalogues on application. DeKalb Ave., near Knickerbocker, Brooklyn, L. I.

JAY-EYE-SEE

New Improved Patent Wire

CURRY COMB.

Lightest and best for general use. Most durable Comb made. Most humane and only Comb fit to use on a horse's legs shoulders and flanks. It lifts every hair and throws out the dirt. Rubs and cleans the skin, but cannot cut or injure. Is a wonderful remedy for cleaning a muddy or sweaty animal. A wonder on a shodding horse. It cleans itself, and has an improved attachment which cleans a brush with ease and rapidly. Send for Circulars and Prices. Sample by mail. 30 cents.

MANUFACTURED BY

MUNCIE NOVELTY CO., MUNCIE, IND.

Maltby, Curtiss & Co., New York, Sole Agents.

SMALL GRAY

HAIGHT & CLARK,

Iron Founders, Albany, N. Y.

MANUFACTURERS OF

ORNAMENTAL AND ART CASTINGS, ROSETTES AND PICKETS FOR WIRE WORKERS.

Bases and Boots for Wire Forms. Piano and Organ Castings. Machinery Castings.

Stove Patterns taken from the Wood. Correspondence invited for all kinds of Castings. Japanning, Nickel-Plating, Bronzing, in all their Branches.

Send for Wire Workers Catalogue.

Established 1839.

BEVIN BROS., MFG. CO., East Hampton, Conn.,

Manufacturers of

Sleigh Bells, House, Tea, Hand, Gong Bells, &c.

Established 1839.

THE BARTON BELL CO.,

East Hampton, Conn.,

MANUFACTURERS OF

Sleigh, Hand, House, Tea and Call Bells

In great variety.

Illustrated catalogue on application.

JOHN H. GRAHAM & CO., Agents,

113 Chambers St., N. Y.

Where a Complete Stock is Maintained.

NORTH BROTHERS,

Iron Founders,

Light Castings a Specialty.

N. W. Cor. 23d and Race Streets,

PHILADELPHIA.

Correspondence solicited.



A.C. COES
PAT. DEC. 26. 1871.

Established in 1839.

A. G. COES & CO.,

WORCESTER,

MASS.,

Successors to

L. & A. G. Coes,

Manufacturers of

THE GENUINE

COES

Screw

Wrenches.

PATENTED

May 2, 1871.

December 26, 1871.

December 23, 1875.

August 1, 1876.

The back strain when the Wrench is used is borne by the bar, not by the handle.

The present wrench made, and the only successful Re-enforced bar.

None genuine unless stamped

A. G. COES & CO.

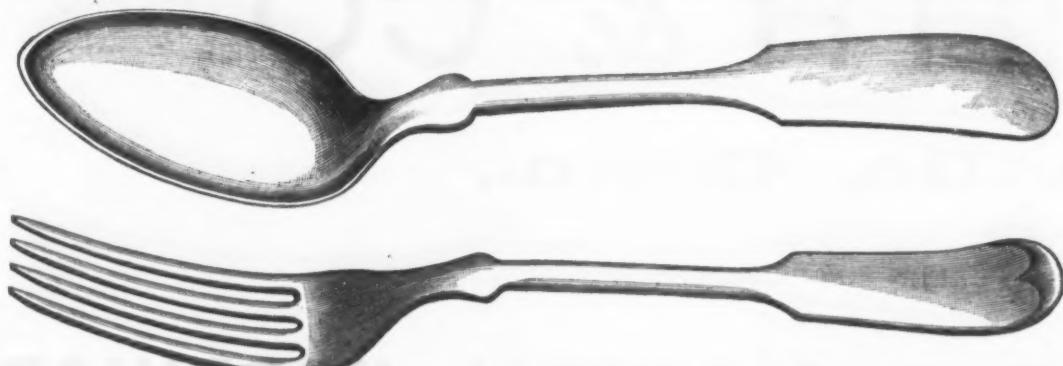
Our Agents, JOHN H. GRAHAM & CO., 113 Chambers St., New York, carry a full line of our goods and will be pleased to serve you at factory prices.



GEO. BURNHAM & CO., WORCESTER, MASS.,
MANUFACTURERS OF
BLACKSMITHS' UPRIGHT SELF-FEEDING DRILLS,
HAND OR POWER,
Patented March 2, 1863, Oct. 23, 1863 and June 16, 1883.
Superior to all others. Unparalleled in its improvements.
Send for Illustrated Price List.

HALL & ELTON'S GERMAN SILVER

1837.



1886.

In addition to Spoons of this well-known brand, we are now prepared to furnish Forks of the same quality. We GUARANTEE these goods to be SOLID and of UNIFORM quality throughout, with no coatings to wear through or flake off, and with no liability to RUST.

The Consolidation of the St. Joe and Desloge Lead Companies.

The St. Joe Lead Company and the Desloge Lead Company, both operating mines at Bonne Terre, St. Francois County, Mo., have been consolidated. Together they make between 10,000 and 12,000 tons of lead. The Bonne Terre Register gives the following details:

The basis of the transaction is the transfer, as before stated, of the entire property and franchise of the Desloge Lead Company, in lieu of which the former stockholders of the Desloge take stock in the St. Joe to the amount of the value of the property by them so transferred. Though the formal transfer has not yet been made, all the arrangements therefor are perfected, and as soon as the deeds can be drawn and executed the property will be formally placed in the hands of the St. Joe Lead Company, and will hereafter be operated under the sole management of the officers of that company. Mr. Desloge, who has hitherto had the management and who was the controlling spirit of the Desloge Company from its incipiency, now retires from all active participation in the business. The property thus acquired by the St. Joe Company is one of great value, and gives that company, in connection with their other mines, probably the most valuable lead property in the United States, if not in the world. To what extent, if any, the portion of the Desloge Works not destroyed by the recent fire will be repaired and utilized by the St. Joe company is not yet known.

About the year 1874 Firmin Desloge, then a young man, who had for several years been engaged in mining and smelting lead ores in Washington County, secured an option on what was then known as the Pratte land, adjoining the St. Joe lead mines, the great value of which was then just beginning to be realized. Mr. Desloge at once began prospecting with the diamond drill, and after several months patient labor demonstrated the existence of lead ores on the property in large quantities. He at once closed the contract for the land and without delay organized a company to open and operate the mine. In 1875 a company was organized, the name and style of which, if we remember rightly, was the Missouri Lead Company. Subsequently the name was changed to the Desloge Lead Company, in honor of its founder.

In the same year a plant was established, consisting of dressing and smelting works, with a capacity of about 20,000 pounds per day of 24 hours. In 1879 a new mill was built on a greatly enlarged scale and on an improved plan, with the latest improvements in machinery. About this time the old air furnaces were abandoned and the roasting and blast furnaces substituted in their place. The lead-producing capacity of the works was now about 50,000 pounds per day, and they gave employment to several hundred men. Thus equipped the business of the company was energetically carried on up to the latter part of March, 1886, when a fire occurred in the new mill by which in an hour's time the huge structure, covering an area of over 50,000 square feet, with all its costly machinery was laid in ruins.

The management of the Massachusetts Institute of Technology has rearranged and enlarged its course in civil engineering by the introduction of options permitting a wider range of choice in studies, and also by providing a more detailed and direct course of instruction in the special branches of the science. The object of the course is not only to make the student thoroughly familiar with the principles of engineering, but to illustrate their application in such detail that he may clearly see their relation to practical work in all departments of the science. It comprises surveying and topography, including fieldwork of all kinds, drawing, designing and construction. The general course includes instruction in regard to railroad building, from the first reconnaissance to the completed road, and a new and advanced course on railway management and transportation is provided for the fourth year.

The truth concerning the sudden collapse of the recent strikes of coal miners and iron-workers in Belgium has leaked out. There is something amusing in the announcement made by the *Vooruit* this week to the colliers of the Borinage, and, through them, to the miners of the other districts, who broke the peace so disastrously some two months ago. It appears that this Socialist society, which claims to direct the actions of the whole working population of the Kingdom, has been occupied in hatching a plot for the destruction of "infamous capital," and, along with it, the "infamous" capitalist. One feature of the scheme was a general strike—not of coal miners only, but of all classes of workmen—at some future time, probably the late autumn of the present year, and at a moment when such an occurrence was unsuspected and therefore unprepared for. The colliers, ironworkers and quarrymen, by set-

ting up a conflict with their employers on their own account, have marred this pretty plot, or, at least, diminished their chances of success. Hence the *Vooruit* is very wroth with the offenders, and it announces its intention of taking measures to punish the breach of discipline as it deserves. In the general strike, which, it seems, is yet to come, whether with or without the miners, the latter are to be left severely alone. That is, they will receive no "official" support from the Socialist organization.

Foreign Markets.

FRANCE.

PARIS, July 8, 1886.—Metals.—Our market has gradually become less active; Tin and Speleter have yielded slightly. We quote toward the close in francs the 100 kilos: Copper, Chili Bars, 102 @ 103; Ingots and Slabs, 107.50; Best Selected, 109.50, and Pure Corocoro Ore, 103.25. Tin—Banca, 27.75; Straits, 26.75, and Australian and English, 26.75 @ 27. Iron.—The situation is more or less improving in France, and better prices seem to rule everywhere. The Decazeville strike has terminated; out of 1500 men 1200 have returned to work. Fully 100 have been discharged outright; 200 will be employed again as work increases. In this city the upward tendency in the iron market continues. Dealers have fixed the price of Merchant at 14 francs, varying at 13 francs the 100 kilos; since the ruling will be higher. Commercial Sheets No. 2 are bringing 16 @ 16.50 francs. Old Bars are firm at 7. Advices from the Ardennes are quite encouraging; prices are rising under the impulse of an active demand. Many buyers still hesitate, but will soon be forced to enter the market. Great animation is reported from the Haute-Marne, there being a steady current of orders dropping in. They quote No. 1 Coke, 14; Mixed, 15; Special Iron Prime, 20 @ 21, and Machine No. 20, 16 @ 16.50 francs. Coal—is moderately active and steady.—*Moniteur des Intérêts Matériels*.

BELGIUM.

BRUSSELS, July 8, 1886.—Iron.—The Belgian Iron market has shown considerable strength during the week; orders received are not large, but they arrive in a steady stream. Rolling mills are busy, nor do they seem to be suddenly falling off in the demand for their products, this being about the best time of the year for them. The fall of the prices in Belgium under the present syndicate has the effect, as may be supposed, of playing some foreign orders into the hands of our German competitors, in Italy notably. Meanwhile prices remain unaltered; the syndicate have resolved to prolong their existence for another six months. Belgian Luxembourg Pig is tolerably well supplied at 4 francs 100 kg. Foundry, and 3.80 francs Forge. At Charleroi Foundry is selling at 5.75, and Forge at 3.70 @ 4.25. Merchant is worth 10 francs No. 1. Beams are scarce at 10 francs. Angles may be quoted at 11.50; Sheets, No. 2, 12.50; No. 3, 14.50; Commercial, 16.50; Thin, 18.50, and No. 4, 20.50 francs. Negotiations about a general reduction of output have led to no result yet. Meanwhile makers are content to go on producing at existing rates, which if they do not leave the real profit at least enable them to bridge over the summer season with a moderate margin on an average. Coal has not been affected in either direction by the strikes; prices are steady.—*Moniteur Industriel*.

GERMANY.

HAMBURG, July 8, 1886.—Iron.—There has been no improvement during the week in Rhinish Westphalia, nor is there any indication that there soon will be. Pig-iron production, it is true, has been reduced, but not sufficiently so. It is hoped that the Government will reduce the freight on Iron ore in the Silesian district. After pending contracts for Pig Iron and the like the business may become still greater. There has been a small demand for Forge Pig at Siegen, showing that rolling-mill owners do not expect it to decline any further. Meanwhile, production thereof is likely to be curtailed still further after stock is taken and the balance sheets exhibit the losses made. Luxembourg has been weaker than ever and declines below 30 francs. Makers of Finished Angles are having trouble all along. Some few mills are still doing well in turning out Broken Coarse Sheets; Thin Sheets are also slightly looking up. The filling of old orders for Wire Rods keeps some works busy, but prospects are not cheerful, the export demand slackening still further. Foundries and machine shops have to content themselves with unremunerative prices; only a few are busy to the extent of their capacity. Metals.—Lead is held higher, but at the advance asked little transition. Coal has been quiet; Speleter steady, with a fair demand. We quote German Lead 14 marks; Lake Copper, 52 @ 55; Speleter, 14.50 @ 15, and Tin, 104 @ 108.—*Borsenhalte*.

HOLLAND.

ROTTERDAM, July 5, 1886.—Tin.—Banca had receded to 59.50, but speedily recovered to 60.50, spot, and 61.75. July September delivery, while Billiton has been selling at 61.25 @ 61.50 for August-September. The following statement shows the position of Banca Tin in Holland on the 30th of June from the official returns published by the Dutch Trading Company:

| | 1886. | 1885. | 1884. |
|------------------------------|--------------|---------|---------|
| Import in June | Slabs 13,736 | 3,416 | 5,956 |
| Total six months | 74,429 | 84,140 | 50,320 |
| Deliveries in June | 11,500 | 13,131 | 8,600 |
| Total six months | 70,514 | 56,441 | 60,707 |
| Stock second hand | 30,182 | 47,875 | 39,569 |
| Unsold stock | 81,339 | 106,698 | 80,062 |
| Total stock | 101,521 | 154,583 | 109,681 |
| Afloat | Piculs 7,800 | 2,450 | 10,720 |

Statement of Billiton.

| | 1886. | 1885. | 1884. |
|------------------------------|----------------|--------|--------|
| Import in June | Slabs 6,500 | 8,400 | 3,100 |
| Total six months | 41,400 | 48,794 | 38,328 |
| Deliveries in June | 5,614 | 15,420 | 4,814 |
| Total six months | 46,142 | 58,308 | 43,142 |
| Stock | 16,770 | 33,636 | 42,029 |
| Afloat | Piculs 17,000* | 30,500 | 31,000 |
| Quotation, June 30. | | | |
| Banca 62 fl | 53½ fl | 52 fl | |
| Billiton 61½ fl | 53½ fl | 50 fl | |

* Including to-day's sale.

Koch & Vlierboom.

SPAIN.

BILBAO, July 1, 1886.—Iron.—Iron Ore has been moderately active at 6.50 @ 6.75 for Castile and 6 @ 6.40 Rust Superior. Shipments have been made during the week in good condition. Freight to Cardiff-Newport has been steady at 4/10. Shipments so far sum up 1,682,968 tons, against 1,618,436 last year.—*Revista Minera*.

AUSTRIA.

VIENNA, July 4, 1886.—Iron.—There has been a lively demand for Structural Iron and Agricultural Implements; these having been hardly any spring trade business is all the more active now. Although the price of Pig Iron is lower, Finished Iron remains steady. Austrian locomotives are at present 45 % cheaper than those were in 1885. We quote at the end: Plain 62 fl 60 cent, 92 @ 12.50; Sheets, 140 @ 17, and Beams 100 @ 102 Horins 5 fl ton.—*Austrian Trade Journal*.

RUSSIA.

PETERSBURG, July 6, 1886.—Iron.—Iron manufacturers in the Urals district is in a poor plight, and bankers insist that the duties should be raised at least 25 % if possible before the Nizhne-Nevgorod fair. There is some prospect that the Government may comply with their wishes at once, and that later on there may also be an increase of the duty permanently.—*Journal de St. Petersburg*.

EAST INDIES.

SINGAPORE, June 2, 1886.—Tin.—Settlements aggregate 250 tons at up to \$34.75, and the market closes strong in spite of increasing supplies. Shipments last month were 350 tons to the United States, and 600 to the United Kingdom. *Tonage*.—For New York the August has cleared the Equator, and Accame will follow in a few days, and the Ewe J. will take the north. For Boston, the Hooper is leading. *Exchange* is weak at 3/4/6 for six months' sight credit drafts. The Nestor took for New York from Penang 224 piculs; the Antenor from here, 841; the Pekin, 421 for New York and 420 for Boston.—*Gilliland, Wood & Co.*

"STANDARD"
WROUGHT IRON
CELL LOCK,
No. 1005.

—SOLE MAKERS,—
THE YALE & TOWNE MFG. CO.,
STAMFORD, CONN.
New York: 62 Reade Street.
Chicago: 25 Washington Street.
Philadelphia: 15 No. 6th Street.
Boston: 224 Franklin Street.
Best and largest line of
PRISON LOCKS
in the country.
Correspondence solicited.

YALE LOCK MFG. CO.
STAMFORD, CONN.

H. D. SMITH & CO., Plantsville, Conn.,

MANUFACTURERS OF THE

BEST QUALITY CARRIAGE MAKERS' HARDWARE,

Manufacture the Largest Variety of Forged Carriage Irons, of Best Material and Workmanship.

PRICES LOW FOR QUALITY OF WORK FURNISHED

SEND FOR PRICE LIST.

BURGESS STEEL AND IRON WORKS,

PORTSMOUTH,
OHIO.

MANUFACTURERS OF CRUCIBLE AND OPEN-HEARTH STEEL, AND U. S. NORWAY IRON.

COMPRESSED IRON AND STEEL SHAFTING. IRON AND STEEL BOILER PLATE.

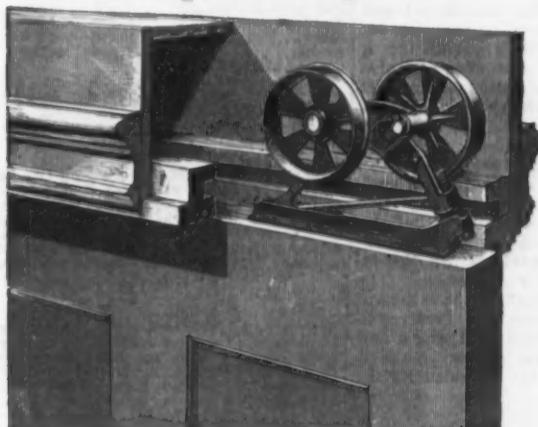
5-Ply Safe and Jail Steel. Iron and Soft Steel Center Plow Steel.

Spring, Tool and Tire Steel, and Steel for Agricultural Purposes, Cut to Patterns Sent Us.

A. FIELD & SONS, MANUFACTURERS OF WIRE NAILS

of Every Quality and Description.
Taunton, Mass., & 78 Chambers
Street, New York,

Barry's Patent Parlor Door Hanger.



The only Hanger made that
will not bind on an
uneven truck.

Send for Circular and Prices
to
SYRACUSE BOLT CO.,
Syracuse, N. Y.,
or
HENRY B. NEWHALL CO.,
105 CHAMBERS STREET,
New York Agents

ESTABLISHED 1887.

L. & I. J. WHITE,
MANUFACTURERS OF
EDGE TOOLS & MACHINE KNIVES
Coopers', Carpenters' and Ship Tools, Cleavers, &c.
FULL LINE CHISELS.
310, 312 & 314 EXCHANGE ST., BUFFALO, N. Y.

S. A. HAINES & CO.,

Iron, Steel, Nails and Hardware,
90 Chambers Street, New York.

Richmond Star Lawn Mower.

Lightest, Easiest Running and
Best Made.

For prices please write to:
DILLE & McGuire MFG. CO., Richmond, Ind.
S. A. HAINES & CO., New York.
H. O. STRATTON, Boston, Mass.
SHIELDS & BRO., Philadelphia, Pa.
WALSH, HOEN & VON KAPFF, Baltimore, Md.
HAWLEY BROS. HARDWARE CO., San Francisco, Cal.
W. T. BARBEE, Lafayette, Ind., and Chicago, Ill.
WELLS & NELLAGAR CO., Chicago, Ill.
WHITMAN & BARNES MFG. CO., Cincinnati and Chicago.
HOWELL, GANO & CO., Cincinnati, Ohio.
WITTE HARDWARE CO., St. Louis, Mo.
SHAPLEIGH & CANTWELL HARDWARE CO.,
St. Louis, Mo.
ST. LOUIS HARDWARE CO., St. Louis, Mo.
D. AUSTIN & CO., Kansas City, Mo.
D. H. SMITH HARDWARE CO., Sedalia, Mo.
KILBOURN, JONES & CO., Columbus, Ohio.
DAVIS & HUNT, Cleveland, Ohio.

T. B. RAYL & CO., Detroit, Mich.
GUNN HARDWARE CO., Grand Rapids, Mich.
HILDEBRAND & FUGATE, Indianapolis, Ind.
JAMES WOODWELL & CO., Pittsburgh, Pa.
MILLER BROS. & FLETCHER, Minneapolis, Minn.
MORRISON & CO., Atlanta, Ga.
C. M. McCLUNG & CO., Knoxville, Tenn.

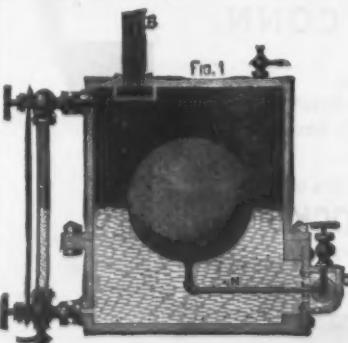
THE BABCOCK & WILCOX CO., WATER TUBE STEAM BOILERS.



107 Hope Street
GLASGOW.
30 Cortlandt Street,
NEW YORK.

BRANCH OFFICES
BOSTON, 50 Oliver Street.
PHILADELPHIA, 32 N. 11th Street.
LONDON, 112 Newgate St.
CHICAGO, 64 S. Canal Street.
NEW ORLEANS, 54 Carondelet St.
SAN FRANCISCO, 501 Mission St.
HAVANA, 50 San Ignacio.

Send to Nearest Office for Circular.



EDWARDS IMPROVED STEAM TRAP FOR DISCHARGING PIPE CONDENSATION.

The positive action of this Float Trap is the best evidence of its efficiency. The Float is made of Cast Brass, in halves, and screwed together. The water from the condensation of moisture inside the Float is free to pass out through the tubular stem and the channel in the valve, therefore there is no collapsing of the Float under the highest steam pressure. There are no stuffing boxes or glands to leak. The Water Gauge shows that the Trap is working correctly.

AMOS ALLER, 109 Liberty St., New York.

The Curtis Steam Trap.



Has automatic air discharge; has a differential opening, thus discharging all the water as fast as it comes. Is very suitable for small pipes where being on the outside. Send for circular. Manufactured by the CURTIS REGULATOR CO., 61 Beverly St., BOSTON, MASS.

GENERAL AGENTS: 100 Liberty St., New York
60 N. 4th St.; Philadelphia, Pa.; 14 South Canal St.
Chicago, Ill.; 707 Market St., St. Louis.



THREE DIFFERENT
SIZED SPOUTS
15 CENTS
FOR SAMPLE
SEAMLESS
BRASS
COLLAR,
BRASS HINGE,
SOLID LID,
NO SOLDERING
HINGE
CANNOT
MELT OFF.
LEONARD BROS., Scranton, Pa.

COBB & DREW, PLYMOUTH, MASS.

Manufacturers of Copper, Brass and Iron Rivets; Common and Swedish Iron Leathered, Carpet, Lace and Gimp Tacks; Finishing, Hungarian, Trunk, Clove and Cigar Box Nails, &c. Rivets made to order.

NEW YORK AGENCY,
**GRUNDY & DISOSWAY,
HARDWARE,**
165 GREENWICH STREET.
Agents for the Philadelphia Star Carriage and Tire Bolts



SOLID SPOUT MINERS' LAMP.



WOLF'S Benzine Safety Lamp

FOR
MINES, FACTORIES, WAREHOUSES, SHIPS, &c.
OFFICIALLY PRONONCED SUPERIOR TO ALL OTHERS.
1. Absolutely safe.
2. Burning costs about ONE-HALF lighting power
nearly DOUBLE that of oil lamps.
3. Cannot be opened by the miner.
4. Can be lit in mines without DANGER.
SOLE AGENT, E. J. SCHMITZ,
202 East 76th Street, New York.

ESTABLISHED 1855.

AWYCKOFF & SON
PATENT
WATER PIPE
WOOD-WATER PIPE
AND
CHAIN PUMP-TUBING
101 TO 111 EAST CHEMUNG PLACE
EUMIRAY, N.Y.

N. Y. MALLETS & HANDLE WORKS,
Manufacturers of
CALKERS', CARPENTERS', STONE CUTTERS', TIN,
COPPER AND BOILER MAKERS'
MALLETS,
Hawing Beetles, Hawing and Calking Irons; also all kinds of Handles, Sledge, Chisel and Hammer Handles.
Cotton & Bale Hooks.
Patented Feb. 13, 1877, a new combination of Hooks.
456 E. Houston St., N.Y. City

E. PHILLIPS & SONS,
MANUFACTURERS.
South Hanover, Mass.

TACKS.
F. R. EMMONS & BRO.
21 WARREN STREET,
New York.

P. W. Gallaudet
& Co.,

Cor. Broadway and Wall St., New York.
Bankers and dealers in COMMERCIAL PAPER.
Stocks and Bonds dealt in for cash or on margin at
New York Stock Exchange.

MACHINISTS' SCALES.
PATENT END GRADUATION.
Liberal Discount to the Trade. Send for List.

COFFIN & LEIGHTON, Syracuse, N.Y.

THE BOLTON STEEL CO.,
CANTON, OHIO,
MANUFACTURERS OF BEST REFINED

TOOL STEEL
And Other Fine Grades of

CAST STEEL.
PHENIX CHEMICAL WORKS.

OIL OF VITRIOL,

Acetic, Muriatic and Nitric Acids,
Aqua Fortis, &c.

GRIDLEY & CO., Agents,
87 Maiden Lane, New York.

PATENTS. PROMPT WORK.
MODERATE FEES.
U. S. and Foreign Patents
procured. Trade Marks
and Labels registered.
15 years' experience.
Patent
counsel
and
agents
to
scope,
validity
and
infringement
of
existing
patents
and
model
or
sketch
of
your
invention
for
free
opinion
whether
patent
can
be
secured,
and
new
book
on
patents,
citing
recent
court
decisions.
Mention this
paper.
K. B. STOCKING, Atty., opp. Patent Office,
Washington, D.C.

KEYSTONE SCREW CO.,
17th and VENANGO STS., PHILA.
J. BILLERBECK,
Manufacturer of
IRON AND BRASS
Gimlet-Pointed Wood Screws,
WRITE FOR DISCOUNTS.

NEW YORK BELTING & PACKING CO.
WAREHOUSE: 15 PARK ROW, NEW YORK.
THE OLDEST AND LARGEST MANUFACTURERS IN THE UNITED STATES OF
VULCANIZED RUBBER IN EVERY FORM ADAPTED
TO MECHANICAL PURPOSES
MACHINE BELTING
WITH SMOOTH METALLIC RUBBER SURFACE.
BELTS MADE IN THE WORLD FOR THE LARGEST
PAL ELEVATORS AT CHICAGO, BUFFALO AND
NEW YORK.
STEAM AND WATER HOSE.
RUBBER TEST HOSE.
COTTON "CABLE" HOSE, CIRCULAR, WOVEN, SEAMLESS
ENGINES, FORCE PUMPS, MILLS, FACTORIES, STEAM
ERS AND BREWERS.
CAR SPRINGS OF A SUPERIOR
QUALITY
Original Solid Vulcanite Emery Wheels.
PATENT ELASTIC RUBBER BACK SQUARE PACKING.
BEST IN THE WORLD.
FOR PACKING THE PISTON RODS AND VALVE STEMS OF STEAM ENGINES AND PUMPS.
RUBBER MAT
CORRUGATED
RUBBER MATS AND MATTING.
JOHN H. CHEEVER, TREASURER.

The Cameron STEAM PUMP
IS THE
Standard of Excellence
AT HOME and ABROAD.
THE
A. S. CAMERON
Steam Pump Works,
Foot of East 23d St., New York.

H. A. ROGERS, 19 John St., N.Y.
RAILWAY
AND MACHINISTS' SUPPLIES.
EVERY REQUISITE IN THE LINE.
TANITE EMERY WHEELS.
SOLE U. S. AGENT FOR MONCRIEF'S SCOTCH GAUGE GLASSES.



BUCK BROTHERS, MILLBURY, MASS.

The Most Complete Assortment in the U.S. of

Shank, Socket Firmer and Socket Framing Chisels.

PLANE IRONS.

CAUTION.—Buyers should be on their guard and not have inferior goods passed on them by unprincipled persons who represent them as our make. Our tools are stamped "BUCK BROTHERS," and our labels have on our trade-mark also "Riverlin Works."

VARIETY IRON WORKS.
MAIN OFFICE AND FACTORY,
FRANKFORD, PHILADELPHIA.
BRANCH OFFICES,
PHILADELPHIA, 413 Commerce St.
NEW YORK, 104 Chambers St.
CHICAGO, 89 Lake St.
SAN FRANCISCO, 109 California St.

ALFRED C. REX & CO.,
MANUFACTURERS OF
Hardware Specialties
AND
Novelties in Iron, Brass
and Bronze.
Special attention paid to Electro-
plating in all its branches.

Nye's Patent Adjustable Cover.



One 10 and one 12 inch cover will fit tight every sized opening from 8 to 12 inches.

THE BEST SELLING ARTICLE OF TINWARE EVER OFFERED.

FOR PRICES ADDRESS

TOPLIFF & ELY, Elyria, Ohio, Sole Manufacturers.

THE NEW YORK SUPPLY CO., LIMITED,



RAILWAY, MACHINISTS', ENGINEERS', MILL AND MINERS' SUPPLIES,

50-52 JOHN ST., NEW YORK.

Exclusive New York Agents for the Lowell Wrench Co.

Heavy Modern Machine Tools.

From a paper embracing the subjects of modern machine tools and workshop appliances for the treatment of heavy forgings and castings both of steel and of iron characteristic of late years of various branches of engineering, had led to important changes in machine tools, in order to prevent a decrease in the quantity of work turned out. For not only was steel specially obdurate to the action of cutting, but it was usual in steel forgings to leave an excessive thickness of metal to be cut away for the sake of economy in the forging, and of the enhanced value of coarse steel cuttings in remelting as compared with fine ones.

It was stated that the greatly extended employment of steel, and the increase in the weight and magnitude of forgings and castings both of steel and of iron characteristic of late years of various branches of engineering, had led to important changes in machine tools, in order to prevent a decrease in the quantity of work turned out. For not only was steel specially obdurate to the action of cutting, but it was usual in steel forgings to leave an excessive thickness of metal to be cut away for the sake of economy in the forging, and of the enhanced value of coarse steel cuttings in remelting as compared with fine ones.

Mr. Hulse selected the following for illustration and description: A 40-inch lathe, a 34-inch lathe, a large universal planing machine, a horizontal boring machine and lathe, a vertical and horizontal planing machine, a horizontal drilling, tapping and boring machine, a vertical milling and drilling machine, a ribbon sawing machine, a 30-ton power traveling crane, and spirit levels.

The 40-inch lathe, with four cutting tools, was 75 feet long and weighed about 100 tons, and would take in objects between the centers and over its sliding carriages up to 60 feet in length and 5 feet in diameter. It had distinct single, double and treble gear-wheel powers, each having five different changes of strap-power in the cone pulley and two in the top driving apparatus, making in all 30 various powers or speeds available. The main spindle was of steel, 13 inches in diameter by 21 inches long, and the outer journal was formed with grooves, like a propeller shaft, to take the end thrust. The face-plate had both external and internal gearing, and was fitted with four steel jaws operated by independent screws for gripping the work. Two sliding carriages were provided, each carrying a pair of duplex compound slide-rests and two cutting tools, or four in all. Each tool took a "cut" $\frac{1}{2}$ inches deep and over $\frac{1}{4}$ inch thick at the rate of 6 to 7 linear feet per minute. The sliding carriages were operated by twin fixed guide-screws, placed one at the back and the other at the front of the bed on the outside, and of rotating nuts which worked upon the screws. The guide-screws were made in two lengths joined together to insure their alignment one with the other; but as each length was held fast at the outer end the joint was not subject to torsional stress. The complete independence with which each sliding carriage could be traversed in either direction was an important advantage resulting from the employment of stationary instead of rotating guide-screws.

The 34-inch lathe, with eight cutting tools, had fixed guide-screws inside the bed between its two outer girders, and each sliding carriage was connected with only one of them. The spindle was of similar construction, but of greater strength than in the 40-inch lathe. The bed was in two lengths bolted together. The two front girders supported and guided the front sliding carriages and tools, and the two back girders those at the back at the lathe. Each sliding carriage carried one compound slide-rest fitted with two top slides holding one cutting tool each. The cutting tools might be actuated conjointly or independently. The length of the lathe was 45 feet 6 inches and the weight about 80 tons, and it was specially designed for turning steel ingots or heavy steel forgings in the rough.

An illustration was given of the large planing machine, capable of planing 30 feet long, 11 feet wide and 10 feet high. The bed was 40 feet long, made in two lengths. The table was 33 feet long, cast in one piece, strongly ribbed underneath. The machine was arranged for planing objects lengthwise or crosswise, or vertically, as in slotting. The possession of these several functions rendered the machine capable of treating, at a single setting, heavy objects which otherwise might require several removals to and resettings on other machines. The table was reciprocated by means of a large steel screw and traveling nut, the screw being driven at one end of the machine. The screw, being of great length and weight, was supported between the end bearings by adjustable cylindrical rollers placed at each side at intervals of about 10 feet apart. The rollers dipped in oil and carried up oil to the screw. The traveling nut was partly cut away, so as to allow it to pass by the supporting rollers without colliding. The $\frac{1}{2}$ -slide surfaces of the table and bed were inclined to an angle of only 15°, and for lubricating them a series of other cylindrical rollers, dipping in oil and mounted upon axles parallel with the inclined surfaces of the $\frac{1}{2}$ -slides, were introduced. The mechanism for producing the cutting feed when planing longitudinally was actuated by adjustable stops secured to the table, which, as the table traversed to and fro, alternately propelled a rack backward and forward through a greater or less distance, according to the positions in which they were secured to the table, the arrangement being such that the feed-screws remained stationary during the cutting traverse, and were rotated only during the backward or non-cutting traverse. The extent of the feed was regulated by the distance the rack was traversed, and by the number of turns it caused the spur-wheel to make. By this means the cut might be varied by gradations of $\frac{1}{16}$ inch up to 2 inches broad. It was applied only during the backward traverse of the table.

The horizontal boring machine and lathe was designed mainly for boring and facing medium-sized engine cylinders. Fast and movable headstocks were provided, as in a lathe. The main spindle was of steel, with its outer bearing formed with grooves, as in a propeller shaft, to take the end thrust. Between the two standards and bolted to them both was a horizontal sideboard which carried the sliding carriage. The two standards had vertical tee-grooves on their inner faces for receiving the bolts which secured

the horizontal bed to them. The boring bars, with cutters, were held between the centers of the headstocks and rotated by the face-plate and driver, the object to be bored being fixed to the tee-grooved table. The machine was capable of boring engine cylinders up to 30 inches in diameter, and turning and surfacing work up to 48 inches in diameter.

The combined vertical and horizontal planing machine weighed about 90 tons, and was capable of operating over a vertical plane 20 feet long by 15 feet high, and over a horizontal one 20 feet long by 3 feet wide. The cutting tool was fixed to a compound slide which was traversed vertically by a guide-screw. The vertical slide-bed was secured to two carriages which traversed upon two horizontal slide-beds. The traverse along these beds was produced by means of two guide-screws rotated simultaneously from the driving apparatus, which, through a horizontal shaft and bevel gearing, also operated alternatively the vertical guide-screw. There were three distinct automatic cutting-feed actions—one for planing vertically lengthwise, another for planing horizontally lengthwise, and the third for planing vertically crosswise. The whole of the mechanism was operated from one driving apparatus conveniently placed at one side of the machine. For some descriptions of work it was useful to fix on the bed a tee-grooved table about 8 feet square, having compound rectilinear and circular slides, as in a slotting-machine table, to enable circular and curved as well as flat work to be planed.

The universal horizontal drilling, tapping and boring machine would operate over an area 16 feet long by 10 feet high. There were two standards which could be traversed horizontally to and fro along a slide-bed; each was provided with a spindle mounted on a carriage, movable up and down the standard automatically. For drilling and boring the spindle was provided with variable automatic feed and quick hand actions, and when tapping work the automatic mechanism was put out of gear, the spindle being left free to slide inward and outward under the influence of the tap. The spindle carriages were furnished with platforms on which the attendants stood and were carried about, having always within convenient reach the hand-wheels and levers for putting in action or suspending each function of the machine.

In the combined vertical milling and drilling machine the main frame was of strong box form; the spindle projected 24 inches, and had a vertical movement of 18 inches. The spindle worked in two conical bearings within a hollow square slide, movable vertically through square guides formed in the body of the machine. The lower bearing was close to the head of the spindle, and a locking screw was provided for holding the square slide firmly in position at any desired point of the vertical adjustment. A separate self-acting continuous feeding mechanism was provided for drilling or boring, to be brought into play when required. The table on which the work was secured consisted of a tee-grooved top and two pairs of horizontal transverse slides, with a worm-wheel between them.

In the ribbon sawing machine for sawing off ingot heads and for sawing metals in the cold state the ribbon saw overhanging the frame nearly 8 feet, was $2\frac{1}{2}$ inches wide, and was carried by two pulleys, each 8 feet in diameter, with the centers about 9 feet apart. The upper pulley was secured upon a revolving spindle carried by a sliding-block, which was free to move vertically, in guides formed in the standard of the machine. The block was actuated by screw and nut, and was connected with a balance weight and lever which held the ribbon-saw in tension. The lower or driving pulley had a large spur-wheel on one side of it, and was rotated by a cone pulley and double gearing. For carrying the work there were two sliding tables parallel to each other on the same horizontal plane. The greatest depth of work through which the machine was adapted to saw was 15 inches; the pitch of the teeth varied from $\frac{1}{4}$ inch to $\frac{1}{2}$ inch.

One of the distinguishing features of the 30-ton traveler crane was that the crab was a fixture upon the traveler, instead of being movable along it. This enabled the crane to operate over a wider area of workshop floor than was possible with the movable crab usually employed. Another feature was the arrangement of the chain for lifting and lowering, which was all in one length, but led in two symmetrical lines, so that the load was hung centrally between the two transverse girders, and strained each line of chain and each transverse girder equally with the other. A quick-running rope was employed for driving the crane, and all the various movements were transmitted through a horizontal shaft in the crab. This shaft was provided with three sets of friction clutch bevel-wheels; through one set the barrel was actuated for lifting and lowering; through another the bogie carriage was traversed transversely, and through the third the traveler was traversed longitudinally. The three clutches were operated through three hand-levers, situated close together, worked by an attendant standing upon the platform. These cranes were in some cases arranged to be driven by a long shaft, or else by a steam engine carried upon the crab, either of these systems being preferable to the quick-running rope for steel and iron foundries. For steel melting houses, foundries, &c., this type of crane was well adapted, because the attendant was not exposed to the fumes and heat rising direct from the molten metal as he stood at the side of the building opposite to the furnaces.

In its last issue the London *Economist* says: "Of the trade outlook there is little that is new to say. The prospect has certainly been brightened by the improvement of business in the United States, an improvement which not only benefits us directly by increasing the demand for our products, but which is welcome as pointing to a coming revival here, because experience has taught us that a trade reaction in the States, whether favorable or adverse, is generally the precursor of a similar movement on this side of the Atlantic."

The Iron Age

AND METALLURGICAL REVIEW.

New York, Thursday, July 22, 1886.

DAVID WILLIAMS, - - - Publisher and Proprietor.
 JAMES C. BAYLES, - - - Editor.
 CHAS. KIRCHHOFF, Jr., - Associate Editor.
 JOHN S. KING, - - - Business Manager.

RATES OF SUBSCRIPTION

INCLUDING POSTAGE.

THE UNITED STATES, BRITISH AMERICA
AND SANDWICH ISLANDS.Weekly Edition \$4.50 a year.
Issued every THURSDAY morning.Semi-Monthly Edition \$2.30 a year.
Issued the First and Third THURSDAYS of every month.Monthly Edition \$1.15 a year.
Issued the FIRST THURSDAY of every month.

ALL OTHER COUNTRIES,

PER ANNUM, POSTPAID:

Weekly Edition : \$5.00—\$21.25 francs—20 marks—
—12 florins—6 roubles (coin)—25 lire—20 pesetas.Semi-Monthly Edition : \$2.50—10/-—12½ francs—
—10 marks—6 florins—8 roubles (coin)—12½ lire—
10 pesetas.Monthly Edition : \$1.25—\$6½ francs—5 marks—
—3 florins—1½ roubles (coin)—9½ lire—5 pesos.

REMITTANCES

Should be made by draft, payable to the order of
David Williams on any banking house in the United
States or Europe; or, when a draft cannot be ob-
tained, in postage stamp of any country.

NEWSDEALERS OR BOOKSELLERS

In any part of the world may obtain THE IRON AGE
through The American News Company, New York,
U. S. A.; The International News Company, New
York, U. S. A., and London; or The San
Francisco News Company, San Francisco, Cal., U.S.A.

RATES OF ADVERTISING:

ONE SQUARE (12 LINES, ONE INCH).
One Insertion \$2.50 One Month \$7.50
Three Months 15.00 Six Months 25.00
One Year 40.00

PAYABLE IN ADVANCE.

BRITISH AGENCY:

Office of The Ironmonger, 42 Cannon St., London.

DAVID WILLIAMS,

PUBLISHER,

66 and 68 Duane Street, New York.

PHILADELPHIA 220 South Fourth Street
THOS. HOBSON, Manager.PITTSBURGH 77 Fourth Avenue
ROBERT A. WALKER, Manager.CHICAGO 36 and 38 Clark St., cor. Lake
J. K. HANES, Manager.CINCINNATI Corner Fourth and Main Streets
HENRY SMITH, Manager.CHATTANOOGA Ninth and Carter Streets
S. B. LOWE, Manager.

REMOVAL.

The office of this journal is re-
moved to 66 and 68 Duane Street.

British Trade for Six Months.

The returns of the British Board of Trade for the first six months of the current year are instructive. The exports of pig iron were 479,007 gross tons for the first half of 1886, against 450,739 in 1885 and 648,463 in 1884. Had it not been for the increase from 55,628 tons in 1885 to 154,654 tons in 1886, or nearly 100,000 tons in the shipments to this country the exports of Great Britain would have dwindled to an insignificant figure. It must be remembered, too, that a very heavy proportion of these exports are spiegeleisen and ferromanganese. In bar, angle, bolt and rod iron we take only a very insignificant percentage of the total. For the first six months of the three years 1884, 1885 and 1886 the exports to this country were 2688, 1080 and 1937 tons respectively, out of 139,261, 123,195 and 114,474 tons respectively. In railroad iron of all kinds the steel makers of Great Britain have occasion to deplore a further falling off, the exports having declined from 383,850 tons in 1884 to 363,125 tons in 1885, and 345,826 tons in 1886. Of this quantity the United States are credited as buyers with 10,983 tons in the first six months of 1884, 5044 tons in 1885 and 13,768 tons in 1886. So far as the 1884 and 1885 figures are concerned a heavy proportion of this total came here only in transit to Canada. The English trade in hoops, sheets, boiler and armor plates, too, shows a decline from 168,703 tons in 1884 to 154,387 tons in 1885 and 146,266 tons in 1886. Of this we took 7300, 8523 and 7502 tons respectively, by far the larger proportion, of course, being hoofs for baling our cotton crop. Tin plates are the only article showing an uninterrupted improvement in the volume of business. Out of 134,751 tons shipped in the first six months of 1884 we took 106,108 tons. In 1885 this rose to 115,861 tons out of 153,257 tons, and in 1886 to 148,388 tons out of 181,994 tons. Of unwrought steel we have become the heaviest buyers, taking 23,074 tons out of 49,787 tons in 1886, against 5912 out of 26,233 tons

in 1885, and 7022 tons out of 28,143 tons in 1884. These figures we believe group together the bars sent from the Sheffield district and the open-hearth blooms and billets, which came chiefly from Scotland. The increase has undoubtedly taken place only in the latter. Great Britain sends out large quantities of goods classified as "cast and wrought iron and other manufactures unenumerated." The totals for the first half of the three years 1886, 1885 and 1884 bring 173,609 tons, 169,904 tons and 163,091 tons. The share of the United States is insignificant, being only 85 tons, 742 tons and 1666 tons. Of old iron the exports for the first half of 1884 were 32,790 tons, while the United States took 15,776 tons. In 1885 the figures were 32,332 tons and 4399 tons respectively, and in 1886 71,817 and 27,817 tons respectively. The June exports of old iron from Great Britain were only 2505 tons to the United States, and not less than 16,325 tons to other countries, thus showing that buying had set in from other quarters after we had stopped purchasing.

The magnitude of the hardware and cutlery trade of Great Britain is shown well by the following figures, which cover the exports for the first six months of 1885 and 1886 to the countries named :

| | £18,849 | £18,929 |
|----------------------------------|---------|---------|
| Germany | 80,781 | 71,625 |
| Holland | 36,163 | 34,778 |
| France | 67,897 | 71,446 |
| Spain and Canaries | 41,084 | 41,367 |
| United States | 129,370 | 156,735 |
| Foreign West Indies | 15,658 | 16,197 |
| Brazil | 65,411 | 73,171 |
| Argentine Republic | 53,182 | 52,765 |
| Portuguese South America | 55,149 | 58,598 |
| British Possessions in S. Africa | 28,901 | 21,424 |
| British East Indies | 127,060 | 137,413 |
| Australia | 296,278 | 307,854 |
| Other countries | 366,158 | 324,578 |

Total £1,382,801 £1,409,265

Roughly, therefore, the United States takes 10 per cent. of the goods shipped from Great Britain to foreign countries.

The Crop Prospects.

During the next few weeks the principal subject of interest to the entire community will be the condition of the crops. It is, of course, too early yet to gauge even approximately the volume of our agricultural products. Concerning the greatest crop of the country, hay, the reports are very encouraging generally except in the Northwest. Of corn we know only that, according to the July report of the Department of Agriculture, there has been a greater acreage, 75,689,000 acres being planted in corn this year, as against 75,130,000 acres last year, an increase of 3.5 per cent. Of its condition at the beginning of the month we are informed that it was 95 per cent. of an entirely good condition, as compared with 94 per cent. in 1885 and 96 in 1884. The great corn belt of the West is reported to be in medium to high condition, being best in Kansas. The largest increases in acreage are in Kansas, 20 per cent.; Dakota, 30 per cent., and Nebraska, 10 per cent. On the Atlantic Coast this crop is backward. It will be some time before anything definite is known concerning the outlook for this crop, which may still be a disappointment, but much needed rain has fallen since the report, and if the present conditions continue we may harvest the best crop of corn the country has ever raised.

Estimates of the wheat crop range from 390,000,000 to 425,000,000, the Chicago Tribune placing it at 400,000,000 bushels. The lower figure, that of the Prime Bureau, was based on estimates which did not take into account the large increase in California, which is placed at 70,000,000 bushels, or between 10,000,000 and 20,000,000 more than usual. A great deal has been written lately on the damaging effect of the drought in the Northwest, which, however, affects only the spring wheat. The great winter wheat crop is safely harvested throughout the larger part of the area devoted to it, and 300,000,000 bushels is believed to be a conservative figure, against 210,000,000 bushels last year. It will be seen, therefore, that even a severe falling off in the yield from the increased damage of spring wheat cannot wipe away more than a part of this gain. Harvesting in the spring wheat crop has now begun.

According to the last report of the Department of Agriculture the increase in the area of cotton planted, viz., 1½ per cent., was more than counterbalanced by a decline in the average condition, being 86 on July 1, against 96 per cent. at the same time a year since. It is in the best condition west of the Mississippi. It will be seen from this brief summary of the situation that, so far as it is defined, the outlook is promising. It certainly does not justify the alarmist views which are put forward with so much persistency. We are passing through a critical time in some respects, and the developments of the next few weeks may justify some discouragement. But so far the prospects are fairly bright.

The iron trade has learned to study with great interest the reports of the earnings of the railroads, on the ground that they foreshadow whether or not manufacturers can expect plenty of orders from their best customers. It has been an encouraging feature that reports of earnings have become far more numerous during the past years, and that some companies who were prominent in withholding them have yielded to the pressure of public opinion and are keeping the financial world informed concerning the monthly fluctuations in their affairs. Un-

fortunately the growing demand for data of this kind appears to foster the desire of speculative directors to use them as a means to hoodwink the public. The old device of charging full rates on construction material for extensions and feeders has long since been discovered, and business men look with suspicion upon the returns from roads known to be active in building unless it is distinctly stated that sums transferred from one pocket to the other are not used to swell the totals. Recently the exigencies of the stock market have created another system of distorting the truth, and some of the granger roads are credited with having adopted it. Leading financial writers openly charge that some of these lately warning railroads have reported as their earnings the aggregate of their bills for freights, deliberately suppressing the fact that very large rebates are paid to shippers. They attempt to deceive the public into the belief that their earnings were not affected sensibly by the war, when in reality their actual receipts for services rendered have suffered a tremendous decline during the period preceding the truce now entered into. We call attention to this matter merely because it indicates that business men should not place too much faith in the official figures emanating from some quarters. A study of the railroad situation as revealed by monthly reports of earnings is valuable in its way, but it is evident that some discounts must be applied.

Our Trade with the Cape.

A prolonged drought, the decline in value of wool and diamonds, as well as less profit derived from ostrich farming, caused for the greater part of last year an unusual depression at the Cape of Good Hope. Fortunately a favorable change has set in for the past three months. Wool has recovered 25 per cent. in the world's markets, and diamonds are rising in spite of increased production at the mines. While the crisis lasted our domestic export declined last year to \$1,391,016, as against \$1,610,257 in the calendar year 1884, and we imported only \$1,464,410 worth of Cape products, against \$1,915,554 in 1884. Our chief import from the Cape is carpet wool in the grease, while we ship thither flour and the usual assortment of American goods. The Cape Colony, in spite of its frequent spells of drought, is a valuable possession of Great Britain on account of the great variety of its resources, its proximity to the southern part of South America, while holding a commanding position in South Africa not far from Aden and the Red Sea. The Cape and adjacent colony of Mauritius are situated handy even for trade with Bombay and Australia, thus constituting an important link in the chain of British colonial possessions. Add to this a healthy, moderate climate and the possibilities of attracting a farming population of bona fide settlers on a large scale eventually, and it must be confessed that few outlying points of civilization can boast of as many advantages.

It will be precisely 400 years on September 14 next when Bartolomeo Diaz, the Portuguese discoverer, landed in Algoa Bay, and 11 years later Vasco de Gama doubled the Cape. British ships visited it in 1591, and about 1602 the Dutch made it a place of call. In 1620 two English East India commanders took possession of the Cape in the name of Great Britain, but no settlement was formed. The Dutch East India Company took possession of Table Bay in 1652, and the Netherlands held the colony till 1806, when it was captured during the Napoleonic wars by a British force and ceded to the British crown in perpetuity by the general peace settlement of 1814. There have since been differences with the Boers, or original settlers from Holland, and several Kaffir wars, but these troubles have not prevented the colony from extending its territory, so that it now forms a compact whole, if we except the Orange River Free State in the north, and Kaffraria in the southeast.

The most important event in the history of the colony was the discovery of diamonds beyond the Orange River, which has undoubtedly been one of the main causes of its increase in prosperity in recent years. The measure of that prosperity may be judged from the fact that, while the shipping inward in 1870 amounted to 335,500 tons, in 1884 it amounted to 2,651,000 tons, and in the same period the imports, excluding specie, rose from £2,352,043 in value to £5,249,000. The value of exports in 1884 was £6,945,674, excluding specie, £86,070. The gross weight of diamonds (avordupois) contained in packages which passed through the post office at Kimberley is stated to be:

| Estimated lb. oz. | Estimated value. |
|----------------------|---------------------|
| 773 11 | £1,867,582 |
| 949 15 | 2,118,427 |
| 1,150 | 2,672,744 |
| 4 | 2,846,100 |
| 1,449 12 | 3,627,897 |
| 1,458 | 4,176,902 |
| 1,666 .. | 3,902,508 |

The declared value of diamonds exported in 1883 was £2,742,470, in 1884 £2,807,320, and in 1885 £2,489,778. The largest diamond known to have been found was 602 carats. The highest price given for a single rough stone was £8,000, being about £100 per carat. The Cape colonists are chiefly employed in the production of wool, wine, wheat, barley, oats, tobacco and Indian corn, and in the breeding of horses, cattle, goats, ostriches and sheep. The wheat of the colony is not surpassed in quality by any grown elsewhere. Valuable forests cover large areas and are extensively worked. Those reserved

to the crown cover an estimated area of about 250,000 acres. They are controlled by the Department of Woods and Forests, at an annual charge of some £10,000. The attention of the Government has recently been given to the economical and systematic working of the crown forests, with anticipated satisfactory results. Ostrich breeding is not now carried on so largely as heretofore. Artificial incubation of ostrich eggs has been successfully introduced in many districts. In 1860 the export of ostrich feathers was 2287 pounds; 10 years later it was 28,768 pounds, while in 1884 it amounted to 23,411 pounds. The exports of mohair at corresponding dates were respectively 385 pounds, 403,153 pounds and 4,329,355 pounds. The export of wool has risen from 23,172,785 pounds in 1860 to 37,270,615 pounds in 1884.

Considerable advance has been made during the past year in developing the coal deposits in the Stormberg, on the Northeastern frontier. The coal is shown to be of a superior quality, and is found to be fairly suitable for railway purposes, experiments made by the Government with the view of testing the practicability of using it on the colonial lines having resulted on the whole favorably. The promotion of a company to work the mines at Sprigton and to lay a branch line from the Eastern Railway to the coal pits will doubtless tend to the rapid advancement of this industry. Mining operations on a large scale are carried on in the division of Namaqualand, where extensive copper deposits exist. The O'kiep Mine, the property of the Cape Copper Mining Company, Limited, is one of the richest mines in the world, the percentage of copper being 33. Between this mine and the seaport, Port Nolloth, a distance of 93 miles, a narrow-gauge railway has been laid by the company named at a cost of £158,100. Cape copper production is estimated at 5000 tons fine, made by the Cape Copper Company, and 450 tons by the Namaqua Copper Company. A rich mine of manganese ore, yielding from 70 to 90 per cent., exists in the mountains opposite the Paarl, a town distant about 35 miles by rail from Cape Town. Guano is found in large quantities on the various islets along the coast, and the collection and exportation of it forms a very remunerative industry. The leases of these islands bring in an annual rental of from £6000 to £7000.

The present population of the colony is 800,000. Cape Town has a population of 50,000; Kimberly, 13,500; Port Elizabeth, 13,040. There were last year 989 schools, with 75,713 scholars. The railway mileage open for traffic, which in December, 1883, was 1213 miles, was raised during 1884 to 1453 miles, the capital expended on purchase, construction and equipment to that date being £12,104,757. In 1885 the colony possessed railways of an aggregate length of 1520 miles. The profit on the workings for 1884 was £327,462 net.

The revenue in 1883-84 was £7,533,592, the expenditure £5,374,882; in 1884-85 the revenue had declined to £3,855,625. Government

tracted by its officers can be enforced against it, as those officers may have exceeded the powers given to them by the by-laws. Nothing is more frequent than repudiation by companies of notes, &c., given by its officers and the consequent litigation. The courts have held again and again that persons dealing with a corporation are bound and presumed to know its charter and by-laws, and to contract in relation to them. If there is any want of authority or any defect or irregularity in the proceedings the creditor may be restricted to his remedy against the individual officer alone. And it is well known that many small corporations, acting without legal advice, fall into serious errors and act in entire disregard or ignorance of the law. In fact, the method of doing business properly under incorporation is so complicated and so exposed to danger that the disadvantages would seem to outweigh the advantages in cases where the business could be carried on in any other way.

As to the internal management of the company—as between the stockholders themselves—there are certain evils inherent in the present system which are liable to work injustice, and principal among these is the rule that the majority of stock shall control and that the minority, no matter how large, shall have no voice in the management and no representation in the board of trustees or directors. It is true that the majority should have the greater influence and power, but it is neither just nor expedient that by a majority of perhaps one vote the preponderating interest should have the exclusive and almost absolute control of the property and interests of a minority which is practically just as large, and which has substantially the same amount at stake as the majority. It is in the power of this majority to wreck the corporation, or at least to manage it for their own interests as opposed to the interests of the other stockholders. Under forms of law they are in a position to absorb the earnings by electing themselves officers of the company and then as trustees voting these earnings to themselves as salaries. And meanwhile the minority is bound to remain silent and has no right to object. It can obtain no protection from the courts, and it is completely at the mercy of the men in power. It is in this way that the practice of "freezing out" is possible. The value of the stock can be so depressed as to make it absolutely worthless. Those who have been induced by specious promises and gilded representations to invest their money in the enterprise find themselves deserted and betrayed and without any means of redress. And under such circumstances they finally become willing to get out of the company at any sacrifice, and let their stock go for whatever the conspirators may see fit to offer. They know well that no dividends will ever be declared as long as they remain stockholders.

While this scheme of legalized robbery has been practiced quite generally in railroad and similar corporations, there are many instances where it has been applied in the case of manufacturing and business companies. A firm which was organized a few years ago for the manufacture of axe handles was composed of three members, the senior partner contributing all the capital to the amount of \$15,000. He was induced by his partners to incorporate the business, giving them a majority of the stock. Since that time he has not received any part of the profits of the business either as dividends or in any other way, nor is there any method by which he can obtain his rights. So far, indeed, has this abuse of corporate power gone that it is becoming more and more difficult to induce men to connect themselves with corporate enterprises unless they are to have control or be allied with the controlling interest. In Colorado it is said that there have been comparatively few corporations organized in the last few years simply on this account.

The remedy for this would be some adjustment whereby the minority would be entitled to representation in the direction. Precisely in what manner this is to be effected without violating the rights of the majority is a very delicate question. It might be possible to have the trustees elected, not on a single ticket, but by sections of stock, a certain number of shares being entitled to elect one trustee. In this way the minority by combination would be able to have its proportionate share of trustees, the majority of stock, however, still retaining the majority in the board of direction. The New York business corporation act provides a somewhat similar method. Some inconveniences might flow from this system, as there might be a deadlock in the election of the third or fifth trustee in cases where the majority and the minority are opposed to each other. But even this could be avoided by giving the majority the power to elect the odd trustee. But the cases where there would be trouble of this kind would be few. The safeguard given to the minority by the induction of even a single member into the council of the company would be sufficient. Some expedient of this kind seems to be desirable, and there is no reason why the laws should not be changed so as to work out this result.

Liquid fuel is still made the subject of much discussion, especially in England, where the advantages to be derived from its successful use have been very extensively

recognized. As a practical substitute for coal, however, for steam raising, the introduction of the fuel has repeatedly been shown to depend largely upon the question of cost, and it is to this, therefore, that attention should now be principally directed. The available source of supply and the means and expense of delivery of the oil to points where it is to be used figure very prominently in the question of economy, a fact which seems to have been overlooked in many cases where trials have been made. The causes of the disappointing results are therefore at once apparent. Under the circumstances it is a matter of general interest to note that in Southern Russia, where the experience with the oil has been probably more extensive than in any other quarter, the matter of cheap transportation facilities is being carefully considered, and there is a promise of early developments which will have an important bearing on the petroleum industry there. It is more than probable that Baku, the principal source of the petroleum supply, will be connected with Batoum, on the Caspian Sea, by a pipe line especially intended for conveying the fuel and furnishing it to consumers at a price much below that now ruling. After what has already been done in that quarter in applying the oil in steam boiler furnaces it is not difficult to see what the effect of the proposed undertaking will be. Steam users generally will have reason to closely watch the developments, and should find in them some things of interest and profit to themselves.

Prospects of the Panama Canal.

A sharp attack against the Panama Canal management has been made by Paul Leroy-Beaulieu, editor of the *Economiste Français*, with the object of showing that the present management is incapable of carrying out the enterprise and of proposing means to relieve it of its burdens. The burden of M. Leroy-Beaulieu's argument is that the Panama Canal is being gradually, but surely, crushed by enormous interest charges and general expenses. To-day, deducting the net receipts for the Panama Railroad, the annual needs for the two items in question are not less than 45,000,000 francs. When the proposed additional loan, on which there is so much quarrel just now, of 600,000,000 francs has been placed, the charge will rise to 55,000,000 next year, to 70,000,000 the year following and 85,000,000 or 90,000,000 francs in the third year. Thus, assuming that the completion of the canal requires seven or eight years, the new loan of 600,000,000 would hardly suffice to pay simply general expenses and interest accruing during the period named, without a spadeful of earth being turned over. But, even if this were not true, there is no guarantee whatever that the new loan, even according to the guarded statements of the company's engineers, will suffice to complete the work. They state that the 600,000,000 francs will suffice to carry the enterprise to such a point that there would be no doubt as to the final success, and that success would be assured by a final effort which could then be accurately gauged. It is not even clear whether in putting itself on record in this manner the Commission Technique Supérieure does not mean that 600,000,000 francs actually expended in work on the canal would accomplish what they hope, when in reality only half that sum, under the most favorable circumstances, will be available for excavation at the isthmus. M. Leroy-Beaulieu scorns the idea of comparing the Panama with the Suez, so far as its net revenues in the first years after its completion is concerned, when at the present rate a total outlay of 2,000,000,000 francs, the greater part of it borrowed at 7 per cent, will not complete it.

The editor of the *Economiste Français* concludes from this crushing review that private enterprise cannot cope with so colossal an undertaking. He believes that an appeal must be made to the leading powers, the United States particularly, as being the most interested in the completion of the work. He does not want the different Governments to advance funds, which he knows would be promptly refused. All that he urges is that they guarantee interest, not on past issues of capital, but on the sum to be raised to complete the work. The Panama Canal Company, instead of being forced to borrow at 7½ per cent, or cost of negotiations included 8 to 8½ per cent, could obtain money at 3½ to 3¾ per cent. The powers would not have to pay out any money during construction, the interest being paid out of capital, as heretofore—a vicious system, by the way, which has done much to place the company in the position it now finds itself. After the opening of the canal the Governments joining in the guarantee would be called upon to prorate the deficiency between income and expenditures on the basis of the tonnage of each. Advances thus made are to be returned from the profits of later years. There can be no doubt that sooner or later the blind obstinacy of M. de Lesseps and his supporters will put the Panama Canal enterprise in a position where Government interference will become necessary, after having impoverished thousands of people of moderate means in France. The United States is not likely to rush to the rescue now or then, and yet that idea is being industriously fostered in France, to judge from the utterances of men supposed to be well informed. Thus the well-

known Paris correspondent of the London *Times* says: "It being certain that if France abandons the enterprise America will take it up and complete it for her own exclusive profit, it cannot be supposed that the Chamber will debar the shareholders from their chance of sooner or later being recouped for their outlay when the canal begins, like that of Suez, to realize profits. The inference is, therefore, that, despite all the difficulties springing up in the company's way, the bill will pass the Chamber, who can scarcely pretend to be more mindful of the subscribers' interests than the subscribers themselves are." This looks as though a fancied eagerness on the part of the United States to perch on the wreck of the Panama Canal Company is used to hector the French Government into its support. Americans will want much better assurances as to the practicability of such engineering feats as the great dam before they will touch M. de Lesseps' scheme. That great promoter has grown angry lately at the skeptical spirit abroad. He was asked by a special committee of the French Chamber of Deputies to submit a balance-sheet and copies of agreements with contractors before they would consent to report favorably on the lottery issue. This was too much for the old man, whose head has been turned by flattery, and he has decided to give up the lottery issue scheme and to raise the many millions by a direct appeal. He may succeed, but then only by offering the bonds at a fearful discount, which will only add to the burdens which are gradually but surely swamping the enterprise.

Spiral or Screw Flood Wheels.*

These wheels are very seldom used or seen in this country, and, in fact, they are but little known, and the principle upon which they act but little understood or appreciated. Their principle of action is the same as the screw propeller, which has in a measure superseded the paddle-wheel in steam-boats—the difference being that the propeller is driven round (revolved) by the steam engine, and its oblique vanes forced against the dead water behind, thus pushing forward itself, and everything connected with it, while the screw water-wheel is located and remains in its place, and is driven or revolved by the force of the passing current against its oblique vanes, and transmits this motion through the gearing to any machinery attached to it. To comprehend this similarity better, take a screw propeller and place its axis upon suitable bearings, and parallel with the stream in a strong uninterrupted current, and entirely submerged, and it will furnish a motive-power to drive machinery, the amount of power being in proportion to the area of the vanes and the force and velocity of the passing current. These remarks are only intended to illustrate the similarity of the two principles, and not to recommend the propeller as a suitable flood-wheel, because the action of each being exactly contrary to the other, like the steam engine and force pump, requires a modification in structure and detail to fit either and each to its particular purpose.

We have put in several of these wheels to drive light machinery sometimes in comparatively small rivers, and never failed to get the full power calculated and required. As little could be learned from the experience of others with regard to these wheels, we had recourse to experiment, and found that much more power could be obtained by making separate detached vanes or wings, thinned off at the edges—like the blade of an Indian paddle—than by placing a close continuous thread of a screw around the shaft the entire length. The reason of this is, that the first or upstream end of the solid screw breaks the force and spreads the current, so that little or nothing is gained by extending the screw and shaft further downstream; while detached vanes, like those referred to, allow the water to pass on each side, which keeps up a continuous flow of current clear to the shaft. This current, though partially checked by the vanes, is restored by mingling with the uninterrupted current all around, and ready to act with full force upon other detached vanes, placed further down on the shaft; and by extending the shaft, and a judicious distribution of these vanes or paddles along its whole length, a portion of the force and velocity may be abstracted from a large volume of water and applied to any useful purpose, giving a power sufficient for a grist or a saw mill or any ordinary machinery. The whole-thread screw checks only a volume equal to its own area, and does not get the full benefit of that, owing to the dead water behind the vanes, against which they work.

When such wheels are made to work in a rapid current the vanes may be set more obliquely in the direction of the stream, but for a current comparatively slow the ends should point nearly across the stream. In all cases they should be "weathered" in regular proportion as they approach the shaft (center)—that is, a kind of mold-board twist, like the vanes or sails of a windmill, which gives to the inner end, moving slowly in a small circle, considerable obliquity, and diminishes it gradually toward the outer end, which moves swiftly and in a large circle, and here the face of the vane or sail should stand nearly in the direction of the plane of its motion. The motion is sometimes taken from these wheels to the machinery by an endless chain, composed of alternate open and close links, graduated to the same equal step, and working around and connecting two clutch-wheels, one upon the wheel in the water, the other upon the machinery to be driven. These have projecting clutches or cogs around their circumference at equal distances, corresponding with the open links of the chain, which step into these to prevent it slipping, like the chain in a tread-horse power or the feed chain in a gang sawmill. Light machinery

* From Craik's "Practical Miller and Millwright."

may be driven by an ordinary short-link cable chain by turning out a groove in both wheel and pulley for it to work in. If the chain be short or nearly perpendicular it must be furnished with a tightener, because it stretches fast, especially when first used. There are so many links (joints) that a little wear in each is multiplied considerably in the whole length. If the chain be of some length and nearly horizontal it will not require a tightener. It is not equal to a belt for swift, light motion, but answers well for a slow, heavy motion, and can be used in the water, where a belt is useless.

Such chain gearing, for the purpose under consideration, answers well in warm weather, but is an everlasting source of trouble in frosty weather, as it is continually carrying up water sufficient to cover with ice everything within the reach of its influence. For this reason it is better to place a narrow-rimmed cog-wheel around the down-stream end, and take the motion from this by a pinion and shaft. This is more reliable at any time than the chain, and gives no trouble with the ice, the lower end of the shaft and pinion being—like the water-wheel itself—wholly under water; the only part exposed to ice is at the surface of the water. The whole structure must be guarded by a boom or breakwater, placed obliquely upstream above it, to shoot floating ice or flood wood past. If a gear-wheel of large size be placed on the water-wheel its arms should be placed at an angle and weathered, like the vanes or paddles; it will then help as much as hinder the revolutions of the wheel. Mills of this kind driven by the current of a river have been common in some parts of Holland for several generations. These Dutch mills are sometimes built to float upon the water, and can be moved at pleasure to any other suitable locality. They are anchored in a rapid of the stream, or made fast to the shore, and provided with a gangway to communicate with the land; when customs begin to fail in one place they remove to another, and thus possess a decided advantage over mills built upon *terra firma*.

The first machinery that we ever saw driven by a wheel of this kind was a grit mill of three run of stones. It was built upon the Genesee River, perhaps midway between the city of Rochester and the Alleghenies. It was before the Genesee Valley Canal was made, and boats passed up and down the river past the mill. The mill was built with one end on the bank, which was perhaps 24 feet high; here the door communicated with the road; the other end projected over the river, and was supported upon naked posts. In the rapid under this projecting end of the mill the flood-wheel was placed. A bevel pinion, without arms, was placed upon the down-stream end of its wooden shaft, and another wooden shaft, with a corresponding pinion gearing into the first one, stood up perpendicularly from this end, both shafts having their bearings in the same wooden block; this perpendicular shaft reached up to the mill floor, and had a large spur-wheel at the proper distance from the upper end, around which the three run of stones were placed and by which they were driven. The shaft of the water-wheel was 8 or 9 feet long, and 15 inches in diameter. The screw was of one continuous thread, standing out something over 2 feet from the shaft, and was composed of pieces 2½ or 3 inches thick, each piece being narrow at the end next to the shaft, and spreading out wide at the outer end to close and complete the circuit. They appeared to have been split out of a winding or twisted tree, which gave nearly the required weathering or mold-board shape with little dressing, and the narrow end of each piece was tenoned and mortised into the shaft. A wide bar of iron was bent and fitted to the proper shape, and spiked securely around the outer edge of this continuous screw, thus fastening the outer ends of all the pieces composing it together, and making one piece hold another. This wheel was inclosed in a plank box, open at both ends and top, except when a large gate closing the whole up-stream end was shut down to stop it. This stopped the current through the box, and the wheel stopped still; when the gate was raised the current was renewed and the wheel started.

In a letter to the Knights of Labor of Chicago, Rev. R. Heber Newton concludes: "Labor seems to me to be making a radical mistake in using its new powers of organization, first of all, to attack capital. I do not think the way out of its present situation lies through such a path. I believe that it should use its new-found powers of organization to promote the education of its members, to train them in powers of association, and then turn their forces into the political field, not as a labor party running national candidates, &c., but with the view of bringing the needed influences to bear upon practical reforms which legislation might achieve. There are many of them, and these abuses in question are very patent; and these abuses being remedied and these improvements made, labor's condition would be vastly better for the larger contests it would then have to wage."

A traffic contract between the directors of the Baltimore and Ohio, Reading and Jersey Central companies is said to be nearly consummated, enabling the first-mentioned to do their business directly with New York without the necessity of carrying the Staten Island scheme into effect. Under arrangements for the common use of the several tracks all are entitled to equal privileges, but it is believed that the usual pro rating system will be employed. Central has four tracks from Bound Brook to New York, and has ample facilities for carrying all the Baltimore and Ohio business.

Mr. E. C. Cracknell, superintendent of telegraphs for New South Wales, proposes the adoption of a new plan with the view of obviating the inconveniences caused by the large number of telegraph wires suspended on poles in the streets of Sydney. By this system he proposes to remove the wires from mid-air and to inclose them in a case resembling a frieze, to be placed close to the buildings. The frieze will be supported by pillars about 4 feet high, sunk in the ground to the depth of 4 or 5 feet. Connecting these pillars are cast iron

beams 18 inches wide, called friezes, and bind them are to be placed eight racks for holding cables, which are clusters of 50 wires embedded in an insulating substance and coated with cement. They make a cable of 1 inch in diameter. It is estimated that the rack will hold 400 wires easily. On reaching the street crossings the racks will be made to descend to the level of the road, and will be carried underground to the other side, where they will rise to the previous level. A section of the new line is about to be erected.

WASHINGTON NEWS.

(From Our Regular Correspondent.)
WASHINGTON, D. C., July 20, 1886.

The adverse report of Mr. Morrison on the Randall bill is still the subject of a great deal of adverse criticism, even among his friends. They feel that it does not cover the ground; that instead of being a defense of the free trade policy as formulated in that direction by his own bill, it is really an invective against Mr. Randall. It was proposed by the free traders to regard this report as a substitute for the caucus address suggested when the Morrison bill was knocked out of time by the rejection of the motion to consider. It does not fill the want; accordingly, it is now proposed to prepare such document with special reference to the campaign.

RANDALL'S PLANS.

There is much speculation in reference to Mr. Randall's plans in regard to his own bill. It was expected that he would have something to say on the subject last week. A number of Representatives of both parties gathered about him when he took the floor to speak upon the Morrison surplus resolution. He supported that proposition, greatly to the surprise of his friends, not on account of his relations with its author, but as a safe doctrine of finance. At the conclusion of his remarks, without referring to his tariff bill, he replied to an inquiry that he would take that subject up in a parliamentary way. It has been inferred that that meant in committees of the whole. The friends of Mr. Randall are anxious for him to say something in support of his bill, as their opposition to that of Morrison and introduction of one of their own, they think, needs some explanatory remarks for use in the campaign, and to place them properly before the country. These gentlemen do not desire to be viewed in the light of creating factional opposition, and for that reason are anxious to have Mr. Randall state their position on the question of protection as against free trade.

ADJOURNMENT.

There is much speculation upon the subject of adjournment. The session has already reached a duration beyond the average of former Congresses, and with few exceptions even beyond the term of sessions in times of war or other great national emergencies. It is now supposed that the two Houses will be prepared to get away some time between August 1 and 5. This date will leave many important measures undisposed of. An effort is being made to hurry up the new ship bill, even at the reduced amount, so as to have that necessary work begun.

THE NEW CRUISERS.

Secretary Whitney announces that for one of the new cruisers authorized by the last Congress he has purchased and adopted the plans on which the principal steel cruiser for the Japanese Government has been constructed by Wm. Armstrong & Co., of England. The plans are for one unarmored cruiser of 3730 tons, built after the model of the Nan'y-kan; one poop and forecastle deck cruiser of 4000 tons; one heavily-armed gunboat of 1700 tons, and one light armored gunboat of 870 tons. All but the first mentioned are planned by the Bureau of the Navy Department.

The great cantilever bridge across the Ohio River, connecting the cities of Louisville, Ky., and New Albany, Ind., is finally completed. On Thursday, the 13th, it was tested by the builders and owners. A train of about 15 cars, heavily loaded with stone, drawn by two huge Mogul engines of the Louisville and Nashville Railroad, each weighing 90 tons, coupled together in the middle, was run across the bridge and back. Forty wagons loaded with pig iron were on the bridge at the time. The train was afterward run at ordinary rate of speed and suddenly stopped in the center of each span. The test, we understand, was entirely satisfactory. The bridge accommodates foot passengers, wagons and street cars, the railroad track being in the center, and enclosed with high walls of planking.

By decree of the Supreme Court of Orange County the extensive mining and furnace property of the Parrot Iron Company is to be sold for the benefit of creditors. The property in question comprises about 800 acres of land in Orange and Rockland Counties and in the towns of Monroe, Highlands, Warwick, Blooming Grove and Haverstraw, and includes the Greenwood Works iron furnaces, houses for workmen and other buildings attached; also the O'Neill, Mount Bashan, Hogencamp, Bull and Warwick iron mines, and the railroads and rolling stock and fixtures and improvements of every kind belonging to the company. The sale is the outcome of the company's failure and assignment of property for the benefit of creditors in April, 1885.

The managers of the Chicago Board of Trade have contracted with Mr. George W. Murphy, resident representative of Smith & Egge Mfg. Company, to rehang all the windows in the large hall of the Board of Trade building with Giant Metal chains. For this contract a special chain is to be manufactured, of extra weight, and run over a patent double balance pulley and patent fixture. The windows range from 400 to 765 pounds in weight, and the ½-inch Italian hemp cords with which they were originally hung proved wholly inadequate.

BUFFALO PORTABLE FORGES AND HAND BLOWERS.



Warranted Superior to any other make, and

Guaranteed to give Perfect

Satisfaction.

For sale by all the leading
Iron, Hardware and Machinery
Dealers throughout the country

BUFFALO FORGE COMPANY, BUFFALO, N. Y.

Send for Complete Catalogue.

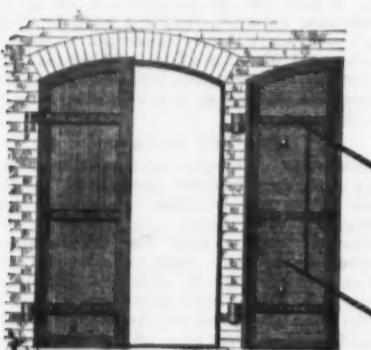


PENFIELD BLOCK CO.,
Lockport, N. Y.,
Have changed the style and
reduced prices on FAUCETS—
Both their Patent Lock and
Metal Plug.

THE BERLIN IRON BRIDGE CO.,

EAST BERLIN, CONN.

S. C. WILCOX, Pres.
CHAS. M. JARVIS, Vice-Pres. and Chief-Engineer.



BINGHAMTON, N. Y.

BURR K. FIELD, Sec'y and Treas.
JAS. W. PEARL, C. E.,
Manager at Binghamton, N. Y.

IRON BRIDGES & ROOFS, CORRUGATED IRON FIRE-PROOF DOORS & SHUTTERS.

We make the only Iron Door or Shutter
which is an absolute protection against fire,
as proved by actual fire test.
WRITE FOR PRICES.

HERO FRUIT JAR COMPANY,

MANUFACTURERS OF —

Chace's Machine, Sewing Machine, Paragon, Engineers', Dripping and Bicycle

OILERS,

Oiler Spouts, Sprinkler Heads, Engineers' Sets, Can, Coffee and Bottle, Flask and Shipping Can Screws, and all other Regular and Special Goods in Spun or Stamped Ware.

All kinds of SHEET METAL GOODS made to order.

We have the largest and best facilities for furnishing
the best quality of work and promptly.

Correspondence solicited. Write for Catalogue.

Office and Factories: GAUL and ADAMS STS., PHILADELPHIA.

E. MERRITT & CO.
ESTABLISHED 1859. BROCKTON, MASS.
The Only Manufacturers of a Complete Line of
TACK AND NAIL MACHINERY.
SEND FOR CIRCULAR. UPRIGHT DRILLS.

J. E. QUACKENBUSH & SON,
MANUFACTURERS OF
Porcelain, Mineral and Jet Knobs & Escutcheons.
Send for Price List and Terms. OFFICE 525 W. 42d St., N. Y.



GUN POWDER.

LAFLIN & RAND POWDER CO.,

No. 29 Murray Street, New York,
Manufacture and sell the following celebrated brands
of Sporting Powder, known everywhere as

Orange Lightning, Orange Ducking,
Orange Rifle,

more popular than any Powder now in use.
BLASTING POWDER and ELECTRICAL BLASTING
APPARATUS. MILITARY POWDER on
hand and made to order

Safety Fuse, Frictional and Platinum Fuses.
Pamphlets showing sizes of grain sent free.

A. F. PIKE MFG. CO.,

Pike Station, New Hampshire, U. S. A.

Cable Address, "Pike, Haverhill."

MANUFACTURERS AND WHOLESALE DEALERS IN

BLUE STONE.

The Largest Manufacturers and Dealers in Stones for

Sharpening all Edge Tools.

Pike's celebrated Blue

Stones, Indian, French (red)

Ends, Limestone, Black Diamond,

Magic, Green Mountain,

All kinds branded with our name are genu-

ine. Also Oil, Water and Dry

Whetstones: Arkansas

Washita, Turkey, Hindoo-

Roo, Jones, Sandstone

Rose, Jones, Vienna

Cigar shape.

In fact, everything that is used for sharpening

Edge Tools supplied in any grit or shape required.

Quality and Prices guaranteed. Send in your orders.



PIKE

TANGYE'S PATENT Hydraulic Lifting Jacks.

Cheapest Jack in the Market.

| REDUCED LIST. | |
|---------------|---------|
| 6 TONS | \$50.00 |
| 10 " | 65.00 |
| 15 " | 80.00 |
| 25 " | 105.00 |
| 50 " | 175.00 |
| 100 " | 200.00 |
| 200 " | 270.00 |

Send for list of other sizes and discounts. Makers of Hydraulic Punching Bars, Girder Testers, Ball Binders, &c.

McCoy & Sanders,
26 Warren Street, N. Y.

OHIO CLIP WORKS,
Westerville, Ohio,

Sole Manufacturers of the
"BAKER" CLIP,

For Singletrees, Heavy Axles etc. "Baker" Lap Links, "Baker" Oval Lap Rings, Ferrules and Hooks, Neck Yoke Irons, etc. Best Goods Made, Ask for them where you buy your Hardware or send for Prices &c

SOLID

STEEL

BLADES.

Wheeler, Madden & Clemson Mfg. Co.,

MIDDLETOWN, N. Y.

ADJUSTABLE
HANDLES.

Pat. Sept. 8, 1885.

CHAMPION DRAWING KNIVES.

PATENTED ARTICLES
OF
Malleable Iron.

Hammer's Mall, Iron Hand Lamps.



SCREW, KEROSENE SIZE.

Hammer's Adjustable Clamps.

Hammer's Malleable Iron Oilers, 3 Sizes.

Hammer's M. I. Hanging Lamps.

NEW pattern Heavy Screw Clamps;

strongest in the Market.

For sale by all the principal Hardware Dealers.

Send for Price List.

MADELEINE IRON CASTINGS

Of superior quality, and Hardware Specialties

in Malleable Iron made to order.

HAMMER & CO.,

BRANFORD, CONN.

Chapman Valve Mfg. Co.,

MANUFACTURERS OF

VALVES AND GATES

FOR—

Water, Steam, Gas, Ammonia, &c.

GATE FIRE HYDRANTS,

with and without

INDEPENDENT NOZZLE VALVES.

ALL WORK GUARANTEED.

WORKS AND GENERAL OFFICE:

INDIAN ORCHARD, MASS.

TREASURER'S OFFICE

72 Kilby and 112 Milk Streets,

BOSTON, MASS.

Samuel Martin,

MANUFACTURER OF

Theatrical Hardware,

127 Eighth Avenue, New York.

The T. H. Bullock

THE BEST FOR THE MONEY.

BELLows

Cleveland, Ohio.

FORGES

1886. IMPROVED "ROCKING-TABLE" APPLE PARER,

WITH PUSH-OFF.

HUDSON'S

1886.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE LIVINGSTON HORSE NAIL CO., General Agents,

No. 104 Reade St., NEW YORK.

Every Machine Warranted.

MANUFACTURED BY

C. E. HUDSON, Leominster, Mass.

THE Iron Age Directory

AND
Index to Advertisements.

PAGE

| | | |
|--|----|----|
| Adjustable Covers. | O. | 13 |
| Advertising Agents. | | |
| F. & C. P. Co., 10 Spruce, N. Y. | | 10 |
| Agricultural Implements. | | |
| K. Oyler Mfg. Co., St. Louis. | | 38 |
| Air Brakes. | | |
| Westinghouse Air Brake Co., Pittsburgh. | | 4 |
| All Compressors. | | |
| Clayton Jas., Brooklyn, N. Y., and New York City. | | 44 |
| New Haven, S. & Forwall. | | 42 |
| Alarm Money Boxes. | | |
| Tucker & Dorey Mfg. Co., Indianapolis. | | 32 |
| Analytical Chemists. | | |
| Salom & Westesson, Philadelphia. | | 5 |
| Anti-Friction Metals. | | |
| Reeves Paul S., Philadelphia. | | 44 |
| Apple Parers. | | |
| Livingston Horse Nail Co., 101 Reade, N. Y. | | 16 |
| Arms and Ammunition. | | |
| J. Stevens Arms and Tool Co., Chicopee Falls, Mass. | | 6 |
| Asbestos. | | |
| Chambers-Spence Co., 419 Eighth, N. Y. | | 9 |
| Angels and Bits. | | |
| Bridgeport Gun Implement Co., Bridgeport, Conn. | | 9 |
| J. Stevens Arms & Co., 90 Chambers, N. Y. | | 28 |
| New Haven Copper Co., 294 Pearl, N. Y. | | 36 |
| Axes, Springs, &c., Manufacturers of. | | |
| Gauthier Steel Dept. of Cambria Iron Co., Johnstown, Pa. | | 38 |
| Coverings, Boiler and Pipe. | | |
| Chambers-Spence Co., 419 Eighth, N. Y. | | 9 |
| Crucibles. | | |
| Siedel R. B., Philadelphia, Pa. | | 39 |
| Curry Combs. | | |
| Muncie Novelty Co., Muncie, Ind. | | 10 |
| Cutteries, Importers of. | | |
| Clawthorpe F. W., 82 Chambers, N. Y. | | 10 |
| Cutteries, Manufacturers of. | | |
| American Cutlery Co., Chicago, Ill. | | 38 |
| The Hatch Bros. Co., Bridgeport, Conn. | | 33 |
| Dog Collars. | | |
| Monford Fancy Goods Co., 707 Broadway, New York. | | 7 |
| Hoes. | | |
| Canton Hoe and Tool Co., Canton, Ohio. | | 39 |
| Door Checks and Springs. | | |
| Watte Mfg. Co., 480 Pearl st. | | 40 |
| Doors Hinges, Hinges and Barn. | | |
| Deos Hinges, Inc., Easthampton. | | 10 |
| Beltin, Makers of. | | |
| Alexander Bros., 412 N. 3d, Philadelphia. | | 38 |
| Main Belting Co., Philadelphia, Pa. | | 34 |
| N. Y. Beiting & Packing Co., 18 & 15 Park Row, N. Y. | | 43 |
| Bench Drills. | | |
| Stearns E. C. & Co., Syracuse, N. Y. | | 44 |
| Bicycles. | | |
| Parkside Mfg. Co., 597 Washington, Boston. | | 44 |
| Bird Cases, Makers of. | | |
| Heins & Manschauer, Buffalo, N. Y. | | 10 |
| Lindeman O. & Co., 252 Pearl, N. Y. | | 3 |
| Maxwell John, 247 and 249 Pearl, N. Y. | | 7 |
| Osborn Mfg. Co., 70 Bleeker, N. Y. | | 31 |
| Blasting Supplies. | | |
| After Parker Co., Chicago, Ill. | | 51 |
| Bolt and Nut Fixtures. | | |
| North F. & G. Co., Boston, Mass. | | 33 |
| Blocks, Tackles, Makers of. | | |
| Bagnall & Louis, Boston, Mass. | | 11 |
| Mathews & Co., 100 Chambers, N. Y. | | 41 |
| Penfield Block Co., Lockport, N. Y. | | 34 |
| Shubert & Cottrell, Philadelphia, Pa. | | 31 |
| Boiler Plates. | | |
| Wm. McIlvane & Sons, Reading, Pa. | | 41 |
| The Bradbury & Hastings Co., Williamson, Del. | | 34 |
| Boilers, Steam. | | |
| Babcock & Wilcox Co., 30 Cortlandt, N. Y. | | 12 |
| Beck & Co., 100 Chambers, N. Y. | | 41 |
| Wetherill Robt. & Co., Chester, Pa. | | 33 |
| Bolt and Nut Clippers. | | |
| Chambers, Brother & Co., Philadelphia. | | 4 |
| Bolt Cutters. | | |
| The Bruce Electric Co., Cleveland, O. | | 41 |
| Electric Cut & Machine Co., Chicago, Ill. | | 38 |
| Bolt Plates. | | |
| Wm. McIlvane & Sons, Reading, Pa. | | 41 |
| The Bradbury & Hastings Co., Williamson, Del. | | 34 |
| Boring Machines. | | |
| Amidon & White, Buffalo, N. Y. | | 32 |
| Braces. | | |
| Amidon & White, Buffalo, N. Y. | | 32 |
| Ives & Son, New Haven, Conn. | | 33 |
| Braxton & Osgood, Buffalo, N. Y. | | 32 |
| Brass, Manufacturing. | | |
| Emery Paper, Cloth, &c. | | |
| Emery Emery Mills, South Walpole. | | 24 |
| Brasseries. | | |
| Ansonia Brass & Copper Co., 10 Cliff, N. Y. | | 5 |
| Breast Plates. | | |
| Amidon & White, Buffalo, N. Y. | | 32 |
| Bridges. | | |
| Amidon & White, Buffalo, N. Y. | | 32 |
| Brown & Son, New Haven, Conn. | | 33 |
| Brown & Son, New Haven, Conn. | | 33 |
| Brutus and Shee Knives, Manufacturers of. | | |
| Wilson John, Sheffield, England. | | 30 |
| Butter Spreads. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Brush and Drill and Wire Goods Co., Cincinnati, O. | | 9 |
| Buckles. | | |
| John Spencer's Sons, Grafton, Conn. | | 23 |
| Builders' Hardware. | | |
| I. S. Spencer's Sons, Grafton, Conn. | | 23 |
| Mathews & Dow, Grafton, Conn. | | 23 |
| Butchers and Shee Knives, Manufacturers of. | | |
| Wilson John, Sheffield, England. | | 30 |
| Butter Spreads. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Brush and Drill and Wire Goods Co., Cincinnati, O. | | 9 |
| Buckles. | | |
| John Spencer's Sons, Grafton, Conn. | | 23 |
| Builders' Hardware. | | |
| I. S. Spencer's Sons, Grafton, Conn. | | 23 |
| Mathews & Dow, Grafton, Conn. | | 23 |
| Butchers and Shee Knives, Manufacturers of. | | |
| Wilson John, Sheffield, England. | | 30 |
| Butter Spreads. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill. | | 33 |
| Buckle, F. & Co., 305 S. 4th, Phila. | | 43 |
| Car Axles. | | |
| Chadwick & P. & Co., 305 S. 4th, Phila. | | 43 |
| Car Wheels. | | |
| Knoxville Car Wheel Co., Knoxville, Tenn. | | 35 |
| United States Bridge & Roof Co., 5 Ley, N. Y. | | 35 |
| Union Bridge Co., 18 Broadway, N. Y. | | 40 |
| Brushes. | | |
| Buck Bros., Buffalo, N. Y. | | 44 |
| Buzzard, G. F., Athol, Mass. | | 7 |
| Cabinet Makers. | | |
| Chicago Spring Nut Co., Chicago, Ill | | |

Special Notices.

BOOKS.

THE NEWEST BOOKS.

The Techno-Chemical Receipt Book; Containing Several Thousand Receipts Covering the Latest, Most Important and Most Useful Discoveries in Chemical Technology and their Practical Application in the Arts and Industries. Edited chiefly from the German, with additions by W. T. BRAUN and W. H. WAHL..... \$2

Laboratory Calculations and Specific Gravity Tables. By J. S. ADRIANCE..... \$1

A Short Treatise on Leveling by Vertical Angles, and the Method of Measuring Distances by Telescope and Rod: With Tables of Heights for all Angles from zero to 22½ Degrees (in minutes) and for any Distance Required. By AUGUST FAUL..... \$1

Retaining Walls for Earth: The Theory as Developed by Prof. J. J. WEAVER, Expanded and Supplemented by Practical Examples, with Notes on Later Investigations. By M. A. HOWE..... \$1

The Elements of Agriculture; A Book for Young Farmers. By GEO. E. WARING, JR..... \$1

Irrigation for the Farm, Garden and Orchard. By HENRY STEWART, C. E. and M. E..... \$1.50

Steam Heating Problems; or Questions, Answers and Descriptions Relating to Steam Heating and Steam Fitting..... \$1

A Manual of Heating and Ventilation, in Their Practical Application, for the Use of Engineers and Architects, Embracing a Series of Tables and Formulas for Steam and Hot-Water Boilers, Flues, &c. By F. SCHUMANN, C. E.; second edition..... \$1.50

Normal Phonography Adapted to All Styles of Reporting. By W. H. BARLOW..... \$1

British Iron Trade Report on the Home and Foreign Iron and Steel Industries in 1885..... \$2

Any Book Published
will be sent, postpaid, to any address on receipt of price by

DAVID WILLIAMS,
Publisher and Bookseller,
66 and 68 Duane Street, New York.

Engines and Boilers.
Special Sale of Second-Hand, in Good Order.

| |
|--|
| 1/2 H.-P. Engine and Boiler, \$30. |
| 2 " " " 30. |
| 2 1/2 " " " 35. |
| 3 " " " 40. |
| 4 " " " 50. |
| 5 " " " 65. |
| 6 " " " 75. |
| 7 " " " with hoisting rig, \$250. |
| 10 " " " on wheels, \$300. |
| 10 " " " skids, \$275. |
| 15 H.-P. Engine, \$75; 20 H.-P. Engine, \$190, and many others. |
| Steam Pumps, Injectors, Tube Cleaners, &c., 40% less than market prices. |
| AMERICAN TOOL CO., Cleveland, Ohio. |

Carron No. 1

SCOTCH BLACK BAND PIG IRON.
Cable address,
"SWAN,"
Glasgow.

PARTNER WANTED.

To take one-half interest in an old-established business, Shelf, Carriage and Heavy Hardware and Mill Supplies. Best location in Central New York. Capital required about \$2000. Splendid opportunity. Address "P. M." Office of *The Iron Age*, 66 and 68 Duane St., N. Y.

COMMISSION.

Wanted, parties traveling with Hardware to sell my patent Steel Wire Anti-Rattlers on commission to the Hardware Trade. Address for particulars, STILES FROST, 128 Devonshire St., Boston, Mass., stating route.

ARCHITECTURAL IRON WORK.—A competent, reliable man with first-class recommendations who has held similar position wishes situation as Superintendent or Foreman in fitting up or erecting iron work, particularly ornamental, to leave New York. Address, "IRON WORK," 128 Devonshire St., Boston, Mass., stating route.

FOR SALE.

A first-class manufacturing property completely equipped for the manufacture of either metal or woodwork, and with a natural-gas well but a few hundred feet away. The property is located on one of the great trunk line railroads, and adjoining the freight docks, so that no carting of either supplies or finished goods is necessary. For further particulars, please address

"MANUFACTURING PLANT," Office of *The Iron Age*, 66 and 68 Duane St., New York.

FOR SALE.

READ IT.—A thorough and practical man of 15 years' experience in hardware, wholesale and retail, wants position as Buyer, Salesman or Traveler. Long experience in retailing goods. Four years as traveler with manufacturers through South and West. Best of N. Y. references.

Address, "SHERIDAN," Office of *The Iron Age*, 66 and 68 Duane St., N. Y.

FOR SALE.—Fancy Brass Goods manufacturing business; Lathes, Presses, &c. For particulars, address "F. W." care of M. C. Weil,

Sun Building, New York.

WANTED,

Responsible Sole Agent in every city in the United States and Canada for Reliable and Self-Cleaning Water Filters. It is the best and cheapest ever offered, sample mailed free for 50 cents stamp. A liberal discount allowed. WORKS, 72 Reade Street, N. Y.

WANTED TO PURCHASE.—Old Brass Composition, Copper and Brass Turnings.

JERSEY CITY SMELTING WORKS,
107, 109, 111 Plymouth St., Jersey City, N. J.

Special Notices.

Special Notices.

**SPECIAL NOTICE
TO MANUFACTURERS.**
**THE CALUMET & CHICAGO
CANAL & DOCK CO.,**

The largest land owners at SOUTH CHICAGO and in the Calumet Region, offer on liberal terms

SITES FOR FACTORIES,

Lots or acre property on river and railroad, connecting with the B. & O., Chicago & Atlantic, Chicago & E. Illinois, Chicago, K. I. & P., Chicago & W. Indiana, and Belt Line, Ill. Cent., L. S. & Mich. So., L. N. Albany & Chicago, Mich. Cent., N. Y., Chicago & St. Louis and P. & W. & Chicago Railroads. Number of passenger trains to and from Chicago to South Chicago daily is about 75 each way.

Also Docks on Calumet River, with its splendid harbor at South Chicago, and the only river property connecting with the Belt Line, which also connects with every R. R. entering Chicago.

TOWAGE ONE-HALF Chicago Rates.

Capital invested at this point alone, \$10,000,000.

In buildings and plants, - - - 4,100,000.

Value of product last year, - - - 9,000,000.

Lumber received last year, - - - 105,000,000 ft.

Among the many large establishments already there are the North Chicago Rolling Mill Co.'s Bessemer Steel Rail Mill, the Calumet Iron and Steel Co.'s Rolling Mill and Nail Manufacture, The Morden Frog and Crossing Works, Chicago Forge and Bolt Works, &c. &c.

MANUFACTURERS, or shippers of **COAL, PIG IRON, IRON ORE, LUMBER, ETC.** also parties who wish to build **GRAIN ELEVATORS** will please correspond with us.

Contractors for River and Harbor Improvements, Dredging Dock and Pier Construction, Pile Foundations, etc. Estimates on application.

Office, 170 Dearborn Street, Chicago.

For Sale.

The property and works of the Steel Company of Canada (Ld.), in Liquidation, situate at Acadia Mines, County of Colchester, Province of Nova Scotia, Dominion of Canada.

The property extends to about 33,000 acres, worth \$1,000,000.

There are two Coke Blast Furnaces, weekly capacity 400 tons; Coke Ovens; Rolling Mill, capacity 200 tons per week; Wheel and general Foundry, capacity 200 wheels per day.

The Mines are fully developed and in first class working order, and the works are now in operation.

The Dominion Parliament has granted a bounty on coal produced manufactured in the Dominion of \$1.61 per ton of 240 lbs. for three years from 1st of July instant, and \$1.12 per ton of 220 lbs. for three years from 1st of July, 1889.

Also the Chignecto Coal property belonging to the Estate of the Steel Co. of Canada (Ld.), in Liquidation, situate in Cumberland County, Nova Scotia, consisting of a mining area of four square miles, and upwards of 1000 acres of well timbered land, held in fee simple.

The Mine is thoroughly equipped with all the appliances necessary for output of 400 tons per day, and is situated within two miles of the main line of the Intercolonial Railway, with which it is connected by a branch belonging to the property. All in first-rate order.

Application may be made to

A. T. PATERSON,
P. O. Box 2005,
Montreal, Canada.

SECOND HAND, CHEAP.

One 17 ft. bed, 30 in. Engine Lathe.

One 16 ft. bed, 25 in. Engine Lathe.

One 16 ft. bed, 18 in. Windsor Lathe and Chuck fitted.

One Foot-Power Screw-Cutting Lathe.

One Profiling or Edging Machine.

One No. 3 Brown & Sharp's Screw Machine.

One 2-spindle Pratt & Whitney Drill.

One Putman Machine Co. Milling Machine. Lincoln Pattern.

One 2-in. Pipe Threading and Cutting Machine.

One small Drop Press, with Power Lift, Send for List of Second hand Tools.

Having purchased at a low price, from a well-known builder of Machine Tools, a lot of Patterns and Tools partly finished, we are enabled to offer a **FOOT-LEADED LATHE** at a figure considerably less than it would cost to build it.

It is the only one we shall have to offer at this figure. It is of excellent design, strong and well proportioned.

Special Notices.

FOR SALE.**Damaged Band and Rod Iron.**

For sale low, or in exchange for Scrap Iron or Scrap Steel.

DAN'L W. RICHARDS & CO.,

DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

92 MANGIN STREET

NEW YORK.

A. T. RICHARDS & CO., DEALERS IN

SCRAP IRON, SCRAP STEEL AND METALS.

Special Notices.**Second-hand Machinery for Sale.**

Two Engine Lathes, 87 in. swing, 20 ft. 6 in. bed, Geared in Face Plate, Screw Feed, Compound Rest.
One Engine Lathe, 15 in. x 6 ft.
One Cylinder Boring Lathe, 33 in. x 10 ft. bed.
One Planing Machine, 32 x 10 ft. Lathe & Morse make. Good order.
One Iron Planer, planes 24 ft. long, 62 in. x 62 in. Excellent condition.
One Iron Planer, planes 8 ft. long, 30 in. x 30 in.
Two Iron Planers, plane 6 ft. long, 24 in. wide.
Three Iron Planers, plane 4 ft. long, 24 in. x 24 in.
One Oliver Bros. & Phillips' Bolt Header.
One Four-Spindle Nut Tapper.
One 1750-lb. Bement Steam Hammer. Excellent.
One Small Steam Hammer.
One Dead Stroke Hammer. Good order.
One Hydraulic Wheel Press.
One 25-inch stroke Shaping Machine.
One No. 2 Portable Drill.
One Steam Riveting Machine.
One 26-inch B. G. S. F. Upright Drill.
One Slotting Machine, 6-in. stroke. Bement's make.
One Profiling Machine.
One Axle Lathe, for car axles.
One Durrell 7 Spindle Nut Tapper.
Send for lists New and Second-hand Tools, too long for publication.
Sole Agents EDISON SHAFTING MFG. CO.
THE GEO. PLACE MACHINERY CO.,
121 Chambers and 108 Reade Streets, NEW YORK.

BARGAINS.

One 26 x 42 in. Hor. Engine, Goodwin Cut-off.
One 20 x 40 in. Corliss Engine.
One 14 x 16 Vertical New York Safety Engine.
One 8 H.-P. Shapley Engine and Boiler.
One 6 H.-P. Baxter Engine.
One 6 H.-P. Leverwood Hoisting Engine.
One 6-in. swing, 16 ft. bed. Engine Lathe.
One 22-in. " " "
One 16-in. " 10 ft. "
One 16-in. " 6 ft. "
One 15-in. " 5 ft. "
One 3-Spindle Pratt & Whitney Drill.
One 30-in. Boring and Turning Mill.
One 20-in. Coleman Drill, New Haven.
One 12-in. N. Y. Steam Engine Co. Comp'd Planer.
One 6 H.-P. Marine Boiler.
One 6 H.-P. Vertical Boiler.
One 6 H.-P. Horizontal Boiler.
One 20 H.-P. Portable Engine. Erie City.
One 5 H.-P. " " Taber & Morse,
on wheels.
One 5 H.-P. Payne Vertical.
One 14-in. Steam Cylinder Worthington Duplex Pump.
Write and say what you want I have a large stock, constantly changing.

HENRY I. SNELL
135 North 3d Street, Philadelphia.

E's and B's.
The largest and most reliable stock of Engines and Boilers in America. All sizes and styles, and all made of the very best material at lower prices than common, cheap country-made work can be sold. These Engines are all made interchangeable by special machinery. Agents wanted, and orders from the Trade solicited.

Write for Illustrated Catalogue and particulars.
H. M. SCIPLE,
107 and 109 N. Third St., Philadelphia, Pa.

Manager Wanted

for an Anthracite Furnace: one sufficiently familiar with chemistry to analyze his own stock and products preferred. Address, stating age, experience and references.

" B."

Office of The Iron Age, 66 and 68 Duane St., N. Y.

FOR SALE.

Large lot second-hand Iron Tanks, from 5000 gals. down; all sizes and shapes.
About 625 ft. 4-in. Wrought-Iron Tubes with threads cut in them; good as new.
Lot new 100 gal. Oil Tanks with pumps; all complete.

Lot second-hand Engines and Boilers.
Lot new Mule and Horse Shoes, Wrought and Cast Scrap, Red and Yellow Brass.

BUSSENIUS, CUNLIFFE & CO.
Dealers in Scrap Iron and Old Metals,
12th and Washington ave., Philadelphia.

FOR SALE.

A nearly new four-ton Steam Hammer, in first-class condition. Made by the Morgan & Williams Engineering Co., of Alliance, Ohio. Very best manufacture. Address

WORCESTER STEEL WORKS,
Worcester, Mass.

SHEAR FOR SALE.

A fine Power Shear, "Alligator" style, geared; will cut flat bar iron 6 x 3/4, 2 x 3/4 and 1 1/4 round. Weight 3000 lbs. Used only a few weeks, and warranted good as new in every respect. (Cost new in April, \$200.) Price \$100. Peirce Punch and Shear Co., 32 Liberty St., New York.

Specialties in Cutlery.

Having unexcelled facilities for manufacturing novelties in Cutlery, Shears, Edge Tools, &c., we solicit correspondence with inventors or any who desire to have these articles manufactured and pushed. **EMPIRE KNIFE CO.,**
West Winsted, Conn.

WANTED,

A Chemist. One experienced in Blast-Furnace and Open-Hearth Steel Works preferred. To conduct laboratory work, &c.

Apply CHESTER ROLLING MILLS,
Thurlow, Pa.

NOTICE.

Large Buyers of Shafting are requested to send specification for special prices.
MERWIN McKAIG,
Cumberland, Md.

Trade Report.**British Iron and Metal Markets.**

[Special Cable Dispatch to The Iron Age.]

LONDON, WEDNESDAY, July 21, 1886.

Scotch Pig.—There is no change in this market. Quotations remain the same as last week.
Celtness, alongside, Glasgow. 45/6
Langloan, " " " 43/
Gartsherrie, " " " 43/
Summerlee, " " " 42/
Carthroe, " " " 41/6
Glegarnock, " Ardrossan 42/
Eglington, " " " 39/6
Dalmellington, " " " 41/6
Shotts, " at Leith 44/
Carriage from Ardrossan to Glasgow is 1/- per ton.

Cleveland Pig.—The market shows no symptom of change from the dullness that has ruled for some time past. We continue quotations as follows, f.o.b. shipping ports:

Middlesbrough, No. 1 Foundry. 32/6
" No. 2 " 31/9
" No. 3 " 30 @ 30/6
" No. 4 Forge. 29/6

Bessemer Pig.—The market remains dull and inactive, and there is no change in quotations, viz.: W. C. Hematites, 42/ for mixed lots, Nos. 1, 2 and 3, equal portions, f.o.b. shipping ports.

Manufactured Iron.—The market remains in the same irregular condition noted last week. No change in quotations:

| Staff. Ord. | Marked Bars | s. d. | s. d. |
|-----------------------------|---------------|-------|-------|
| " | Medium | 5 | 10 0 |
| " | Common | 4 | 17 0 |
| Hoops, 20 W. G. and over. | Common Best | 6 | 15 0 |
| " | Medium | 6 | 0 0 |
| " | Common | 5 | 5 0 |
| Sheets, 20 W. G. and under. | Ordinary Best | 7 | 5 0 |
| " | Common | 5 | 5 0 |

Advices from the country at large respecting the condition of trade are generally favorable, aside from the element of uncertainty referred to above. Signs in Chicago promise a good trade. In Boston a permanent improvement is looked for in all branches. In Philadelphia a resumption of activity is expected earlier than usual. In Savannah there is a slightly better movement, but collections are slow. In Galveston the markets have shown more strength, but neither in the South or West as a whole is there anything especially deserving of remark.

The general markets are by no means active. Wheat is dull in consequence of heavy receipts, both of spring and winter. Moreover, advices from the Northwest are more favorable for spring, the recent rains having given relief. Prices are down a fraction, but corn and oats are advanced. The wheat harvest is well under way in Southern Minnesota and Dakota. Cotton is lower. Exports are not improved. Dry-goods jobbers offered the most cheering accounts, buyers being present in this market in large numbers, and full confidence is expressed in the season now near at hand. In this respect there has been a marked change within the last 60 days.

Scrap.—There is nothing new to report in the condition of this market; prices are unchanged, as follows: Heavy Wrought, 50/-; Bessemer Crop Ends, run of mill, 54/5, c.i.f. New York.

Copper.—The market is irregular, and we quote prices for Chili Bars lower than last week, viz.: £38. 10/- @ £39, and Best Selected £43 @ £43. 10/-.

Tin.—The market is decidedly weaker; it has declined at least £2 since last week. We now quote Straits Tin, spot, £98 @ £98. 5/-, and futures £98. 15/- @ £99. 5/-.

Tin Plates.—The market is unchanged, and last week's prices may be quoted, viz.: Tin Plates, 10x14, 1st qual. Charcoal. 18/- @ 19/-
" " 2d " 16/- @ 17/6
" " 1st " Coke. 15/- @ 15/6
" " 2d " 18/6 @ 14/-

Spelter.—There is no change worth reporting in this market. Prices may be quoted for Ordinary at shipping ports, £13. 15/- @ £14.

Lead.—Market dull and featureless; no change in quotations, viz.: Common English Pig, £13. 15/- @ £14.

Freights.—Steam from Glasgow to New York, 5/-.

Financial.

Office of The Iron Age, WEDNESDAY EVENING, July 21, 1886.

The most disturbing influence in the week was the adoption by the House of Representatives of the Morrison resolutions directing a distribution of the Treasury surplus until it shall not exceed \$100,000,000. Bankers are not altogether agreed as to the probable result, but as a rule the proposal is regarded with disfavor as tending to unsettle business in its various relations, while not a few argue, with some show of reason, that action in accordance with the House resolution "will force silver monometallism." In other words, according to the *Financial Chronicle*, "the conclusion seems to be unavoidable that we will have in a year, by the simple operation of the present coining law, a net silver dollar balance in the Treasury of over \$126,000,000; so that, unless the general balance is increased, other kinds of cash holdings will have to decrease correspondingly. Now, let the decrease in the balance proposed by this resolution go on to the extent of \$75,250,000 at the same time that this accumulation of silver dollars is in progress, and the result would be that during the year \$101,250,000 would be taken out of the usual net gold and legal-tender holdings of the Treasury, even if the public did not get frightened at what was approaching and draw out the entire gold balance, the latter being the more reasonable supposition." It is inevitable that any unsettling of values acts prejudicial to trade.

A call for \$4,000,000 of the 3% loan of 1882 was issued by the Secretary of the Treasury on Monday, interest to cease September 1. This call leaves only about \$132,000,000 of that issue outstanding, nearly all held by the Treasury to secure national bank circulation. The payment of \$25,000,000 more will compel the banks to surrender circulation to an amount equal to 90% of the bonds called, or to change the

form of the security by purchasing Treasury bonds of the 4% or 4 1/2% issue, yielding only about 2 1/2% interest.

Stocks have been irregular, but generally strong. On Thursday a sharp upward turn in the Eries was attributed to heavy buying in London. Central N. J., Western Union and the grangers also advanced. On Friday further buying on London account was sufficient to lower the rates for sterling. On Saturday the market was dull, but steady, and the day following a rise in New York and New England, due to a promised connection with New York via Danbury, was the feature. On Monday the better feeling was strengthened by a harmonious agreement of the anthracite coal companies to restrict the August production. To day interest centered on the coal shares, which remained essentially at the advance of the previous day. Quotations as follows: Jersey Central, 56 1/4; Union Pacific, 57 1/4; Lackawanna, 127 1/2; Delaware and Hudson, 98 1/2; Erie, 33 1/2; Kansas and Texas, 31 1/2; Lake Shore, 86 1/2; Louisville, 43 1/2; New York and New England, 46 1/2; Northwestern, 113 1/2; Pacific Mail, 56 1/2; Omaha, 46 1/2; Texas and Pacific, 11; Western Union, 66 1/2.

United States bonds closed as follows:

| U. S. 8 per cents | 100% | Bid | Asked |
|-------------------------|---------|---------|-------|
| U. S. 4½%, 1892, coupon | 112 | 112 1/4 | |
| U. S. 4%, 1907, coupon | 129 1/4 | 127 | |
| U. S. Currency 6%, 1893 | 126 1/2 | 125 | |
| U. S. Currency 6%, 1896 | 129 1/4 | 127 | |
| U. S. Currency 6%, 1897 | 132 | 130 | |
| U. S. Currency 6%, 1898 | 134 1/4 | 132 | |
| U. S. Currency 6%, 1899 | 137 | 135 | |

Copper.—Since our last weekly report the market here has been extremely flat, no disposition being shown on the part of either consumers or speculators to invest in the metal at present. A few stray export orders are supposed to be in the market, but at such low rates as to prevent business for the moment. Lake Ingots Copper is called nominally 9 1/2% @ 10¢, and outside brands may be quoted nominally 9 1/2% @ 9 1/2%. Arizona Copper Company Pig is quoted 8 1/2% and Bar 9 1/2%. London has again been tending downward with Chili Bars by degree; the quotation was £38. 17/6 on the 15th, 16th and 19th; £38. 15/- yesterday, and £38. 12/6 this morning; Best Selected was steady at £43. Messrs. Henry Bath, London, write under date July 1: "Rumors have been current of a combination between the principal Spanish and American mines, and only, to limit the production, but nothing appears to have resulted, though doubtless it is the possibility of their coming to terms which has kept our Bar market so steady during the depression in other sorts of Copper."

Tin—The process of hammering the market in London has continued since our last report, and has resulted in a further break to £98, spot Straits, and £99, futures, a large business being done daily at those reduced prices. This makes London about £3 below the importing price, and as a result the shipments from the East during the first fortnight of the month have not exceeded 500 tons to England, whereas none have been directed to the United States. Here, in sympathy with London, the market has broken from 22 1/2¢ to 22 1/4¢ spot, at which a fair quantity has been turned over. Futures have also been lower—say from 22.20¢ @ 21.90¢ for July and August delivery, and from 22.15¢ to 21.95¢ for shipment from London. The consumptive demand has this week become very active among us, so much so that many of the dealers have been compelled to replenish their stocks from second hands, thus demonstrating that the present break in London is likely to lead to a rebound hereafter. We are in receipt of the official London statistics of visible supply in Europe and America on July 1, which show the figures at 12,000 tons, against 13,613 in 1885, the price then being £101. 10/- against £94. 10/- in 1885. At the Metal Exchange, 22 tons August delivery still sold at 21.80¢. **Tin Plates.**—Have been moderately active, without change. We quote at the close, large lines, ordinary brands, per box: Charcoal Bright, £4.75 @ £5.37 1/2; Terne, £4.35 @ £4.75, and Coke Tin, £4.37 1/2 @ £4.62 1/2. Liverpool is steady at 15/6 @ 17/6 Charcoal, and 13/3 @ 13/6 Coke.

Pumps.—The process of hammering the market in London has continued since our last report, and has resulted in a further break to £98, spot Straits, and £99, futures, a large business being done daily at those reduced prices. This makes London about £3 below the importing price, and as a result the shipments from the East during the first fortnight of the month have not exceeded 500 tons to England, whereas none have been directed to the United States. Here, in sympathy with London, the market has broken from 22 1/2¢ to 22 1/4¢ spot, at which a fair quantity has been turned over. Futures have also been lower—say from 22.20¢ for July and August delivery, and from 22.15¢ to 21.95¢ for shipment from London. The consumptive demand has this week become very active among us, so much so that many of the dealers have been compelled to replenish their stocks from second hands, thus demonstrating that the present break in London is likely to lead to a rebound hereafter. We are in receipt of the official London statistics of visible supply in Europe and America on July 1, which show the figures at 12,000 tons, against 13,613 in 1885, the price then being £101. 10/- against £94. 10/- in 1885. At the Metal Exchange, 22 tons August delivery still sold at 21.80¢. **Tin Plates.**—Have been moderately active, without change. We quote at the close, large lines, ordinary brands, per box: Charcoal Bright, £4.75 @ £5.37 1/2; Terne, £4.35 @ £4.75, and Coke Tin, £4.37 1/2 @ £4.62 1/2. Liverpool is steady at 15/6 @ 17/6 Charcoal, and 13/3 @ 13/6 Coke.

Clocks.—The process of hammering the market in London has continued since our last report, and has resulted in a further break to £98, spot Straits, and £99, futures, a large business being done daily at those reduced prices. This makes London about £3 below the importing price, and as a result the shipments from the East during the first fortnight of the month have not exceeded 500 tons to England, whereas none have been directed to the United States. Here, in sympathy with London, the market has broken from 22 1/2¢ to 22 1/4¢ spot, at which a fair quantity has been turned over. Futures have also been lower—say from 22.20¢ for July and August delivery, and from 22.15¢ to 21.95¢ for shipment from London. The consumptive demand has this week become very active among us, so much so that many of the dealers have been compelled to replenish their stocks from second hands, thus demonstrating that the present break in London is likely to lead to a rebound hereafter. We are in receipt of the official London statistics of visible supply in Europe and America on July 1, which show the figures at 12,000 tons, against 13,613 in 1885, the price then being £101. 10/- against £94. 10/- in 1885. At the Metal Exchange, 22 tons August delivery still sold at 21.80¢. **Tin Plates.**—Have been moderately active, without change. We quote at the close, large lines, ordinary brands, per box: Charcoal Bright, £4.75 @ £5.37 1/2; Terne, £4.35 @ £4.75, and Coke Tin, £4.37 1/2 @ £4.62 1/2. Liverpool is steady at 15/6 @ 17/6 Charcoal, and 13/3 @ 13/6 Coke.

<b

Trade Report.

New York.

American Pig.—The market shows little or no change so far as Foundry Irons are concerned. We hear of the closing of a few contracts for fall delivery in Lehigh and Hudson River Irons, but it is only with reluctance that furnace agents enter into them, largely to keep up long-established relations. We hear of some pressure to place some Southern Irons at New England points which can be reached by water. Standard Forge Pig is in more plentiful supply, the usual condition at this season of the year, when stoppages at mills are quite general. We hear of some weakness, and of shading on large desirable orders. We quote standard brands Foundry No. 1, \$18 @ \$18.50; No. 2, \$17 @ \$17.50, and Gray Forge, \$15.75 @ \$16.25. On outside brands concessions of 50¢ are usual.

Scotch Pig.—The market is quiet and steady. We quote nominally as follows for small lots: Coltness, \$19.75 @ \$20 to arrive; Gartsherrie, \$19 @ \$19.25 to arrive; Shotts and Langloan, \$19.50 @ \$20 to arrive; Carnbroe and Glengarroch, \$18.50 @ \$19 to arrive; Summerlee, \$19.25 @ \$19.50 to arrive; Dalmellington, \$18.50 @ \$18.75 to arrive; Eglinton, \$17.50 @ \$18 to arrive, and Clyde, \$18 @ \$18.50 to arrive.

Bessemer Pig.—The market is dull and lifeless for Foreign Bessemer. There is little demand for Hematites for special open-hearth purposes. We continue to quote \$18 @ \$18.25 for Domestic at furnace and \$18.75 @ \$19, nominally, for Ordinary Foreign Bessemer.

Spiegeleisen.—We hear of sales of one or two round lots of English at private terms. We continue to quote English 20%, large lines, \$25 @ \$25.25, and German, \$24.75 @ \$25.

Bar Iron.—We are informed that the car shops, both East and West, are very busy, and that it is beginning to be a matter of some difficulty to secure early delivery. This, of course, means a heavier demand for Iron. The trade in this locality is in a fair condition, concessions being only made under exceptional circumstances. No result was reached at the recent conference between the men and the Philadelphia mills, and the strike is likely to go on. We continue to quote for delivery here in round lots: Common Iron, 1.65¢ @ 1.70¢; Medium, 1.70¢ @ 1.75¢, and Refined Iron, 1.75¢ @ 1.9¢. Store prices are 1.75¢ @ 1.80¢ for Common, 1.85¢ @ 1.90¢ for Medium, and 1.9¢ @ 2.2¢ for Refined.

Structural Iron and Steel.—The closing of the Harlem River Bridge contract last week with the Passaic Rolling Mill Company for \$845,000, calls for about 8000 tons of work, one-half Iron and one-half Steel, the delivery to be spread over two years. We understand that the greater part of the raw material has been covered. We quote for Angles 2¢ @ 2.10¢, delivered, and Tees at 2.40¢ @ 2.45¢, for round lots. Steel Angles are quoted 2.35¢ @ 2.45¢, according to quality. Store quotations remain 2.25¢ @ 2.4¢ for Angles, and 2.6¢ @ 2.7¢ for Tees. American Beams and Channels are nominally 3¢ base from dock for all orders.

Plates.—We quote for round lots: Common or Tank, 2.10¢ @ 2.20¢; Refined, 2.4¢ @ 2.5¢; Shell, 2.4¢ @ 2.5¢; Flange, 3.4¢ @ 3.5¢; Extra Flange, 4¢ @ 4.5¢. For small lots of Steel Plates the quotations are as follows: Tank, 2.70¢ @ 2.75¢; Ship, 3¢; Shell, 3.4¢; Flange, 3.5¢, and Fire-Box, 4¢ @ 4.5¢, on dock.

Foreign Irons.—There is some little inquiry for special brands of Bessemer, but we do not hear of any sales being made. Asking rates are \$19.50 for special brands, \$19 for ordinary and \$25.25 for 20% Spiegel.

Blooms.—There is a considerable inquiry for Steel Blooms and Slabs, which are offered at about the following prices: Rail Blooms, 7 x 7, \$25.50; Slabs for Nail Plate, \$23.50 @ \$29.50 at tide for Foreign and \$30 at mill for Domestic, and from that to \$35 for higher qualities; special grades for Boiler Plates and other uses requiring high tensile strength, \$34 @ \$38. Other Blooms, 7 ton of 2464 lb, are offered: Charcoal, \$52 @ \$54; Run-out Anthracite, \$43 @ \$44; Scrap Blooms, \$33 @ \$34, and Ore Blooms, \$34 @ \$35.

Muck Bars.—There is more inquiry, but prices are difficult to maintain, and are quoted at \$28 @ \$28.50, according to location of mill, quality of Bars, &c.

Bar Iron.—There is more inquiry, particularly for Car Iron, but prices are extremely low. Some of the leading mills in the vicinity quote 1.8¢ to 1.85¢ firm, with full extras; others are a tenth lower, but what the difference in quality may be is purely a matter of opinion. No great amount of business can be done at the higher figure, although those who are strict as to quality take it rather than risk their trade for a few cents per hundred on Bar Iron. The bulk of the demand, however, is on the lower priced article, which the sellers insist is equal to anything that others can make. A conference was held yesterday between the Kensington ironmasters and their workmen, but no progress was made toward a settlement. The men insist on a 2¢ base, which the masters are just as determined not to grant; as the position is in no respect different to what it was when they went out, the chances now appear to be that the strike will be a long one, as neither side seems inclined to give in.

Steel-Wire Rods.—There have been some sales of round lots for delivery during the next few months, and there are inquiries in the market for shipment West previous to the closing of navigation. The Wire trade has been much depressed lately, and sales have been on so moderate a scale that buyers are not encouraged to buy Rods largely for future supply. On the other hand, importers anticipating a large business early in the year then made heavy contracts with German mills. Some of these have been cancelled by the payment of \$1.25 a ton, but on others delivery is being made. The result is a pressure to sell in a reluctant market with the inevitable decline in price. We quote \$37 @ \$37.50. The lower figure is shaded when buyers are willing to assume the risk of higher duties at time of delivery, in consequence of a possible rise abroad on which valuations are based.

Steel-Wire Billets.—Foreign 4 x 4 inch Billets are competing closely with the domestic make. We quote nominally \$27.50 @ \$28.

Steel Rails.—We are reported only two sales of round lots, but negotiations are pend-

ing for larger blocks. The market is steady and firm at \$34 @ \$35, according to size of order, time of delivery, &c.

Old Rails.—We note a sale of 1000 tons of American T's to a Pennsylvania mill at \$20.50, delivered, and 700 tons at private terms. Round blocks of English Rails now in store and of Southern Old Rails are freely offered without finding takers.

Scrap.—The market is dull at \$18.25 @ \$18.50 for No. 1 from yard. Foreign Scrap arriving is going into store.

Steel Scrap.—We hear of a sale of a few hundred tons of Foreign Bloom and Billet Ends. We quote \$20 @ \$20.50 for this class of material.

Rail Fastenings.—The Spike Mills have been making at the rate of over 10,000 kegs a month lately. Some of the larger mills are doing more than their allotment calls for, and are paying the smaller ones the bonus agreed upon by the combination. Concessions are occasionally made outside of freight allowances. We quote nominally 2.40¢, delivered, for Spikes, and 1.80¢ @ 2¢ for Angle Fish Bars.

Philadelphia.

Office of *The Iron Age*, 220 South Fourth St., PHILADELPHIA, July 20, 1886.

Pig Iron.—There has been some little indication of an increasing demand, and on the whole the turn of events during the past 10 days has been in sellers' favor. There has been a larger business done; there is more inquiry, and as regards some grades the offerings are less urgent. The outlook to-day is certainly more encouraging, and there is a pretty general impression that things are on the mend. Consumption has been resumed in most of the large mills and foundries, and the current requirements from this time on are expected to be very large. Such being the case increasing firmness may be expected, although it is hardly likely that there will be any advance. It will be a good thing, however, to have a market at quotations which can be depended upon, something that has not been known for several weeks past. The improvement as yet is of a negative character; there is, for instance, less disposition to make concessions, and in some cases a virtual withdrawal from the market at the low prices offered by some large buyers, and Southern Irons which could have been had at \$15, \$16 and \$17 on firm offers are now held at \$1 more money, although it is quite likely that some concessions could be had, although agents report the furnaces as being so well sold up that they have nothing they care to offer at prices recently prevailing. There is no material change as regards local Irons, but they will be likely to stiffen up under the withdrawal of competition from outside sources. A considerable amount of business has been done in Mill Irons, large blocks having been taken at about \$15.25 @ \$15.75 at furnace, according to location, quality of Iron, &c. There is more inquiry, too, and as we said before prospects are favorable for a pretty steady demand. Prices are steadier, and if nothing unforeseen occurs we may have to quote firmer in course of a week or two. Sales have been chiefly on the basis of about \$15.25 @ \$15.50 at furnace for Gray Forge; \$16.25 for No. 1 Foundry; and \$17.25 @ \$18 for No. 1 Foundry, with freights to tidewater averaging 75¢ @ \$1 1/2 ton additional.

Structural Iron and Steel.—The closing of the Harlem River Bridge contract last week with the Passaic Rolling Mill Company for \$845,000, calls for about 8000 tons of work, one-half Iron and one-half Steel, the delivery to be spread over two years. We understand that the greater part of the raw material has been covered. We quote for Angles 2¢ @ 2.10¢, delivered, and Tees at 2.40¢ @ 2.45¢, for round lots. Steel Angles are quoted 2.35¢ @ 2.45¢, according to quality. Store quotations remain 2.25¢ @ 2.4¢ for Angles, and 2.6¢ @ 2.7¢ for Tees. American Beams and Channels are nominally 3¢ base from dock for all orders.

Plates.—We quote for round lots: Common or Tank, 2.10¢ @ 2.20¢; Refined, 2.4¢ @ 2.5¢; Shell, 2.4¢ @ 2.5¢; Flange, 3.4¢ @ 3.5¢; Extra Flange, 4¢ @ 4.5¢. For small lots of Steel Plates the quotations are as follows: Tank, 2.70¢ @ 2.75¢; Ship, 3¢; Shell, 3.4¢; Flange, 3.5¢, and Fire-Box, 4¢ @ 4.5¢, on dock.

Foreign Irons.—There is some little inquiry for special brands of Bessemer, but we do not hear of any sales being made.

Asking rates are \$19.50 for special brands, \$19 for ordinary and \$25.25 for 20% Spiegel.

Blooms.—There is a considerable inquiry for Steel Blooms and Slabs, which are offered at about the following prices: Rail Blooms, 7 x 7, \$25.50; Slabs for Nail Plate, \$23.50 @ \$29.50 at tide for Foreign and \$30 at mill for Domestic, and from that to \$35 for higher qualities; special grades for Boiler Plates and other uses requiring high tensile strength, \$34 @ \$38. Other Blooms, 7 ton of 2464 lb, are offered: Charcoal, \$52 @ \$54; Run-out Anthracite, \$43 @ \$44; Scrap Blooms, \$33 @ \$34, and Ore Blooms, \$34 @ \$35.

Muck Bars.—There is more inquiry, but prices are difficult to maintain, and are quoted at \$28 @ \$28.50, according to location of mill, quality of Bars, &c.

Bar Iron.—There is more inquiry, particularly for Car Iron, but prices are extremely low.

Some of the leading mills in the vicinity quote 1.8¢ to 1.85¢ firm, with full extras; others are a tenth lower, but what the difference in quality may be is purely a matter of opinion. No great amount of business can be done at the higher figure, although those who are strict as to quality take it rather than risk their trade for a few cents per hundred on Bar Iron.

The bulk of the demand, however, is on the lower priced article, which the sellers insist is equal to anything that others can make. A conference was held yesterday between the Kensington ironmasters and their workmen, but no progress was made toward a settlement. The men insist on a 2¢ base, which the masters are just as determined not to grant; as the position is in no respect different to what it was when they went out, the chances now appear to be that the strike will be a long one, as neither side seems inclined to give in.

Steel-Wire Rods.—There have been some sales of round lots for delivery during the next few months, and there are inquiries in the market for shipment West previous to the closing of navigation. The Wire trade has been much depressed lately, and sales have been on so moderate a scale that buyers are not encouraged to buy Rods largely for future supply. On the other hand, importers anticipating a large business early in the year then made heavy contracts with German mills. Some of these have been cancelled by the payment of \$1.25 a ton, but on others delivery is being made. The result is a pressure to sell in a reluctant market with the inevitable decline in price. We quote \$37 @ \$37.50. The lower figure is shaded when buyers are willing to assume the risk of higher duties at time of delivery, in consequence of a possible rise abroad on which valuations are based.

Steel-Wire Billets.—Foreign 4 x 4 inch Billets are competing closely with the domestic make. We quote nominally \$27.50 @ \$28.

Steel Rails.—We are reported only two sales of round lots, but negotiations are pend-

ing for larger blocks. The market is steady and firm at \$34 @ \$35, according to size of order, time of delivery, &c.

Old Rails.—We note a sale of 1000 tons of American T's to a Pennsylvania mill at \$20.50, delivered, and 700 tons at private terms. Round blocks of English Rails now in store and of Southern Old Rails are freely offered without finding takers.

Scrap.—The market is dull at \$18.25 @ \$18.50 for No. 1 from yard. Foreign Scrap arriving is going into store.

Steel Scrap.—We hear of a sale of a few hundred tons of Foreign Bloom and Billet Ends. We quote \$20 @ \$20.50 for this class of material.

Rail Fastenings.—The Spike Mills have been making at the rate of over 10,000 kegs a month lately. Some of the larger mills are doing more than their allotment calls for, and are paying the smaller ones the bonus agreed upon by the combination. Concessions are occasionally made outside of freight allowances. We quote nominally 2.40¢, delivered, for Spikes, and 1.80¢ @ 2¢ for Angle Fish Bars.

Structural Iron.—A better feeling prevails in this department, and with important orders under way and others within reach it is believed that the balance of the year will be one of considerable activity. In addition to large orders in hand for bridgework, and a great deal in prospect, some six or seven thousand tons are expected to be given out in a few days for an elevated railway in New York, so that the mills will all be pretty well filled up. Prices are still low, but there is a firmer feeling, and concessions not readily granted from the following quotations: 2¢ @ 2.05¢, delivered, for Angles; 2.1¢ @ 2.2¢ for Bridge Plate; 2.4¢ @ 2.5¢ for Tees, and 3¢ for Beams and Channels.

Sheet Iron.—Reports vary considerably, some as busy and report steady improvement, others dull and depressed. There is little doubt, however, that the market is better, and increasing activity probable during the next 30 or 60 days. Prices for small lots as follows:

| | |
|--|------------|
| Best Refined, Nos. 26, 27 and 28..... | 83¢ |
| Best Common, 3¢ less than the above..... | 84¢ |
| Best Bloom Sheets, Nos. 26 to 28..... | 43¢ @ 3¢ |
| Best Bloom Sheets, Nos. 16 to 21..... | 39¢ @ 4¢ |
| Blue Annealed..... | 2¢ @ 2.75¢ |
| Best Bloom, Galvanized, discount..... | 60¢ |
| Common, discount..... | 65¢ |

Steel Rails.—The demand is fully maintained, and large orders are still coming on the market. Some of the largest are from the Southwest, 30,000 to 40,000 tons being wanted for delivery along the Mississippi River. The mills are all running full, with more business offered for the next three months than can be by any possibility accepted. The output during the first half of the year was the largest on record, and promises to be fully maintained for a considerable time longer. Prices are firm at \$35 for early deliveries and about \$34.50 for winter and spring.

Old Rails.—Business is still held in abeyance because of the scarcity of suitable lots for spot delivery. For such \$19.50 @ \$20 would probably be paid, while bids of \$19 are about the best that can be obtained for shipments during July and August. Sales have been made at interior points at \$20.50 @ \$21, with more demand at about the same figures.

Scrap Iron.—There is a steady feeling in Old Material, and a fair demand at about the following quotations: No. 1 Wrought Scrap, large lots, \$18; selected do., \$19 @ \$20; No. 2 do., \$13 @ \$14; Turnings, \$14 @ \$14.50; Old Car Wheels, \$15 @ \$16; Old Steel Rails, \$18.50 @ \$20; Fish Plates, \$23 @ \$24; Cast Scrap, \$14 @ \$15; do. Turnings, \$10 @ \$10.50.

Wrought-Iron Pipe.—Prices are firm and unchanged, with a particularly good demand for large sizes. Discounts as follows: Lap-Welded Black, 57 1/2%; Butt-Welded Black, 42 1/2%; Butt-Welded Galvanized, 32 1/2%; Lap-Welded Galvanized, 40%; Boiler Tubes, 52 1/2%.
Neutral Gray Forge.....\$15.75 @ \$16.25, 4 mos.
All-Ire Mill.....17.00 @ 17.50, 4
White and Mottled.....14.75 @ 15.25, 4
No. 1 Foundry.....17.00 @ 17.50, 4
No. 2 Foundry.....17.00 @ 17.50, 4
All-Ire Foundry.....19.00 @ 19.50, 4
Charcoal Foundry.....20.00 @ 20.50, 4
Cold Blast Charcoal.....24.00 @ 27.00, 4
Bessemer Iron.....18.35 @ 18.50, 4

Muck Bar.—There is not much doing; at least we hear of but few sales having been made. Prices may be quoted nominally at \$27 @ \$27.50, cash, as to quality, delivery, &c.

Manufactured Iron.—There is a continued fair degree of activity; orders continue to come forward pretty freely, and, while they are mostly small, there is an increasing volume of business in the aggregate. The indications for a good fall trade are encouraging, and, while prices are unsatisfactory, a better feeling obtains among manufacturers, who are in hopes of being able to realize better prices before long. We continue to quote prices on a basis of 1.65¢ @ 1.70¢ for Bars, first quality Iron, and 1.8¢ @ 1.9¢ less for Old Rail Iron, which, it is said, has been offered as low as 1.45¢ @ 1.50¢, delivered at Chicago.

Nails.—The market is very fair business for the season, and the outlook is promising for a good fall trade; prices remain unchanged at \$1.90, 60 days, 2¢ off for cash, for Iron in carlots and upward, and 10¢ @ 15¢ additional for Steel. Owing to the protracted suspension manufacturers had no stock, and it will require some time for them to work up an assured supply; until they do so they will be unable to fill orders. The regular monthly meeting of the Western Nail Association took place in this city last week, but there was nothing done of any importance to the public.

Wrought-Iron Pipe.—There appears to be no abatement in the demand. Mills are all busy, and likely to continue so until the close of the year. Natural-gas companies are burying thousands of tons of Pipe in the ground, and the requirements of oil companies are also considerable. The demands of the former are not likely to fall off much until every street and alley in these two cities and suburbs are supplied with natural gas. Prices firm, but unchanged. Discount on Black Butt Welded Pipe, in carlots and upward, 45%; Black Galvanized, 35%; Black Lap-Welded 60%; Galvanized do. 42 1/2%; less than a carload, discount 2 1/2% less than rates above quoted. Boiler Tubes, 52 1/2%; Oil-Well Casing, 45¢ @ 1 foot, net; 2-inch Oil-Well Tubing 14¢; 8-inch Drive-Pipe, \$1.30.

Steel.—The general features of this interest remain much the same as noted for some time past; there is a continued fair degree of activity, and no change in prices.

demand that they will surely have for Pig Iron, and are consequently somewhat independent in their quotations. On carload lots of Lake Superior Charcoal \$20 @ \$20.50 continues to be a ruling price, but how much these figures have been shaded on the large blocks placed during the week is not definitely known. It is certain, however, that on some of the choice brands the top price could not be reduced over \$1 1/2 ton. There are others, however, on which buyers could do better, because the quality of Iron is less valuable. During the present week some of the heaviest buyers will place their orders, and the market will probably receive a shock at some of the figures made. But notwithstanding the low prices that are anticipated when these sales are completed the market must necessarily be firmer than before, for the reason that the contracts under negotiation will absorb all the surplus Iron and include many of those that are less saleable for general uses. The placing of these large contracts is looked upon as a benefit to the market at this time, and does not alarm furnace men or sales agents regarding the future of the trade. While the principal trading for the week was in the above class of Iron, there was also a good demand for Coke Irons in small lots at \$19 @ \$19.50. No changes are announced in Cinder Mixed Irons, which are quoted at \$18. Ohio Standard Blackbands have been in strong request, and on several large orders the carload prices, \$20 @ \$20.50, were shaded 50¢ @ \$1 1/2 ton on some grades. The greatest weakness in the market is found in the grade of Southern Iron. The great quantity of this Iron that is constantly in the market places the advantage on the buyers' side and makes competitors warm antagonists in securing orders. As a normal price we continue to quote No. 1 F. undry at \$17.50; No. 2, \$17; No. 2 1/2, \$16 @ \$16.50, and No. 3, \$15; but the price is only applicable to small lots. Recent sales of some of the best brands of Southern Iron on lots of 2000 to 3000 tons would shade these prices from \$1 to \$1.50 per ton, according to grade. It seems almost impossible for any one of the furnaces to sell at a figure so low that his competitor will not undersell him. On a recent sale made at remarkably low figures the manufacturer refused to fill the contract. The buyer willingly canceled the order, as he could obtain an equivalent grade at less money. The worst feature in connection with this market is competition of other grades of Iron with Southern brands. There appears to be a constant necessity among Southern furnace men to realize on their output, which forces sales agents of Charcoal, Coke and Ohio Irons to meet prices if they wish to retain their proportion of Iron in the mixture of the different manufacturers of finished articles. Were Southern furnace men strong enough to hold out for higher figures a limited period the market would quickly react in their favor and greatly improve the general tone of transactions on all other classes of grade Iron.

Merchant Steel.—There is some improvement noted in the demand from city trade for Merchant Bars. Inquiries for later deliveries are coming in more freely, and specifications from a portion of the Agricultural Implement makers have been sent out. It is said that they are asking prices on about the same quantity of Steel that they have been buying for several years past, and the weak and irregular condition of prices, and the anxiety on the part of manufacturers to obtain orders, proclaim large concessions on the ordinary grades of material. On specialties manufacturers are demanding higher figures for the present trade and are receiving a fair proportion of orders. We renew the following quotations: Tool Steel, 7 1/2¢ @ 8¢, ordinary grades; Specials, 9¢ @ 13¢; Flat Crucible Machinery Steel, best grades, 5 1/2¢; Round machinery, 3¢; Open-Hearth and Bessemer, 2 1/2¢; Flow Steels, base price, 5¢.

Steel Rails.—Considerable inquiry is reported for late fall and next spring delivery. So far as can be learned negotiations for next year delivery are not entertained, and mills are not in a position to accept much of the trade offering for early fall delivery. Prices continue to rule at \$38 for first quality and \$34.50 for seconds.

Structural Iron.—There has been something more than the usual demand for Beams during the past week in small lots. Quite a number of large buildings are in contemplation in different parts of the country upon which estimates have been asked. Foundrymen for the present are well employed on structural shapes, and anticipate enough work to keep them running full until late in the fall.

Bar Iron.—Trading in the best grades is fully up to expectations for this season of the year. The largest demand is for small lots from the jobbing trade, with an occasional round-lot order from country merchants, who are stocking up for fall and winter trade. Low freight rates in some sections are the inducements, while others look upon present prices as being bottom. On Best Refined New Puddled Iron we quote 1.85¢ @ 1.90¢ from store and 1.70¢ @ 1.75¢ from mill, according to specifications. Common Iron from Old-Rail stock is quoted from store at 1.75¢ rates and 1.55¢ @ 1.60¢ from mill. Prices on the latter grade of Iron are very irregular, and made according to the circumstances of the seller, quantity and buyer. Specifications for large lots of Iron for Car-building have been distributed

among makers, which are exciting considerable competition. Manufacturers of Harvesting Machines are also notifying sellers that they are in the market, and prices for last year are likely to be duplicated on many of the orders.

Black Sheets.—There is quite a fair demand in small lots for the better quality of Iron, and an improvement in the demand from heavy consumers. Jobbers are not inclined to buy heavily as yet, and refuse to sell far in advance of time of delivery. Quotations obtained from mill for September delivery it is said that makers have advanced the price about \$1 1/2 ton. Jobbers report a better demand for Light Sheets and quote on Ordinary Grades from store, 2.70¢ for No. 24; 2.80¢ for Nos. 25 and 26, and 2.90¢ for No. 27 to the best class of buyers.

Galvanized Iron.—Sales agents report that they are having a slightly better demand from the jobbing trade in large lots. It is said that the Cornice trade has slightly improved recently, and the demand from heavy buyers is better than several weeks ago. On inquiries from furnace men some weakness is reported, and it is possible that concessions will be made on present prices for large lots. We renew quotations of 6¢ and 10¢ off on Junipers and 60, 10 and 5% off on Charcoal as jobbers price from store. Some of the manufacturers of the best grades claim that this is a less price than they can afford to sell the Iron for from mill.

Old Rails.—The quantity offering is quite large, and buyers are not taking hold very readily. The North Chicago Rolling Mill Company are quoting \$19, Milwaukee delivery. Holders still ask higher prices, and are unwilling to accept the figure named except where selling is an actual necessity or part of a trade on new material.

Old Wheels.—There is a fairly good demand at present from Wheel-makers, who are offering \$15 cash in round lots. Large holders decline to sell at this figure, which greatly limits the number of transactions possible at price named.

Scrap Iron.—There has been a slight improvement in the demand for No. 1 Wrought Scrap during the week, which is quoted at \$17.50. Quotations on Mill are \$14.50 for No. 1 and \$9 for No. 2. There has been quite an active demand for Cast Scrap, and some 500 tons have changed hands in the last 10 days at \$15 1/2 gross ton.

Birmingham.

BIRMINGHAM, ALA., July 19, 1886.

Except in this city and within the circle of its influences business seems to be falling off all over the State. Some lines report sales almost unprecedentedly light for the season. The outlook for the agricultural staples, although certainly much better than it was two weeks ago, is still bad enough to depress trade. The unworked industrial activity in and around Birmingham keeps business up pretty comfortably here. Railroad contractors contribute more and more to the prosperity of the merchants of the city, large new outfits having just commenced work on the Kansas City road. Before long, it seems, too, there will be another line under construction and buying supplies. The newspapers contain the advertisements required by law for a corporate organization to build the fifty-odd miles of road from Goodwater which are needed to bring the Central of Georgia system into Birmingham, and the management of that system announce that work will begin just as soon as it can decide between several routes now being surveyed. This will make four railroads building to or from Birmingham, and give it about the most desirable new trunk line it could have.

Pig Iron.—The confidence all over the country in regard to the business of the fall and winter seems to have taken firm hold of the Iron trade. The outlook for Pig Iron is certainly better than it has been since early spring, and actual business is proportionately improved. Inquiries are more frequent and more imperative from all quarters. The Western markets all now exhibiting the active disposition that seems to have been in control in the East for several weeks. On the whole prices are a shade better, too, than they were a week ago even. In one case, a few days ago, No. 1 Mill of a favorite brand was sold to go to an Eastern city at a price netting within a few cents of \$12.50, cash, at the furnace. This price is exceptional, unquestionably, but not conspicuously so when compared with the figures of other transactions in all grades as it would have been a very short while ago. Compared with the prices of some three months ago it shows abundant room for improvement. The same grade of Iron is leaving here daily at a higher figure under contracts made in the spring. Some small business has been done with Pittsburgh in the last few days again.

An indication of the more confident feeling among buyers it may be worthy of mention that a new furnace company which will hardly be ready to make Iron for six week yet is already receiving offers for its product.

Cast Pipe.—Does not seem to sell altogether as briskly as it did a while back, though there is still a demand that ought to bring new works to a place as well situated for manufacturing as Birmingham is. Prices, although irregular, still keep close to the averages of the last six months,

ranging from \$27 to \$30 according to size, from 8 to 3 inches.

Nails.—Are down to \$2.15 at Brierfield, the only place where they are made in the State just now. Those on the market here come mostly from the East.

Miscellaneous.—The small manufacturing enterprises and foundries and shops here could hardly accommodate more business than they have now. Nearly all of them are behind their orders. For urgent business depending upon the foundries the troubles have been aggravated for the last 10 days by the shut-down of the Linn Iron Works Foundry, the largest in the city, caused by the molder's strike. The latter is now at an end and the men are returning to work to-day.

Iron Ore.—Ores of good quality find easy sale, and lands from which they can be dug are in demand. Several tracts of considerable size and value near this city have changed hands lately. Arrangements are in progress for several new openings of some importance.

Fuels.—Are in fair demand for immediate delivery, as well as the fall trade. In the last few days some good-sized contracts have been made in Steaming Coal for immediate use. Trade in domestic Coals has hardly taken definite shape yet, some of the leading operators being accidentally kept out of the market later than usual. The demand is good, though. In Coke the demand is almost uncomfortably close to the supply, and a positive scarcity before the completion of new ovens under way is threatened.

Chattanooga.

Office of *The Iron Age*, Carter and Ninth Sts., CHATTANOOGA, July 19, 1886.

The general course of business presents nothing new of interest. In manufacturing lines there is the usual steady demand, which may be said to be on the increase in consequence of the many new enterprises and the railroads that are being constructed. The Lumber business continues active all over the South, and is now looked upon as a steady and important article of Southern commerce. Reports from the crop regions are quite discouraging, in consequence of the heavy June and early July rains, but the weather appears now to have become settled, and farmers are making the most of the time in bringing their crops forward as fast as possible. Accommodations at the banks are getting to be more easily obtained, and the rates of discounts are gradually growing less. There are rumors of new furnace plants, and the available ground for their location is being very generally looked over and discussed. The construction of new lines of railroads is opening up many very favorable locations for the manufacture of Pig Iron, and the survey of any new line is immediately followed by investments in real estate, especially if the line passes through or near Coal or Iron lands.

Pig Iron.—The course that the Iron market is taking is a matter of some little surprise. Such has been the number of inquiries and actual demand that there is a feeling of firmness that a few weeks ago was not anticipated by the producers; contracts for large amounts are not looked upon with favor by the producers unless full prices are offered. Some furnaces are in a condition to decline all overtures excepting for next year's delivery. Shipments to the Eastern States are at the present time larger than ever before; the average for the last four weeks will be about 6000 tons.

Miscellaneous.—It was stated some time since in the columns of *The Iron Age* that the Roane Iron Company had decided to enter the field of steel-making; we have now to note that they have commenced operations by putting about 100 men at work in cleaning up their works, digging foundations and preparing for the putting down of their new machinery as fast as it arrives. It is the intention of the company to have everything as complete and perfect as money and the ripest experience can command. Most of the machinery has been contracted for, and it is the intention of the management to be in full operation early in the coming year.

Cincinnati.

JULY 19, 1886.

Pig Iron.—The market remains without animation, and demand is reported by dealers to be confined mostly to supply of immediate wants. Inquiry for later supply continues as before, and some orders have been placed for round lots for delivery through this year at some concessions in prices on present quotations. Consulting the principal dealers here, the outlook on the market is thought to be encouraging for a larger consumption than this time last year without serious reduction in prices. Communications in this office from producers of all classes of Pig Irons in Virginia, Kentucky, Tennessee, Alabama, Georgia, Ohio, Michigan and West Pennsylvania corroborate the above review of the situation. Quotations for the past week f.o.b. here, or less the freight to Cincinnati when orders are for shipment direct from furnaces:

Charcoal Foundry.

| | |
|-----------------------------------|---------|
| Hanging Rock, Best, No. 1, 4 mos. | \$21.00 |
| Hanging Rock, Good, No. 1, 4 mos. | 30.00 |
| Hanging Rock, Good, No. 2, 4 mos. | 18.00 |
| Southern No. 1, 4 mos. | 17.50 |
| Southern No. 2, 4 mos. | 16.50 |

Coke Foundry.

| | |
|--|---------------|
| Ohio and West Pennsylvania, No. 1, 4 mos. | 18.00 @ 20.00 |
| Ohio and West Pennsylvania, No. 2, 4 mos. | 17.00 @ 18.00 |
| Southern—Virginia, Tennessee, Alabama and Georgia, No. 1, 4 mos. | 16.50 @ 17.50 |
| Southern—Virginia, Tennessee, Alabama and Georgia, No. 2, 4 mos. | 16.00 @ 16.50 |
| Close Foundry and Mill grades. | 14.00 @ 15.00 |

Sister-Gray Softeners.

| | |
|-------------------------------|---------------|
| Ohio Stonecoal, No. 1, 4 mos. | 17.00 @ 18.00 |
| Ohio Stonecoal, No. 2, 4 mos. | 16.00 @ 17.00 |
| Ohio Stonecoal, No. 3, 4 mos. | 15.00 @ 16.00 |

Car-Wheel.

| | |
|---|---------------|
| Southern Warm-Blast Char'l. cash | 17.00 @ 18.00 |
| Southern Standard Warm-Blast Charcoal, 4 mos. | 23.00 @ 24.00 |
| Hanging Rock, Warm-Blast Charcoal, 4 mos. | 19.00 @ 20.00 |
| Hanging Rock, Cold-Blast Charcoal, 4 mos. | 25.00 @ 26.00 |
| Southern Cold-Blast Charcoal, 4 mos. | 24.00 @ 25.00 |
| Maryland and Virginia. | 27.00 @ 29.00 |

Forge.

| | |
|-----------------------------------|---------------|
| Southern Coke, Neutral, cash | 14.00 @ 14.50 |
| Southern Coke, Cold-Short, 4 mos. | 13.50 @ 14.00 |
| Southern Coke, low grades, cash | 13.00 @ 14.00 |
| Other makes, various grades, cash | 15.00 @ 17.00 |

Scrap.

| | |
|--|----------------------------|
| Balls. | 20.00 @ 20.50 |
| Wheels. | 16.50 @ 17.00 |
| Wrought, for range of grades, 100 lb. | 50 @ .85 |
| Cast, for range of grades, 100 lb. | .35 @ .60 |
| Customary discount, 40¢ @ \$0.85 per ton | for each from time prices. |

Charcoal Foundry.

| | |
|-----------|-------------------|
| Missouri. | \$16.00 @ \$17.00 |
| Southern. | 17.00 @ 18.00 |

Coal and Coke Foundry.

| | |
|------------------|---------------|
| Southern, No. 1. | 16.50 @ 17.50 |
| Southern, No. 2. | 16.00 @ 16.50 |
| Ohio Softeners. | 17.00 @ 20.00 |

Mill Iron.

| | |
|-----------|---------------|
| Missouri. | 15.50 @ 16.00 |
| Southern. | 14.00 @ 15.50 |

Car-Wheel and Malleable Irons.

| | |
|----------------|---------------|
| Southern. | 20.00 @ 25.00 |
| Lake Superior. | 21.00 @ 23.00 |

Scrap, &c.

| | |
|------------------------------|---------------|
| Old Wheels. | 16.00 @ 16.25 |
| Connellsburg Coke (Frick's). | ... @ 5.65 |

St. Louis.

ROGERS, BROWN & CO., St. Louis, W. H. SHIELDS, manager, report, under date of July 19: There is considerable inquiry and everything points to a large business this fall. Prices are very low and irregular. The machine shops and car works are flooded with inquiries as well as orders. One of the roads here let an order for 500 cars a short time since, and the Missouri Pacific let an order Monday last for 500 box and 300 freight cars.

Charcoal Foundry.

| | |
|-----------|-------------------|
| Missouri. | \$16.00 @ \$17.00 |
| Southern. | 17.00 @ 18.00 |

Coal and Coke Foundry.

| | |
|------------------|---------------|
| Southern, No. 1. | 16.50 @ 17.50 |
| Southern, No. 2. | 16.00 @ 16.50 |
| Ohio Softeners. | 17.00 @ 20.00 |

Mill Iron.

| | |
|-----------|---------------|
| Missouri. | 15.50 @ 16.00 |
| Southern. | 14.00 @ 15.50 |

Car-Wheel and Malleable Irons.

| | |
|----------------|---------------|
| Southern. | 20.00 @ 25.00 |
| Lake Superior. | 21.00 @ 23.00 |

Scrap.

| | |
|------------------------------|---------------|
| Old Wheels. | 16.00 @ 16.25 |
| Connellsburg Coke (Frick's). | ... @ 5.65 |

Imports.

The following were the Imports of Hardware, Iron, Steel and Metals into the Port of New York for the week ending July 21, 1886:

Hardware.

| | |
|------------------------|------------------------------|
| Alexandre F. & Sons. | Mer. Disp. Co. |
| Rivets, barrel, 1 | Wire, bdls., 30 |
| Cases, 4 | Naylor & Co. |
| Boker Hermann & Co. | Coils, 1532 |
| Cases, 6 | Bundles, 763 |
| Barbour Bros. & Co. | Bags, 5305 |
| Mach'y, pkgs., 19 | Nash Davis, |
| Curtis R. J. | Iron drums, 4 |
| Diebold, Raflaer & Co. | Flock & Co. |
| Cases, 2 | Rivet wire rods, coils, 1057 |
| Pins, cs. 16 | Bars, 10,426 |
| Drexel, Morgan & Co. | Bundles, 24 |
| Arms, cs., 15 | Order. |
| Dreyfus, Weiller & Co. | Coiled rods, bdls., 52 |
| Cases, 2 | Spiegels, tons |

MANUFACTURING.

Iron and Steel.

Manager Flagler, of the National Tube Works, at McKeesport, Pa., has ordered work to be suspended on 28 new puddling furnaces being erected, awaiting the result of the difficulty between the firm and the employees over the action of the latter in joining the Amalgamated Association, which was noted in these columns last week. Mr. Flagler states that he will not employ a man that is a member of the Amalgamated Association, and that he will turn the new furnaces into steel furnaces if the trouble is not speedily settled.

The new mill of the Columbia Iron Company, at Columbia, Pa., has commenced operations. The mill is 80 feet in width and 100 feet in length, and contains two heating and six puddling furnaces, and will manufacture merchant bar, small size skelp iron and horseshoe iron. It will employ about 75 hands.

It is stated on good authority that large shipments of basic steel are now on the way from Germany to Pittsburgh. One of the cargoes now on the way is for a manufacturer of tubes and pipes, and is to be used for making natural gas pipes.

The Falcon Iron and Nail Company has closed negotiations with Cleveland, Brown & Co., of Cleveland, by which they secure a three-year lease of the Russia rolling mill, at Niles, Ohio, with the privilege of purchase if they so desire. Arrangements are being made to have the plant overhauled, repairs made and the machinery placed in running order as soon as possible. The citizens of Niles are raising \$1500 to present to the company in order to expedite matters and get the mill in operation.

The Pittsburgh Forge and Iron Works, at Pittsburgh, started up double turn in nearly all departments last week, with good prospects for a steady run.

The works of the Pennsylvania Construction Company, at Uniontown, Pa., are completed and in full operation. The company is filling orders for bridges from all parts of the State.

Messrs. Henry H. Yard, of New Jersey, and Charles H. Krumbhaar, of Philadelphia, have been appointed receivers of the Columbia Liberty Iron Company, which has been operating the two furnaces in Virginia from which the company took its name.

M. V. Smith has received orders for 11 regenerative gas furnaces to be used in iron and steel mills. Of these six are for Cartwright, McCurdy & Co., of Youngstown, and one for the Trumbull Iron Company, of the same place. The Sharon Iron Company, of Sharon, get another, while the Belleville Iron and Steel Nail Company, of Belleville, Ill., have ordered two. The last one ordered was by the Glasgow Steel Company, of Pottsville, Pa.

At the rail mill of the Troy Steel and Iron Company 6 heaters and 24 helpers struck for an advance of 35 to 55 per cent. on the 12th. On the 17th the works were closed, but they started again pending the decision of the State Board of Arbitration, to which the matter has been submitted.

The rolling mill of the Bethlehem Iron Company, at Bethlehem, Pa., owing to a pressure of orders, is to be run day and night from midnight each Sunday until midnight on the following Saturday. That is, the only time the mill will be idle will be during the twenty-four hours which constitute Sunday. The change goes into effect to-day, when the rolls will be kept going until midnight.

The new steel plant being erected by the Wheeling Steel Company, at Benwood, W. Va., will be ready to commence operations in a few days.

Seaman, Sleeth & Black, proprietors of the Phoenix Roll Works, at Pittsburgh, have recently shipped to the Wheeling Steel Works, at Benwood, W. Va., two of their patent semi-steel chill rolls weighing 10 tons each. They inform us that they are very busy at present and are running full in all departments.

The Missouri Car and Foundry Company, of St. Louis, have placed all their contracts for the machinery to be used in the rebuilt portion of their works. The 500-horse power Corliss engine employed in the mill, which they thought would have to be replaced, will be repaired and brought into service again.

The Allentown Rolling Mill Company, at Allentown, Pa., are entering largely into the manufacture of bridges, and have just been awarded the contracts for six iron bridges for streams in Luzerne County.

Machinery.

J. P. Withrow, of Pittsburgh, has received an order from the Belleville Nail Works, of Belleville, Ill., for 1500 horse power of the Heine safety boiler. They are similar to those now being erected in the mill of Shoenerger & Co. and Oliver Bros. & Phillips, at Pittsburgh. Mr. Withrow informs us that his works are running fuller than at any previous time for years.

Brown Bros., tubing and boiler works, at Waterbury, Conn., are putting in a 100-horse-power Harris-Corliss engine and three 80-horse-power Bigelow boilers. They have added one story to a portion of their works, 90 x 40, for their house boiler factory, and when all the changes are effected their facilities will be about doubled.

The Dueber Watch Case Company, of Newport, Ky., are to remove their establishment to Canton, Ohio, in connection with the Hampden Watch Works Company, of Springfield, Ill. (which concern Mr. Dueber recently purchased), in consideration of \$100,000, 20 acres of land and exemption from taxation for 10 years. The Dueber & Hampden Companies collectively employ about 1100 men.

The Brown & Van Arsdale Mfg. Company have sold to the Chicago and Evanston Railroad eight acres of ground at Grand Crossing, Ill., upon which they will at once erect their new works for the manufacture of seamless thimble skeins, silver polished

sad-irons, tinsmiths' tools, hub-reaming machines and general machine work. The following are the dimensions of the ground plans for the new works: Blacksmith-shop, 60 x 125 feet; machine-shop, 75 x 100; both two stories high; warehouse, 77½ x 125; foundry 100 x 180; and boiler and engine room, 64 x 40 feet. There will be two boilers 60 and 25 horse-power each, and two engines of 80 horse-power. There will be an additional boiler for use in case of accident to the engines. Two cupolas having a capacity of 50 tons per day will be placed in the foundry, and there will be track communications with the Illinois Central Railroad to facilitate shipping contracts with the Lake Shore and Pittsburgh & Ft. Wayne roads. The company expect to have their new plant ready for occupancy by October 1, and will employ 300 men. The cost will be \$50,000.—*Industrial World*.

The Kingsland & Ferguson Mfg. Company, of St. Louis, Mo., have averaged a shipment of agricultural machinery to Mexico almost every week this season, and have several orders from that country in at the present time. Included in the foreign shipments they will shortly make will be a considerable quantity of machinery for Brazilian account.

The Diamond Emery Wheel and Machine Company, of Providence, R. I., are busier than for years.

The Smith, Beggs & Rankin Machine Company, of St. Louis, Mo., note an improvement in orders, and are especially pleased with the promising state of the mining machinery trade.

The Brown & Sharpe Mfg. Company, of Providence, R. I., are now running a few more men than ever before in their experience.

The Gardner Governor Works, at Quincy, Ill., report having had an unprecedented rush for large-size governors and angle valves, the following being a few of a large number shipped during the months of June and July: St. Louis Iron and Machine Works, St. Louis, Mo., one 9 inch governor and angle-valve; Hartman Steel Company, Beaver Falls, Pa., one 9-inch governor; Watertown Steam Engine Company, Watertown, N. Y., one 9-inch governor and angle-valve; Jos. Blettner & Co., Cincinnati, Ohio, two 8-inch governors; Smith, Beggs & Rankin Machine Company, St. Louis, Mo., 8, 7 and 5 inch governors; two 10 inch angle-valves to Davies & Blacker & Co., Manistee, Mich., and 40 3½-inch governors to J. B. Ford & Co.'s Plate Glass Works, Tarentum, Pa.; the latter is probably the largest order ever placed in this country for governors for the sole use of one concern. They report their gross trade for the first six months of 1886 as 50 per cent. greater than for the corresponding period last year, and the prospect good for fall trade.—*Industrial World*.

The plant of the Gillespie Tool Company, on Twenty-first and Railroad streets, Pittsburgh, has been sold to Lewis N. Ireland and Jas. E. Hughes, of Petrolia, Pa., for the sum of \$30,000.

The Fisher Foundry and Machine Company, Pittsburgh, have just completed two hydraulic presses, one of 65 tons and the other of 125 tons capacity, to be used by the National Tube Works for straightening pipe up to 24 inches in diameter. Also one hydraulic testing machine of 60 tons inside capacity for the same company.

The Union Switch and Signal Company, of Pittsburgh, have received an order for furnishing the yards at Holmesburg, N. J., on the United Railroads of New Jersey with its interlocking apparatus.

Americans are high in favor at the Korean capital, as appears from a letter dated at Seoul May 14. Lieutenant Wilmer, U. S. N., has been selected to at-

pany, Pennsylvania, 208 horse-power; Edison Lamp Company, Newark, N. J., second order, 104 horse-power; Excelsior Needle Company, Torrington, Conn., 61 horse-power; Huguenot Mills, Greenville, S. C., second order, 50 horse-power; Wellham Plantation, Louisiana, 240 horse-power; Marks Bros., Philadelphia, second order, 45 horse power; Bird Coleman Furnaces, Cornwall, Pa., second order, 960 horse-power; Columbus Steel Company, Columbus, Ohio, 480 horse-power; Benedict & Burnham Mfg. Company, Waterbury, Conn., second order, 156 horse-power; Cardenas Refinery, Cardenas, Cuba, third order, 208 horse-power; Mt. Houmas Plantation, Louisiana, 240 horse-power; Southwood Plantation, Louisiana, 272 horse-power; Dakota Apartment House, New York City, third order, 240 horse-power; Edison Lamp Company, Newark, N. J., third order, 104 horse power.

The Star Machine Company, of Buffalo, N. Y., report being full of orders at the present time for their new portable forge and blacksmiths' hand-blower.

Miscellaneous.

George Westinghouse, Jr., president of the Philadelphia Natural Gas Company, of Pittsburgh, will within a few days exhibit in the United States Court a bill against a number of the natural gas companies of Pittsburgh, and ask that they be restrained from using his patents for the safe transportation of gas, for providing for the escape of surplus gas, patent joints and other appliances for the safe handling of the fluid.

The glass factory of Hogan, Evans & Co., of Pittsburgh, after an idleness of some weeks, will resume operations on the 1st of August.

The Westinghouse Electric Company, of Pittsburgh, have received an order for a 2000-light electric plant for a western city. The plant will include everything in the way of boilers, engines, dynamos, wires, &c., and the Stanley pattern of incandescent lights. The same company recently received an order for a 2000-light plant for Schenectady, N. Y., where the Stanley incandescent lights will replace gas in the street lamps. This order has greater significance from the fact that Edison, the great manufacturer of electrical appliances and inventor of an incandescent light, will shortly remove his large works from New York City to Schenectady. The Westinghouse Company are now bidding on plants for electric lights for about 10 cities of different sizes in both the East and West. These range from 2000 to 10,000 lamps in each town, and the company will, in case they get the contracts, furnish everything necessary for successful operation.

Messrs. L. Halsey Williams, T. M. Guffey and other gentlemen, of Pittsburgh, are about to engage in the development of some natural-gas lands in Kentucky. The tract lies northeast of Louisville about 25 miles, and consists of over 30,000 acres. Superficial examinations have shown the most unmistakable signs of gas.

A. W. Mellon, of Pittsburgh, has secured 27 tracts of valuable coal lands in Mount Pleasant township, in the Connellsville coke region. The consideration was \$16,000. It is reported that Mr. Mellon intends to erect some extensive coke works, but that gentleman denies the rumor.

The Duggan-Parker Hardware Mfg. Company, of St. Louis, resumed operations on the 15th inst. after a shut down lasting six weeks.

The Lawrence Machine Shop, of Lawrence, Mass., have just received the following very flattering testimonial from James B. Francis, agent of the locks and canals on the Merrimac River, at Lowell. "Lowell, Mass., July 8, 1886: Lawrence Machine Shop, Lawrence, Mass.—The three centrifugal pumps, class 'B,' 6, 5 and 4 inches respectively, with fittings, which you furnished the Union Water Power Company last season, for the repairs of their upper dam, at the outlet of Lake Moosebackmagantic, Oxford County, Me., were used throughout the work, and proved to be satisfactory in every respect, and their performance came fully up to your representations."

The Weatherford Castor Oil Company, Weatherford, Tex., recently organized, have purchased the machinery for the mill and commenced work on a stone building 54 x 107 feet.

The M. C. Bullock Mfg. Company, Chicago, Ill., report recent shipments as follows: One Little Champion diamond drill, with complete outfit, to the City of Mexico; one Climax diamond drill, with complete outfit for underground prospecting, to the Lake Superior Iron Company, Ishpeming, Mich.; one straight-line engine to Carson, Pirie, Scott & Co., of Chicago; one Little Champion diamond drill, with outfit, to the Hudson River Ore and Iron Company, Burden, N. Y.; one special No. 6 Lane's patent portable hoist for a silver mine in South America.

The Hoppe Mfg. Company, John J. Hoppe, president and manager, recently organized at Springfield, Ohio, are building new works and putting in machinery to manufacture the Hoppe feed-water heater and lime extractor.

The Eddy Valve Company, Waterford, N. Y., report trade fair. They are employing from 70 to 80 men.

Meech & Co., of Cleveland, Ohio, have agreed to reduce the aggregate appropriation from \$6,400,000 to \$3,500,000. The bill as amended provides for the completion of the unfinished monitors, the construction of armored vessels, one cruiser and two first-class torpedo-boats, appropriates \$75,000 for experiments with and manufacture of torpedoes, and \$150,000 for the equipment of navy yards for construction work.

As an experiment a piece of iron was recently rolled in the new Falcon mills at Niles, Mich., to ascertain the extreme thinness it was possible to obtain. The result was a sheet about the substance of writing paper—in fact, 150 sheets would be required to constitute 1 inch of substance.

Hardware Novelties.

The Acme Gate Roller.

Huntington Beard, Fayetteville, N. Y., is offering to the trade the Acme Gate Roller which he manufactures. On small gates, 13 feet and under, the No. 1 roller, shown in Fig. 1, is used, together with two iron catches to hold the gate in place; 16 feet or double gates require both rollers, No. 1 and No. 2, the latter being placed on a post at one side of the gateway, as shown in Figs. 2 and 3. The axle of the No. 1

apart consists of a tube, F, inside of which is a spiral spring. The other part, G, is simply a rod which fits inside of F and bears upon the spring. The wedge pieces E and B have in the middle of each a hole, as shown at H. After placing the trousers in the clamps the spring-bar is compressed and its

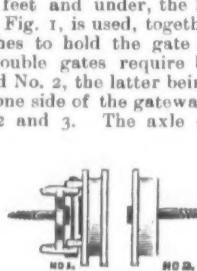


Fig. 1.—General View of Rollers.

roller is hinged to a lug which in turn is fastened to the inner post with a coach screw. In the smaller farm gates where only this one roller is necessary the gate is held in place and kept from being pushed out by means of two catches or slides of cast iron, which hold bars above and below the roller. To open the gate it is simply necessary to slide it back so that it clears the outer post and then push it open in the ordinary manner, the catches turning with

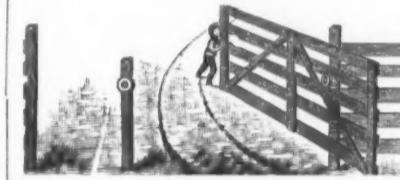
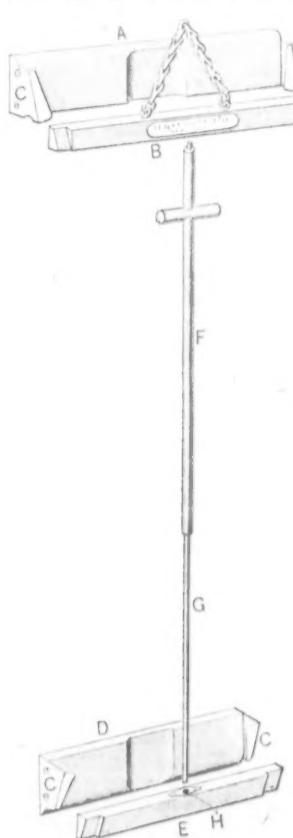


Fig. 2.—Shows Gate Open.



The United Service Trouser Stretcher.

two ends inserted in the wedges, thus keeping a constant tension upon the cloth and completely removing, it is said, the bag at the knees of the trousers. To the upper wedge, B, there is a short chain attached by which it may be hung up when in use.

Adjustable Nail-Holding Attachment.

The cuts which are herewith given represent this article, which is being put on the market by Herring & Sweasy, 70 and 72 Reade street, New York. The attachment is represented in Fig. 1, and the manner in which it is applied is shown in Fig. 2. It will be seen that there is a tapering slot on



Fig. 1.—Nail-Holding Attachment.

gate wider it is raised off the stationary roller and pushed back to the post, finally being swung around in the usual way, as shown in Fig. 2. The rollers are made of cast iron, and have chilled bearings, which gives a smooth surface and prevents rapid wear. The device appears to be simple in construction and easy of application to a gate made of proper size and with the bars spaced the right distances. The No. 1 rollers are made in two sizes, 6 and 9 inches, and the No. 2 in one size, 6 inches.

New Pattern Crosscut Saws.

The accompanying illustrations, Figs. 1, 2 and 3, represent the new pattern Diamond, Electric and Champion Tooth Saws, which



Fig. 1.—New Diamond Tooth.



Fig. 2.—New Electric Tooth.

E. C. Atkins & Co., Indianapolis, Ind., have brought out and will offer for sale the ensuing season. The change, it will be observed, is chiefly in the deepening and rounding of the gullets, thus giving more room for dust, as well as adding, it is intimated, to the general appearance of the saws. The



Fig. 3.—New Champion Tooth.

old style Champion and Diamond tooth will still be manufactured, but orders will be filled with the new style unless otherwise specified.

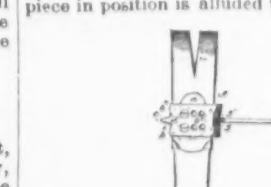
The United Service Trouser Stretcher.

J. C. McCarty & Co., 97 Chambers street, New York, as sole agents for this country, are placing on the market the United Service Trouser Stretcher, the construction of which is shown in the illustration. The device, which is an English invention, but patented both here and abroad, may be briefly described as consisting of a pair of clamps for holding the trousers, the clamps being constantly pushed apart by a spring, thus stretching the trousers and removing the baggy appearance at the knees. The clamps are of wood, the pieces A and D having brass guides, C, at each end. The trousers are laid flat on A and D, which are removed the proper distance apart, after which the wedges B and E are inserted above the cloth and pushed down into the inclined guides C, thus holding the cloth firmly in position. The compound rod which holds the clamps

within easy and convenient reach of the operator. The length of the attachment is 2½ inches, and it is described as forged from cast steel, heavily nickel plated and fully

Fig. 2.—Attachment Applied to Hammer.

warranted. The utility of an attachment of this kind in nailing siding and various other work where one hand is required to hold the piece in position is alluded to, as well as the



incidental advantage that when applied to a hammer the wedge cannot work out or the head come off.

The Philadelphia Record upbraids the authorities for allowing freight discrimination on the part of the Pennsylvania Railroad until the grain traffic of the port has been reduced one-half within a few years and steamers are compelled to go elsewhere to find cargoes. Since the first of the year Philadelphia shipmasters and agents have sent 125 vessels in ballast from her wharves and towed them to other ports.

Current Hardware Prices, July 21, 1886.

HARDWARE.

Ammunition.

Caps, *Primer*, 9 cents—

Horn & Goldmark's

F. L. Waterproof, 1-10's

E. B. Trimmed Edge, 1-10's

E. B. Ground Edge, Central Fire, 1-10's

Double Waterproof, 1-10's

Double Waterproof, 1-10's

Double Waterproof, 1-10's

G. D.

S. R.

Union Metallic Cartridge Co.

F. L. Trimmed

F. L. Ground

Cen. Fire Ground

Double Waterproof

Double Waterproof

R. B. Gunpowder Imported

Eley's E. H.

Eley's D Waterproof, Central Fire

Cartridges

Rim Fire Cartridges

Rim Fire Military Cartridges

Cen. Fire Cartridges Pistol and Rifle

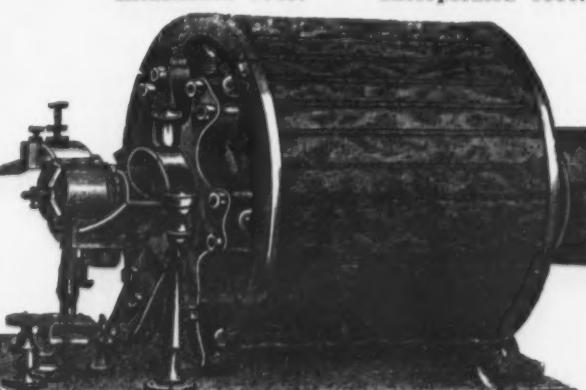
Cen. Fire Cartridges Military & Sporting

Blank Cartridges

| | | | |
|--|---|------------------------------------|------------------|
| Lawn Mowers. | | | |
| Standard Machines. | | | dis 50&10 @ 60 % |
| Cheaper Machines. | | | dis 50&10 @ 60 % |
| Lemon Squeezers. | | | |
| Porcelain Lined, No. 1. | \$6.00. | dis 25&30 % | |
| Wood, No. 2. | \$7.00. | dis 33.00; dis 35 % | |
| Wood, Common. | \$7.00. | dis 31.70 @ 17.5% | |
| Dunlap's Improved. | \$7.00. | dis 35.75; dis 20 % | |
| Sammis'. | No. 1, \$5; 2, \$9; 12, \$18. | dis 25&30 % | |
| Jennings' "Star". | | dis 20 % | |
| "The Boss". | | dis 20 % | |
| Dean's. | No. 1, 3. | dis \$6.50; 2, \$8.35; 3, \$1.90 | |
| Little Giant. | | dis 50 % | |
| King. | | dis 40&5 % | |
| Lines. | | | |
| Cotton and Linen Fish, Draper's. | | dis 50 % | |
| Draper's Chalk. | | dis 50 % | |
| Draughtsman's Linen, 84 ft., No. 1, \$1.20; No. 2, | | | |
| \$1.75; No. 3, \$2.25; No. 4, \$2.75; No. 5, \$3.25. | dis 25 % | | |
| Fotton Chalks. | | dis 55 % | |
| Silver Lake, Braided, Nos. 0, 15.00; No. 1, \$0.50; No. 2, | | | |
| \$7.00; No. 3, \$7.50 $\frac{1}{2}$ gross. | dis 25 % | | |
| Masons' Linen, No. 3½, \$1.50; No. 4, \$2; No. 4½, | \$2.50 | | |
| Masons' Colored Cotton. | | dis 45 % | |
| Wire Clothes, No. 18, \$3.75; No. 19, \$3.25; No. 20, \$2.75. | | | |
| Ventilator Cord, Samson Braided, White or Drab Cotton. | | \$7.50 $\frac{1}{2}$ dis, dis 20 % | |
| Locks, Padlocks, Cabinet Locks &c. | | | |
| Door Locks, Latches, &c. | | | |
| List, Dec. 18, 1885. | | dis 45&2 @ 45&7½ & 2 % | |
| Nimick & Brittan's Burglar-Proof Locks. | | dis 45 & 2 % | |
| Reading Hardware Co. (list Feb. 2 1885). | | dis 45 & 2 % | |
| Perrins' Burglar Proof. | | dis 40 & 2 % | |
| Plate. | | dis 33&6½ % | |
| F. Mar's "Extension Cylinder". | \$10.50. | dis 20 % net | |
| Barnes Mfg. Co. | | dis 40 % | |
| Yale Flat Key. | | dis 40 % | |
| Dietz Flat Key. | | dis 30 % | |
| L. & C. Round Key Latches. | | dis 6½ 10 | |
| L. & C. Flat Key Latches. | | dis 33-3½ 10 % | |
| Romer's Night Latches. | | dis 20 % | |
| Yale new list. | | dis 40 % | |
| "Shepardson" or "U. S." | | dis 40 & 10 % | |
| "F. W. F. of America" | | dis 40 & 10 % | |
| Seed's N. Y. Hasp Lock. | | dis 25 % | |
| Canisters. | | | |
| Kagle, Gaylord Parker and Corbin. | (list March, '84, revised Jan. 1, '85.) | dis 40 & 2 % | |
| Deitz, Nos. 36 to 39. | | dis 40 % | |
| Deitz, Nos. 51 to 63. | | dis 40 & 10 % | |
| Dietz, Nos. 80 to 96. | | dis 30 % | |
| Stoddard Lock Co. | | dis 30 % | |
| "Champion" Night Latches. | | dis 40 % | |
| Yale. | | dis 40 % | |
| Barnes Mfg. Co. | | dis 25 & 2 % | |
| Eagle and Corbin Trunk. | | dis 25 & 2 % | |
| "Champion" Cabinet and Combination. | | dis 33½ % | |
| Romer's. | | dis 25 % | |
| Plates. | | | |
| Kussell & Erwin. | | | |
| Mallory, Wheeler & Co. | | | |
| Nimick & Brittan Mfg. Co. | | | |
| Wm. Wilcox & Co. | | | |
| Norwich Lock Co. | | | |
| Yale Lock Mfg. Co. S. | | | |
| Plates. | | | |
| Eureka, Eureka Lock Co. | | | |
| Romers, Nos. 0 to 91. | | | |
| Romers, Nos. 200 to 505. | | | |
| A. E. Dietz. | | | |
| "Champion" Padlocks. | | | |
| Hotchkiss. | | | |
| "Star". | | | |
| "Horse Shoe," \$ dis. \$0. | | | |
| Barnes Mfg. Co. | | | |
| Nock's. | | | |
| Brown's Patent. | | | |
| Scrimshaw's. | | | |
| Frasin's Pat. Scandinavian, new list (low). | | dis 60 % | |
| Lumber Tools. | | | |
| Ring Peavies, "Blue Line" Finish. | | dis \$20.00 | |
| Ring Peavies, Common Finish. | | dis \$18.00 | |
| Steel Socket Peavies. | | dis \$21.00 | |
| Mall. Iron Socket Peavies. | | dis \$19.00 | |
| Cant Hooks, "Blue Line" Finish. | | dis \$16.00 | |
| Cant Hooks, Common Finish. | | dis \$14.00 | |
| Cant Hooks, Small, Socket Clasp, "Blue Line" Finish. | | dis \$16.00 | |
| Cant Hooks, Mall. Socket Clasp Common Finish. | | dis \$14.50 | |
| Hand. | | dis \$14.50 | |
| Scotia Poles, \$ dis. | 14.00 15.00 17.00. | dis 14.00 | |
| wamp Hooks. | | dis \$18.00 | |
| Landing Blocks. | | dis \$22.50 | |
| Skidding Tongue. | | dis \$51.00 | |
| Log Binders. | | dis \$26.00 | |
| Bended Boot Calks, 1 to 5 M, dis 25 %; 5 to 10 M, dis 30 % | | | |
| Square Steel Boot Calks. | | dis 40 % | |
| Chain Rafting Dogs. | | dis \$10.50 | |
| Ring Rafting Dogs. | dis 100, med. | \$10.00; large, \$12.00 | |
| Timber Grappling. | | dis \$30.00 | |
| Lutes. | | | |
| Four-octave bottles. | | dis. \$1.75; \$ gro. \$17.00 net | |
| M. | | | |
| Hickory. | | dis 20&10 % | |
| Lignumvitae. | | dis 20&10 % | |
| Fenfield Block Co., Hickory and L. V. | dis 30 | @ 20&10 % | |
| Mattocks. | | | |
| Regular list. | | dis 60 | @ 60&10 % |
| Ment Cutters. | | | |
| Lixon's—Nos. 1 2 3 4. | \$14.00 17.00 19.00 20.00—dis 45&5 % | | |
| —dis. | 100 150. | | |
| Woodruff's. | | dis \$16.00 18.00—dis 45&5 % | |
| Champion. | | dis \$22.00 27.00 40.00—dis 45&5 % | |
| Hales'. | Nos. 11 12 13. | | |
| —dis. | \$27.00 32.00 45.00 { | dis 70 @ 70 | |
| 5 % | | | |
| M. | | | |
| American. | | dis 35 % | |
| Nos. 1 2 3 4 B. | | | |
| Each. | \$5.00 7.00 10.00 25.00 50.00 60.00 | | |
| Enterprise. | | dis 30 % | |
| Nos. 10 12 22 33 42. | | | |
| Each. | \$3.00 2.50 4.00 6.00 10.00 | | |
| Pennsylvania. | | dis 45&20 % | |
| Nos. 1 2 3 4. | | dis 10 % | |
| —dis. | \$24.00 28.00 36.00 40.00 | dis 20 @ 20&5 % | |
| Miles' Challenge, Nos. 1 2 3. | \$22.00 30.00 40.00—dis 45&20 % | | |
| Kisser's No. 55. | \$40 | dis 40; dis 40 @ 45&10 % | |
| Kisser's Gem. | \$25 | dis 40; dis 40 @ 40&10 % | |
| Kisser's Monarch. | \$35 | dis 40; dis 40 @ 40&10 % | |
| Kisser's Butcher. | \$40 | each, dis 20 @ 20&5 % | |
| Draw Cut. Nos. 5 6 7 8. | | | |
| Each. | \$50.00 75.00 80.00 92.50—dis 20 @ 25 % | | |
| Beef Shavers, Enterprise Mfg. Co., | —dis 20&10 % | | |
| Chadborn's Smoked Beef Cutter. | | dis 40.00 | |
| —dis. | \$20.00 | | |
| Milk Knives. | | | |
| Ant. (2d quality) 1 gro, 1 blade, #7; 2 blades, #12; 3 blades, #18. | | | |
| Lothrop's. | | dis 20&10 % | |
| Smith's. | dis 20, Single, \$2.00; Double, \$3. | dis 40&45 % | |
| Knapp & Cowies. | | dis 50&10@60 % | |
| Molasses Gates. | | | |
| Stebbins' Pat. | | dis 70&10@75 & 5 % | |
| Stebbins' Genuine. | | dis 60&10@70 % | |
| Stebbins' Tinned Ends. | | dis 20&10 % | |
| Chase's Hard Metal. | | dis 50&10@70 % | |
| Bush's. | | dis 20 % | |
| Lincoln's Pattern. | | dis 60&10@70 % | |
| Wood's. | | dis 20&10 % | |
| Nose Nos. 1 2 3 4. | \$7.00 8.00 9.00 10.00. | dis 60 @ 10 @ 10 % | |
| Moneys Drawers. | | | |
| Safety. | —dis. \$5. | | |
| Muzzles. | | dis 25 % | |
| Nails. | | dis 25 % | |
| Wire Nails, 1st April 18. | \$80. | dis 50&10 % | |
| Wire Nails, Standard Penny. | | dis 50 %, card rate \$3.75 | |
| Wire Carpet Nails. | | dis 50 % | |
| Moll Fullers. | | | |
| Curtiss Hammer. | | dis 10.00 net | |
| Giant, No. 1. | | dis 20.00, dis 10 % | |
| Pelican. | | dis 20.00, dis 20 % | |
| Nuts and Washers. | | dis 30 % | |
| Square Nuts, $\frac{1}{2}$ and smaller. | | dis 40 % off list | |
| Square Nuts, 7-16 and larger. | | dis 40 % off list | |
| Hexagon Nuts, $\frac{1}{2}$ and smaller. | | dis 40 % off list | |
| Hexagon Nuts, 7-16 and larger. | | dis 40 % off list | |
| Washers, $\frac{1}{2}$ and smaller. | | dis 40 % off list | |
| Washers, 7-16 and larger. | | dis 40 % off list | |
| In lots less than 100 lb, \$ dis add 30 % to list, 1 lb boxed to list. | | | |
| Mortar. | | | |
| Ant. (2d quality) 1 gro, 1 blade, #7; 2 blades, #12; 3 blades, #18. | | | |
| Blake's Pattern. | | dis 20.00, dis 10 % | |
| Turner & Seymour Mfg. Co. | | dis 50 % | |
| M. | | | |
| Oakum. | | dis 70 | |
| Government. | | | |
| U. S. Navy. | | | |
| Navy. | | | |
| Oilers. | | | |
| Zinc and Tin. | | dis 60&5 %@70 % | |
| Iron and Copper. | | dis 60&10@10 % | |
| Improved, No. 1. | dis 50 % | | |
| Malleable Hammers, Old Pattern, same list. | | dis 40 % | |
| Prior's Patent or "Paragon" Zinc. | dis 60&5 % | | |
| Prior's Patent or "Paragon" Brass. | | dis 50 % | |
| Olmstead's Tin and Zinc. | | dis 50 % | |
| Boughton's Zinc. | | dis 50 % | |
| Wroughton's Brass. | | dis 50 % | |
| Packing Steam. | | | |
| N. N. American Packing & P. C. | | dis 50 @ 50&10 % | |
| American Packing. | | 104 @ 11.70 | |
| Russia Packing. | | 144 @ 12.70 | |
| Italian Packing. | | 144 @ 12.70 | |
| Cotton Packing. | | 154 @ 13.70 | |
| Jute. | | 154 @ 13.70 | |
| Padlocks. See Locks. | | | |
| Pails, Galvanized Water. | | | |
| Quarts. | 10 12 14 | | |
| Hill's Light Weight. | \$2.75 3.00 3.25 | | |
| Hill's Heavy Weight. | \$3.00 3.25 3.75 | | |
| Whiting's. | 2.75 3.00 3.25 | | |
| For Buckets. | 2.75 3.25 3.50 | | |
| Buckets, see Well Buckets. | | | |
| Pencils. | | | |
| Faber's Carpenters'. | | high list, dis 50 % | |
| Faber's Round Gift. | | gro. 25.25 net | |
| Dixon's Lead. | | gro. 45.50 net | |
| Dixon's Lumber. | | gro. 50.75 net | |
| Dixon's Carpenters'. | | dis 40&10 % | |
| Picks. | | | |
| Railroad, 5 to 6, \$11.00; 6 to 7, \$12. | dis 60 @ 60&10 % | | |
| All Eyes. | \$2.75 3.00 3.25 | | |
| Pineapple Nails. | | dis 50&10@10 % | |
| Brass Head, Sarrett's List. | | dis 50&10@10 % | |
| Porcelain Head, Sarrett's List. | | dis 50&10@10 % | |
| Porcelain Head, Combination List. | | dis 50&10@10 % | |
| Niles' Patent. | | dis 40 % | |
| Pinking Irons. | | | |
| Pipe, Wrought Iron. | | dis 42 % | |
| 1½ and under, Plain. | | dis 32 % | |
| 1½ and over, Galvanized. | | dis 5 % | |
| Boiler Tubes. | | dis 40 % | |
| Planes and Plane Irons. | | | |
| Wood Planes. | | | |
| Molding. | | dis 15&2 % | |
| Bench, First Quality. | | dis 20&2 % | |
| Bench, Second Quality. | | dis 25&2 % | |
| Iron Planes. | | | |
| Salter's Stanley R. & L. Co. | | dis 20&10 % | |
| The Stanley (S. R. & L. Co.). | | dis 20&10 % | |
| Bailey's "Victor". | | dis 20&10 % | |
| Steer's Iron Planes. | | dis 35 % | |
| Meriden Mal. Iron Co.'s Iron Planes. | | dis 20&10 % | |
| Davis's Iron Planes. | | dis 20&10 % | |
| Plane Irons. | | | |
| Plane Irons— | | | |
| Molding. | | | |
| Bench, First Quality. | | dis 20&2 % | |
| Bench, Second Quality. | | dis 25&2 % | |
| Iron Planes. | | | |
| Salter's Stanley R. & L. Co. | | dis 20&10 % | |
| Bailey's "Victor". | | dis 20&10 % | |
| Steer's Iron Planes. | | dis 35 % | |
| Meriden Mal. Iron Co.'s Iron Planes. | | dis 20&10 % | |
| Davis's Iron Planes. | | dis 20&10 % | |
| Plane Irons. | | | |
| Plane Irons— | | | |
| Molding. | | | |
| Bench, First Quality. | | dis 20&2 % | |
| Bench, Second Quality. | | dis 25&2 % | |
| Iron Planes. | | | |
| Salter's Stanley R. & L. Co. | | dis 20&10 % | |
| Bailey's "Victor". | | dis 20&10 % | |
| Steer's Iron Planes. | | dis 35 % | |
| Meriden Mal. Iron Co.'s Iron Planes. | | dis 20&10 % | |
| Davis's Iron Planes. | | dis 20&10 % | |
| Plates. | | | |
| Small extra given by Jobbers. | | | |

Nickel-Plating
SOLE MANUFACTURERS OF
THE AMERICAN
YNAMO ELECTRO-PLATING
MACHINE

**est Plating Machine
in the Market.**



WORKS: 529 to 564 W. 16th St. **OFFICES:** 36 to 40 11th Ave. NEW YORK U.S.A.

MECHANICAL.

An Elastic Coupling.

One of the foreign papers recently described a system of shaft coupling intended more particularly for driving dynamos direct from the crank-shafts of engines, and which was claimed to admit of the two shafts not being exactly in the same line, and also not to transmit the longitudinal vibrations of one to the other, thus insuring smoothness of action. The coupling, as described, consists of two flat disks or face-plates, one keyed on each shaft and facing the other, and each carrying a number of pins or driving-dogs placed in circles concentric with the shaft. The number of dogs on each plate is the same, out on one plate (the driving one) they are at a greater distance from the center than on the other. If a closed band or link of any sort is placed over each corresponding pair of dogs on the two face-plates it is evident that the driving plate will take the other round with it, even if the center lines of the shafts do not exactly coincide. By using india-rubber rings for these bands the coupling becomes elastic, and any increase or decrease of resistance will not immediately be transferred to the driving-shaft and reduce or increase its

to a Corliss valve gear, but this point is below the one of maximum economy. This point of equal efficiency is nearer the point of maximum economy in the locomotive than in the best stationary engines. That is, if some one did succeed in putting a Corliss gear or its equivalent on a locomotive, the point where the economy of the locomotive and the Corliss valve gear would be the same would be nearer the maximum economy than in the stationary engine. This is partially owing to the design of the locomotive boiler, causing excessively wet steam, which is wire-drawn into dryer steam in passing through the valve governed by a common link motion.

The Ober Car Ventilator.

To those interested in car ventilation the annexed engravings relating to a device for this purpose, recently brought out in New York, will be found to present several points of novelty and merit.

The apparatus is known as the Ober car ventilator, and, as shown in Fig. 1, requires very little explanation. The cut represents a skeleton car, showing the different pipes and connections in working order. Air is taken in under the car by means of two fans, A, placed side by side on the same shaft and driven by friction connection with the car axle. From these fans

ought to do by scraping or cutting away very fine shavings. Many rymers, however, in consequence of their faulty form, act more by compressing and grinding, especially in brittle metal. The manner in which they act, whether by scraping, cutting or compressing, depends on the shape of the edges of what we call the teeth, and the accuracy of the holes on these and the general shape and number of the teeth. A tooth will cut when the front side is radial or forms an acute angle with the circumference; its action will be scraping when the angle is more obtuse, but when the latter exceeds a certain limit or the edge becomes blunted by wear the action becomes simply a squeezing and grinding one. The scraping rymers are usually made as squares or pentagons, a larger number of flat sides making the angle too blunt, but these rapidly become converted into the squeezing sort. Although this squeezing may result in a smooth and true hole, it takes a great amount of power, as every one who has worked with such rymers has experienced, and leads to a rapid wear of the rymer. A better form of the scraping rymer is made by fluting it with large triangular grooves, so that similar edges are formed as on a square rymer, but in a greater number. Generally, however, cutting rymers may be considered preferable for getting through the work, though they have to be used carefully, as they easily cut in too deep and stick fast. The number of cutting edges ought always to be uneven, as in that case in the untrue hole the rymer always bears with three edges, and not with two only, and consequently receives a better guidance. The chief fault of rymers with an even number of teeth, however, is that an unevenness in the hole acting on one edge forces the opposite edge against the metal and causes it to cut where it should not. For this reason also rymers having circular parts on their circumference and cutting teeth only in the remainder must be pronounced bad.

Fluted rymers made with a large number of triangular grooves, with both sides at the same angle to the radius, occupy a middle position between the scraping and cutting tools, and are the best rymers for obtaining accurate work without excessive labor. They can be turned in either direction, and are very well guided. Their only drawback is that the flutes do not give sufficient room for the scrapings, and become filled up where lubricants have to be used. But for cast iron they are decidedly the best. Sometimes they are made with one side radial, in which case, however, the number of teeth has either to be greatly reduced, or else they have to be made very acute, and are difficult to harden to such a temper that the teeth do not break out. For wrought iron the grooved rymer, with three or five grooves, may be considered the best kind. There are two sorts of these at present, the ordinary circular sort and a flat-sided kind. In the former the groove is cut so that the cutting edge is radial, and a portion of the circumference next to the edge is left circular, and should be accurately ground circular, the remainder being backed off towards the following groove. This rymer has ample room for the shavings, and possesses the advantage that it can be sharpened several times, as the circular parts do not suffer much wear, and the rymer keeps up to size for a considerable time. The grinding for resharpening, however, should be done with special tackle, so as to keep the cutting side of the grooves radial and preserve the proper angle; if reground by hand on a grindstone the angle is apt to become more and more obtuse, so that the rymer degenerates into the objectionable squeezing kind. Sometimes these rymers are backed off right from the cutting edge. This has the advantage of giving sharper angle of about 80°, but, of course, such rymers cannot be reground without the diameter becoming reduced. As the cutting angle is also altered in the resharpening, flat-sided grooved rymers have been latterly introduced, also specially called ground rymers. These are polygonal in shape, with grooves along the corners of the polygons, the cutting sides of the grooves being radial and the cutting angles 80° or less. Such rymers are sharpened by grinding the outsides, and the cutting angles thus remain the same, but the diameter is altered, and special tackle is required for grinding. We do not think that these possess any special advantage; the preservation of a sharp cutting angle does not appear to us of importance, as the action of a rymer should be more scraping than cutting to produce a smooth, true hole. The only exception to this is in boiler and bridge work, where perfect accuracy of the hole is no object, and a cutting rymer gets more quickly through its work. The grooves, which are mostly made straight, are latterly often made helical or twisted. There is some advantage in this, as the bearing points of the tool on the metal do not fall into a line, but continually change in position, and a truer hole is likely to result. The twist is sometimes—in fact oftener than not—made in the wrong direction. It should not be so that the rymer is screwed into the hole by it, as this causes it to cut into the metal where not required, but in the opposite way, so that the rymer is screwed out, as it were, and only forced in by the pressure laid on it.

Pile Driving.

In an article on pile driving, published in the *Railway Review*, Mr. W. L. Clements remarks:

Some pilework recently driven shows that piles driven with the steam hammer have greater capacity for sustaining loads than those driven with the drop hammer. The Michigan Central Railroad Company had driven some time ago several hundred piles to protect their bridges from ice. Part were driven by a steam hammer and part by a drop hammer. Some are in clusters and others are standing alone. Those withstanding the lift of the ice are invariably the ones driven by the steam hammer. It would appear that the earth is more violently disturbed by the quivering blow of a long drop and heavy hammer, and the frictional resistance of the pile thereby decreased. The steam hammer, on the other hand, gives a short, rapid tapping to the pile and rather

presses it into the ground without intervals of rest, thereby keeping the earth in its natural state. This theory, however, has not been sufficiently substantiated by further experiments, and cannot be stated as a positive fact.

Hanging Shafts.

From an article on shaft hanging in the *Milling Engineer* we extract the following:

In hanging a line of shafting a strong flax line is necessary, or even a fine steel wire. The wire, however, has more sag than the line of linen. Of course this sag must be rectified as the hangers are placed, but its chief office is to get the hangers in line. The leveling is done by means of a straight-edge, a parallel-edged board of white pine, 8 inches or thereabout wide. A spirit level on the upper edge of this board, the lower edge resting in the boxes, determines the level from box to box. The string ought not to be lined along the bottom of the boxes, as is sometimes done, because it is difficult to find by the eye just where the center of the box is, but it should be drawn against, or rather along, the edge of the lower box, where it is milled or planed for the junction with the upper half or cap of the box. In leveling hangers a quantity of shingles is better than any other means for "shimming."

After the shaft is in place, with its load of pulleys, it is well to make a final test of level. The long level that had been used in the empty boxes is impracticable now, and even the ordinary carpenters' spirit level cannot be relied upon, for two reasons—the pulleys may not permit its length to pass between them to rest on the shaft, and because the workman cannot know whether the level is on the very top of the shaft or not. If it rests on the shaft diagonally in the slightest degree it will not register level. To obviate this difficulty it is well to have on hand at times a rectangular block of cast iron, say 8 or 10 inches long by 2 inches square, planed or milled perfectly true on at least two opposite faces. Then have one of these faces planed to a V recess—a right-angled gutter from end to end. When this recessed side is placed on any shaft from 1 to 3 or more inches in diameter the block will be in perfect line with the shaft, and a spirit level may be laid on it with assurance that it represents the true level of the shaft.

But there is another method which is handy to test the level of shafts at all times. Make a strongly braced rectangular frame, of planed seasoned scantling, long enough to reach from the shaft overhead to the height of a man's shoulders. The two side pieces of the frame have feet, at right angles, at their upper ends, so that the frame may be hung, by these feet, on the shaft. The side pieces have a cross bar at the bottom and one or more between that and the top, sufficient to give the frame absolute rigidity. The frame may be of a convenient width for handling—3, 4, 5 or 6 feet. Now, if this frame is properly made, a spirit level placed on the lower bar for convenience of sight will show, when the hooked ends rest on the shaft, whether the shaft is level or not, and the width of the frame will allow it to be used without interference by the pulleys.

Belting Power.

The following particulars of the leather belting for driving the machinery in the electric-light department of the Inventions Exhibition, held in England last year, may be of interest, as giving the velocities and powers in a particular case: No. 1 belt, 70 feet in length, 10 inches wide, running at 2585 feet per minute, transmitted 120 indicated horse-power; No. 2 belt, 73 feet in length, 15 inches wide, running at 2585 feet per minute, transmitted 170 indicated horse-power; No. 3 belt, 60 feet in length, 16 inches wide, running at 3270 feet per minute, transmitted 200 indicated horse-power; No. 4 belt, 86 feet in length, 24 inches wide, running at 2585 feet per minute, transmitted 350 indicated horse-power; No. 5 belt, 86 feet in length, 15 inches wide, running at 2585 feet per minute, transmitted 170 indicated horse-power.

Heavy Gun Lathes.

The two large gun lathes at the South Boston Iron Works have beds 90 feet long, built up of three sections of 30 feet each. Each section is an iron casting made at the works, 8 feet wide on top, outside of the ways, which are flat and are 14½ inches wide. The bottom is flat also and is 18 inches wide. The lathe-bed rests upon a stone foundation which is about 15 feet deep, and in turn is supported by piling. The lathe-bed is bolted together by 16 cast iron cross-ties. The weight of each lathe is about 150 tons and the swing on each is about 10 feet. The lathes can finish up from a 100-ton down to an 8-inch gun, and are the largest in the country.

The Minnesota Iron Company are employing at the mines 1000 men, and the railroad company have at work in the operation of the road and in its maintenance fully 300 more, to say nothing of the men employed in building the 27 miles of the Iron Range now under construction. The Minnesota Iron Company have just put in operation at the mines a Brush electric-light plant for 30 lights, which will illuminate the pits, ore docks and yards so that night work can be carried on as successfully as day work.

They are also putting in an additional compressor plant and a number of power drills, which will be in operation very soon, and have added extensive hoisting machinery. They had shipped from the mines by vessel from Two Harbors up to the night of July 8, 88,627 tons, and are shipping now at the rate of 14,000 per week. Up to the present time no vessel has been delayed in loading ore at the docks a moment of time in consequence of the weather. On the first day of July there was loaded on vessels from the company's dock 5064 tons of ore, and on one day the boats Alcona and Alta went into Two Harbors at 9 o'clock in the morning and were loaded and steaming down the lake before 8 in the evening of the same day with 2636 tons of ore aboard.

The Speed of British War Ships.

In a recent issue the *Mechanical World* (England) gives some facts and figures bearing on the speeds of British war ships which are of general interest. The advance that has been made since the *Warrior* was built to steam 14.350 knots, remarks the *World*, though considerable, is not astounding in the face of what has been accomplished in Atlantic steamers; still there is room for congratulation, for we now have war ships that can steam 17 knots on trial. In the mercantile marine there is now less weight than formerly attached to mere trial trips, a progressive trial is even more than interesting, but the crucial test is what speed can be attained on a voyage, or, best of all, all the year round in varying weather. We have before us the result of a mail steamer of upward of 10,000 tons displacement which attains on a voyage a mean speed of 17 knots, much the same as the highest speed of the Collingwood, Howe and Impérieuse, and it may be of interest to our readers to have a comparison of the results:

| | Mean draft. in. | displace- ment. t. in. | I. H. P. | Speed. I. H. P. | Coefficient of efficiency $D^{\frac{1}{2}} \times V^3$ |
|--------------|-----------------------|------------------------------|----------|--------------------|---|
| Collingwood. | 23.6 | 8,080 | 9,573 | 16.841 | 201.4 |
| Howe. | 20.1 | 9,050 | 9,050 | 16.053 | 189.3 |
| Imp.-riprse. | 25.0 | 7,015 | 11,015 | 17.013 | 194.3 |
| Mercantile. | 24.0 | 10,415 | 10,400 | 17.000 | 194.3 |

It will be seen from the above how considerably higher is the coefficient of efficiency in the mercantile steamer than in the war ships, and this would be even higher were a trial trip result of the latter vessel given, so that clearly the speed obtained on Her Majesty's warships is not an economical one. This is largely due to the limited length of these vessels, 325 feet between perpendiculars being the longest, or nearly 200 feet less than the mercantile vessel. In the Howe's trial results we find that as the speed increases the coefficient falls, clearly demonstrating that the power does not vary always as the cube of the velocity. The results were:

| No. of trial. | Speed in knots. | Speed in knots. | Coefficient of efficiency $D^{\frac{1}{2}} \times V^3$ | I. H. P. |
|---------------|-----------------------|-----------------------|--|----------|
| 1 | 8.038 | 8.038 | 281.2 | |
| 2 | 10.250 | 10.250 | 283.4 | |
| 3 | 13.396 | 13.396 | 285.0 | |
| 4 | 15.873 | 15.873 | 283.1 | |
| 5 | 16.923 | 16.923 | 189.3 | |

If the power always varied as the cube of the speed the indicated horse-power would have been as in the second column of the following table:

| No. of trial | I. H. P. calculated to vary as the cube of velocity. | I. H. P. |
|--------------|--|----------|
| 1 | 1,734 | 1,709 |
| 2 | 3,861 | 4,099 |
| 3 | 6,442 | 5,890 |
| 4 | 7,806 | 11,613 |

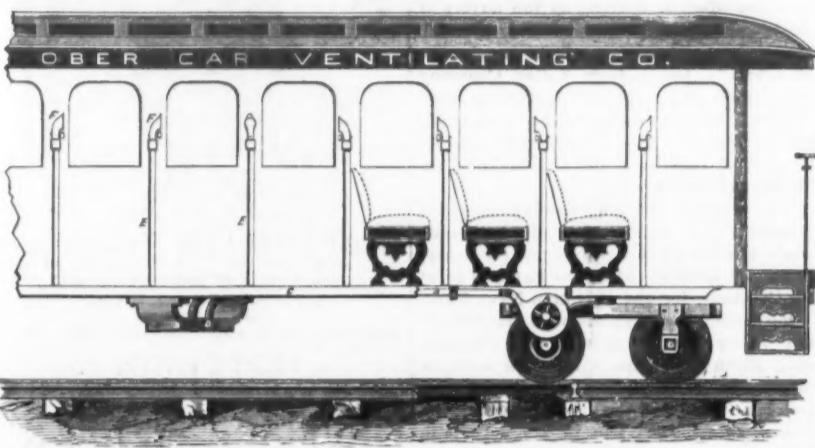
The actual indicated horse-power was, however, in all cases save at the 10.25 knot speed in excess, and gradually increasing as the speed increased. Whether the maximum length "by common consent" accepted for "first-class ships" could not be with advantage increased, is a question of moment. We are inclined to the opinion that war ships are not now required to maneuver with sail-power. Especially in the case of twin screw steamers could the length with manifest advantage be increased, seeing they are more easily maneuvered than steamers with single propellers. No doubt in many respects there have been great improvements of late years, especially in the reduction in the weight of machinery—from 1 ton for 6.1 indicated horse-power in the *Warrior* to 10.08 indicated horse power per ton in *Howe*—and further economy of coal consumption is now about to be attained, the compound engine giving place to the triple-expansion engine. A greater impetus will be given to a "high speed of piston," and probably it will be found proportionately small diameters of propellers will give even better results than yet attained. To some extent this has been experienced in the *Howe*, as on comparing her with the sister vessel *Collingwood* we find with 2 feet; 10 inches less diameter of propeller and nearly 100 tons less weight of machinery upward of 2000 additional indicated horse-power was obtained.

The Michigan Mining School, at Houghton, Mich., has sent out its prospectus. Mr. J. N. Wright, of Calumet, is president; Thomas L. Chadbourne, of Houghton, secretary, and Allen F. Rees, treasurer. Mr. Albert Williams, Jr., formerly Chief of the Division of Mining Statistics and Technology of the Geological Survey, has been appointed principal and has already chosen competent associates. Tuition is free to residents of Michigan. The regular course will be two years, with a post graduate course leading to the degree of mining engineer after sufficient practice. The school starts off under the best of auspices, with a fairly equipped treasury and a splendid field of usefulness.

The *Official Gazette* of the Patent Office publishes the full decision of Judge Butler, of the United States Circuit Court, rendered on the 14th of May, 1886, in the cases of *Asmus vs. Furman* and *Asmus vs. Alden*, which involves the validity of the Luermann cinder notch patent, dated November 5, 1869, and reissued November 24, 1868. Judge Butler upholds the validity of the patent as reissued, and a decree was entered for the plaintiff.

During the past 14 months the British Admiralty has ordered more than 100 Willans engines for electric lighting on board ship. The Willans engine is of the rotary type, and has been very aptly described as a steam turbine. We may add that the selection of the type of engine has not been governed by considerations of steam economy alone.

Experiments have been made at the works of the Western Nail Company, Belleville, Ill., with mixtures of Missouri, Warrior (Tenn.) and Sloss (Ala.) pig irons to test their value as raw material in the Clapp-Griffith converters.



The Ober Car Ventilator, Made by the Ober Car Ventilating Company, New York.—Fig. 1.—Diagram Showing Fans and Connections?



Fig. 2.—Ventilator Outlet.

so as to permit of motion of the car truck without injury to the ventilating system. The pipes E are 2 inches in diameter, while the square section ducts C measure 5 x 7 inches. As it is possible that on roads where very much dust is encountered excessive accumulations in the tank D with consequent trouble might result with the arrangement shown in the cut, where the air supply is taken in under the car, the builders propose to close the sides of the fans and to lead the suction-pipe to the back of the car and to a short distance above the level of the platform. When the train is running at an average rate of speed the ventilator, it is claimed, will furnish a fresh supply of air throughout the car every 20 seconds, insuring perfect continuous ventilation. It will, of course, be understood that the use of the device entirely obviates all need of opening car windows, winter or summer, for purposes of ventilation, thus avoiding the dust, cinders and smoke so offensive and often dangerous. A number of well-known railroad

GALLOWAY BOILER

IMPROVED UNDER PATENTS OF 1875 AND 1876.

Safety Economy in Fuel, Low Cost of Maintenance, Dry Steam without Superheating, Large Reserve Power, ARE THE ADVANTAGES OFFERED BY THIS BOILER IN A PRE-EMINENT DEGREE.

3000 Horse-Power in Progress and for Immediate Delivery. Correspondence Solicited.

EDGE MOOR IRON COMPANY,
SOLE LICENSEE AND MANUFACTURER FOR THE UNITED STATES,

POST OFFICE WILMINGTON. DELAWARE.

Philadelphia Office, 1600 HAMILTON STREET.

New York Office, 79 LIBERTY STREET.

WM. SELLERS, Pres. JNO. SELLERS, JR., Vice-Pres. ELI GARRETT, Sec. and Treas. GEO. H. SELLERS, Gen. Supr.

PARAGON ANTI-FRICTION DOOR HANGER.

SPECIFIED BY ARCHITECTS AND BUILDERS.

We make the broad claim that the PARAGON HANGER is the BEST device for operating sliding doors ever shown to the Trade,

BECAUSE

It is the strongest and most durable, made in one solid piece from air-furnace refined malleable iron (no bolts or rivets to wear and work loose), is the easiest operated, impossible to derail and never requires lubricating, and is by far the handsomest and finest finished Hanger in the market. Using the only polished steel Tee-Rail ever invented. Are made in three sizes (4 to 24 ft. run) for Barn and Warehouse use. No. 4 Parlor Hanger pat. fiber wheel, absolutely noiseless, cannot wear out. Nos. 5 and 5½ for elevators and small house doors, and No. 6 Car Door Hanger now adopted by the leading railroads in the United States.

The Dunham Mfg. Co.,
SOLE MANUFACTURERS,
BOSTON, MASS.

GEN'L AG'TS., LOUDERBACK, GILBERT & CO., 33 Chambers St., New York.
NEWLIN, KNIGHT & CO., Philadelphia, Pa.
EMERY, WATERHOUSE & CO., Portland, Me.



FOUNDRY-FACINGS
PLUMBAGO OR BLACK LEAD
FOR ALL PURPOSES.
ALSO SHIPPERS OF THE CELEBRATED
CINCINNATI MOLDING SANDS
For Store Plate, Heavy and Light Machinery, Agricultural and Brass Work.
Agents for MONK'S CELEBRATED MOLDERS' TOOLS.
Send for Illustrated Catalogue and Price List.

EAGLE
THE LARGEST FACING MILLS
IN THE WORLD.
Capacity, 650 Barrels
Per Day.

FOUNDRY-SUPPLIES
MILLS HEAVY MACHINERY
AND FINE STOVE PLATE FACINGS
A Specialty.

S. OBERMAYER FOUNDRY SUPPLY MFG. CO.,
CINCINNATI. - OHIO.

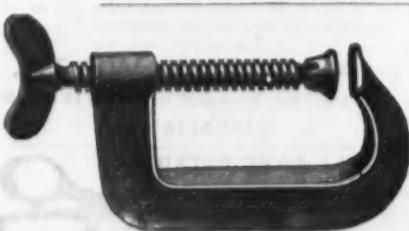
Mount Carmel Ox Shoes,

WITH STEEL TOE CALKS.

The Best and Cheapest Shoes Made.

Warranted to Outwear Any Other Shoe.

Six Sizes Each. Blunt and Sharp Calks.



Eagle Screw Clamps,

WITH

BALL and SOCKET SWIVEL.

Ten Sizes. To Open.

2, 2 1-2, 3, 4, 5, 6, 7, 8, 10, 12 Inches.

Coach & Carriage Hardware & Fine Mountings
Malleable Iron and Brass Castings.

Correspondence solicited.
WOODRUFF, MILLER & CO., Mfrs., Mount Carmel, Conn., U. S. A.

DYNAMITE
FOR ALL KINDS OF BLASTINGCAPS. FUSE
AND ALL
BLASTING SUPPLIES.

Write for Illustrated Pamphlet. Mailed free.
Agents wanted.

ÆTNA POWDER CO.,
98 Lake St., Chicago.

OSBORN MFG. CO.
79 TRADE MARK 79
BLEECKER ST. NEW YORK.
The Original Inventors and Manufacturers of the

"OSBORN"

Bright Metal Cages, in Brass, Bronze and Silver Plate.

NEW AND BEAUTIFUL DESIGNS JUST OUT.

We also Manufacture Brass and Bronze Show Stands for Fancy Goods. Catalogues Mailed Free.

THE WEEK.

The first through train from British Columbia on the Canadian Pacific Railway arrived in Montreal 12th inst., making the run from the Pacific shore in one week.

The Harlem Bridge Committee awarded the contract for building the proposed new bridge to the Passaic Rolling Mill Company and Myles T. Tierney jointly. The bid was \$2,055,000. Only three bids were submitted to the commissioners for the erection of the entire structure, including both the metallic and the stone portions, and of these the bid of the Passaic Rolling Mill Company was the lowest. The other bids were those of the Union Bridge Company for \$2,058,000, and the New Jersey Steel and Iron Company for \$2,245,000. The construction of the bridge will be begun at once, and the structure is to be ready to be opened to traffic on June 28, 1888.

Chief Engineer Church, of the new aqueduct, in a report presented to the commissioners by General Newton and other engineers who conducted the investigation, is exonerated from all charges brought against him by ex-Construction Engineer Craven.

Carrying petroleum in bulk is becoming an important trade. Six steamers are named which have been adapted to this form of transportation, together having a bulk of 116,700 barrels. The Bakun, now near completion in England for the Black Sea trade, is the first steamer built expressly to carry oil, the skin of the ship forming the sides of the tanks, which come up to the tween decks. She has 12 compartments, engines aft, and will carry 1750 tons of oil. The Spanish steamer Marzo, in the Lisbon trade, is at Philadelphia fitting to carry oil, which will be put in the ballast tanks, arranged to allow for contraction and expansion of the liquid, while the between decks will be filled with coal. The bark Crusader has performed two voyages from New York to London with perfect success, delivering her cargo in prime order. She has 37 cylindrical tanks, containing in all 3700 barrels, each with its supply pipe. On the Thames, in London, a 4½ inch pipe will be laid from the wharf to the storage warehouse.

At the National Drummers' Convention, held in this city last week, it was resolved to dispatch a committee to Washington for the purpose of advocating the passage of Congressman James' bill for abolishing the license tax in the Southern States.

The public debt of Chili has been reduced during the last year nearly \$14,000,000, and the budget for 1887, without extraordinary taxation, shows a considerable excess of receipts over expenditures.

"An employer" in a morning paper argues that in these days of fierce competition, with the increase of cost in the transaction of business and the narrowing of all margins of profits, success in the half-holiday movement means for clerks sooner or later a reduction in their wages. They are not skilled laborers, and the market is already overcrowded.

By the bursting of an air compressor in the coal mine at Buchtel, Ohio, while it was being repaired, three men were fatally injured. They attempted to stop a leak in the receiver before turning off the pressure, hence the explosion.

There are eight or ten shrimp fisheries on the bay at San Francisco wholly conducted by the Chinese, and several tons are caught daily. The shrimp are dried in the sun, then beaten with a flail, winnowed to blow off the shells, and then packed in cases for shipment to China.

Several wheat-laden steamers are being dispatched from this port to Lisbon direct, in anticipation of increased import duties by the Portuguese Government on American cereals.

A fall of \$15 a share in the market price of Suez Canal shares is attributed to the company's annual report, which showed a decrease of gross revenue as compared with last year, and a decrease of net revenue from \$7,014,870 to \$6,805,754.

A special count of mail matter at 20 leading post offices in the United States for the last week of June shows an increase of 19 per cent. in the number of pieces of all kinds compared with 1885.

In the Barbadoes the attention of the legislature is largely occupied with a bill in aid of the sugar planters, whose condition is deplorable on account of the current low prices for this staple. German bounties for production threaten sugar culture in the British colonies with extinction.

Distinctive features of the Yellowstone Park are in its hot springs and its geysers. For miles and miles the internal heat of the earth is breaking out in springs of steaming fluid. Clouds of steam are rising everywhere. There are more than 2000 of these hot springs, and there are 26 spouting geysers. These are sufficiently strange in their different shapes and the fantastic forms which the craters from which they issue have taken. The waters are of crystal clearness, as a rule, but their sediment has so lined the basins out of which they issue that they take on every tint, and are like

fairy fountains to the eye, if the fumes that issue from them do answer to the conception of the infernal regions. The formations from the deposits about the basins surpass everything else, both in form and color.

The Pullman Palace Car Company's shops at Elmira are to be returned to Philadelphia. They will employ 600 hands.

The jury in the suit of Gen. John G. Farnsworth, as receiver of the Bankers' and Merchants' Telegraph Company, in which \$2,000,000 damages were claimed for the cutting of the wires of the plaintiff exactly one year before, on Saturday brought in a verdict in the Supreme Court, before Justice Lawrence, awarding \$240,000 to the plaintiff. Joseph H. Choate, for the defendant, obtained 120 days after entry of judgment to make a case on appeal.

Unfavorable reports have reached Alexandria about both the quantity and the quality of the petroleum discovered in Upper Egypt, near the Red Sea.

M. de Lesseps, nothing daunted, says the machinery and apparatus are ready for the prosecution of the work on the Panama Canal until its completion in 1890, and that only \$120,000,000 more are required. The directors accordingly will issue fresh bonds to the amount of 600,000,000 francs, with a large premium and frequent drawings.

The New York Cable Railroad Company claims that under the decisions of the courts they have a right to construct fully 68 miles of cable road, and will appear before the Court of Appeals in October.

Abandoned coal mines beneath Pittsburgh are being utilized as natural sewers, but the health authorities may object.

Under the favoring auspices of Minister Cox the relations of the United States and the Sultan are more cordial. Toasts to the prosperity of both governments were given at a banquet to the American Legation and officers and crew of the Kearsarge at the house of the Minister of Marine on the 7th instant.

A California orange grower this season shipped 5850 boxes of fine oranges from 12½ acres and 1250 trees. His net profit was \$6700.

In parts of Dakota, July 6th, the temperature rose to the phenomenal height of 105°, and in Minnesota the day was the hottest of which there is any record, the mercury ranging from 84 to 96°. Crops in many districts have suffered from the extreme heat, but fortunately winter wheat was generally fully secured.

A feeling of indignation is said to pervade all classes in China on account of the delay and hesitation on the part of the United States in the payment of indemnity for alleged outrages experienced by subjects of China on the Pacific Coast. A Canton correspondent says: "The action of the United States will largely determine what will be our share in the improvements that are to be made in China in the coming years. Railways are to be built, mines to be opened up and American manufacturers are to be left out in the cold in all these improvements of the Chinese. The American merchants in Hong Kong and Canton feel this, and are not slow in speaking their minds. Unless these American merchants are all wrong, the refusal of a comparatively small sum now will be a loss to our national wealth of many times the sum in the years to come. Should there be a downright refusal to pay this claim American influence will bid a long farewell to China. It will be in the policy of the Chinese Government working against American products that we shall suffer."

Corn oil is offered as a substitute for cotton-seed oil, and the latter threatens to supplant animal fat in the imitation butter manufacture.

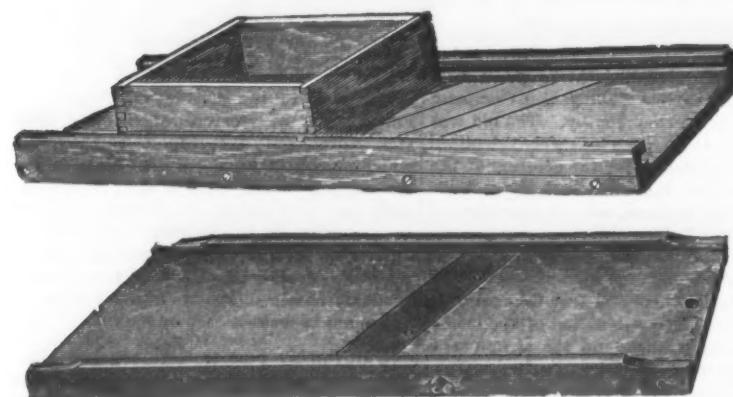
The State Mine Inspector of Ohio in his annual report, just published, says the condition of the coal trade is by no means satisfactory and that the production of iron has been almost suspended. In regard to coal, the discovery of natural gas has had a depressing effect. There are 17,734 miners employed in the coal-producing counties, and the product last year amounted to 6,635,029 tons; upward of 35 per cent. comes from the Hocking Valley region.

The Canadian Pacific Railroad affords another notable example of what can be accomplished by engineering skill and industry, accompanied by a free use of capital. To join Montreal to Vancouver by rail it was necessary to cut through more than 300 miles of solid rock, to turn 14 streams from their natural beds, to build hundreds of iron bridges, one being over 1000 feet long and another some 286 feet high, and to keep an army of men, sometimes as high as 15,000, continually employed. To make the road return a fair rate of interest on the capital is now a primary object, and no effort will be spared.

A Krupp steel shaft made at the great works in Germany broke on board the steamer Boaz, above Memphis, the other day, after being in use on the Mississippi River three years. It had made about 10,000,000 revolutions, the average being 3,250,000 per season of five months. The shaft was 32 feet 7 inches long and 13½ inches in diameter near the center, where it broke, and weighs 15,916 pounds. It makes 15 revolutions per minute by means

THE TUCKER & DORSEY MANUFACTURING CO.,

INDIANAPOLIS,
INDIANA.



Manufacturers of Alarm Tills, Stove Trucks, Saw Bucks, Kraut, Slaw and Vegetable Cutters, Towel Racks and Rollers, Tinnery Mallets, Hats and Coat Racks, &c., &c.

WRITE FOR PRICES AND DISCOUNTS TO THE TRADE.



JOHN T. LEWIS & BROS.,
SUCCESSORS TO MORDECAI LEWIS,
Established 1772.



Pure White Lead in oil, the most reliable for Whiteness, Fineness, Body, and Covering Capacity.
RED LEAD, Litharge and Orange Mineral.
PAINTERS' COLORS of a Very Superior Quality.
LINSEED OIL, Raw, Boiled and Refined.

JOHN JEWETT & SONS,
MANUF. OF THE
WHITE LEAD.
WELL-KNOWN BRAND OF



ALSO MANUFACTURERS OF
LINSEED OIL.
181 Front Street, New York.



ATLANTIC WHITE LEAD
and LINSEED OIL CO.,
MANUFACTURERS OF

"ATLANTIC" PURE WHITE LEAD, unequalled for Uniform Whiteness, Fineness and Body. The most reliable White lead made. RED LEAD and LITHARGE.

Raw, Refined LINSEED OIL and Boiled

287 Pearl St., New York.

Grindstones, Emery, &c.
Geo. H. WORTHINGTON, Pres. and Treas.

Wm. McDermott, V.-Pres. and Secy.

Berea & Huron Stone Company,
Manufacturers of

GRINDSTONES,
MOUNTED STONES,
SCYTHE STONES, &c.

OFFICE
71 & 72 Wilshire Building. CLEVELAND, OHIO.

Walter R. Wood,
GRINDSTONES.

Berea, O., Nova Scotia & other brands.

283 and 285 Front St., New York.

GEO. CHASE.

Genuine Green Paper Brand Wash.
Ita Stone is the Best

OIL STONE.

107th St., Harlem River, N. Y.

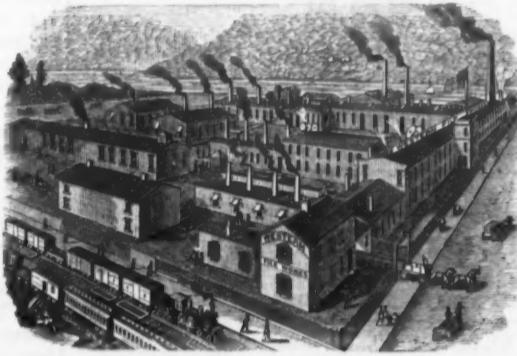
WESTERN FILES.

WESTERN FILE CO., Limited,

BEAVER FALLS, PA.

ESTABLISHED 1869.

Capacity,
1200 Doz.
per Day.



Every
File
Warranted.

Files and Rasps of Every Description.

THE BEST IN THE MARKET.

WRITE FOR CATALOGUE AND PRICES.

An Improvement in Hack Saws.



The advantages claimed over all others for these PATENT TOOTH Blades are that they NEVER BIND and will OUTWEAR other saws.

ROCK and ORE BREAKERS and CRUSHERS.

(The Blake Style.)

This style of Rock Breaker, after 15 years' practical test at HOME and ABROAD, has proved to be the best ever designed for the purpose of breaking all kinds of hard and brittle substances, such as

Quartz, Emery, Gold and Silver Ores, Coal, Plaster, Iron, Copper, Tin and Lead Ores.

ALSO FOR MAKING RAILROAD BALLAST AND CONCRETE.

Mr. S. L. MARSDEN, who for the past 20 years has been connected with the manufacture of the "Blake Crusher," superintends the making of the machine.

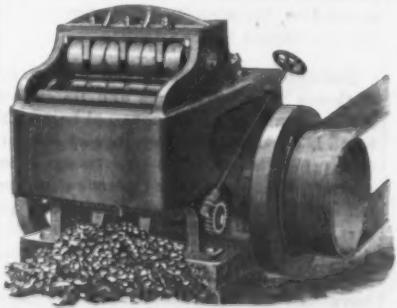
Gold Medal awarded at the Massachusetts Mechanic Association, 1881, and Silver Medal (Special) at American Institute, New York, 1882. Address

FARREL FOUNDRY AND MACHINE CO., ANSONIA, CONN.

BRENNAN

ROCK AND ORE BREAKER AND CRUSHER.

A NEW AND EFFECTIVE PRINCIPLE IN THE CRUSHING AND DISCHARGING ACTION.



The stroke can be adjusted to suit any kind of rock and size of product while machine is in motion.

A feature possessed by no other Crusher in the market.

Will take Larger Rock, give more Uniform Product, and more of it, than any other Crusher.

POSITIVE SAFETY FROM BREAKAGE.

Small Amount of Power Required.

For strength, capacity and range of work, the BRENNAN is the best Crusher ever produced.

Always examine the BRENNAN CRUSHER before placing an order.

Send for Circular and Prices.

G. G. YOUNG, 42 Cortlandt St., New York.

SMALL CASTINGS.

WARRANTED SOFT, CLEAN, SMOOTH.

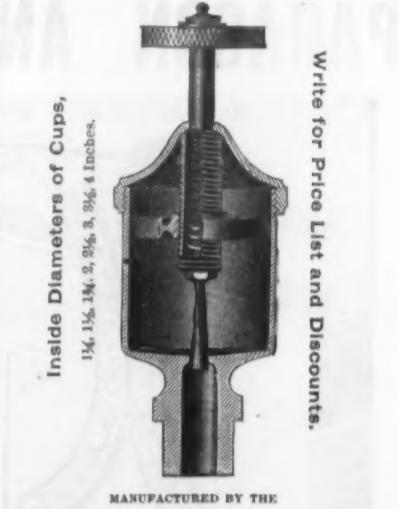
LOW PRICES



ON LARGE CONTRACTS.

Springfield Foundry Co. 93 LIBERTY ST.
Springfield, Mass.

THE BALLANTINE
Patent Automatic Grease Cup.



Write for Price List and Discounts.

WALKER MFG. CO.,
CLEVELAND, OHIO.

DIAMOND WRENCH CO.



SEND FOR
CATALOGUE AND PRICE LIST.

PORTLAND, MAINE.

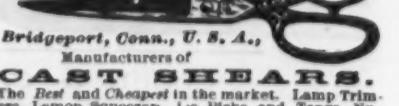


Amidon's Corner Brace.
WE MANUFACTURE
8 Different Styles
BIT BRACES.

Our BARKER BRACE is made in 4 grades, and our RATCHET BRACE in 3 grades, the cheapest being just as substantial as the best. Send for Catalogue.

AMIDON & WHITE,
135 & 137 Main St., through to 10, 12 & 14 Quay St.
BUFFALO, N. Y.

The ACME SHEAR CO.



Bridgeport, Conn., U. S. A.;
Manufacturers of
CAST SHEARS.

The Best and Cheapest in the market. Lamp Trimmers, Lamp Snuffers, i.e. Picks and Tong, Nut Crackers &c. Send for price list of specialties.

CARRIAGE HARDWARE.

LARGEST LINE OF
WROUGHT CARRIAGE FORGINGS
MADE BY ANY HOUSE.

Send for Catalogue and Discount Sheet.

The E. D. CLAPP MFG. CO.

AUBURN, N. Y.

SAYRE PIPE FOUNDRY.

MANUFACTURERS OF
Cast Iron Pipe and Special Castings for Water and Gas,

SAYRE, PA.

Established 1830.

THE PLYMOUTH MILLS.

Rivets, Trunk Nails, Clout Nails, Burrs, Wire Nails.

PLYMOUTH, MASS.



Wrought Iron. Anti-Friction.

IT EXCELS ALL OTHERS

IN
Security of Door.
Strength of Material.
Ease of Motion.
Simplicity of Application.

THIS HANGER

Requires no Oil.
Has no Flanged Wheels.
Packs Snugly for Shipment.

SELLS BEST.

VICTOR
MFG. CO.,
Newburyport, Mass.

THE SALEM WIRE NAIL CO.,
SALEM, OHIO,

-MANUFACTURERS OF-

WIRE and WIRE NAILS



AGENTS:

ELY & WILLIAMS,
New York
and
Philadelphia, Pa.

F. K. BOWES,
Chicago, Ill.

J. B. MECKLENBORG,
Cincinnati, Ohio.
N. U. WALKER CLAY MFG. CO.,
Pittsburgh, Pa.

JNO. H. FEIMBUCHER,
St. Louis, Mo.

EDWARD SUTTON, Eastern Agent,
300 Market St., Philadelphia, Pa.

**The Ross & Fuller
Association,**
33 Chambers Street,
NEW YORK,
SOLE AGENTS.

RHODE ISLAND HORSE SHOE CO.,
MANUFACTURERS OF
Horse, Mule & Snow Shoes OF THE Perkins Pattern.

Works at Valley Falls, R. I. Office, 31 Exchange Place, Providence, R. I.
F. W. CARPENTER, President. C. H. PERKINS, Gen'l Manager. R. W. COMSTOCK, Secretary.

GREENE, TWEED & CO.,

-MANUFACTURERS AND IMPORTERS OF-

Railroad, Mill and Manufacturers' Supplies,
83 Chambers Street, - - New York.



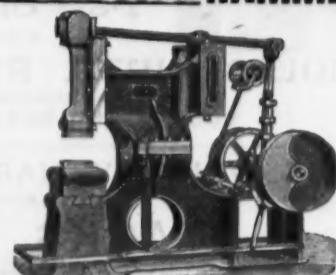
"Challenge" Fire Hose Carriage

Holds from 500 to 800 feet of $\frac{3}{4}$ -inch Hose; 44-inch Wheels; Patent Swing Tool Box; no weight on handles; nickel-plated trimmings; light and easily handled. Price, including 300 feet best quality $\frac{3}{4}$ -inch Linen Hose, coupled, \$100.

EDWD. H. JACOBS & CO., Mfrs., Danielsonville, Conn.

**THE PERFECT
Towel Holder**
This little article is unexcelled for hanging Kitchen, Shop, Bar Room and other Towels, for suspending temporary curtains and numerous other purposes. They have met with unparalleled success for the short time they have been on the market, and are liked by all who have them. Sample gross, \$7.00 net. Special prices given on large quantities.
HAFF & CO., Box 24, HARTFORD, CONN.
Pat. Dec. 1. 1885.

**VULCAN UPRIGHT, CUSHIONED
HAMMER**



Fulfils all the requirements of a **FIRST-CLASS HAMMER.**
STRIKES A TRUE, SQUARE AND ELASTIC BLOW.
W. P. DUNCAN & CO., BELLEVILLE, PA., U. S. A.

WHITE MOUNTAIN FREEZER.
The Best in the World.
White Mountain Freezer Co.
Manufacturers of
TRIPLE MOTION
WHITE MOUNTAIN
ICE CREAM FREEZER.

THE HATCH BROTHERS CO.,
BRIDGEPORT, CONN.,
MANUFACTURE
Patented Novelties,
FINE POCKET CUTLERY, SPECIAL TOOLS OR
MACHINERY, LIGHT HARDWARE, &c.
Blades for Special Purposes Made to Order

BUFFALO SCALES
STANDARD
AWARDED FIRST PREMIUM
AT THE WORLD'S EXPOSITION, New Orleans.
(For Gold Medals.) All other principal
competing Firms—Scales, Hay Scales, Platform
Scales, etc. Important patented IMPROVEMENTS,
best value for YOUR MONEY! full particulars, address
BUFFALO SCALE COMPANY, BUFFALO, N. Y.

BUCKEYE

Manufactured by the CHICAGO SPRING BUTT CO., Chicago, Ill.

| DOORS, | LAST JAPANNED, NICKEL PLATED, BRONZE PLATED, PER PAIR. | | |
|--------------|--|-----------------|-----------|
| | PLAIN SPRING. | NICKLED SPRING. | PER PAIR. |
| 8 to 16 In. | \$2.00 | \$2.50 | \$2.00 |
| 16 to 20 In. | 2.50 | 3.00 | 2.50 |
| 20 to 24 In. | 3.00 | 3.50 | 3.00 |

Send for New Illustrated Catalogue and Prices.



Patented June 23, 1885.

of two engines with cylinders 26 inches in diameter and 8 feet stroke. The largest of the Krupp shafts in use on the Mississippi river is aboard the towboat Future City, and weighs a little above 11 tons. Several of these German steel shafts have broken, and many are of the opinion that they are not much safer than home-made wrought iron or steel. The one on the Boaz is to be repaired temporarily by banding.

M. J. Durham, First Comptroller of the Treasury, decides that under Section 3753 of the Revised Statutes eight hours constitute a day's work for laborers, workmen and mechanics who may be employed by or on behalf of the Government of the United States.

How the great St. Gothard Tunnel helps trade is the subject of a report by a French commission appointed to inquire into the economic consequences of piercing the mountain. The line was opened for traffic on the 1st of January, 1882. Since then Germany has increased the value of her exports to Italy from 66,000,000 to 110,000,000 francs, and to Spain (by Genoa) from 51,344,000 to 88,679,000 francs. As for Switzerland, in 1881 her exports to Italy were valued at 37,000,000 francs; they have now risen to over 75,000,000 francs. Italy has benefited even more. Her exports to Switzerland, Germany and Belgium have risen by leaps and bounds, and the commerce of the port of Genoa in particular has increased by 50 per cent. since the St. Gothard line was opened. What Italy has gained France has lost. Merchandise from the North wishing to reach the Mediterranean is more and more being sent to Genoa instead of Marseilles. What has to be done is to lessen the distance between Marseilles and the north.

At the burning of the box factory of the Tunis Mfg. Co., in Philadelphia, last week, the fire department was completely baffled by the failure of the fire alarm box near the mill. A telephone wire was found which had been cut from the roof of a building, and had been thrown across the fire wire in such way as to completely ground it or carry the current to the earth. The loss was \$15,000.

The new electrical railway in Philadelphia, $\frac{1}{2}$ mile in length, is claimed to be a success. A feature is the manner in which the current is taken up from the conductors in the conduit to the car. For this purpose frames have been constructed carrying safeguards for cleaning out the slot and protecting the other parts from obstacles on the road. These frames carry springs which rub against the iron portion of the conductors, thus forming a good electric contact. The springs are then connected to the terminals of the motor by insulated wires. The conductors are guarded from wear by channel irons, the latter at the same time preventing the springs from leaving the conductors.

Steam dredges are used in Illinois now for cutting large open ditches in swampy ground. The largest ditch in the State is that near the Illinois River, between Havana and Pekin, being $17\frac{1}{2}$ miles long, 30 feet wide on top at the upper end and gradually increasing to 60 feet, and from 8 to 11 feet deep.

The recent purchases of German rails by the Chinese Government it now transpires were for two short roads, but other large roads are to be built in the Empire after the work of fortifying the coasts has been completed. There will then be sharp competition among English, German and French manufacturers to secure the contracts, and not improbably the American market will be affected.

The failure of De Rivera & Co., the sugar importers, of New York, has complicated two important industries in Rutland, Vt., of which De Rivera was the treasurer. The Esperanza Marble Company, of Rutland, and the Poultney Slate Works have been obliged to suspend. Mr. De Rivera was the principal stockholder in both companies.

The first city in Europe where electricity has been entirely substituted for gas for street lighting is the town of Hernosand, in Sweden. The motive-power is water, which is very plentiful there, rendering the light, it is said, cheaper than gas.

A new concrete now being used quite extensively in France is composed of eight parts sand, gravel and pebbles, one part powdered cinders and one and a half parts unsaked hydraulic lime. These materials are thoroughly beaten together, the mixture forming a concrete which sets almost immediately, and becomes in a few days extremely hard and solid. It may be improved by the addition of one part cement.

The new Italian cruiser Miseno, launched at Castellamare, is an iron steamer 120 feet long by 21 wide. She will be fitted up with vertical cylinders and engines of 430 horse power, and is expected to have a speed of 10 miles an hour. She will be armed with two cannon of 12 cm. bore, and two revolver cannon. At the end of this month the deep-sea torpedo boat Tripoli will be launched, and at the end of August another, the Folgore.

Five shiploads of railroad iron arrived in Duluth last week, with 6500 tons of rails, and seven more cargoes are near. Steel

rails enough to build 700 miles of railroad will be landed at the head of Lake Superior during the navigable season of 1886. Among the railroads receiving the rails are the St. Paul, Minneapolis and Manitoba road, 27,000 tons; Northern Pacific and its branches, 23,000 tons; Duluth and Manitoba, 13,000 tons; Minneapolis and Pacific road, 6000 tons; Duluth and Iron Range road, 4000 tons; Sault Ste. Marie and Minneapolis road (to Washburn), 8000 tons.

The valuation of taxable property in Jersey City is \$56,704,102, of which \$52,065,752 is real estate.

The finances and business of the bankrupt Texas and Pacific have reached so low a stage that it is proposed to cease operating the long Rio Grande Division, which extends from Fort Worth clear across the State to the junction of the road with the Southern Pacific at Sierra Blanca, a distance of 524 miles. There is not a single good-sized town in all this distance. The Texas and Pacific once aspired to span the entire distance from the Mississippi River to the Pacific Ocean.

President Purroy, of the Fire Department, exhibited at the headquarters of the department a portable electric hand lantern, for use in burning buildings in which the smoke is so dense that an ordinary light will not burn. It is the invention of a Paris electrician, and is similar to those used in the Fire Department of that city. It consists simply of a six-cell battery and a seven candle power incandescent lamp. The lantern is to be tested by the New York firemen.

Gustav Schwab, of the North German Lloyd Line, says German emigration to the United States has fallen off from various causes. The crops in the Kaiser's realms are very good and employ very many of those who would otherwise emigrate, and the labor disturbances in this city, the West and elsewhere have discouraged the average German and driven from him his ideas of what this land of freedom could do for him.

Rivers in the Eastern States are so much affected by drought that many mills have shut down, throwing an army of laborers out of work.

The British trade returns for the last three months are more encouraging. The export trade is especially satisfactory. Iron in all its branches shows signs of increased demand, particularly iron for shipbuilding.

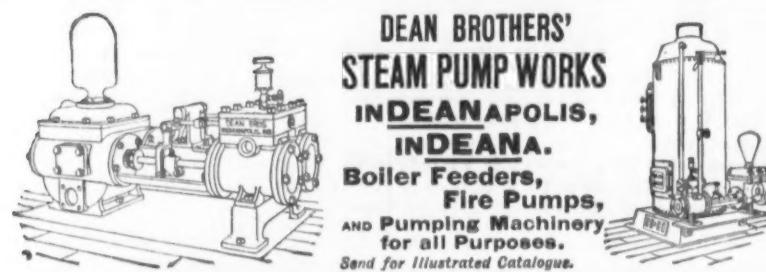
Arizona irrigation is aiding the rapid development of the Territory and demonstrating its productiveness. Outside of a few small elevated valleys in the northern part of the Territory irrigation is everywhere essential to cultivation. The Arizona Canal is over 40 miles long, cost over \$400,000, and irrigates nearly 100,000 acres of land. In the Salt River Valley there are 10 canals, and in the valley of the Gila a number of canals have been constructed. These enterprises are owned by incorporated companies, each share representing a quantity of water sufficient to irrigate 160 acres, and worth from \$400 to \$500.

The Electric Subway Commission have awarded a contract for the construction of conduits to the New York Electric Lines Company, Sidney F. Shelbourne, president. The right is reserved to modify the plans or construction of the system and the material used. Spaces shall be rented to any authorized company operating in any street or highway in the city who may apply for them. But no company can lease spaces they do not actually need, to the detriment of others who may desire to use them. No charge is to be made to the different city departments for their electrical conductors. The rent to be collected from all others using spaces shall not exceed the present cost of maintaining conductors to the companies occupying them. The company building the system may fix a fair scale of rents to be charged, according to the kind of conductors and the amount of space required, which rents shall be at the same rate to all occupants, and whenever the net annual rental from the subways, after paying charges and expenses, shall exceed 10 per cent. of the value of the capital invested the excess above said 10 per cent. shall be paid one-third to the city of New York, one-third to the companies occupying the subways and paying rent therefor, pro rata, and one-third to be retained by the construction company.

The New York Architectural Terra Cotta Works, at Ravenswood, owned by Congressman Potter and others, were nearly destroyed by fire on Saturday night, causing a loss estimated at near \$100,000. By some the fire is attributed to the carelessness of plumbers.

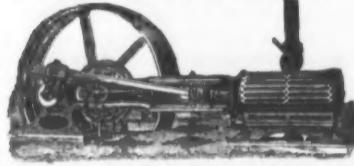
The New York State Factory Inspectors have entered upon their duties by inspecting the 42 factories at Cohoes, where a number of children were found at work in disregard of the terms of the law, and their cases will be noted. The greater part of their work will be in New York and Brooklyn, where Mr. Franey, the assistant inspector, estimates the new law will put 30,000 children out of employment, and he thinks about the same number will be thrown out throughout the State.

Parts of eastern and southern Colorado are scourged with intense heat, and probably 100,000 cattle have been driven off to the ranges in the northwest.



DEAN BROTHERS'
STEAM PUMP WORKS
INDEANAPOLIS,
INDEANA.
Boiler Feeders,
Fire Pumps,
AND Pumping Machinery
for all Purposes.
Send for Illustrated Catalogue.

THE CUMMER AUTOMATIC ENGINE



IS UNQUELLED IN

Ease of Operation, Effective Duty, Close Regulation, Quick Starting Up to Speed, Uniformity of Speed and Economy of Fuel.

IT IS THE BEST ENGINE MADE.

Printed matter, cuts and information promptly furnished on application. Send for our Illustrated Catalogue.

THE PROSPECT MACHINE & ENGINE CO.,

Formerly THE CUMMER ENGINE CO., Cleveland Ohio.



Issues Policies of Insurance after a careful Inspection of the Boilers,
COVERING ALL LOSS OR DAMAGE TO

BOILERS, BUILDINGS and MACHINERY,
ALSO COVERING LOSS OF LIFE AND ACCIDENT TO PERSONS, ARISING FROM

STEAM BOILER EXPLOSIONS.

Full information concerning the plan of the Company's operations can be obtained at the COMPANY'S OFFICE, HARTFORD, CONN.,
or at any agency.

M. ALLEN Pres.

W. B. FRANKLIN, Vice-Pres.

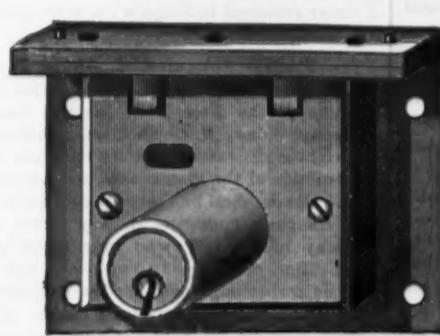
J. B. PIERCE, Sec.

BOARD OF DIRECTORS:

J. N. ALLEN, President.
LUCIUS H. HENRY, President Atoms Fire Ins. Co.
FRANCIS W. CHEEVER, of Cheney Bros., Silk Manufac.,
Hartford and New York.
CHARLES M. BEACH, of Beach & Company
DANIEL PHILLIPS, of Adams' Express Company.
GEORGE M. BARTHOLOMEW, President Holyoke Water
Power Company.
RICHARD W. H. JARVIS, President Colt's Pat. Fire
Arms Manufacturing Co.
THOMAS O. ENDERS, of the Aetna Life Insurance Co.

THE

Charles Parker Co.,



Meriden,
Conn.,
Manufacturers of
Cabinet
Locks.

"ECLIPSE"

Pipe-Cutting Machines,

MANUFACTURED BY

PANCOAST & MAULE,
243 & 245 South Third St.,
PHILADELPHIA.

ARE
EFFICIENT,
POWERFUL,
CHEAP



Wm. Rogers' German Silver and Plated Spoons and Forks. Send to SIMPSON, HALL, MILLER & CO., Branch House, 50 and 14th Sts., New York; 100 Commerce St., Phila.; 10 State St., Chicago, Ill.

Factories: Wallingford, Conn.



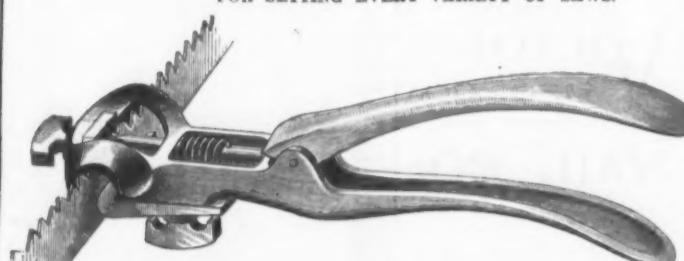
The above cut represents one design of our new Hollow Handle Knife, either silver or nickel silver handles, made of a seamless drawn tube. This handle is not soldered, as is the usual method, and yet has the taper and form necessary to produce the most durable and tasteful article of its kind ever shown. Knives can be furnished either plain or ornamented handles.

R. WALLACE & SONS MANUFACTURING COMPANY,
MANUFACTURERS OF SOLID SILVER WARE GUARANTEED 100% FINE, ALSO NICKEL SILVER HOTEL AND TABLE WARE,
Factories, WALLINGFORD, CONN.

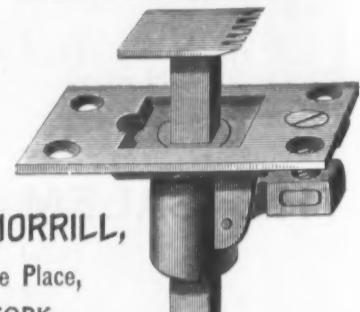
New York House, 21 PARK PLACE.

MORRILL'S PERFECT SAW SETS AND BENCH STOP.

FOR SETTING EVERY VARIETY OF SAWS.



For price lists
and discounts
Address



CHAS. MORRILL,
64 College Place,
NEW YORK.

HEADQUARTERS FOR DOG COLLARS, Wire and Leather Muzzles of every Description.



114
CHAMBERS ST.
NEW YORK

THE ABOVE CUT REPRESENTS OUR
CHAMOIS LINED DOUBLE CURB GERMAN SILVER COLLAR.

THE CHAPLIN MFG. CO., BRIDGEPORT, CONN.,

MANUFACTURERS OF
THE CHAPLIN PATENT

ROLLER BEARING

FOR
Journals of Elevators, Machinery, Heavy
Shafting, Overhead Track Sheaves in
Mines, Hand Cars, Trucks, &c.

Tramway Car Boxes a specialty; guaranteed under any
weight. Holes are made of Hardened Steel. Estimates
and correspondence solicited for all classes of work.

A GOOD SELLING ARTICLE IN
A DULL SEASON.

ROBERT'S PAT. ADJUSTABLE

FLY AND MOSQUITO
SCREENS
FOR WINDOWS.

GET OUR LIST.

BRYANT'S PAT. SPIRAL

EGG-BEATERS.

KEPT IN STOCK BY ALL

LEADING JOBBERS.

GET THE LIST.

THE MANUFACTURERS,

PAIN, DIEHL & CO., 10 BANK ST., PHILA., PA.



CHAMPION IRON FENCE CO.,
KENTON, OHIO.

Largest Iron Fence and Bailing Works in U. S.



SPECIALTIES—Iron Stairs and Jail Work, Builders' and Ornamental Iron Work, and the only manufacturers of Malleable Iron Cresting, guaranteed against breakage; also manufacturers of the Celebrated Ohio Champion Iron Force and Lift Pumps. Send for 150-page Catalogue.



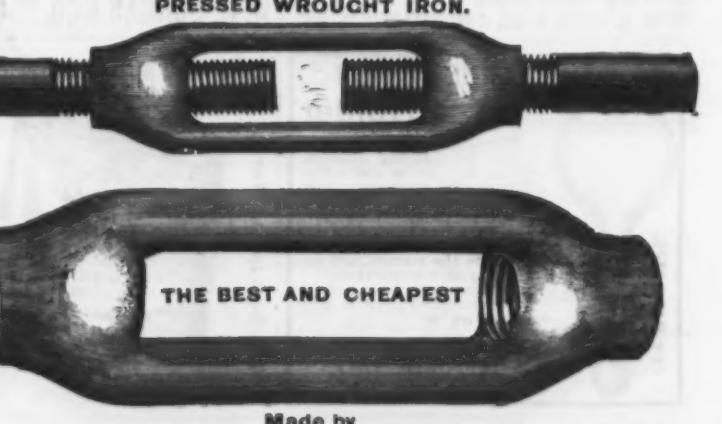
LITTLE GIANT
WAGON
Tire Upsetter,

The Best and Cheapest.
Send for Circular, price lists and discount.

LITTLE GIANT MFG. CO.,
MILLPORT, N. Y.

PATENTS
AND PATENT SUITS.
Please send for Circular to
THOMAS D. STETSON,
28 Murray St., New York.

THE BEST AND CHEAPEST



Made by
CLEVELAND CITY FORCE & IRON CO.,
Cleveland, Ohio.

DROP FORGED

MERRILL BROS., 26 First St. Brooklyn, E. D., N. Y.



ASK YOUR JOBBER FOR
ALAN WOOD COMPANY'S
PATENT LEVEL GALVANIZED SHEET IRON
AND HAVE NO OTHER.

Absolutely FLAT and FREE FROM ALL BUCKLES. Silver Medal awarded by Franklin Institute 1885.

Every Bundle branded "PATENT LEVEL."

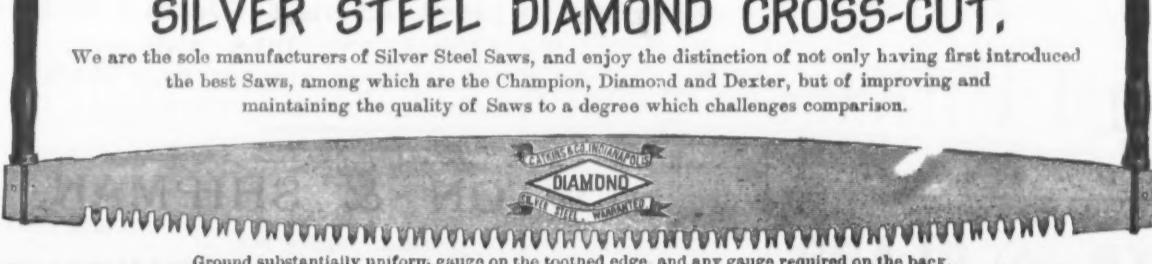


ALAN WOOD COMPANY, PHILADELPHIA.



E. C. Atkins & Co., Indianapolis, Indiana.
SILVER STEEL DIAMOND CROSS-CUT.

We are the sole manufacturers of Silver Steel Saws, and enjoy the distinction of not only having first introduced the best Saws, among which are the Champion, Diamond and Dexter, but of improving and maintaining the quality of Saws to a degree which challenges comparison.



Ground substantially uniform gauge on the toothed edge, and any gauge required on the back.

"THE CARVER'S FRIEND."

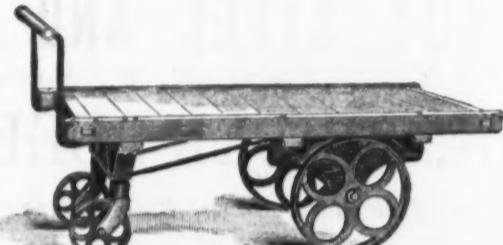


SOLID EMERY KNIFE SHARPENERS.

LANSING WHEELBARROW CO., Lansing, Mich.



HAND BARRON CO.



THE REYNOLDS IMPROVED TRUCK.

Front Wheels Casters. Truck turns in its own length. Runs on or off elevator or scales at any angle. Is easily dumped by lifting handle. Any size. Send for circular.

SEND FOR CATALOGUE.

LE PAGE'S PATENT
RUBBER POCKET PISTOL CASE.

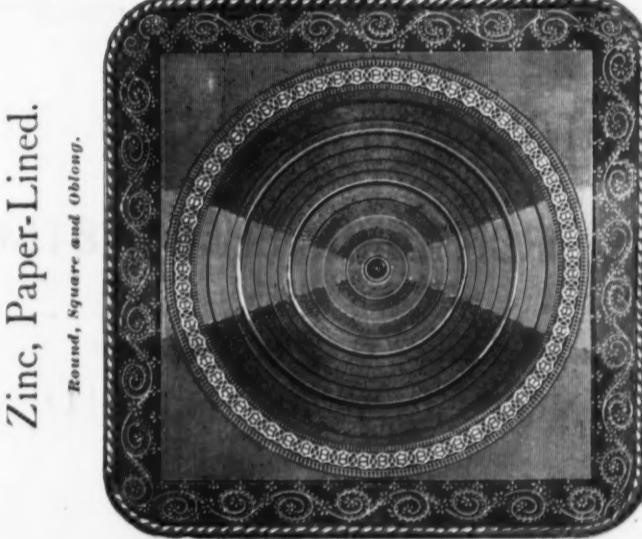


TOWER & LYON,
MANUFACTURERS,
95 Chambers St., New York.



MOULTON'S
Improved Lemon Drill.
Patent Guaranteed.
Will extract the LAST DROP of
juice from large and small lemons
in five seconds.
Sent by mail on receipt of 15 cents; \$1 per dozen.
Agents wanted. Ask your jobbers for
them. Address patentee and sole man-
ufacturer,
W. F. MOULTON, Burlington, Vt.

BUFFALO STOVE BOARDS.



Zinc, Paper-Lined.
Round, Square and Oblong.

ORE JIGS.

The attention of Hematite ore miners is called to our new Jig. The simplest and most effective separator now in use.

MELANAHAN & STONE,
Gaysport Foundry, Hollidaysburg, Pa.
Manufacturers of Ore Washers, Screens, Elevators, Conveyors, any general Ore Mining Machinery.

Crystal, Paper and Wood Lined.
Round, Square and Oblong.

J. STEVENS ARMS AND TOOL CO.

P. O. Box 315.

CHICOPEE FALLS, MASS.

MANUFACTURERS OF

Spring Calipers
AND
DIVIDERS.
FINE
MACHINISTS' TOOLS
AND
FIREARMS.

Our Shooting Gallery Rifle
IS THE FAVORITE EVERYWHERE.

BRASS AND IRON SHIP CHANDLERY HARDWARE.
Yacht Fixtures, Nickel-Plated Canoe Trimmings, Cheapest and Best Side Lights in the Market, Awning Hardware. Specialties in Brass made to Order.

THE SHELTON BRASS HARDWARE CO., Birmingham, Conn.

Send for Illustrated Catalogue.

NEW YORK WAREROOMS: 96 Chambers St.

CHICAGO WAREROOMS: 177 Lake St.

WIRE STAPLES
IN EVERY VARIETY.
CHISEL AND LANCET (or Boardman) POINT.
BLIND STAPLES A SPECIALTY.
Send for Sample and Prices.
HOAG & TITCHENER, Binghamton, N. Y.

W. G. SMITH, Sec. and Gen. Mgr.
THE CRYSTAL CARBON CO.

D. E. Dangler, Pres.

W. G. Smith, Sec. and Gen. Mgr.

D. E. Dangler, Pres.

We have just completed our extensive works, having put in all modern machinery and appliances necessary to the manufacture of

CARBONS FOR ELECTRIC LIGHTING,

and also CARBON PLATES. We have associated with us SKILLED LABOR as well as the most practical experts in the Electric Light field, who thoroughly understand every detail in connection with the Carbon business. We therefore say positively that we are now able to supply a Carbon UNSURPASSED IN BRILLIANCE AND STEADINESS OF LIGHT. We solicit an opportunity to demonstrate what we claim for our Carbons by a careful test. Shall be pleased to receive a sample order.

THE CRYSTAL CARBON CO.,
CLEVELAND, O., U. S. A.

RADIUS LINK PLANER ATTACHMENT.

FOR PLANING LINKS, BLOCKS AND CIRCULAR WORK, ON ORDINARY PLANER. QUICKLY ATTACHED, EASILY OPERATED. DOES ACCURATE WORK.

Circulars on Application.

L. B. FLANDERS MACHINE WORKS,
PEDRICK & AYER, Proprietors,
PHILADELPHIA, PA.

Knoxville Car Wheel Co.

Manufacturers of
CHILLED WHEELS
OF ALL KINDS,
With or Without Axles.
KNOXVILLE, TENN.

THE CELEBRATED
Carter County
Cold Blast
Charcoal Iron
IS USED EXCLUSIVELY BY
THIS COMPANY

TOWER & LAMONT,
MANUFACTURERS OF
RAZOR STROPS, Rochester, N. Y.

The Lamont is the original Combination Strop and the Standard. It positively has no equal. If your jobber does not have it, send to us a belt of Russia leather.

S. & C. WARDLOW SHEFFIELD,
MANUFACTURERS OF THE CELEBRATED
Cast and Double Shear Steel

In Bars, Sheets and Coils, for fine Pen and Pocket Cutlery, Razors, Table Knives, Mining Tools, Dies, Files, Clock, Watch and other Springs, and Sole Makers of the Special Brand "Tough" Cast Steel for Turning and other Tools.

OFFICES AND WAREHOUSE,
95 JOHN STREET, NEW YORK.

FRANK S. PILDTICH, Agent.

JESSOP'S STEEL

W. W. SCRANTON
President.

WALTER SCRANTON
Vice-President.

E. P. KINGSBURY,
Secretary and Treas.

THE SCRANTON STEEL COMPANY,
MANUFACTURERS OF
Steel Rails and Billets.

Works at SCRANTON, PA.

NEW YORK OFFICE
47 BROADWAY.

BESSEMER AND OPEN-HEARTH
BLOOMS, BILLETS AND SLABS.

H. E. COLLINS & CO., 34 Lewis Block, Pittsburgh, Pa.

HAVING STOOD THE TEST OF 135 YEARS COMPETITION, THEY ARE IN HIGHER REPUTE THAN EVER.
JOHN WILSON'S CELEBRATED BUTCHERS' KNIVES & BUTCHERS' STEELS

ARE USED IN ALL
THE PRINCIPAL SLAUGHTERING AND MEAT PACKING ESTABLISHMENTS OF
THE UNITED STATES OF AMERICA, & THE AUSTRALIAN COLONIES;
AND, WITH HIS EQUALLY CELEBRATED SHOE KNIVES HAVE FOUND THEIR WAY, AND CARRY HIS TRADE MARK
INTO ALL THE COMMERCIAL MARKETS OF THE WORLD.

BEWARE OF CLOSE IMITATIONS OF THE KNIVES; ALSO OF COUNTERFEITS OF THE MARK, AS BOTH HAVE BEEN, AND ARE, FREQUENTLY ATTEMPTED.

WORKS:—SYCAMORE STREET, SHEFFIELD, ENGLAND. Established 1750.

THE STANDARD IRON COMPANY,

MANUFACTURERS OF

SHEET IRON AND SHEET STEEL,

COMMON OR SMOOTH FINISH.

+ CORRUGATED +

ROOFING, CEILING AND SIDING,

STRAIGHT OR CURVED.

Bridgeport, — — — — Ohio.

SYRACUSE STEEL FOUNDRY,

FRAZER & JONES CO., Proprietors, SYRACUSE, N. Y.,

MANUFACTURERS OF

Mild Crucible Steel Castings free from Blow-Holes.

On account of softness of metal but slight annealing is required to relieve stresses, therefore hurried orders can be filled in three or four days after receipt of patterns. The material can be worked in machine, forged and welded without difficulty. Gears, Pinions, Cranks, Cams, Cross Heads, Rocker Arms and all descriptions of Machinery Castings.

CHARLES BURGESS,

MANUFACTURER OF HAMMERED

SPECIAL CRUCIBLE STEELS

FOR ALL PURPOSES.

We make a specialty of Self-Tempering Steel for Lathe, Planer and other Tools, and warrant equal to any imported article in the market. No common grades made. When ordering, state purpose for which steel is wanted.

TITUSVILLE, PA.

COVERT MANUFACTURING CO.



BUY SNAPS, CHAINS AND ROPE GOODS

BEARING THE ABOVE TRADE MARK.

They cannot be equalled in price and quality. Are standard the world over.
For sale by all leading Jobbers at factory prices.
Send for illustrated Catalogue and Price List.

Covert Manufacturing Co.,
WEST TROY, N. Y.

STEEL Gautier Steel.
SEE PAGE 8.

SMITH BROS., & CO.,
LABELLE STEEL WORKS,
Ridge Ave. and Belmont St., Allegheny City, Pa.

POST OFFICE ADDRESS, PITTSBURGH, PA.

MANUFACTURERS OF ALL KINDS OF

STEEL

SPRINGS, AXLES, RAKE TEETH, ETC.

WETHERELL BROS., Eastern Representatives,
31 Oliver St., Boston, and 115 Liberty St., N. Y.

C. E. JAMES & CO.,
Chattanooga, Tenn.

FRANCIS HOBSON & SON,
97 JOHN STREET, NEW YORK.

Sole Manufacturers of "**CHOICE**" EXTRA CAST STEEL.

MANUFACTURERS OF

warranted Best Cast Steel

FOR TOOLS AND DIES, AND

"CHOICE" EXTRA NEEDLE WIRE.

DON WORKS, SHEFFIELD, ENGLAND.

CHAS. HUGILL, Agent.

NEWTON & SHIPMAN,
83 JOHN ST., NEW YORK.

GENERAL AGENTS FOR

STEEL "F. W. MOSS'" FILES.

AND

"MOSS & GAMBLE'S"

TROY STEEL AND IRON CO.,
TROY, N. Y., Manufacturers of

BESSEMER STEEL RAILS,

Fish Plates, Bolts, Nuts, Spikes, &c. Machinery

Steel, Merchant and Ship Iron.

CHESTER GRISWOLD, Pres't, Duncan Building, 11 Pine St., N. Y. City.

THE MONTOUR IRON & STEEL COMPANY,
WORKS AT DANVILLE, PA.

PIG IRON, T AND STREET RAILS,
Light Rails, 12 to 40 lbs. per yard.

RAIL JOINTS, SPIKES AND BAR IRON.

W. E. COXE, President, Reading, Pa.

T. F. McGINNIS, Gen'l Supt., Danville, Pa.



VULCANIZED FIBRE COMPANY,
WILMINGTON, DELAWARE.

SOLE MANUFACTURERS OF

HARD AND FLEXIBLE VULCANIZED FIBRE

Electrical, Mechanical and Railroad uses, Carriage Axle Washers, Pump Valves, Packings, Condenser Ferrules, Journal Bearings, Bushings, &c.

NEW YORK OFFICE, No. 15 DEY ST.



W. H. JACOBUS.

DONALD MCKAY, JR.

W. H. JACOBUS & CO.,
HARDWARE MANUFACTURERS' AGENTS,
No. 90 Chambers Street, New York.

AGENTS FOR

The Morris Nash Lock Mfr. Co., The Ireland Mfr. Co., Lorenz Bonner, Penn Lock Works

Bibble Mfr. Co., Thurston Mfr. Co., Zimmerman's Blind Adjusters.

Keystone Screw Co., J. F. Wollensak, Tuck Mfr. Co.

R. MUSHET'S
SPECIAL STEEL
FOR
LATHES, PLANERS, &c.

Turns out at least double work by increased speed and feed, and cuts harder metals than any other steel. Neither hardening nor tempering required.

SOLE MAKERS,

SAMUEL OSBORN & CO.,
SHEFFIELD, ENGLAND.

Represented in the United States by
B. M. JONES & CO.,
Nos. 12 and 13 Oliver Street, BOSTON.

NAYLOR & CO.,

99 John Street, New York.

Iron Ores, Bessemer Pig Iron, Spiegeleisen, Ferromanganese, Ferrosilicium, Scrap Iron, Steel and Iron Wire Rods, Norway Bars and Shapes, Scrap Steel, Rail & Bloom Ends, Old Iron and Steel Rails, Tin Plates, Pig Tin, Speiter, Lead, Sheet Zinc, Iron and Steel Beams, Steel Rails, Tires & Axles, Steel Blooms, Slabs, Bars, and Hoops, Cotton Ties.

The Iron-Masters'
LABORATORY.

Exclusively for the Analysis of Ores of Iron, Pig and Manufactured Iron, Steels, Limestone, Clays, Slags and Coal for Practical Metallurgical Purposes. No. 339 Walnut St., Philadelphia. With Branch at Warrenton, Virginia. J. BUDGET BRITTON.

This laboratory was established in 1866, at the instance of a number of practical Iron Masters, to afford prompt and reliable information upon the chemical composition of the substances above mentioned, for smelting and refining purposes, the object being to make it at once a convenient, practically useful, and comparatively inexpensive adjunct to the Furnace, Forge and Rolling Mill.

THE AMERICAN
WIRE NAIL AND TACK MACHINE
(PATENTED)

Claims advantages over other machines for general simplicity, adjustment of cutters, both vertically and horizontally, greater gripping power through use of compound levers, positive adjustable knock-off, uniform feed and automatic barbing attachment.

A. R. WHITNEY & CO.,
SOLE AGENTS.

P. O. BOX 88, 17 Broadway, New York

P. F. BURKE,
Successor to C. F. Dewick & Co.,
Manufacturer of
PATENT STEEL

Toe Calks,

860 Dorchester Avenue, Boston, Mass.

CLINE'S LIGHTNING METAL POLISH

The best Liquid Polish in the world. Cleans Plate Glass, Tin, Copper, Brass, Zinc, Nickel, Silver and Plated Ware. In four-ounce bottles, price 25 cents. For Sale by Druggists and Hardware Dealers. Manufactured by

The Cline Manufacturing Company,
42 and 44 W. Monroe St., Chicago, Ill.

A. PARDEE, Hazleton, Pa. J. G. FELL, Phila.

A. PARDEE & CO.,
237 South Third Street.

PHILADELPHIA.

No. 111 Broadway, New York.

MINERS AND SHIPPERS OF

LEHIGH COALS

The following superior and well-known Lehigh Coals are mined by ourselves and firms connected with us, viz.:

A. Pardee & Co., Hazleton, Cranbury, Sugar Loaf, Lattimer. Pardee, Bro. & Co., Calvin Pardee & Co., HOLLYWOOD. Pardee, Sons & Co., MT. PLEASANT.

THOS. FIRTH & SONS, Lim'd,
SHEFFIELD.
CRUCIBLE CAST STEEL.

JERE ABBOTT & CO.,
Agents and Importers of
SWEDISH IRON,
35 Oliver St., Boston. 23 Cliff St., New York.
GUSTAF LUNDBERG,
AGENT FOR
N. M. HÖGLUND'S SONS & CO.,
OF STOCKHOLM,

Swedish & Norway Iron
38 KILBY STREET, BOSTON.

PAGE, NEWELL & CO.,
139 Milk Street, Boston.
IRON, STEEL AND METAL MERCHANTS,
IMPORTERS OF

SWEDISH IRON,
Including Charcoal, Siemens-Martin and Bessemer Productions, Bars, Shapes, Rods, Billets, Blooms.
DELIVERIES MADE AT ALL PROMINENT AMERICAN, CANADIAN AND PROVINCIAL PORTS.

SWEDISH IRON. CHARLES G. LUNDELL,
No. 7 Exchange Place,
BOSTON, MASS.

SWEDISH IRON AND STEEL
LEWANDER & CO.
Agents for L. G. BRATT & CO., of Gothenberg, Sweden.
Main Office: 12 Post Office Square, Boston, Mass.

No. 2.
Send for Catalogue of
1886.

Duplex Swing.
The popularity of the Duplex swing in the short time it has been introduced is phenomenal. The swing is constructed on original mechanical principles. The frame is so interlocked as to be prevented from sagging, so that the seat is loose, a feature not possessed by any other swing manufactured. There are two sizes manufactured, adapted for both lawn and parlor. No. 1, or largest size has standards 9 feet 10 inches long, with a spread of about 5 feet, and weighs 100 pounds. The seat is so constructed that by taking out two bolts the standards will close up, and by taking out the bolts of the two cross pieces the frame can be closely folded ready for shipping. The swing can be put up or taken down ready for packing in 10 minutes.
The weight of the swing is a little less than 100 pounds, and the strength has been tested by four men whose weight aggregated over 600 pounds.
The No. 2, or parlor size, has standards about 7 feet long, and otherwise proportioned in size, weighing less than 75 pounds. They combine simplicity and durability, beauty in strength, and can be operated with ease by small children in the swing.
For Sale by all Leading Dealers.

LARGE HEADS. **CHAMPION**
Horse Nails **CITY HEADS.**

Manufactured from very best SWEDISH METAL. Will not split. Are accurately pointed, tough, strong and hold the nail well. So designed to clinch readily; stiff enough to drive without bending. All nails uniform and perfect. They are used in thousands of shops with the best of satisfaction, and are especially liked by "floor-men" for their good, reliable driving.
Made in two patterns, "LARGE HEADS" and "CITY HEADS."
QUALITY GUARANTEED.
LIST:
Nos. 4 5 6 7 8 9 10
50c. 28c. 26c. 24c. 22c. 21c. 20c.

CHAMPION HORSE NAIL CO., Appleton, Wis.

GEORGE B. TURRELL, Pres.
DUNCAN K. MAJOR, Treas.
Union Hardware Co., Torrington, Conn., U. S. A.

MANUFACTURERS OF SPECIALTIES IN
Hardware & Leather.

Electroplaters in Gold, Silver, Nickel and Brass. Wood Turners in the following varieties of Wood:
Hickory, Iron Wood, Chestnut, Laurel, Cedar, Cherry, Basswood, Ligustrum, Poplar, Butternut, Maple, Pepperwood.
Estimates furnished on application.
New York office in charge of
Tower & Lyon, 95 Chambers St.



The F. WILSON PAT. GRINDING MILL
FOR
GRINDING WET, GREEN, GREASY OR DRY BONES,

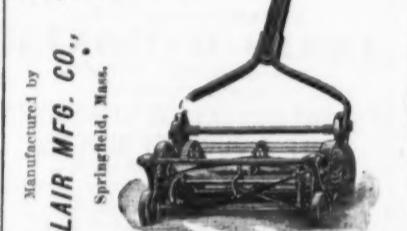
For Poultry and Agricultural purposes, by Hand or Power. Circular with Price List on application.

WILSON BROS. Sole Manufacturers, EASTON, PA., U. S. A.

THE NEW EASY LAWN MOWER.

The leading mower in the market. Front Cut. Steel. Open Roller Traction. Easy and Noiseless in Operation.

The only mower that will cut wet grass, narrow borders, and close to walls and fences. Warranted in every particular.



Medium Size "NEW EASY."

Browne's Exterminator
For exterminating all kinds of burrowing animals, such as

GOPHERS, PRAIRIE DOGS, GROUND SQUIRRELS, BADGERS, ETC., ETC.

This is an apparatus for burning straw and sulphur and forcing the smoke and gas down their holes, which kills them.

Over 2000 Sold in the Last 60 Days.

Being unable to supply the fast increasing demands, I am desirous of allowing responsible parties to manufacture on a royalty. They can be made in any tinshop, and cost about 50 cents. Will send a sample Exterminator to dealers for 75 cents. Weight about 5 lbs. Circular free. Write for particulars and secure territory. Address

F. E. BROWNE,
LOS ANGELES, CAL.

Cheapest Patents Obtained in America

Special facilities. Finest Drawings. Indisputable Claims. NO PATENT NO PAY Good Patents sold.

GLOBE PATENT OFFICE,
34 Park Row.

THE NEPTUNE FLEXIBLE JET AND SPRAY HOSE NOZZLE.

All Rubber! Indestructible! Solid Stream instantly changed to spray by simply compressing the Soft Rubber Tip. The enlarged opening of the Tip produces spray, widely diffused or closely concentrated at will of user. The cheapest and best for Carriage Washing, Greenhouses, Gardens, Street Watering, &c. Send for Circular. Enclose 25 cents for sample by mail to trade only.

The Hartford Rubber Works, Hartford Conn. Rubber Goods for Mechanical purposes. Fine and accurate mould work to order.



Mention this paper.

MONCE'S NOVELTY GLASS CUTTERS are the Standard. All Suitable Styles made.

Remember that we are the Originators of the Glass Cutter Wheel—Patents not yet expired—INTERCHANGEABLE LOCK STENCILS.

DIAMONDIZED WHEEL
S. G. Monce, Mfr., Bristol, Conn.

Also Bright Wire Goods for Cotton and Woolen Mills. Wire straightened, cut, milled and bent into any shape, with or without thread. Write for prices on anything made of wire.

PATENTED IN EVERY NATION. **WHOLESALE DEPOT,**
THE ENGLISH

J. C. McCARTY & CO.,

97 Chambers Street, New York.

Trade Lists and Circulars
on application.

The patentees of the "United Service" Trouser Stretcher desire to call attention to their great advantages, and have every confidence in recommending them as a very useful and economical invention.

BY THEIR USE OLD TROUSERS APPEAR LIKE NEW.
THE GENTLE AND INCREASING TENSION DOES NO INJURY.
THERE IS NOTHING TO GET OUT OF ORDER.
THEY ARE PROPERLY AND QUICKLY ARRANGED.
THEY ARE ADAPTED FOR THICK OR THIN MATERIAL.
THEY ARE THE CHEAPEST AND MOST EFFICIENT.

CAUTION—Legal proceedings will be taken against infringers, and vendors of the same will be prosecuted.
Each Stretcher is patent stamped, without which none are genuine.

GREEN, CADBURY & CO.,
Patentees and Manufacturers,
BIRMINGHAM, ENGLAND.

The Delusion Mouse Trap.



The Mouse goes in to get the bait, And shuts the door by his own weight. And then he jumps right through a hole, And thinks he's out; but, bless his soul, He's in a cage, some how or other, And sets the trap to catch another.

Over Two Million of the Delusion Mouse Traps

have been sold since it was put upon the market, and the sales are increasing rapidly each year. No better evidence could be produced to show that it exactly meets the wants of the public.

LOVELL MFG. CO., LIMITED, Erie, Pa.

MANUFACTURERS OF

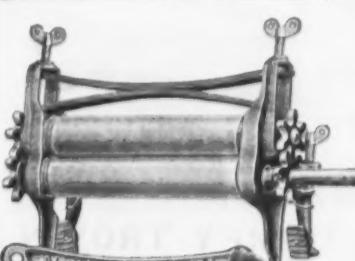
Clothes Wringers,

Delusion and Bonanza Mouse Traps,

The Folding Wire Rat Trap,

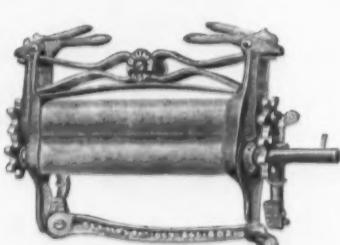
Erie Rat Trap, &c.

Send for Catalogue.



THE AMERICAN.

In addition to the above Wringers we make the most durable Friction Wrenger on the market, called "The Leader," which we make with or without Pressure Screws on top. All these Wringers are made of Galvanized Iron. The Shafts are of Steel, and Black Enamelled Handles, impervious to Alkali or Water. Warranted the Easiest Turning Wringers made, and to Wring Dry.



THE TRIUMPH.

C. H. GURNEY & CO., 247 & 249 Lake St. & 7 & 9 Market St. Chicago, Ill.

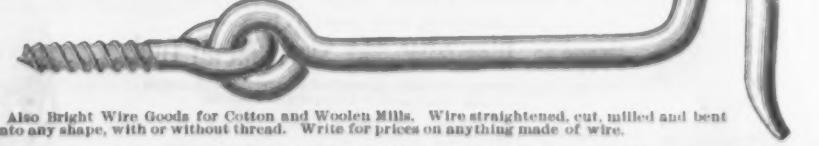
AGENTS FOR THE NORTHWEST.

THE TRIUMPH WRINGER CO., - - KEENE, N. H.

M. S. BROOKS,

Chester, Conn. Original Manufacturer of

BROOKS' BRIGHT IRON AND BRASS WIRE GOODS.



Also Bright Wire Goods for Cotton and Woolen Mills. Wire straightened, cut, milled and bent into any shape, with or without thread. Write for prices on anything made of wire.

(Established 1848.) **M. S. BROOKS, Chester, Conn.**



The Siddall Patent HOSE AND PIPE COUPLING,
For Connecting all Sizes of Hose,
Block Tin and Lead Pipe.

SIMPLE. CONVENIENT. DURABLE.

HOSE, 3-4 INCH, per dozen, - - - - - \$6.00
BEER AND ALE, per dozen, - - - - - 6.00
Discount on Application.

RAND, HARMER & CO.,
11th and Filbert Sts., - - PHILADELPHIA, PA.

THE SCRANTON HANGER FOR 1886.



The Simplest.
The Best Constructed.
The Most Artistic.
The Strongest.
The Closest Prices.
The Most Successful Anti-Friction Steel Hanger in the Market.

Handsome Models and Novel Advertising Matter for the Trade.

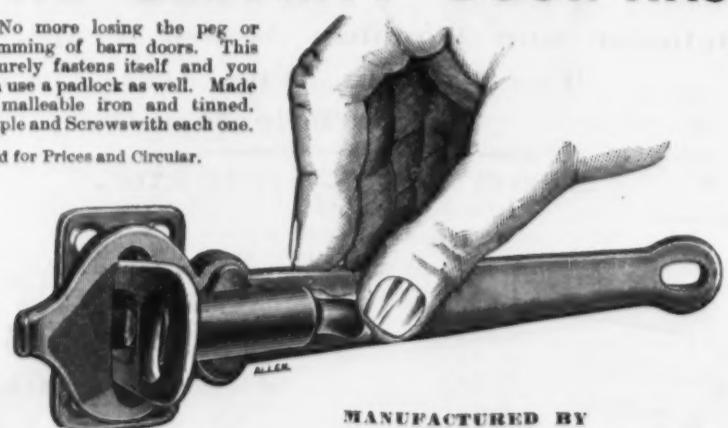
We Make the Only Complete Line of Hangers and their Fittings.
SEND FOR NEW CATALOGUE AND DISCOUNTS.

SCRANTON MFG. CO., 68 to 74 W. Monroe St., CHICAGO.

THE "SECURITY" DOOR HASP

No more losing the peg or slamming of barn doors. This securely fastens itself and you can use a padlock as well. Made of malleable iron and tinned. Staple and Screw with each one.

Send for Prices and Circular.



MANUFACTURED BY

SWEET & CLARK MFG. COMP'Y. TROY, N.Y.

LANE'S MEASURING FAUCET

Price, \$3.00.

For Light or Heavy Molasses, Oils, Varnishes or other Fluids.

We warrant these Faucets to be as represented, in heavy molasses, oil, varnishes, etc., being between the main set. No grocer can afford to be without them, for they save time, and "time is money." They insure perfect cleanliness, requiring no tin measures or funnel to collect dust and dirt flies. They do not drip. They prevent all waste as molasses, oil, or fluid can pass except when the crank is turned. They are the embodiment of simplicity, and consequently they are always in order. They work easily in the heaviest molasses. They are warranted to measure correctly, according to U. S. Standard.

MANUFACTURED EXCLUSIVELY BY

LANE BROS., Poughkeepsie, N.Y.
General Agency, JOHN H. GRAHAM & CO., 113 Chambers St., New York.



FERRACUTE MACHINE CO.,
BRIDGETON, NEW JERSEY, U. S. A.

Presses, Dies AND ALL Sheet Metal Tools.
Send for Illustrated Catalogue with sizes, weights and prices of 100 different kinds of Presses and Tools for Cans, Tinware, Silver and Brass Goods, Locks, Hardware and other Iron Goods. A new line of Punching Presses just out.



B. KREISCHER & SONS, FIRE BRICK.

BEST AND CHEAPEST.

ESTABLISHED 1845.
Office, foot of Houston Street, East River, NEW YORK.

NEWTON & CO.,
ALBANY, N. Y.,
MANUFACTURERS OF BEST QUALITY

FIRE BRICK And STOVE LININGS.

M. D. VALENTINE & BRO.

MANUFACTURERS OF

FIRE BRICK And FURNACE BLOCKS.

DRAIN PIPE AND LAND TILE,
Woodbridge, N. J.

BORGNER & O'BRIEN,
MANUFACTURERS

FIRE BRICK And Edge Pressed Furnace Blocks.

Clay Retorts, Tiles, &c.
Twenty-third Street, Above Race, PHILADELPHIA.
Twenty years' practical experience.

ESTABLISHED 1848.

TROY FIRE BRICK WORKS,
Troy, N. Y.

James Ostrander & Son,
MANUFACTURERS OF
FIRE BRICK.

Tiles, Blast Furnaces, Blocks, &c., and in a Special Department Linings for Stoves, Ranges and Heaters of superior quality. Miners of and dealers in Woodbridge, N. J., Fire Clay and Fire Sand and Matte Island Kaolin.

ESTABLISHED 1864.

JAMES GARDNER,
Successor to GARDNER BROS.,
MANUFACTURER OF

"STANDARD SAVAGE" FIRE BRICK, TILE & FURNACE BLOCKS, OF ALL SHAPES AND SIZES

Miner and Shippers of "Mount Savage" Fire Clay.
WORKS, Elizabethtown, Allegheny Co., Md.
MAIN OFFICE, Cumberland, Md.; P. O. Box 93.
BRANCH OFFICE, Pittsburgh, Pa.; P. O. Box 373.
R. M. Hamilton & Co., Agents, Baltimore, Md.

UNION MINING COMPANY.

MOUNT SAVAGE FIRE BRICK.

Agent for Eastern Penna., West New Jersey and Delaware,
EDWARD J. ETTING,
222 South Third St., Philadelphia, Pa.

BIRMINGHAM FIRE BRICK WORKS.

All dimensions of Firebricks and Shapes,
Fire Clay for Furnaces, Coke Ovens, Boilers and Patent Crate Linings. Drain Tile,
Street Paving Blocks and Fire-Proof Hollow Bricks for Buildings.

BIRMINGHAM, ALA.

AIKIN & LIGHTON,
Iron City Foundry and Machine Works.

SOLE MANUFACTURERS OF
AIKIN'S IMPROVED
PATENTED



SAND MOULDING MACHINE
BIRMINGHAM, ALABAMA.

CORRESPONDENCE SOLICITED.

POST'S PATENT IMPROVED

EUREKA SAP SPOUTS,

THE BEST IN THE WORLD.

Samples, Circulars and Terms sent free to the trade only.

C. C. POST,
Burlington, Vt.

Self-Binders for The Iron Age.



PRICES.

Full Cloth, \$1.25

Half Roan, \$1.50

We are now prepared to supply our subscribers with an excellent self-binder for their papers, a cut of which is annexed. We call attention to the low prices at which it is offered. Address all orders to DAVID WILLIAMS,
66 and 68 Duane Street, New York.

Plow Colters, Blades and Hubs.

Adjustable, Caster, Stationary.

All Kinds and Sizes.

GEO. K. OYLER MFG. CO.,
ST. LOUIS, MO., U. S. A.

Write for Catalogue.



THE "LITTLE GIANT ICE GRIP."

A TOOL FOR HANDLING ICE,



They are Sold Retail at 50 Cents each.

taking the place of the old-style tongs, performing the work much more satisfactorily. Manufactured from the best quality of steel, hand forged, with an enamel finish handle; are very simple in construction, and are made in the best manner. The tool is one-third larger in size than represented by cut, and will handle readily from 50 to 75 lbs. of ice.

For Price List and Terms address

LITTLE GIANT ICE GRIP CO.,
531 Commerce Street,

PHILADELPHIA, PA.

HP NAIL CO., CLEVELAND, O.

MANUFACTURERS OF

STANDARD PENNY NAILS.

BRADS OR FINISHING NAILS CAR NAILS. CIGAR BOX NAILS. TIN AND SLATE ROOFING NAILS. WIRE SPIKES FOR TRACER AND DOCK WORK. WIRE TACKS. BLIND AND BED STAPLES AND LINKS. McGREGOR NAIL BOXES, AND

WIRE NAILS OF ALL KINDS, BARBED OR SMOOTH,

PLAIN, TINNED OR GALVANIZED.

AGENTS:

J. C. McCARTY & CO.,

New York.

I. WALES & CO.,

Boston.

HEATON & DENCKLA HARDWARE CO.,

Philadelphia.

HIBBARD, SPENCER BARTLETT & CO.,

Chicago.

WEED & CO.

Buffalo.

C. B. MELISH

Cincinnati, Ohio.

HUNTINGTON, HOPKINS & CO.,

San Francisco.

JNO. PRITZLAFF HARDWARE CO.,

Milwaukee.

2-12

1-15

1-14

1-13

1-12

1-11

1-10

1-9

1-8

1-7

1-6

1-5

1-4

1-3

1-2

1-1

2-12

1-11

1-10

1-9

1-8

1-7

1-6

1-5

1-4

1-3

1-2

1-1

2-12

1-11

1-10

1-9

1-8

1-7

1-6

1-5

1-4

1-3

1-2

1-1

2-12

1-11

1-10

1-9

1-8

1-7

1-6

1-5

1-4

1-3

1-2

1-1

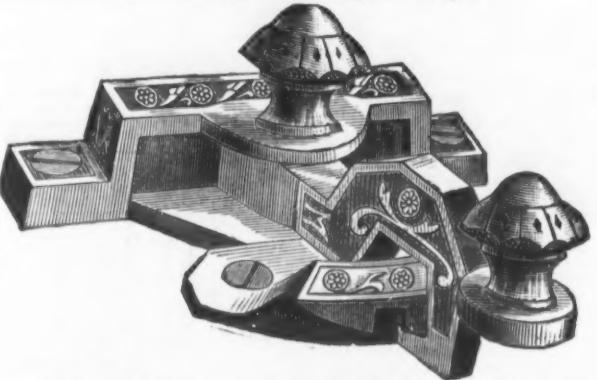
2-12

1-11

1-10

For Net Bottom Prices see Page Adv. Iron Age, APRIL 15th.

BURGLAR-PROOF SASH LOCKS.
(Patented Oct. 7th, 1879.)
FOR NET BOTTOM PRICES SEE PAGE AD.
IN IRON AGE, APRIL 15th.



| | |
|---|--------|
| No. 210, Ornamental Iron, Iron Knob, fine finish, Etruscan Bronze..... | \$0.60 |
| No. 211, Ornamental Iron, Iron Knob, fine finish, French Bronze..... | \$0.60 |
| No. 212, Ornamental Iron, Iron Knob, fine finish, Pompeii Bronze..... | .75 |
| No. 213, Ornamental Iron, Iron Knob, Nickel-plated, Green Old Gold Inlaid..... | .85 |
| No. 214, Ornamental Iron, Iron Knob, Nickel-plated, Copper Old Gold Inlaid..... | 1.25 |
| No. 215, Ornamental Iron, Iron Knob, Nickel-plated, Rich Old Gold Inlaid..... | 1.50 |
| No. 216, Ornamental Iron, Iron Knob, Nickel-plated, Pale Old Gold Inlaid..... | 1.60 |
| No. 217, Ornamental Iron, Iron Knob, Nickel-plated, Lemon Old Gold Inlaid..... | 2.05 |
| No. 218, Ornamental Iron, Iron Knob, Nickel-plated, Brass Lacquered..... | 2.60 |
| No. 219, Ornamental Cast Brass, Polished and Lacquered..... | 2.75 |
| No. 220, Ornamental Cast Brass, Nickel-plated, Fine Old Gold Inlaid..... | 3.00 |

MANHATTAN HARDWARE CO.,
READING, PA., U. S. A.
MANUFACTURERS OF
LOCKS of Every Description,
AND A FULL LINE OF
GENERAL BUILDERS' HARDWARE.

Special net prices to be found in *Iron Age* whenever changes occur.
The only manufacturers in the United States who quote bottom prices to all dealers without favoring any class.
Fine Gray Iron Castings of every description, also Real Bronze and Brass Castings, made to order at very low prices; Pattern Making, Japanning, Bronzing, Tinning, &c.
Our goods are known and liked wherever sold.
Orders received will be filled at last prices quoted in *The Iron Age*.
We do no underhand business, but quote alike to all for quantities less than \$1000.
Our terms are strictly 15 days, f. o. b. Reading, no charge for cases or cartage.

UNION BRIDGE COMPANY.



Charles Kellogg, Thos. C. Clarke, C. S. Maurice, Geo. S. Field, Edmund Hayes, C. Macdonald.
CIVIL ENGINEERS

And Constructors of Iron and Steel Bridges, Viaducts, Roofs, Elevated Railroads, Marine Piers, Etc.

Works: Athens, Pa.
Late Kellogg & Maurice's Capacity, 14,000 tons. (Late Central Bridge Works,) Capacity, 18,000 tons.
DESIGNS AND ESTIMATES WILL BE SENT ON APPLICATION TO

UNION BRIDGE COMPANY, 18 Broadway, New York.

WATTS + MANUFACTURING + CO.
480 PEARL STREET, NEW YORK,
SOLE MANUFACTURERS OF THE

WATTS PNEUMATIC DOOR CHECK.



The Latest Improved, Most Simple and Only Reliable Door Check
Now on the Market.

It can be applied to either side of the door or on the casing overhead. In fact, the only universal Air Door Check made that can be sold over the counter, not requiring an expert to put it on. Can be applied by anybody, and are sold at a less price than other Checks. Catalogues and Price Lists furnished on application.

Write us for
Prices.



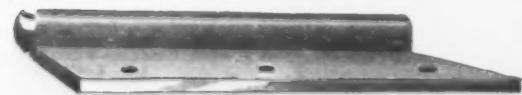
WROUGHT-IRON BUGGY TOE RAIL.

The Cleveland Hardware Co., Cleveland, Ohio,

MANUFACTURERS OF

HARDWARE CARRIAGE
and SLEIGH

Rollers of Special Shape Iron.



WROUGHT BUGGY RUB IRON.

WRITE FOR ILLUS-
TRATED CATALOGUE

and other Brass and Metal Working Machines. Wood Working Machines for Pattern use, &c. Illustrated Catalogues free. Don't send stamps.

P. PRYBIL,

467 W. 40th St., New York.

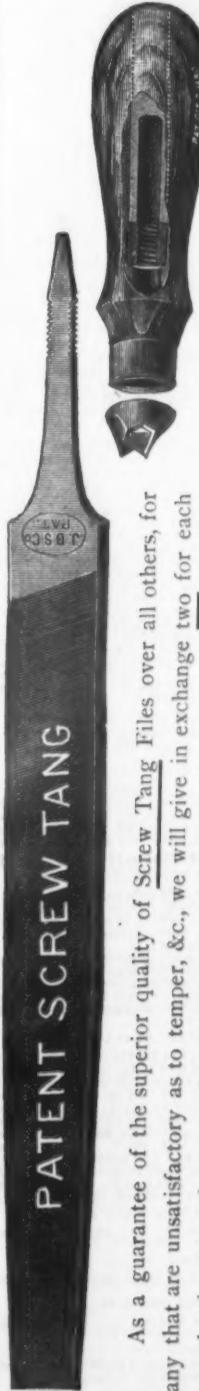
Conical Wagon Springs,

Sold by Dealers Generally.
Manufactured by W. S. HAGGARD,
Send for price list.
La Fayette, Ind.

Simple, Cheap and Durable!!!



Simple, Cheap and Durable!!!



PATENT SCREW TANG

ESTABLISHED 1842.

J. BARTON SMITH CO.
Philadelphia, Pa., U. S. A.

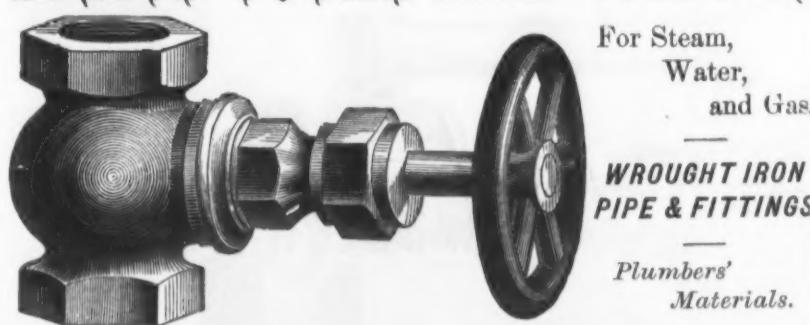
Reported by Bigelow & Dowse.

Ammunition.

| | |
|--|-----------------------------------|
| Cartridges— | |
| Rim Fire cartridges..... | dis 60 |
| Rimless Military Cartridges..... | dis 15 |
| Cent. Fire Cartridges, Pistol and Rifle..... | dis 15 |
| Cent. Fire Cartridges, Military and Sporting..... | dis 30 |
| Blank Cartridges, except 23 and 32 cal., an add'l. 10% to above discounts. | |
| Blank Cartridges, 23 cal..... | \$1.50 |
| Primed Shells and Bullets..... | dis 25 |
| Blank Cartridges, 32 cal..... | 3.00 |
| B. L. Caps, Round Ball, Swaged..... | \$1.60 |
| B. L. Caps, Conical Ball, Swaged..... | 1.75 |
| Primers— | |
| Berdan Primers, all sizes, and B. L. Caps (for Stur- vant shells)..... | 90¢ |
| All other Primers, all sizes..... | \$1.10 |
| Shells— | |
| Paper Shot Shells, 1st and 2d S. G. qual. dis 255 | dis 60 |
| Paper Shot Shells, Club, Rival, Climax..... | dis 405 |
| Brass Shot Shells, Star Brand..... | dis 405 |
| Brass Shot Shells, first quality..... | dis 405 |
| Brass Shot Shells, Club, Rival and Climax..... | dis 65 |
| Wads— | |
| U. M. C. & W. R. A.—R. E. 11 up..... | \$2.00 |
| U. M. C. & W. R. A.—R. E. 12 up..... | 2.30 |
| U. M. C. & W. R. A.—R. E. 13 up..... | 2.60 |
| U. M. C. & W. R. A.—R. E. 14 up..... | 3.10 |
| U. M. C. & W. R. A.—R. E. 9x10..... | 4.00 |
| U. M. C. & W. R. A.—R. E. 7x8..... | 4.90 |
| Anvils & Vise— | |
| 20 lb. 30 lb. 40 lb..... | Cheney..... \$3.50 4.50 5.50 6.50 |
| Eagle, Fisher & Norris, No. 00, \$1.75; No. 0, \$2.25; 1, \$2.75; | dis 25 |
| 2, \$3.25; 3, \$4.00; 4, \$4.50; 5, \$5.35; 6, \$6.00; 7, \$6.50 | |
| 8, \$7.25; 9, \$8.25; | |
| 100 lb. and over 10¢ lb..... | dia. 20 |
| Avers & Bits— | |
| 'Homme's' Ship Auger..... | dis 15 |
| Jennings' Bits..... | dis 10 |
| Cook's Bits..... | dis 10 |
| Griswold's Bits..... | dis 10 |
| Lewis's Patent Bits..... | dis 10 |
| Jennings' Pattern..... | dis 10 |
| Awing Fixtures— | |
| Belknap's No. 1..... | dis \$10.50 |
| Deardorff's No. 2..... | dis 10.50 |
| Deardorff's No. 3..... | dis 13.50 |
| Axes— | |
| Blue Jackets..... | dis 7.00 |
| Francis Axe Co. | dis 7.00 |
| Romer Bros. | dis 6.00 |
| Romer Bros. Polished Steel..... | dis 8.00 |
| Axe Grease— | |
| Belknap's tin boxes..... | dis 60 |
| Belknap's oil cans..... | dis 7.00 |
| Belknap's 10 lb. pails..... | dis 12.00 |
| Belknap's 50 lb. cans..... | dis 10 |
| Balances— | |
| Chatillon's..... | dis 10 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Wrought Round..... | ft. 14, 21 1/2; ft. 30, 34, 45 |
| Bird Cages— | |
| Hendry's Japanned..... | dis 40 to 100 |
| Hendry's Brass..... | dis 23 to 40 |
| Billets Fasts— | |
| No. 6 Fasts..... | dis C sets 6.00 |
| Shed's..... | dis C sets 6.00 |
| Bilid Hinges—Mail Hook, 3 holes, P. C. sets 7.00 | dis 50 |
| Blocks—Tackles— | dis 75 |
| Braes— | |
| Oak Extra, 31 in., No. A..... | dis dos 2.50 |
| Oak Extra, 34 in., No. A..... | dis dos 2.50 |
| Oak Extra, 31 in., No. B..... | dis dos 2.00 |
| Oak Extra, 34 in., No. B..... | dis dos 2.00 |
| Oak Extra, 31 or 34 in., No. C..... | dis dos 1.40 |
| Balances— | |
| Chatillon's..... | dis 10 to 70 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Wrought Round..... | ft. 14, 21 1/2; ft. 30, 34, 45 |
| Bird Cages— | |
| Hendry's Japanned..... | dis 40 to 100 |
| Hendry's Brass..... | dis 23 to 40 |
| Billets Fasts— | |
| No. 6 Fasts..... | dis C sets 6.00 |
| Shed's..... | dis C sets 6.00 |
| Bilid Hinges—Mail Hook, 3 holes, P. C. sets 7.00 | dis 50 |
| Blocks—Tackles— | dis 75 |
| Braes— | |
| Oak Extra, 31 in., No. A..... | dis dos 2.50 |
| Oak Extra, 34 in., No. A..... | dis dos 2.50 |
| Oak Extra, 31 in., No. B..... | dis dos 2.00 |
| Oak Extra, 34 in., No. B..... | dis dos 2.00 |
| Oak Extra, 31 or 34 in., No. C..... | dis dos 1.40 |
| Balances— | |
| Chatillon's..... | dis 10 to 70 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Wrought Round..... | ft. 14, 21 1/2; ft. 30, 34, 45 |
| Bird Cages— | |
| Hendry's Japanned..... | dis 40 to 100 |
| Hendry's Brass..... | dis 23 to 40 |
| Billets Fasts— | |
| No. 6 Fasts..... | dis C sets 6.00 |
| Shed's..... | dis C sets 6.00 |
| Bilid Hinges—Mail Hook, 3 holes, P. C. sets 7.00 | dis 50 |
| Blocks—Tackles— | dis 75 |
| Braes— | |
| Oak Extra, 31 in., No. A..... | dis dos 2.50 |
| Oak Extra, 34 in., No. A..... | dis dos 2.50 |
| Oak Extra, 31 in., No. B..... | dis dos 2.00 |
| Oak Extra, 34 in., No. B..... | dis dos 2.00 |
| Oak Extra, 31 or 34 in., No. C..... | dis dos 1.40 |
| Balances— | |
| Chatillon's..... | dis 10 to 70 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Wrought Round..... | ft. 14, 21 1/2; ft. 30, 34, 45 |
| Bird Cages— | |
| Hendry's Japanned..... | dis 40 to 100 |
| Hendry's Brass..... | dis 23 to 40 |
| Billets Fasts— | |
| No. 6 Fasts..... | dis C sets 6.00 |
| Shed's..... | dis C sets 6.00 |
| Bilid Hinges—Mail Hook, 3 holes, P. C. sets 7.00 | dis 50 |
| Blocks—Tackles— | dis 75 |
| Braes— | |
| Oak Extra, 31 in., No. A..... | dis dos 2.50 |
| Oak Extra, 34 in., No. A..... | dis dos 2.50 |
| Oak Extra, 31 in., No. B..... | dis dos 2.00 |
| Oak Extra, 34 in., No. B..... | dis dos 2.00 |
| Oak Extra, 31 or 34 in., No. C..... | dis dos 1.40 |
| Balances— | |
| Chatillon's..... | dis 10 to 70 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Cast Angle (for Anti-Friction Handles)..... | ft. 24 |
| Wrought Round..... | ft. 14, 21 1/2; ft. 30, 34, 45 |
| Bird Cages— | |
| Hendry's Japanned..... | dis 40 to 100 |
| Hendry's Brass..... | dis 23 to 40 |
| Billets Fasts— | |
| No. 6 Fasts..... | dis C sets 6.00 |
| Shed's..... | dis C sets 6.00 |
| Bilid Hinges—Mail Hook, 3 holes, P. C. sets 7.00 | dis 50 |
| Blocks—Tackles— | dis 75 |
| Braes— | |
| Oak Extra, 31 in., No. A..... | dis dos 2.50 |
| Oak Extra, 34 in., No. A..... | dis dos 2.50 |
| Oak Extra, 31 in., No. B..... | dis dos 2.00 |
| Oak Extra, 34 in., No. B..... | dis dos 2.00 |
| Oak Extra, 31 or 34 in., No. C..... | dis dos 1.40 |
| Balances— | |
| Chatillon's..... | dis 10 to 70 |
| Barn Door Rail— | |
| Cast Angle (for Anti-Friction Handles)..... | ft. 2 |

July 22, 1886.

**McNab & Harlin Mfg. Co.,
MANUFACTURERS OF
BRASS COCKS AND VALVES**



WROUGHT IRON
PIPE & FITTINGS

Plumbers'
Materials.

Factory, Paterson, N. J.

56 John Street, N. Y.

Our new Illustrated Catalogue and Price List is now ready, and will be sent to the Trade with their first order or by express if desired, before ordering.



W. H. HASKELL, President.

E. S. MARSH, Treasurer.

D. A. HUNT, Agent.

**WM. H. HASKELL CO.,
MANUFACTURERS OF**



Bolts, Cold-Punched Nuts & Washers

SUITABLE FOR MACHINERY OF ALL KINDS.

Office and Work : 277 Main St., PAWTUCKET, R. I., U. S. A.

**HENRY B. NEWHALL CO., Agents,
106 Chambers St., New York.**

47 Pearl St., Boston.



**The American Nail Machine Co.,
MANUFACTURERS OF**

**AMERICAN PATENT
IMPROVED CUT NAIL MACHINES,**

AUTOMATIC NAIL SELECTORS and NAIL
FACTORY SUPPLIES.

ASHTABULA, - - - OHIO.

Prices and particulars furnished on application.



WM. McILVAINE & SONS,

MANUFACTURERS OF

BOILER PLATE

AND

CHARCOAL BLOOMS.

Locomotive, Fire Box, Flange and Shell Iron ; Plate for Bridges and Girders ; Tank and Stack Iron ; Boat Plate and Iron for Wrought Pipe ; Plate Iron for Fire and Burglar Proof Safes.

CAPACITY. Plates $\frac{1}{4}$ inch thick to No. 14.
30 feet long.
70 inches wide.

—THE—
Packer Ratchet.

These tools have been made by us for a number of years, and are well known as the leading Ratchet Drill in the market. They are manufactured of the best material and in a thorough manner. The screw is protected with a round sleeve, keeping dirt and grit from cutting the thread.

These Ratchets are made with Steel Screws, Pawls and Hardened Points. Handles and Nuts are of Norway Iron, Pawls and Ratches of Steel, Forged, Solid and Milled Out.

EVERY TOOL IS WARRANTED.

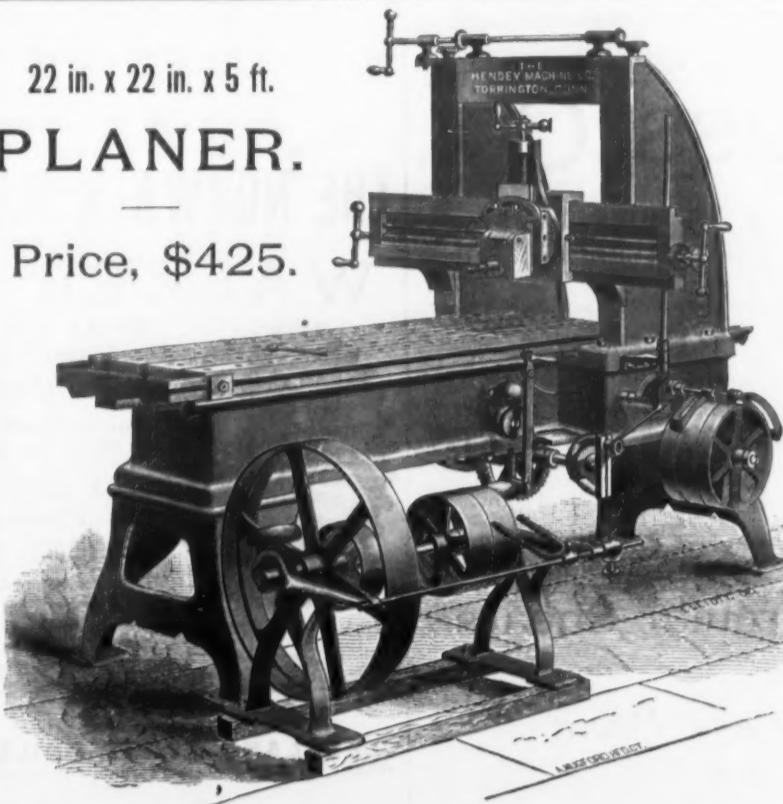
THE ASHCROFT MANFG. CO.,

Office and Salesroom, No. 111 Liberty St.

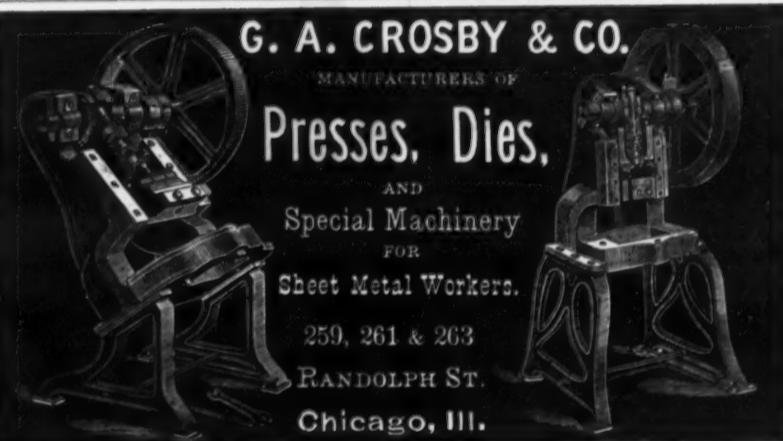
22 in. x 22 in. x 5 ft.

PLANER.

Price, \$425.



THE HENDEY MACHINE CO.,
TORRINGTON, CONN.



G. A. CROSBY & CO.

MANUFACTURERS OF

Presses, Dies,

AND

Special Machinery

FOR

Sheet Metal Workers.

RANDOLPH ST.

Chicago, Ill.

North Wayne Tool Co.,

HALLOWELL, MAINE,



W.H. CARTER'S PATENT NEEDLE HAY KNIFE.

PAT. APR. 29, 1884.

IMPROVED BY M.M. BARTLETT.

Improvement Patented April 28, 1885.

NEEDLE HAY KNIFE, THE BEST IN THE WORLD.

Patented April 29, 1884.

Improvement patented April 28, 1885, of which we are the sole manufacturers, has been tested with the most skillful workmen of other makers, and has proved an easier and faster cutter than any other. Its principal excellence consists in the chisel-edge tooth shown in the engraving. It may be used for cutting hay in the mow, stack and bale; also for ditching, cutting peat, or any other work for which a hay knife is used. It can be readily ground by the most inexperienced, as it requires to be ground only on one side, and a tooth break, all that is necessary to replace the damage is to grind once and a new chisel tooth appears. It can ordinarily be sharpened with a common scythe stone. Try one and you will give it the preference.



Malmedie & Hiby,

DUSSELDORF-OBERBILK (Germany),

MANUFACTURERS OF

WIRE NAIL MACHINES

L. HERNSHEIM,

16 and 18 Exchange Place, New York,

Sole Agent for the United States and Canada.

THE BEST IS THE CHEAPEST.

THE BRUSH-SWAN ELECTRIC LIGHT CO.

W. L. STRONG, President. A. D. JUILLIARD, Vice-President. G. MCFAUL, Secretary.

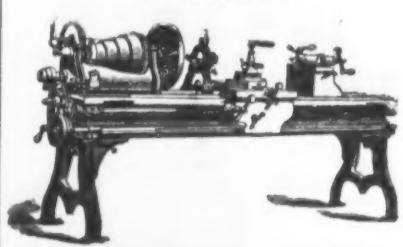
R. W. ABORN, Treasurer. JOHN B. POWELL, Gen'l Manager.

REMOVED TO Nos. 204, 206, 208, 210 Elizabeth Street, New York, Where Electric Apparatus for all the various modes of lighting and transmitting of Power are in operation. No other system is as economical in Installation and Maintenance. No other Electric Light is so durable—the first machines made are still in daily operation.

The System Comprises Arc Lights of various sizes. Arc and Incandescent Lights from one Dynamo and Circuit. Incandescent Lights of various sizes from special Dynamo for Central Station Lighting. Cost of Apparatus greatly reduced. Surveys and Estimates by experts.

P. BLAISDELL & CO.,

Manufacturers of



MACHINISTS' TOOLS,

Blaisell's Patent Upright Drills,
With Quick Return Motion.

Engine Lathes, Planers, Boring Mills,
Gear Cutters and Hand Lathes.

WORCESTER, MASS., U. S. A.

Send for new Catalogue
of Specialties.

ALFRED BOX & CO.,
312, 314, 316 Green St.,
PHILADELPHIA, PA.,
Manufacturers of
Box's Pat. Double
Screw Hoists.
18,000 lbs. in use.

Many have done hard
continuous duty 2 years
without any part
being renewed. This is the
key of our success. They
have built up a reputation
that no other can be
approached. Our improved
Radial Drills
are also assuming the same
standard.

MACHINERY FOR
Straightening & Cutting Wire
Of all Sizes to any Length.
Send for Catalogue.
J. NO. ADT & SON,
New Haven, Conn., U. S. A.

HOWARD IRON WORKS,
BUFFALO, N. Y.,
Manufacturers of

BOLT CUTTERS
AND NUT TAPPING MACHINES,
(Schlenker's Patent),
Send for Illustrated Catalogue.

Palmer's Common Sense

FRAME PULLEY.

Saves the User 50 Cts. Per Doz.
Mortising all done with a bit.
No chisels or other tools re-
quired.
By hand—eight to one.
By power—twelve to one.
The only Pulley in the
Trade can handle with profit.
The only Pulley users will buy
after seeing this.
Send for Circulars.

MANUFACTURED BY
Palmer Mfg. Co., Troy, N. Y.
Sole Eastern Agents,
PEABODY & PARKS, Troy, N. Y.

THE Dangler Furnace.

The only Vapor Furnace
that has proven an absolute
success for bench and out-
door use. The Dangler Com-
bination Furnace can now
be seen and bought in all the
leading cities and towns
throughout the United
States. For further informa-
tion address

The Dangler Vapor Stove & Mfg. Co.,
Cleveland, Ohio, and Chicago, Ill.

THE REIHER IMPROVED
Self-Locking
TRANSOM LIFTER

answers equally well for
Transoms.

Hinged at the top.
Hinged at the bottom.
Hinged at the center.

F. A. REIHER,
Manufacturer,

11 and 13 B. Canal St., Chicago
also 17 Murray St., N. Y.

Send for catalogue.

Cut showing the parts belong-
ing to the transom lifter.

A. The transom bar.

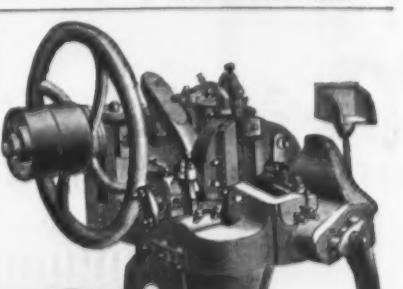
B. The self locking adjusting
block.

C. The operating rod.

D. The transom bracket.

E. The lifting arm.

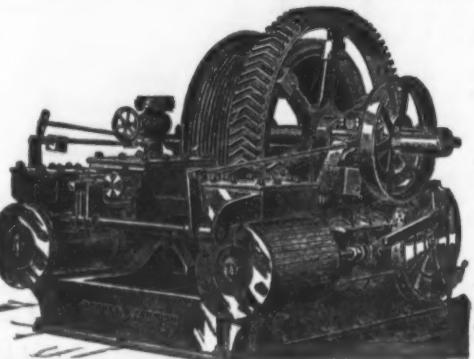
F. The transverse bracket.



PITTSBURGH MFG. CO.,
Manufacturers of Nail and Spike Machines, Bolt
Nuts, Washers Rivets, &c. Castings, Forgings and
Blacksmith Work promptly attended to.
Office and Works: Railroad St., near 28th, Pittsburgh, Pa.

STOKES & PARRISH MACHINE CO., Philadelphia,

ELEVATORS,
Passenger and
Freight, Steam,
Hydraulic and
Belt Power.



HOISTING
MACHINERY
For Mines, Dock
Use and Inclined
Planes.
All kinds of
Hoisting Machin-
ery a Specialty.

BLAST FURNACE HOISTING ENGINES.
With Vertical or Horizontal Cylinders for Handling Stock to Top of Stack
with One or Two Platforms

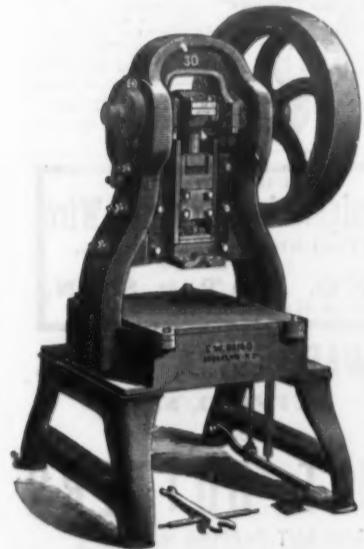
Works and Office, 3001 CHESTNUT STREET, PHILA. New York Office, 95 and 97 LIBERTY STREET.

E. W. BLISS Co.,

MANUFACTURERS OF

Presses and Dies and Special Machinery

For Working all Shapes and Classes
of Sheet Metal.



DOUBLE
SEAMING MACHINES

FOR
Round, Square and Oval Cans.

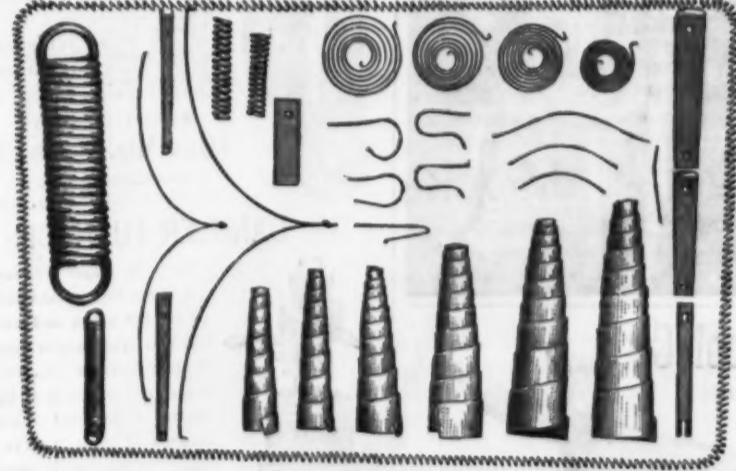
HAND AND POWER
Circular Shears.

Foot and Power
Squaring Shears.

WORKS
Plymouth, Pearl and John Streets,
OFFICE
17 Adams Street,

BROOKLYN, N. Y.

Sabin Machine Co.,



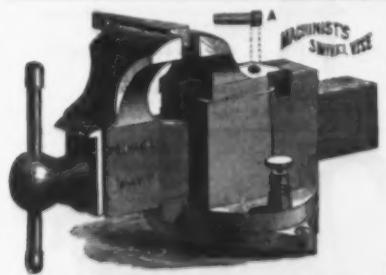
MANUFACTURERS OF

SPECIAL SPRINGS FOR MACHINERY
AND VARIOUS OTHER PURPOSES.

SABIN'S LEVER DOOR SPRINGS & SPRING BUTTS.

Sabin's celebrated Volute Springs, light, with great amount of action, and the most durable Spring made. Special springs made to order. Send for prices and catalogue.

SABIN MACHINE CO.,
MONTPELIER, VT.



PRENTISS' PATENT VISES,
ADJUSTABLE JAW,
Stationary or Pat. Swivel Bottoms,

Adapted to all Kinds of Vise Work, also

"PEERLESS" SWIVEL PIPE GRIP,
FITS ANY VISE. SOLD BY THE TRADE.

PRENTISS VISE CO.,

23 Day St., New York,

SOLE PROPRIETORS. SEND FOR CIRCULAR.

BUTTERFIELD & CO., MANUFACTURERS, DERBY LINE, VT.



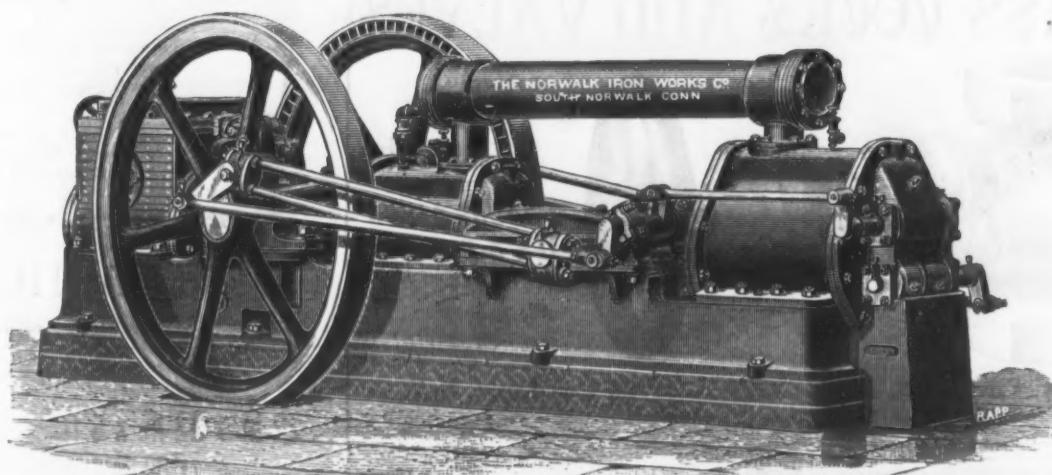
SEND FOR DISCOUNTS.
William Barker & Co.,

MANUFACTURERS OF
IRON & BRASS WORKING MACHINERY.

Nos. 140 and 142 E. SIXTH STREET, NEAR CULVERT, CINCINNATI, O.

SEND FOR CIRCULARS AND PRICES.

Air Compressors.



THE NORWALK IRON WORKS CO., South Norwalk, Conn.

WALKER MFG. CO.

SHAFTING,
HANCIERS,
PULLEYS.

Pulley Castings and
Machine-Molded

GEARING
A SPECIALTY.

Cleveland, - Ohio.

Estimates furnished. Write for
Gear and Price Lists A.



ESTABLISHED IN 1874.
CLEVELAND TWIST DRILL CO.,
24 and 26 West Street, Cleveland, O.
101 Chambers Street, New York.
55 Queen Victoria St., London, Eng.

Ludlow Valve Mfg. Co.,

OFFICE AND WORKS:

938 to 954 River St. & 67 to 83 Vail Ave., Troy, N. Y.

VALVES.

Double and Single Gate, $\frac{1}{4}$ in. to $\frac{1}{2}$ in.—outside and Inside Screws, Indicator, &c.

for Gas, Water, Steam and Oil, Yard and Wash Hydrants. Send for Circular. Also

FIRE HYDRANTS.

Morse Twist Drill & Machine Co., NEW BEDFORD,
MASS.,

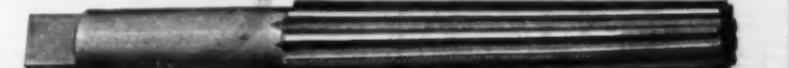
Manufacturers of Morse Pat. Straight-Lip Increase Twist Drills,



Bit Stock Drills, Solid and Shell Reamers, Drill Grinding Machines,

Milling Cutters,

Beach's Patent Self-Centering Chucks, and Special Tools to Order.



ALL TOOLS EXACT TO WHITWORTH STANDARD GAUGES.

MANNING, MAXWELL & MOORE,

Sole Sales Agents for THE MORSE TWIST DRILL AND MACHINE CO.'S



Manufacture of Patent Machine Relieved Nut, Hand, Blacksmith and Machine Screw Taps, Screw Plates, Tap Wrenches and Patent Relieved Pipe Taps and Pipe Reamers; also of Solid Bolt and Pipe Dies. Furnished in V, U. S. Standard and Whitworth shape of threads.

111 Liberty Street, NEW YORK.

PECK'S PAT. DROP PRESS
BLAST FORGES
STEEL & IRON DROP FORGINGS
Drop Dies and Special Machinery.
BEECHER & PECK, NEW HAVEN, CONN.

NEW PROCESS TWIST DRILL CO.,
MANUFACTURERS OF
Hot Forged Straight Lip Increase Twist Drills

Drills of any size or length, with Straight or Taper Shanks, made to order and to fit any socket desired.

SEND FOR CATALOGUE AND PRICE LIST.

TAUNTON, MASS.

CURREN & BAGG, 106 Chambers St., New York, Sole Agents for New York and Vicinity.

RIVAL STEAM PUMPS
CHEAPEST AND THE
BEST HOT & COLD
WATER.
\$35.00
UPWARDS.

JOHN H. McGOWAN & CO., CINCINNATI.

The 15 and 25 Pound sizes are particularly adapted for

Send for our full catalogues for further details.

Price Reduced.

6 to 250 Pounds.

Seven Sizes.

CONSTRUCTION IMPROVED.

Price Reduced.

6 to 250 Pounds.

DEAD-STROKE POWER HAMMERS

The 15 and 25 Pound sizes are particularly adapted for

Send for our full catalogues for further details.

Price Reduced.

6 to 250 Pounds.

DIEBEL & EISENHARDT,

MAKERS,

1310 Howard St., Philadelphia.

A. H. MERRIMAN,
MERIDEN, CONN.,
Manufacturer of all Descriptions of
PRESSSES.

Catalogue and prices sent on application.

Barnes' Pat. Upright Drills.
50-Inch Swing, with both
Worm and Lever Feed.

Barnes' Patent Engine Lathe
50-Inch swing, with both
Worm and Lever Feed.

These machines are made a
specialty in our factory, they have
no equal nor found in other man-
ufacturers. We will send to any
parties desiring to purchase, or
know more about this class of ma-
chines, a full descriptive
and price list.

W. F. & JOHN BARNES,
Co. Ruby St., Meriden, Conn.

Barnes' Patent Cold Metal
Milling Machine.

Manufacturers of Machinists' and Iron Workers'
Tools, Lathes, Planers, Milling Machines and Drills.

Special Tools for all kinds of manufacturing to order

at N. O. Exportation, 600 Main St., New Haven, Conn.

New Haven, Conn. (see ad.)

Machinery, &c**Hydrostatic Machinery,**

JACKS,
PUNCHES,
PUMPS,
PRESSES,
ACCUMULATORS,
VALVES, FITTINGS, &c.

**POLISHING AND BUFFING MACHINERY,
WOOD WHEELS, &c.,**

Patent Punches and Shears.

WATSON & STILLMAN, 204, 206, 208 and 210 East 43d St.

Shapers, Engine Lathes and Drills.

LODGE, DAVIS & CO.

Successors to Lodge, Barker & Co.,

CINCINNATI.

OHIO.



20-in., 24-in., 28-in. and 32-in.
Upright Drills.
28-in. and 32-in. Back Geared and
Power Feed Drills.

20-in. Lever Drill.
Write for Illustrated Catalogue and Prices.
IT WILL PAY YOU.

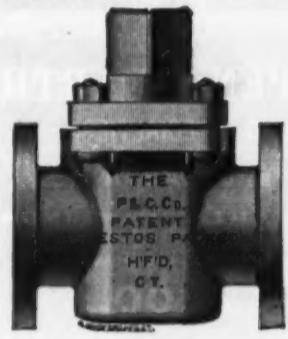
ASBESTOS PACKED STRAIGHTWAY COCKS

—FOR—

STEAM, GAS, AIR, AMMONIA, Etc.

The BEST Steam Valve Ever Produced.

TRY THEM.



As the plug comes in contact only with VULCANIZED ASBESTOS, it never cuts, grinds or sticks, as in the case with other Valves. This Cock always opens and closes easily and remains absolutely TIGHT where all other Valves or Cocks will leak.

They are recommended for Steam, Gas, Ammonia in all its forms, Chemical, Water Blow-off, or where a vacuum is required, and ALL DISEASED pipes.

The regular Cocks are guaranteed to stand a steam pressure of 300 pounds per square inch, but special goods are made and guaranteed to stand 200 pounds per square inch. We also make Cocks to stand 1000 degrees of superheated steam, Gland End Cocks for Ice Machines and all other difficult places. Either Screw or Flange ends as required.

All Goods Warranted to Give Satisfaction.

SEND FOR DESCRIPTIVE CIRCULAR AND PRICE LIST

FAIRBANKS & CO.

511 Broadway, New York. 210 Main St., Buffalo, N. Y. 302 Wood St., Pittsburgh, Pa. 17 Light St., Baltimore, Md. 382 Broadway, Albany, N. Y. 715 Chestnut St., Philadelphia, Pa. FAIRBANKS, BROWN & CO., 83 Milk St., Boston, Mass. AND THE TRADE GENERALLY.

D. SAUNDERS' SONS,

MANUFACTURERS OF

**Pipe Cutting and
Threading Machines**

For Pipe, Mill and Steam
Fitters' Use.

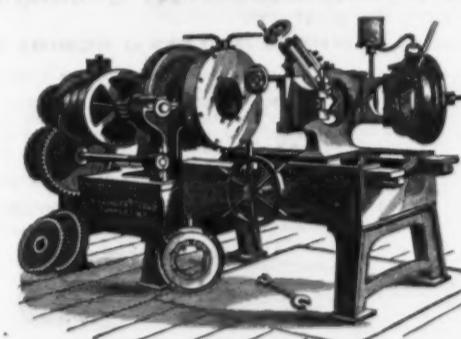
Tapping Machines

For Steam Fitting. Also

**STEAM AND GAS FITTERS'
HAND TOOLS,**

No. 25 Atherton Street,

YONKERS, N. Y.



SEND FOR CIRCULARS.

SOMETHING NEW!
The Diamond Lock Faucet,

PATENTED APRIL 10, 1883.

John Sommer's Son,
Manufacturers of John Sommer's Wooden Faucets
and Variety Wood Turning,
8, 10 and 12 Pearl St., Newark, N. J.

1st. A Lock Faucet that cannot be
picked, will not leak, and keeps
tight.

2d. A Faucet that can be driven
and will not split, as it has a solid
head, its working parts being on
the top.

3d. Made from selected hard rock maple polished, all metal parts
used in its construction being pure black tin, which, as commonly
known, will not corrode or affect any kind of liquid.

**ENGINES AND BOILERS OF ALL TYPES AND FOR EVERY SERVICE.**

High Pressure Compound Condensing Engines for Factories and Mills.

The Dickson-Corliss Engine for Electric Lighting.

Hoisting Engines for Mines, Furnaces and Contractors.

HIGH PRESSURE BOILERS A SPECIAL FEATURE.

All Flanging and Riveting done by the most improved Hydraulic Machinery.

Hydraulic Flanged Heads for Boiler Makers.

For detailed information address

THE DICKSON MANUFACTURING CO.,

Scranton, Penn.

96 Lake St., Chicago, Ills.

112 Liberty St., New York.

Machinery, &c.**William Sellers & Co.**

ENGINEERS AND MANUFACTURERS OF

**IMPROVED MACHINE TOOLS
FOR WORKING IRON AND STEEL.**

Steam Hammers, Bending Rolls,
Riveting Machines, Punches and Shears,
Drilling and Boring Machines, Lathes,
Planers, Drill and Tool Grinders,
Cranes, Turntables, &c., &c.

**SHAFTING, PULLEYS, HANGERS, &c.,
FOR TRANSMITTING POWER.****IMPROVED INJECTORS
FOR FEEDING BOILERS.**

OFFICE AND WORKS: PHILADELPHIA, PA.

SOUTHWARK FOUNDRY AND MACHINE CO.

ENGINEERS AND MACHINISTS,

WASHINGTON AVE., and FIFTH ST., PHILADELPHIA, PA.
PORTER-ALLEN and SOUTHWARK ENGINES,
BLOWING ENGINES, BESSEMER CONVERTERS,
SUGAR MACHINERY, HYDRAULIC MACHINERY, &c., &c.

MORSE ELEVATOR WORKS.

MORSE WILLIAMS & CO.

Successors to CLEM & MORSE.

Manufacturers and Builders of all kinds of PASSENGER and FREIGHT

ELEVATORS.

OFFICE: 411 Cherry Street. WORKS: Frankford Ave., Wildest and Shackamaxon Streets, PHILADELPHIA. 108 Liberty Street. New York Office.

THE CLERK GAS ENGINE.

Highest Award for Gas Engines at American Institute Fair, New York, 1883.

Makes an ignition at every revolution of the Fly Wheel. Is started with ease, and gives full power immediately. No danger from fire; no extra insurance nor skilled engineer required. Runs perfectly steady; only uses gas when required. Workmanship of the best description and guaranteed. Indicated power considerably larger than in any other Gas Engine of the same size, each Engine giving from 1 H.-P. to 4 H.-P. more than named. Is unsurpassed by any other Gas Engine for running any kind of machinery or electric light, arc or incandescent. Has means for regulating to suit any coal or water gas.

No Boiler, Coal, Ashes or Engine. Made in Sizes of 4, 8, 10, 15 and 25 H.-P.

THE CLERK GAS ENGINE CO., 1012-1016 Filbert St., Philadelphia.

Branch Office: 142 Chambers St., New York; 4 West 14th St., New York; 16 Dearborn St., Chicago.

Otto Gas Engine Works,

SCHLEICHER, SCHUMM & CO.

Thirty-third and Walnut Sts., Philadelphia.

130 Washington St., Chicago.

Over 18,000 ENGINES
IN USE

Consuming 25 to 75 ANY OTHER GAS ENGINE
PER DAY, LESS GAS THAN PER BRAKE HORSE-POWER.

TWIN ENGINES IMPULSE EVERY REVOLUTION,
The Biggest running Gas Engine yet made.

ENGINES AND PUMPS COMBINED For Hydraulic Elevators, Town Water Supply, or Railway Service.

SPECIAL ENGINES FOR ELECTRIC LIGHT WORK.

Unexcelled for running Elevators, Wood-Tools, Printing Presses, or any kind of Machinery. SIZES: 1 to 25 HORSE-POWER.

A few Good Second-hand Engines on Offer, taken in Exchange for larger sizes.

IRELAND MFG. CO., Cincinnati, Ohio.

SOLE MANUFACTURERS OF

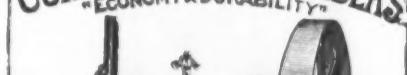
THE MORRIS PAT. SASH LOCK,**REVERSIBLE RABBETED MORTISE DOOR LOCK,**

And THE MORRIS PAT. DOOR KNOB,

PATENT PENDING.

Also General Line of Builders' Hardware.

Catalogues and Lists Furnished on Application.

Machinery, &c.**CORLISS ENGINE BUILDERS**

**MACHINISTS IRON FOUNDERS
BOILER MAKERS
ROBT. WETHERILL & CO.
CHESTER, PA.**

Stow Flexible Shaft Co., Limited.

2220 Pennsylvania Ave., PHILA., PA.,

Manufacturers of

PORTABLE DRILLING,
TAPPING, REAMING
& BORING MACHINES

Also Tools for Emery Wheels,

Grinding, Metal and Wood Polishing, Cattle Brushing and Clipping, &c.

Gen'l European Agents,

Boling & Lowe,

2 Lawrence Fountry Hill,

LONDON, ENGL.

PHILA. SHAFTING WORKS,
GEO. V. CRESSON,
18th & Hamilton Sts., PHILA.

SHAFTING
A SPECIALTY

Manufacturers of
Shafting, Pulleys and
Horse Couplings
and every article used in the
Transmission of
Steam Power

Established 1867.

E. Harrington, Son & Co.
Works and Office,
Cor. N. 15th St. & Penn Ave.,
Phila., Pa., U. S. A.,
Manufacturers of a full line of

Iron-Working**Machinery,**

INCLUDING

Extension and Gap Lathes,
Planers with Quick Return
Plates, Circular and Vertical
Saws with Patent Brake, Double
Chain Screw Hoists, Overhead
Tramway with Switch, Turntable
and Geared Truck.

Gear Cutting a Specialty.

Send for estimates.

Represented by

J. Q. MAYNARD,
12 Cortlandt St., New York.
C. E. KIRKALL,
60 Cornhill St., Boston, Mass.
WARREN HUCHNER,
102 Main St., Cincinnati, Ohio

STODDARD LOCK & MAN'G CO.

Saybrook, Conn.

U. S. PATENT

Cylinder Tumbler

BRASS

LOCK

requires no screws or
nails to fix it on,
easiest applied in the market,
and most difficult to pick.

Sample Lock and
two Steel Keys nickel-
plated for 35 cts. in
stamps.

Mail'd Free with
Trade List.

Reversible Key.

Stoddard Lock Co.

GLOBE IRON ROOF'G & PAINT CO.

No. 20 Public Landing, Cincinnati, Ohio.

MANUFACTURERS OF THE

GLOBE STANDARD IRON ROOFING,

EXCELSIOR V-CRIMPED IRON ROOFING,

CORRUGATED IRON SIDING & CEILING.

Suitable for all kinds of buildings.

Send to us for descriptive circulars and prices before placing your orders.

High Pressure Compound Condensing Engines for Factories and Mills.

The Dickson-Corliss Engine for Electric Lighting.

Hoisting Engines for Mines, Furnaces and Contractors.

HIGH PRESSURE BOILERS A SPECIAL FEATURE.

All Flanging

TUBAL SMELTING WORKS

760 and 762 Broad Street - PHILADELPHIA.

PAUL S. REEVES,

MANUFACTURER OF

Genuine Babbitt Metal

AND ALL GRADES OF

ANTI-FRICTION METALS.

STANDARD STEEL CASTING CO.
THURLow, PA.
OPEN HEARTH AND CRUCIBLE
STEEL CASTINGS
QUALITY EQUAL TO STEEL FORGINGS

ESTABLISHED:

Spring Making, 1842.

Steel Making, 1845.

Norway Iron, 1871 (Re-Rolled).

WM. & HARVEY ROWLAND,

MANUFACTURERS OF

Springs, Steel, Re-Rolled Norway
Iron & Slit Norway Nail Rods.

ADDRESS:

FRANKFORD P. O., PHILADELPHIA.

EAGLE FILE WORKS.

ESTABLISHED 1857.

Madden & Cockayne File Co.,

MANUFACTURERS OF THE OLD AND WELL-KNOWN

WHEELER MADDEN & CLEMSON
BRAND OF

FILES.

Middletown, Orange Co.,

New York.

Buyers who appreciate the highest class of goods will do well to give this brand a trial.

LENG'S **QUICK OPENING VALVE**
EXTRA SUPERIOR CAST TOOL STEEL IMPROVED LEVER AND CAMGATE
JOHN S. LENG. 4 FLETCHER ST NEW YORK

WELESS COLD DRAWN STEEL TUBES

BEAUDRY'S UPRIGHT CUSHIONED POWER HAMMER.
By far the best. Most generally useful and durable.
Blow accurate, powerful and elastic.

BEAUDRY & CUNNINGHAM
BOSTON. Mass.

ROP HAMMERS.
Punching Presses.
DIES AND OTHER TOOLS
FOR THE MANUFACTURE OF ALL KINDS OF
SHEET METAL GOODS,
DROP FORGINGS, &c.
Stiles & Parker Press Co.,
MIDDLETOWN, CONN.

Branch Factory and Office, 203, 205 and 207 CENTRE STREET, NEW YORK.
SEELEY, CHURCH & CO., San Francisco, Cal., Sole Agents for Pacific Coast.

STEARN'S STORE TRUCK CASTER.
STATIONARY

NO. 50.

5-in. Wheel, 1½ in. Wide.
Each, \$1.05.

Extra Heavy

No. 60.
5-in. Wheel, 1½ in. Wide.
Each, \$1.50.

MANUFACTURED BY

E. C. STEARNS & CO., Syracuse, N. Y.

BRADLEY'S UPRIGHT CUSHIONED HELVE HAMMER

Established 1882.
Combines all the best elements essential in a first-class Hammer. Has good points, does more and better work and costs less for repairs than any other Hammer in the World.

BRADLEY & CO., Syracuse, N. Y.

BRADLEY'S HEATING FORGES.

Established 1882.
For Hard Coal or Coke. Indispensable in all shops to keep Bradley's Cushioned Hammers and then fully employed and reduces cost of production.

BRADLEY & CO., Syracuse, N. Y.

STANLEY G. FLAGG & CO.

PHILADELPHIA, PA.

Office and Works,
N. W. Cor. 19th St. and Pennsylvania Ave

MANUFACTURERS OF

STEEL CASTINGS

A Substitute for Steel and Wrought Forgings.

Circulars Sent on Application.

STEEL CASTINGS

Railroad and Machine Castings,
1 lb. to 10 tons. Locomotive Cross
Heads and Gearing a Specialty
Eureka Cast Steel Co.,
307 Walnut St., PHILADELPHIA.

130 to 142 First St.,
Brooklyn, N. Y.

130 to 142 First St.,
Brooklyn, N. Y